



SLOVENSKI STANDARD

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Rotodynamic pumps - Forces and moments on flanges centrifugal, mixed flow and axial flow pumps - Horizontal and vertical shafts

Rotodynamic pumps - Forces and moments on flanges centrifugal, mixed flow and axial flow pumps - Horizontal and vertical shafts

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RAPPORT CEN
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August 2000

ICS

English version

**Rotodynamic pumps - Forces and moments on flanges
centrifugal, mixed flow and axial flow pumps - Horizontal and
vertical shafts**

This CEN Report was approved by CEN on 3 June 2000. It has been drawn up by the Technical Committee CEN/TC 197.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Contents

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Responsibilities of manufacturer and purchaser	4
3.1 General	4
3.2 Design considerations	4
4 Criteria adopted in setting limiting forces and moments	5
4.1 Shaft-end movement	5
4.2 Distortion of the pump casing	5
4.3 Validity of force and moment values – Effects of materials and temperature	5
5 Horizontal shaft pumps	6
5.1 Definition of pump families and summary of features	6
5.2 Calculation of maximum permissible forces and moments	11
5.3 Maximum permissible forces and moments on standardised or modular pump families	14
5.4 Other horizontal pump families	14
5.5 Practical considerations for horizontal shaft pumps	15
6 Vertical shaft pumps	15
6.1 Definition of pump families and summary of features	15
6.2 Calculation of maximum permissible forces and moments	19
6.3 Maximum permissible forces and moments on pump flanges	20
6.4 Practical considerations for vertical shaft pumps	22
Annex A (informative) Horizontal shaft pumps - Calculation of forces and moments for reinforced and/or concrete mountings for families 2, 3.B, 3.C, 5.A, 5.B, 6, 7 and 8	23
Annex B (informative) Specifications relating to additional possibilities	24

Foreword

This document has been prepared by CEN /TC 197, "Pumps".

The origin of this document was the work undertaken by a joint committee formed by an association of piping and pressure vessel designers (SNCT) and an association of pump manufacturers (AFCP) during which numerous codes were compared. This work resulted in a new recommendation to users and manufacturers which was accepted by EUROPUMP as a working document to prepare codes for various families of pumps, starting with pumps corresponding to EN 22858, for which test data on reactions to flange loads was available. Work was extended to other families of horizontal shaft pumps, and subsequently to vertical shaft pumps.

It has been verified that the clauses of specification API 610 relating to loads on flanges are satisfied by the present document for the families of pumps concerned.

The families are numbered sequentially, leaving room for the inclusion of additional types if required at a later date:

— horizontal shaft pumps : N° 1 to 8¹⁾

— vertical shaft pumps : N° 20 to 36¹⁾

The pump families are described and illustrated in tables 2 and 5.

Annexes A and B are for information only.

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1) numbers 9 to 19 are reserved for potential new families of pumps.

1 Scope

This CEN report provides informations for the calculation of maximum permissible forces and moments allowed on the flanges of various types of horizontal and vertical shaft rotodynamic pumps, caused by the reaction to pipework which is rigidly connected to the installation. This document does not take into account the effect of any elastic or deformable linkages, such as bellows, elastic joints, self butting sliding joints etc.

This CEN report is not applicable to multistage monobloc pumps, whose outlets are remote from the installation plane, or to horizontal shaft pumps mounted vertically for installation reasons, such as, fixing to a vertical wall.

2 Normative references

This CEN Report incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this CEN Report only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 22858, *End-suction centrifugal pumps (rating 16 bar) - Designation, nominal duty points and dimensions.*

EN 25199, *Technical specifications for centrifugal pumps - Class II.*

EN ISO 9905, *Technical specifications for centrifugal pumps - Class I.*

EN ISO 9908, *Technical specifications for centrifugal pumps - Class III.*

API 610, *Centrifugal pumps for general refinery service.*

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3 Responsibilities of manufacturer and purchaser

3.1 General

The manufacturer should inform the purchaser of the family to which the equipment offered belongs.

The purchaser should calculate the loads applied to the pump at its flanges, considered for all possible relevant conditions (at ambient temperature, at operating temperature, at rest, under pressure).

The purchaser should ensure that the values of these loads do not exceed the corresponding calculated limits for the pump selected. If they do, the pipework should be modified to reduce the loads, or a different type of pump, capable of withstanding higher loads, shall be selected.

Both parties should agree on the type of baseplate to be provided (conventional, reinforced, concrete, etc).

The basic values given in tables 2 and 5 and annex B correspond to the most common sizes of pumps ; for larger sizes of pumps, the manufacturer shall indicate the limiting values.

3.2 Design considerations

Excessive loads transmitted to a pump by the piping can compromise smooth running and reduce the life of the pump, the coupling and perhaps the motor bearings, increase the demand for maintenance and, in the extreme, will cause failure. These adverse effects result from two distinct causes :

- displacement of the pump shaft end relative to that of the driver. The misalignment will overload the pump and driver bearings and, when a flexible coupling is used, increase its rate of wear.

- distortion of the pump casing, changing the internal clearances between the fixed and rotating parts, thus increasing wear and vibrations, sometimes leading to seizure. If mechanical seals are installed, parallelism of the faces will be upset, causing leakage and rapid breakdown.

It is for these reasons that limits must be set to the external forces and moments acting on the flanges. Manufacturers are responsible for verifying that the pump offered will operate satisfactorily when these limits are not exceeded.

4 Criteria adopted in setting limiting forces and moments

4.1 Shaft-end movement

The lateral displacement of the shaft-end, relative to a fixed point in space, is given in table 1 for the various pump families, as a function of shaft size.

Table 1 — Criteria for forces and moments limitations

Type of pump	Families	Shaft-end diameter (mm)	Displacement (mm)
Standard (N)	1A, 1B	< 30 (N24)	0,15
Modular	3A	31-40 (N32)	0,20
	4A, 4B	> 40 (N42)	0,25
Other horizontal Pumps	2, 3B, 3C	≤ 50	0,125
	5A, 5B	> 50	0,175
	6, 7, 8A, 8B, 8C	> 50	0,175
Vertical pumps	All (20A-36B)	All	0,150

4.2 Distortion of the pump casing

It is the responsibility of the pump manufacturer to verify that the loads applied on the flanges, in any of the permitted combinations, do not cause greater changes in internal clearance or disturbances to the mechanical seals than are allowed by his own design rules or those of the specifications imposed by the user, whichever is the more stringent.

4.3 Validity of force and moment values – Effects of materials and temperature

Unless indicated otherwise, the values for forces and moments are given for the basic material for the pump family (See tables 2 and 5) and for a maximum permissible temperature as shown. For other materials and higher temperatures, the values shall be corrected by applying the modulus of elasticity relation, namely :

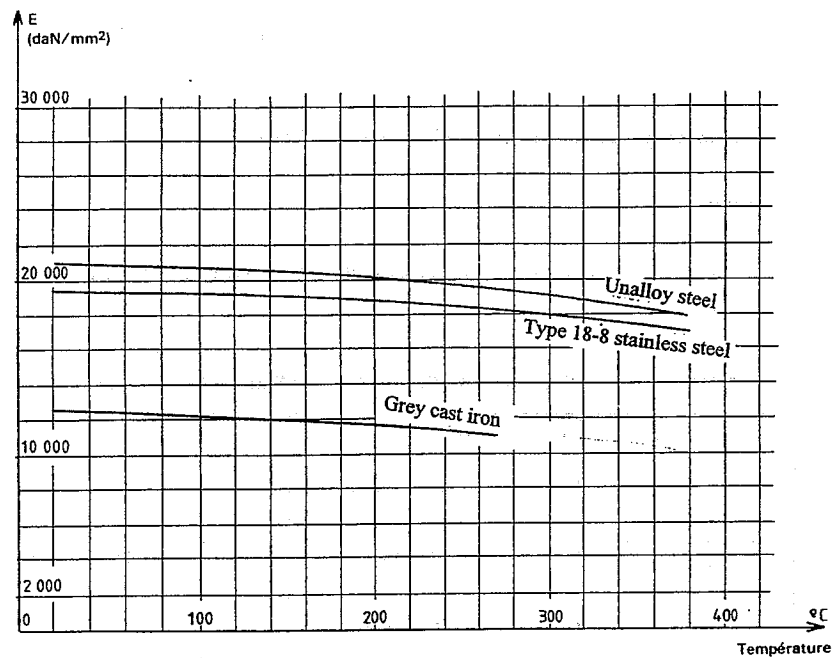
$$\frac{E_{tm}}{E_{20b}}$$

where :

E_{20b} = modulus of elasticity of the basic material at 20 °C

$E_{t,m}$ = modulus of elasticity of the selected material at temperature t °C

For lamellar graphite cast iron, unalloyed steel and grade 18.8 stainless steel, refer to the graph in figure 1.



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Figure 1 — Variation of modulus of elasticity (E) as a function of temperature

5 Horizontal shaft pumps

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5.1 Definition of pump families and summary of features

Pump families are defined on the basis of the most commonly used geometric configurations and the most frequent operating conditions. They are numbered from 1 to 8, as listed and described in table 2.

Pumps with characteristics different from those in table 2 should be subject to agreement between the parties concerned.

Table 2 — Characteristics of horizontal pump families

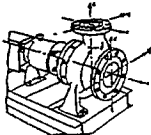
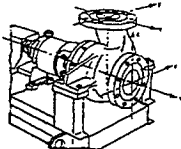
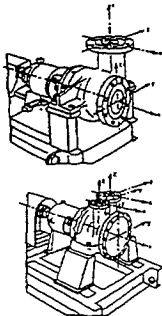
Family No. and Number of stages	General Picture and description	Technical limits			Material	Remarks	Coefficients to apply to basic values		Additional possibilities ²⁾	
		Allowable Working		Flange DN _{max}			Forces (N)	Moment (N.m)	Reinforced mounting	Other
		pressure bar	Temperature °C							
1.A 1 stage		10	110	200 (Outlet)	Cast iron	Dimensions in accordance with EN 22858	x 0,50	X 0,50	yes	no
1.B 1 stage	Single stage, overhung bearing frame ; feet on casing ; mounted at base level.	16	250	200 (Outlet)	Cast steel		x 1	x 1	yes	no
2 1 stage	Axial inlet ; outlet vertical on pump centreline.	10	110	500	Cast iron		x 0,40	x 0,40	yes	no
3.A 1 stage	 Single stage, overhung bearing frame ; feet on casing ; mounted at centreline level. Axial inlet ; outlet vertical on pump centreline.	30	300	200 (Outlet)	Cast steel	Pump similar to EN 22858 but with casing mounted at centreline level.	x 1,2	x 1,2	yes	no
3.B 1 stage or 2 stage	 Single or two stage, overhung bearing frame ; feet on casing ; mounted at centreline level. Axial or overhead inlet ; outlet vertical.	55	430	350	Cast steel	Equipment in accordance with API 610	x 0,85	(- 500) on every axis x 1	yes	yes

Table 2 — (continue)

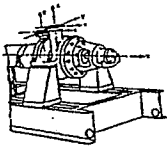
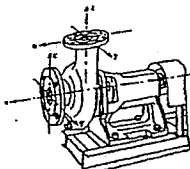
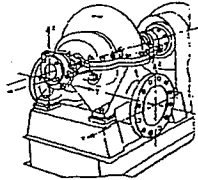
Family No. and Number of stages	General Picture and description	Technical limits			Material	Remarks	Coefficients to apply to basic values		Additional possibilities ¹⁾	
		Allowable Working pressure bar	Temperature °C	Flange DN _{max}			Forces (N)	Moment (N.m)	Reinforced mounting	Other
3.C 1 stage	 Single stage, impeller between bearings ; feet on casing ; mounted at centreline level. Inlet vertical ; outlet vertical.	55	530	450	Cast steel	Equipment in accordance with API 610	x 1	x 1	yes	Yes
4.A		10	110	200	Cast iron		x 0,35	x 0,35	yes	no
4.B	Single stage, overhung bearing frame ; feet on bearing frame ; mounted at base level. Axial inlet ; outlet vertical on pump centreline or tangential.				Cast steel		x 0,60	x 0,60	yes	no
5.A 1 stage or 2 stages	 Single or two stage ; impeller between bearings ; horizontal joint plane ; feet on casing ; mounted at base level. Inlet and outlet perpendicular to shaft axis.	20	110	600	Cast iron		x 0,40	x 0,30	no	no

Table 2 — (continue)

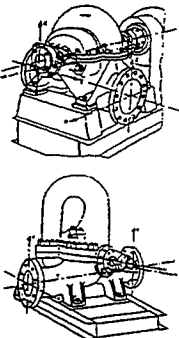
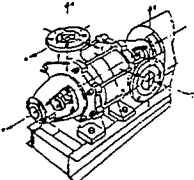
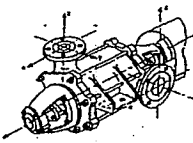
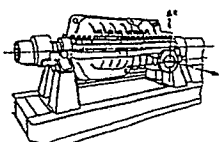
Family No. and Number of stages	General Picture and description	Technical limits			Material	Remarks	Coefficients to apply to basic values		Additional possibilities ²⁾	
		Allowable Working pressure bar	Temperature °C	Flange DN _{max}			Forces (N)	Moment (N.m)	Reinforced mounting	Other
5.B 1 stage or 2 stages	 <p>Single or two stage ; impeller between bearings ; horizontal joint plane ; feet on casing ; mounted at base level. Inlet and outlet perpendicular to shaft axis.</p>	120	175	450	Cast steel	Equipment in accordance with API 610	x 1	x 1	yes	yes
6 Multi-stage	 <p>Multi-stage ; impellers between bearings ; vertical joint plane ; feet on casing mounted at base level. Inlet and outlet perpendicular to shaft axis.</p>	15	110	150	Cast iron		x 0,30	(- 500) on resulting x 0,35	no	no

Table 2 — (end)

Family No. and Number of stages	General Picture and description	Technical limits			Material	Remarks	Coefficients to apply to basic values		Additional possibilities ²⁾	
		Allowable Working pressure bar	Temperature °C	Flange DN _{max}			Forces (N)	Moment (N.m)	Reinforced mounting	Other
7 Multistage	 Multi-stage ; impellers between bearings ; vertical joint plane ; feet on casing ; mounted at centreline level. Inlet and outlet perpendicular to shaft axis.	40	175	150	Cast steel		x 0,72	(- 500) on resulting x 0,84	no	no
8.A 3 to 5 stages							x 1	x 1	yes	yes
8.B 6 to 10 stages	Muti-stage ; impellers between bearings ; horizontal joint plane ; feet on casing mounted at centreline or base level.	150	175	350	Cast steel	Equipment in accordance with API 610	x 1	x 0,75	yes	yes
8.C 11 to 15 stages	Inlet and outlet perpendicular to shaft axis.						x 1	x 0,50	yes	yes

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