

Designation: D6352 - 15

Standard Test Method for Boiling Range Distribution of Petroleum Distillates in Boiling Range from 174 °C to 700 °C by Gas Chromatography¹

This standard is issued under the fixed designation D6352; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

- 1.1 This test method covers the determination of the boiling range distribution of petroleum distillate fractions. The test method is applicable to petroleum distillate fractions having an initial boiling point greater than 174 °C (345 °F) and a final boiling point of less than 700 °C (1292 °F) (C10 to C90) at atmospheric pressure as measured by this test method.
- 1.2 The test method is not applicable for the analysis of petroleum or petroleum products containing low molecular weight components (for example naphthas, reformates, gasolines, crude oils). Materials containing heterogeneous components (for example alcohols, ethers, acids, or esters) or residue are not to be analyzed by this test method. See Test Methods D3710, D2887, or D5307 for possible applicability to analysis of these types of materials.
- 1.3 The values stated in SI units are to be regarded as standard. The values stated in inch-pound units are for information only and may be included as parenthetical values.
- 1.4 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

- 2.1 ASTM Standards:²
- D86 Test Method for Distillation of Petroleum Products at Atmospheric Pressure
- D1160 Test Method for Distillation of Petroleum Products at Reduced Pressure
- ¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.04.0H on Chromatographic Distribution Methods.
- Current edition approved July 1, 2015. Published July 2015. Originally approved in 1998. Last previous edition approved in 2014 as D6352-14. DOI: 10.1520/D6352-15.
- ² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D2887 Test Method for Boiling Range Distribution of Petroleum Fractions by Gas Chromatography
- D2892 Test Method for Distillation of Crude Petroleum (15-Theoretical Plate Column)
- D3710 Test Method for Boiling Range Distribution of Gasoline and Gasoline Fractions by Gas Chromatography (Withdrawn 2014)³
- D4626 Practice for Calculation of Gas Chromatographic Response Factors
- D5307 Test Method for Determination of Boiling Range Distribution of Crude Petroleum by Gas Chromatography (Withdrawn 2011)³
- E355 Practice for Gas Chromatography Terms and Relationships
- E594 Practice for Testing Flame Ionization Detectors Used in Gas or Supercritical Fluid Chromatography
- E1510 Practice for Installing Fused Silica Open Tubular Capillary Columns in Gas Chromatographs

3. Terminology

- 3.1 *Definitions*—This test method makes reference to many common gas chromatographic procedures, terms, and relationships. For definitions of these terms used in this test method, refer to Practices E355, E594, and E1510.
 - 3.2 Definitions of Terms Specific to This Standard:
- 3.2.1 *area slice*, *n*—the area resulting from the integration of the chromatographic detector signal within a specified retention time interval. In area slice mode (see 6.4.2), peak detection parameters are bypassed and the detector signal integral is recorded as area slices of consecutive, fixed duration time intervals.
- 3.2.2 *corrected area slice*, *n*—an area slice corrected for baseline offset by subtraction of the exactly corresponding area slice in a previously recorded blank (non-sample) analysis.
- 3.2.3 *cumulative corrected area*, *n*—the accumulated sum of corrected area slices from the beginning of the analysis through a given retention time, ignoring any non-sample area (for example, solvent).

³ The last approved version of this historical standard is referenced on www.astm.org.

- 3.2.4 *final boiling point (FBP)*, *n*—the temperature (corresponding to the retention time) at which a cumulative corrected area count equal to 99.5 % of the total sample area under the chromatogram is obtained.
- 3.2.5 initial boiling point (IBP), n—the temperature (corresponding to the retention time) at which a cumulative corrected area count equal to 0.5% of the total sample area under the chromatogram is obtained.
- 3.2.6 *slice rate*, *n*—the time interval used to integrate the continuous (analog) chromatographic detector response during an analysis. The slice rate is expressed in Hz (for example integrations or slices per second).
- 3.2.7 *slice time*, *n*—the analysis time associated with each area slice throughout the chromatographic analysis. The slice time is the time at the end of each contiguous area slice.
- 3.2.8 *total sample area, n*—the cumulative corrected area, from the initial area point to the final area point, where the chromatographic signal has returned to baseline after complete sample elution.
- 3.3 *Abbreviations*—A common abbreviation of hydrocarbon compounds is to designate the number of carbon atoms in the compound. A prefix is used to indicate the carbon chain form, while a subscripted suffix denotes the number of carbon atoms (for example n-C₁₀ for normal-decane, i-C₁₄ for isotetradecane).

4. Summary of Test Method

- 4.1 The boiling range distribution determination by distillation is simulated by the use of gas chromatography. A non-polar open tubular (capillary) gas chromatographic column is used to elute the hydrocarbon components of the sample in order of increasing boiling point.
- 4.2 A sample aliquot is diluted with a viscosity reducing solvent and introduced into the chromatographic system. Sample vaporization is provided by separate heating of the point of injection or in conjunction with column oven heating.
- 4.3 The column oven temperature is raised at a specified linear rate to affect separation of the hydrocarbon components in order of increasing boiling point. The elution of sample components is quantitatively determined using a flame ionization detector. The detector signal is recorded as area slices for consecutive retention time intervals during the analysis.
- 4.4 Retention times of known normal paraffin hydrocarbons, spanning the scope of the test method, are determined and correlated to their boiling point temperatures. The normalized cumulative corrected sample areas for each consecutive recorded time interval are used to calculate the boiling range distribution. The boiling point temperature at each reported percent off increment is calculated from the retention time calibration.

5. Significance and Use

5.1 The boiling range distribution of medium and heavy petroleum distillate fractions provides an insight into the composition of feed stocks and products related to petroleum refining processes (for example, hydrocracking, hydrotreating,

- visbreaking, or deasphalting). The gas chromatographic simulation of this determination can be used to replace conventional distillation methods for control of refining operations. This test method can be used for product specification testing with the mutual agreement of interested parties.
- 5.2 This test method extends the scope of boiling range determination by gas chromatography to include medium and heavy petroleum distillate fractions beyond the scope of Test Method D2887 (538 °C).
- 5.3 Boiling range distributions obtained by this test method have not been analyzed for correlation to those obtained by low efficiency distillation, such as with Test Method D86 or D1160.

6. Apparatus

- 6.1 *Chromatograph*—The gas chromatographic system used shall have the following performance characteristics:
- 6.1.1 *Carrier Gas Flow Control*—The chromatograph shall be equipped with carrier gas pressure or flow control capable of maintaining constant carrier gas flow control through the column throughout the column temperature program cycle.
- 6.1.2 *Column Oven*—Capable of sustained and linear programmed temperature operation from near ambient (for example, $30 \, ^{\circ}$ C to $35 \, ^{\circ}$ C) up to $450 \, ^{\circ}$ C.
- 6.1.3 Column Temperature Programmer—The chromatograph shall be capable of linear programmed temperature operation up to 450 °C at selectable linear rates up to 20 °C/min. The programming rate shall be sufficiently reproducible to obtain the retention time repeatability of 0.1 min (6 s) for each component in the calibration mixture described in 7.5.
- 6.1.4 *Detector*—This test method requires the use of a flame ionization detector (FID). The detector shall meet or exceed the following specifications in accordance with Practice E594. The flame jet should have an orifice of approximately 0.05 mm to 0.070 mm (0.020 in. to 0.030 in.).
 - 6.1.4.1 Operating Temperature—100 °C to 450 °C.
 - 6.1.4.2 Sensitivity—>0.005 C/g carbon.
 - 6.1.4.3 Minimum Detectability—1 × 10-11 g carbon/s.
 - 6.1.4.4 *Linear Range*—>10⁶
- 6.1.4.5 Connection of the column to the detector shall be such that no temperature below the column temperature exists between the column and the detector. Refer to Practice E1510 for proper installation and conditioning of the capillary column.
- 6.1.5 Sample Inlet System—Any sample inlet system capable of meeting the performance specification in 7.6 and 8.2.2 may be used. Programmable temperature vaporization (PTV) and cool on-column injection systems have been used successfully.
- 6.2 *Microsyringe*—A microsyringe with a 23-gage or smaller stainless steel needle is used for on-column sample introduction. Syringes of 0.1 μ L to 10 μ L capacity are available.
- 6.2.1 Automatic syringe injection is recommended to achieve best precision.
- 6.3 Column—This test method is limited to the use of non-polar wall coated open tubular (WCOT) columns of high

thermal stability (see Note 1). Glass, fused silica, and stainless steel columns with 0.53 mm to 0.75 mm internal diameter have been successfully used. Cross-linked or bonded 100 % dimethyl-polysiloxane stationary phases with film thickness of 0.10 μ m to 0.20 μ m have been used. The column length and liquid phase film thickness shall allow the elution of at least C90 n-paraffin (BP = 700°C). The column and conditions shall provide separation of typical petroleum hydrocarbons in order of increasing boiling point and meet the column performance requirements of 8.2.1. The column shall provide a resolution between three (3) and ten (10) using the test method operating conditions.

Note 1—Based on recent information that suggests that true boiling points (atmospheric equivalent temperatures) versus retention times for all components do not fall on the same line, other column systems that can meet this criteria will be considered. These criteria will be specified after a round robin evaluation of the test method is completed.

- 6.4 Data Acquisition System:
- 6.4.1 Recorder—A 0 mV to 1 mV range recording potentiometer or equivalent with a full-scale response time of 2 s or less may be used. It is, however, not a necessity if an integrator/computer data system is used.
- 6.4.2 *Integrator*—Means shall be provided for determining the accumulated area under the chromatogram. This can be done by means of an electronic integrator or computer-based chromatography data system. The integrator/computer system shall have normal chromatographic software for measuring the retention time and areas of eluting peaks (peak detection mode). In addition, the system shall be capable of converting the continuously integrated detector signal into area slices of fixed duration. These contiguous area slices, collected for the entire analysis, are stored for later processing. The electronic range of the integrator/computer (for example 1 V, 10 V) shall be operated within the linear range of the detector/electrometer system used.

Note 2—Some gas chromatographs have an algorithm built into their operating software that allows a mathematical model of the baseline profile to be stored in memory. This profile is automatically subtracted from the detector signal on subsequent sample runs to compensate for the column bleed. Some integration systems also store and automatically subtract a blank analysis from subsequent analytical determinations.

7. Reagents and Materials

- 7.1 Carrier Gas—Helium, hydrogen, or nitrogen of high purity. The use of alternative carrier gases hydrogen and nitrogen is described in Appendix X2. (Warning—Helium and nitrogen are compressed gases under high pressure) Additional purification is recommended by the use of molecular sieves or other suitable agents to remove water, oxygen, and hydrocarbons. Available pressure shall be sufficient to ensure a constant carrier gas flow rate.
- 7.2 *Hydrogen*—Hydrogen of high purity (for example, hydrocarbon free) is used as fuel for the FID. Hydrogen can also be used as the carrier gas. (**Warning**—Hydrogen is an extremely flammable gas under high pressure).
- 7.3 *Air*—High purity (for example, hydrocarbon free) compressed air is used as the oxidant for the FID. (**Warning**—Compressed air is a gas under high pressure and supports combustion).

- 7.4 Solvents—Unless otherwise indicated, it is intended that all solvents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the solvent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.
- 7.4.1 Carbon Disulfide (CS₂)—(99+ % pure) is used as a viscosity-reducing solvent and as a means of reducing mass of sample introduced onto the column to ensure linear detector response and reduced peak skewness. It is miscible with asphaltic hydrocarbons and provides a relatively small response with the FID. The quality (hydrocarbon content) should be determined by this test method prior to use as a sample diluent. (Warning—CS₂ is extremely flammable and toxic.)
- 7.4.2 Cyclohexane (C_6H_{12})—(99+ % pure) may be used in place of CS_2 for the preparation of the calibration mixture.
- 7.5 Calibration Mixture—A qualitative mixture of n-paraffins (nominally C10 to C100) dissolved in a suitable solvent. The final concentration should be approximately one part of n-paraffin mixture to 200 parts of solvent. At least one compound in the mixture shall have a boiling point lower than the initial boiling point and one shall have a boiling point higher than the final boiling point of the sample being analyzed, as defined in 1.1. The calibration mixture shall contain at least eleven known n-paraffins (for example C10, C12, C16, C20, C30, C40, C50, C60, C70, C80, and C90). Atmospheric equivalent boiling points of n-paraffins are listed in Table 1.
- Note 3—A suitable calibration mixture can be obtained by dissolving a hydrogenated polyethylene wax (for example, Polywax 655 or Polywax 1000) in a volatile solvent (for example, CS_2 or C_6H_{12}). Solutions of 1 part Polywax to 200 parts solvent can be prepared. Lower boiling point paraffins will have to be added to ensure conformance with 7.5. Fig. 1 illustrates a typical calibration mixture chromatogram, and Fig. 2 illustrates an expanded scale of carbon numbers above 75.
- 7.6 Response Linearity Mixture—Prepare a quantitatively weighed mixture of at least ten individual paraffins (>99 % purity), covering the boiling range of the test method. The highest boiling point component should be at least n-C60. The mixture shall contain n-C40. Use a suitable solvent to provide a solution of each component at approximately 0.5 % by mass to 2.0 % by mass.
- 7.7 Reference Material 5010—A reference sample that has been analyzed by laboratories participating in the test method cooperative study. Consensus values for the boiling range distribution of this sample are given in Table 2.

8. Preparation of Apparatus

8.1 Gas Chromatograph Setup:

⁴ Reagent Chemicals, American Chemical Society Specifications, American Chemical Society, Washington, DC. For Suggestions on the testing of reagents not listed by the American Chemical Society, see Annual Standards for Laboratory Chemicals, BDH Ltd., Poole, Dorset, U.K., and the United States Pharmacopeia and National Formulary, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.



TABLE 1 Boiling Points of n-Paraffins ^{A,B}			TABLE 1 Continued		
Carbon No.	Boiling Point, °C	Boiling Point, °F	Carbon No.	Boiling Point, °C	Boiling Point, °F
1	-162	-259	76	664	1227
2	-89	-127	77	667	1233
3	-42 0	-44 24	78	670	1238
4 5	36	31 97	79 80	673 675	1243 1247
6	69	156	81	678	1252
7	98	209	82	681	1258
8	126	258	83	683	1261
9	151	303	84	686	1267
10	174	345	85	688	1270
11	196	385	86	691	1276
12	216	421	87	693	1279
13 14	235 254	456 488	88	695	1283
15	271	519	89 90	697 700	1287 1292
16	287	548	91	702	1296
17	302	576	92	704	1299
18	316	601	93	706	1303
19	330	625	94	708	1306
20	344	651	95	710	1310
21	356	675	96	712	1314
22	369	696	97	714	1317
23	380	716	98	716	1321
24 25	391 402	736 755	99 100	718 720	1324 1328
26	412	755 774	-		
27	422	791		31, 1972 is believed to have	
28	431	808	. 01	that are listed in Table 1. Ho	,
29	440	824		both API Project 44 (Thermo d Test Method D6352 have	
30	449	840		1 represents the current n	
31	458	856		ommittee D02.04 and found i	
32	466	1 870 TO I	jurisdiction of Section D0		
33	474	885	B Test Method D6352 has	traditionally used n-paraffin b	poiling points rounded to th
34 35	481 489	898 912		calibration. The boiling points	
36	496	925		mber in both degrees Celsiu	
37	503	937		is made from one unit to the	
38	509	948		ults will not agree with the ta the boiling point of n-hepta	
39	516	961		°C in the table. However, of	
40	522	972		s to 209 °F, while converting	
41	528	982		numbers 2, 4, 7, 8, 9, 13, 14	•
42 43	534 540	993 1004 TV/ D 634	affected by rounding.		
43 44	540 545	1013			
		ndards/s1022 fcc98f5-d			
46	556	1033	_		
47	561	1042	1		
48	566	1051	1 ,		
49	570	1058	4 i		
50	575	1067	3		
51	579 584	1074	1		
52 53	584 588	1083 1090	4		
54 54	592	1098	NS III		
55	596	1105	RESPONSE		
56	600	1112	발크		
57	604	1119	14 16		
58	608	1126	#II I		
59	612	1134	15 17	14 46 48 50.	
60	615	1139	3 E	36 38 1 1 1 1 1 1 50 52 54 56 30 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
61	619	1146	20 24 28 30 1 22 1 26 1 1	ĨĨIJIJIJIJĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬĬ	
62	622 625	1152 1157	1		
63		1137			
63 64			0.0 5.0 10.0	15.0 20.0 25.0 30.0	35.0 40.0 45.0 54
63 64 65	629 632	1164 1170		$^{15.0}$ $^{20.0}$ $^{25.0}$ $^{30.0}$ $^{30.0}$ m of $\mathbf{C_5}$ to $\mathbf{C_{44}}$ Plus Pol	35.0 40.0 45.0 5

olywax 655 Used to Obtain Retention Time/Boiling Point Curve Using a 100 % Dimethylpolysiloxane Stationary Phase

8.1.1 Place the gas chromatograph and ancillary equipment into operation in accordance with the manufacturer's instructions. Typical operating conditions are shown in Table 3.

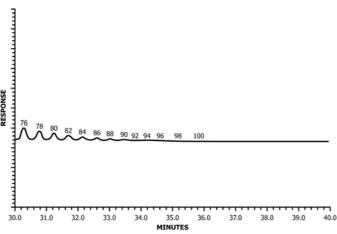


FIG. 2 Scale-Expanded Chromatogram of Latest Eluting Peaks Showing C₇₆ to C₉₈ Normal Paraffins on a 100 % Dimethylpolysiloxane Stationary Phase

TABLE 2 Test Method D6352 Reference Material 5010^A

	LL 2 TOST MIC	tiloa Boooz Hei	oronico man	21101 0010
% OFF	Average, °F	95.5% CI, °F Allowable Difference	Average, °C	95.5% CI, °C Allowable Difference
IBP	801	16	428	9
5	891	5	477	3
10	918	5	493	3
15	936	5	502	3
20	950	6	510	eh ³ / ₄ Sta
25	963	6	518	4
30	975	7	524	4
35	987	7	531	$\sqrt{ct4m}$
40	998	8	537	
45	1008	8	543	4
50	1019	8	548	um ⁵ ení
55	1030	8	554	4 5 11
60	1040	8	560	4
65	1051	8	566	4
70	1062	8	572	4
75	1073	9	578	ASSIM DO
80	1086	tah ai 8	585	a/aint/4
85 THUS /	1099	nen.arzatarog	593	8/8181/400981
90	1116	8	602	4
95	1140	7	616	4
FBP	1213	32	655	18

^A Consensus results obtained from 14 laboratories in 2000.

- 8.1.2 Attach one of the column specified in Table 4 to the detector inlet by ensuring that the end of the column terminates as close as possible to the FID jet tip. Follow the instructions in Practice E1510.
- 8.1.3 The FID should be periodically inspected and, if necessary, remove any foreign deposits formed in the detector from combustion of silicone liquid phase or other materials. Such deposits will change the response characteristics of the detector.
- 8.1.4 If the sample inlet system is heated, a blank analysis shall be made after a new septum is installed to ensure that no extraneous peaks are produced by septum bleed. At the sensitivity levels commonly employed in this test method, conditioning of the septum at the upper operating temperature of the sample inlet system for several hours will minimize this problem. The inlet liner and initial portion of the column shall

TABLE 3 Typical Gas Chromatographic Conditions for the Simulated Distillation of Petroleum Fractions in the Boiling Range from 174 °C to 700 °C

Transe from 174 0 to 700 0			
Instrument	a gas chromatography equipped with an on-column or temperature programmable vaporizing injector (PTV)		
Column	capillary, aluminum clad fused silica 5 m \times 0.53 mm id film thickness 0.1 μ m of a 100 % dimethylpolysiloxane stationary phase		
Flow conditions	UHP helium at 18 mL/min (constant flow)		
Injection temperature	oven-track mode		
Detector	flame ionization; air 400 mL/min, hydrogen 32 mL/min make-up gas, helium at 24 mL/min temperature: 450 °C range: 2E5		
Oven program	initial oven temperature 50 °C, initial hold 0 min, program rate 10 °C/min, final oven temperature 400 °C, final hold 6 min, equilibration time 5 min.		
Sample size	0.5 µL		
Sample dilution	1 weight percent in carbon disulfide		
Calibration dilution	0.5 weight percent in carbon disulfide		

TABLE 4 Column Selection for Performing Boiling Range
Distribution of Petroleum Distillates in the Range from 174 °C to
700 °C by Gas Chromatography

Capillary Column
$_{\rm 0.5}$ m $_{\rm 0.53}$ mm I.D., Polymide or aluminum clad fused silica capillary column with a bonded phase of 100 % dimethylpolysiloxane of 0.1 $_{\rm 0.1}$ m film thickness.
5 m \times 0.53 m I.D., stainless steel columns with a bonded phase of 100 % limethylpolysiloxane of 0.1 μ m film thickness

be periodically inspected and replaced, if necessary, to remove extraneous deposits or sample residue.

- 8.1.5 *Column Conditioning*—A new column will require conditioning at the upper test method operating temperature to reduce or eliminate significant liquid phase bleed to produce or generate a stable and repeatable chromatographic baseline. Follow the guidelines outlined in Practice E1510.
 - 8.2 System Performance Specification:
- 8.2.1 Column Resolution—The column resolution, influenced by both the column physical parameters and operating conditions, affects the overall determination of boiling range distribution. Resolution is, therefore, specified to maintain equivalence between different systems (laboratories) employing this test method. Resolution is determined using Eq 1 and the $\rm C_{50}$ and $\rm C_{52}$ paraffins from a calibration mixture analysis (or a polywax retention time boiling point mixture). Resolution (R) should be at least two (2) and not more than four (4), using the identical conditions employed for sample analyses.

$$R = 2 (t_2 - t_1) / (1.699 (w_2 + w_1))$$
 (1)

TABLE 5 Measured Response of the Flame Ionization Detector as a Function of Carbon Number for One Laboratory Using a Fused Silica Column with 100 % Dimethylpolysiloxane Stationary Phase

Carbon No.	Measured Response Factor $(nC_{40} = 1.00)$
12	0.98
14	0.96
17	0.95
20	0.97
28	0.96
32	0.98
36	0.96
40	1.00
44	0.98
60	0.97

where:

 t_1 = time (s) for the n-C₅₀ peak max, t_2 = time (s) for the n-C₅₂ peak max,

 w_1 = peak width (s), at half height, of the n-C₅₀ peak, and

 w_2 = peak width (s), at half height, of the n-C₅₂ peak.

8.2.2 Detector Response Calibration —This test method assumes that the FID response to petroleum hydrocarbons is proportional to the mass of individual components. This shall be verified when the system is put in service, and whenever any changes are made to the system or operational parameters. Analyze the response linearity mixture (see 7.6) using the identical procedure to be used for the analysis of samples (see Section 9). Calculate the relative response factor for each n-paraffin (relative to n-tetracontane) in accordance with Practice D4626 and Eq 2:

$$Fn = (Cn/An)/(Cn - C40/An - C40)$$
 (2)

where:

Cn = concentration of the n-paraffin in the mixture,

An = peak area of the n-paraffin in the mixture,

Cn-C40 = concentration of the n-tetracontane in the mixture,

and

An-C40 = peak area of the n-tetracontane in the mixture.

The relative response factor (Fn) of each n-paraffin shall not deviate from unity by more than ± 5 %. Results of response factor determinations by one lab are presented in Table 5.

8.2.3 Column Temperature—The column temperature program profile is selected such that there is baseline separation between the solvent and the first n-paraffin peak (C10) in the calibration mixture and the maximum boiling point (700 °C). n-Paraffin (C90) is eluted from the column before reaching the end of the temperature program. The actual program rate used will be influenced by other operating conditions, such as column dimensions, carrier gas and flow rate, and sample size. Thin liquid phase film thickness and narrower bore columns may require lower carrier gas flow rates and faster column temperature program rates to compensate for sample component overloading (see 9.3.1).

8.2.4 Column Elution Characteristics —The column phase is non-polar and having McReynolds numbers of x = 15-17, y = 53-57, z = 43-46, u = 65-67, and s = 42-45.

9. Procedure

- 9.1 Analysis Sequence Protocol—Define and use a predetermined schedule of analysis events designed to achieve maximum reproducibility for these determinations. The schedule shall include cooling the column oven and injector to the initial starting temperature, equilibration time, sample injection and system start, analysis, and final high temperature hold time.
- 9.1.1 After chromatographic conditions have been set to meet performance requirements, program the column temperature upward to the maximum temperature to be used and hold that temperature for the selected time. Following the analysis sequence protocol, cool the column to the initial starting temperature.
- 9.1.2 During the cool down and equilibration time, ready the integrator/computer system. If a retention time calibration is being performed, use the peak detection mode. For samples and baseline compensation (with or without solvent injection), use the area slice mode operation. For the selection of slice width, see 10.
- 9.1.3 At the exact time set by the schedule, inject either the calibration mixture, solvent, or sample into the chromatograph; or make no injection (perform a baseline blank). At the time of injection, start the chromatograph time cycle and the integrator/computer data acquisition. Follow the analysis protocol for all subsequent repetitive analyses or calibrations. Since complete resolution of sample peaks is not expected, do not change the sensitivity setting during the analysis.
- 9.2 Baseline Blank—A blank analysis (baseline blank) shall be performed at least once per day. The blank analysis may be without injection or by injection of an equivalent solvent volume as used with sample injections, depending upon the subsequent data handling capabilities for baseline/solvent compensation. The blank analysis is typically performed prior to sample analyses, but may be useful if determined between samples or at the end of a sample sequence to provide additional data regarding instrument operation or residual sample carry over from previous sample analyses.

Note 4—If automatic baseline correction (see Note 2) is provided by the gas chromatograph, further correction of area slices may not be required. However, if an electronic offset is added to the signal after baseline compensation, additional area slice correction may be required in the form of offset subtraction. Consult the specific instrumentation instructions to determine if an offset is applied to the signal. If the algorithm used is unclear, the slice area data can be examined to determine if further correction is necessary. Determine if any offset has been added to the compensated signal by examining the corrected area slices of those time slices that precede the elution of any chromatographic unretained substance. If these corrected area slices (representing the true baseline) deviate from zero, subtract the average of these corrected area slices from each corrected area slice in the analysis.

9.3 Retention Time versus Boiling Point Calibration—A retention time versus boiling point calibration shall be performed on the same day that analyses are performed. Inject an appropriate aliquot (0.2 μ L to 2.0 μ L) of the calibration mixture (see 7.5) into the chromatograph, using the analysis schedule protocol. Obtain a normal (peak detection) data record to determine the peak retention times and the peak areas for each component. Collect a time slice area record if a boiling range distribution report is desired.