



## Designation: ~~B371/B371M—08 (Reapproved 2013)~~ B371/B371M – 15

# Standard Specification for Copper-Zinc-Silicon Alloy Rod<sup>1</sup>

This standard is issued under the fixed designation B371/B371M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the U.S. Department of Defense.*

## 1. Scope-~~Scope~~\*

1.1 This specification establishes the requirements for copper-zinc-silicon alloy rod produced in Copper Alloy UNS Nos. C69240, C69300, C69400, C69430, C69700, and C69710.

1.1.1 If the purchaser does not specify the alloy to be supplied, product is permitted to be furnished in any of the alloys named in 1.1.

1.2 *Units*—The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 The following safety hazard caveat pertains only to the test methods described in this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

1.4 **Warning**—~~Mercury has been designated by EPA and many state regulatory agencies as a hazardous material that can cause central nervous system, kidney, and liver damage, serious medical issues. Mercury, or its vapor, may have been demonstrated to be hazardous to health and corrosive to materials. Caution should be taken when handling mercury and mercury-containing mercury containing products. See the applicable product Material-Safety Data Sheet (MSDS) for details and EPA's website (<http://www.epa.gov/mercury/faq.htm>) for (SDS) for additional information. Users should be aware that selling mercury or mercury-containing products, or both, in your state and/or mercury containing products into your state or country may be prohibited by state law.~~

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[B154 Test Method for Mercurous Nitrate Test for Copper Alloys](#)

[B249/B249M Specification for General Requirements for Wrought Copper and Copper-Alloy Rod, Bar, Shapes and Forgings](#)

[B858 Test Method for Ammonia Vapor Test for Determining Susceptibility to Stress Corrosion Cracking in Copper Alloys](#)

[E8/E8M Test Methods for Tension Testing of Metallic Materials](#)

[E54 Test Methods for Chemical Analysis of Special Brasses and Bronzes \(Withdrawn 2002\)](#)<sup>3</sup>

[E62 Test Methods for Chemical Analysis of Copper and Copper Alloys \(Photometric Methods\) \(Withdrawn 2010\)](#)<sup>3</sup>

[E478 Test Methods for Chemical Analysis of Copper Alloys](#)

## 3. General Requirements

3.1 The following sections of Specification [B249/B249M](#) constitutes a part of this specification:

3.1.1 Terminology,

3.1.2 Materials and Manufacture,

3.1.3 Workmanship, Finish, and Appearance,

3.1.4 Sampling,

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee [B05](#) on Copper and Copper Alloys and is the direct responsibility of Subcommittee [B05.02](#) on Rod, Bar, Wire, Shapes and Forgings.

Current edition approved ~~Oct. 1, 2013~~ Oct. 1, 2015. Published ~~November 2013~~ October 2015. Originally approved in 1961. Last previous edition approved in ~~2008~~ 2013 as ~~B371/B371M—08~~ B371/B371M – 08 (2013). DOI: ~~10.1520/B0371-B0371M-08R13-10.1520/B0371\_B0371M-15.~~

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

\*A Summary of Changes section appears at the end of this standard



- 3.1.5 Number of Tests and Retests,
- 3.1.6 Specimen Preparation,
- 3.1.7 Test Methods,
- 3.1.8 Significance of Numerical Limits,
- 3.1.9 Inspection,
- 3.1.10 Rejection and Rehearing,
- 3.1.11 Certification,
- 3.1.12 Test Report,
- 3.1.13 Packaging and Package Marking, and
- 3.1.14 Supplementary Requirements.

3.2 In addition, when a section with a title identical to that referenced in 3.1, above, appears in this specification, it contains additional requirements which supplement those appearing in Specification B249/B249M.

#### 4. Ordering Information

4.1 Include the following information when placing orders for product under this specification, as applicable:

- 4.1.1 ASTM designation and year of issue,
- 4.1.2 Copper alloy UNS No. designation,
- 4.1.3 *Form*—Cross section such as round, hexagon, and so forth,
- 4.1.4 *Temper*—(Section 7),
- 4.1.5 *Dimensions*—Diameter or distance between parallel surfaces, nominal specific or stock length,
- 4.1.6 *Quantity*—Total weight, footage, or number of pieces, and
- 4.1.7 If product is purchased for agencies of the U.S. government (see Supplementary Requirements section of Specification B249/B249M).

4.2 The following options are available and should be specified at the time of placing the order, when required:

- 4.2.1 Residual Stress Test (Performance Requirements section, Section 9),
  - 4.2.1.1 Ammonia Vapor Test or Mercurous Nitrate Test,
  - 4.2.1.2 For the Ammonia Vapor Test, pH value other than 10.
- 4.2.2 Certification (Specification B249/B249M), and
- 4.2.3 Mill test report (Specification B249/B249M).

#### 5. Material and Manufacture

5.1 *Material*—The material of manufacture shall be cast billets, logs, or rods of Copper Alloy UNS Nos. C69240, C69300, C69400, C69430, C69700, or C69710 of such purity and soundness to be suitable for processing into the product prescribed herein.

5.2 *Manufacture*—The product shall be manufactured by hot extrusion and finished by such cold working, annealing, straightening, and cutting to length as may be necessary to meet the properties specified.

#### 6. Chemical Composition

6.1 The material shall conform to the chemical compositional requirements specified in Table 1 for the Copper Alloy UNS No. designation specified in the ordering information.

6.1.1 These compositional limits do not preclude the presence of other elements. By agreement between the manufacturer and the purchaser, limits may be established and analysis required for unnamed elements.

6.2 For alloys in which zinc is listed as “remainder,” either copper or zinc may be taken as the difference between the sum of results of all other elements determined and 100 %.

6.3 When all elements in Table 1 are determined, the sum of results shall be 99.5 % min.

#### 7. Temper

7.1 The standard temper for products under this specification is H02 (Half Hard) for UNS No. C69240 and C69300 and H04 (Hard) for UNS Nos. C69400, C69430, C69700, and C69710.

#### 8. Mechanical Property Requirements

8.1 *Tensile Strength Requirements*—Product furnished under this specification shall conform to the tensile requirements prescribed in Table 2 when tested in accordance with Test Methods E8/E8M.

#### 9. Performance Requirements

9.1 *Residual Stress Test*: