INTERNATIONAL STANDARD

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Textiles — Care labelling code using symbols

Textiles — Code d'étiquetage d'entretien au moyen de symboles

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 3758 was prepared by Technical Committee ISO/TC 38, *Textiles*.

Annex A of this International Standard is for information only.

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Introduction

The variety of fibres, materials and finishes used in the production of textile articles together with the development of cleansing procedures makes it difficult and often impossible to decide on the appropriate cleansing treatment for each article simply by inspecting it. To help those who have to make such a decision (principally the consumer but also launderers and dry-cleaners), this code of graphic symbols has been established for use in the permanent marking of textile articles with information on their care in use.

In order to make this code "easily understandable and recognizable" for the consumer, symbols have been limited as to types and numbers as far as practicable.

This International Standard is the result of a compromise between two requirements: being simple enough to be understood by users in all countries — irrespective of the language they speak — yet providing as much information as possible to prevent damage caused during care treatments. When deemed necessary, words may be added to the symbols

The symbols used in the code are the subject of international trademarks. A statement made by the holder of these marks is given in annex A which is not an integral part of this International Standard.

This International Standard has been made sufficiently flexible to accommodate the needs of practically all who may wish to use it. This has been achieved by providing a sufficiently large selection of care treatments (washing, chlorine-based bleaching, ironing, dry cleaning and tumble drying) from which the user may select the most suitable for any particular need.

It is intended to develop further annexes for test methods, criteria and a glossary specifying additional care labelling terms.

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Textiles — Care labelling code using symbols

1 Scope

This International Standard

- establishes a system of graphic symbols, intended for use in the permanent marking of textile articles, providing information essential for their proper care;
- specifies the use of these symbols in care labelling.

The following treatments are covered: washing, chlorine-bleaching, ironing, dry-cleaning and tumble drying after washing.

This International Standard applies to all textile articles in the form in which they are supplied to the consumer.

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2 Definitions

For the purposes of this International Standard, the following definitions apply.

- 2.1 textile articles: Yarns, piece goods and made-up articles consisting mainly of textile materials.
- **2.2 washing:** A process designed to clean textile articles in an aqueous bath.

Washing includes all or some of the following operations in relevant combinations:

- soaking, pre-washing and proper washing carried out usually with heating, mechanical action and in the presence of detergents or other products — and rinsing;
- water extraction, i.e. spinning or wringing performed during and/or at the end of the operations mentioned above.

These operations may be carried out by machine or by hand.

- 2.3 chlorine-based bleaching: A process carried out in an aqueous medium before, during or after washing processes, requiring the use of a chlorine-based bleaching agent for the purpose of removing stains and/or improving whiteness.
- 2.4 ironing and pressing: A process carried out on a textile article to restore its shape and appearance, by means of an appropriate appliance using heat and pressure.
- 2.5 dry-cleaning: A process for cleaning textile articles by means of organic solvents. This process consists of cleaning, rinsing, spinning and drying.
- 2.6 tumble drying: A process carried out on a textile article after washing, with the intention of removing residual water by treatment with hot air in a rotating drum.

3 Description and definition of symbols

3.1 Basic symbols and additional symbols

Five basic symbols and three additional symbols are provided.

3.1.1 Washing process

For the washing process, a washtub as shown in figure 1.



Figure 1

3.1.2 Chlorine-based bleaching process

For the chlorine-based bleaching process, a triangle as shown in figure 2.



Figure 2

3.1.5 Tumble drying

For drying in a tumbler after a washing process, a square with a circle inscribed as shown in figure 5.



Figure 5

3.1.6 Treatment not permitted

In addition to the five symbols 3.1.1 to 3.1.5, the St Andrew's cross superimposed on any of them means that the treatment represented by that symbol shall not be used.

3.1.3 Ironing process

For the ironing process, a hand iron shape as shown in figure 3.



Figure 3



Figure (

3.1.7 Mild treatment

In addition to the five symbols 3.1.1 to 3.1.5, a bar under the washtub or circle means that the treatment should be milder than that indicated by the same symbol without a bar.

3.1.4 Dry-cleaning process

For the dry-cleaning process, a circle as shown in figure 4.



Figure 4

Figure 7

3.1.8 Very mild treatment

In addition to the five symbols 3.1.1 to 3.1.5, a broken bar under the washtub describes a very mild washing process at 40 °C.



Figure 8