



Designation: **F2469 – 10 F2469 – 15**

Standard Test Method for Measuring Optical Angular Deviation of Transparent Parts Using the Double-Exposure Method¹

This standard is issued under the fixed designation F2469; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the measurement of the optical angular deviation of a light ray imposed by flat transparent parts such as a commercial or military aircraft windshield, canopy, or cabin window.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.2.1 *Exceptions*—The values given in parentheses are for information only. Also, print size is provided in inch-pound measurements.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[F801 Test Method for Measuring Optical Angular Deviation of Transparent Parts](#)

[F1181 Test Method for Measuring Binocular Disparity in Transparent Parts](#)

[F733 Practice for Optical Distortion and Deviation of Transparent Parts Using the Double-Exposure Method](#)

3. Terminology

3.1 *Definitions:*

3.1.1 *angular deviation*—the angular displacement of a light ray from its original path caused by non-parallelism of opposite surfaces as it passes through a transparent material, which is expressed in units of angle (degree, minutes of arc, milliradians) and is a function of the angle of incidence at each surface of the material and the index of refraction of the material.

3.1.2 *grid board*—an optical evaluation tool used to detect the presence of distortion in transparent parts. It is usually, but not always, a vertical rectangular backboard with horizontal and vertical intersecting lines with maximum contrast between the white lines and the black background.

4. Summary of Test Method

4.1 The flat transparent part is mounted at a specified distance from a grid board test pattern with its surface parallel with the plane of the grid board test pattern. A camera is placed so as to record a double exposure photograph of the grid pattern as viewed through the transparency from a specified viewing distance from the grid board test pattern. The image is then measured to assess the level of optical deviation present. This method basically measures the amount of angular deviation present in a flat transparent part when viewing through it perpendicular to its surface. The part to be measured must be essentially flat and mounted such that its surface is perpendicular to the camera axis. This is an alternate method to Test Method [F801](#) and is essentially the same as the portion of Practice [F733](#) that deals with optical deviation.

5. Significance and Use

5.1 The optical angular deviation of flat transparent parts, such as aircraft windshields, canopies, cabin windows, and visors, can be measured using these methods. Angular deviation in a windscreen or visor can cause objects to appear at a location different

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

from where they actually are. Variations in angular deviation can be used to characterize distortion and magnification in transparent parts. Also, angular deviation measurements made from the typical right and left eye positions for a windscreen or other transparent medium can be used to determine binocular disparity differences (see Test Method F1181).

6. Apparatus

6.1 *Test Room*—The test room must be large enough to properly locate the required testing equipment.

6.1.1 The walls, ceiling, and floor shall have low reflectance. A flat black paint or coating is preferred.

6.2 *Grid Board*—The grid board provides a defined pattern against which the transparent part is examined (see Fig. 1). Grid boards are of the following types:

6.2.1 *Type 1*—The grid board is composed of white strings held taut, each spaced at a specific interval, with the strings stretched vertically and horizontally. The grid board frame and background shall have a flat black finish to reduce light reflection. A bank of fluorescent lights at each side provides illumination of the strings.

6.2.1.1 *Type 1a*—The string board is composed of white strings held taut, each spaced at a specific interval, with the strings stretched horizontally only. The string board frame and background shall have a flat black finish to reduce light reflection. A bank of fluorescent lights at each side provides even illumination of the strings. This can also be used outside under natural sunlight conditions.

6.2.2 *Type 2*—The grid board is a transparent sheet having an opaque, flat black outer surface except for the grid lines. The grid lines remain transparent, and when backlit with fluorescent or incandescent lights, provide a bright grid pattern against a black background with excellent contrast characteristics.

6.2.3 *Type 3*—The grid board is a rigid sheet of material which has a grid pattern printed on the front surface. Details of the grid lines, pattern, and lighting shall be as specified by the procuring activity.

6.2.4 *Type 4*—The grid board shall have a width and height large enough so that the area of the part to be imaged can be superimposed within the perimeter of the grid board. Details of the grid square size shall be as specified by the procuring agency. The recommended grid line spacing is not less than 1.27 cm (1/2 in.), or more than 2.54 cm (1 in.).

6.3 *Camera*—The camera is used to photograph optical deviation through the transparency using a double-exposure method. It is recommended that a large format camera be used, although a high resolution digital camera is acceptable. The camera shall be firmly mounted to prevent any movement during the photographic exposure.

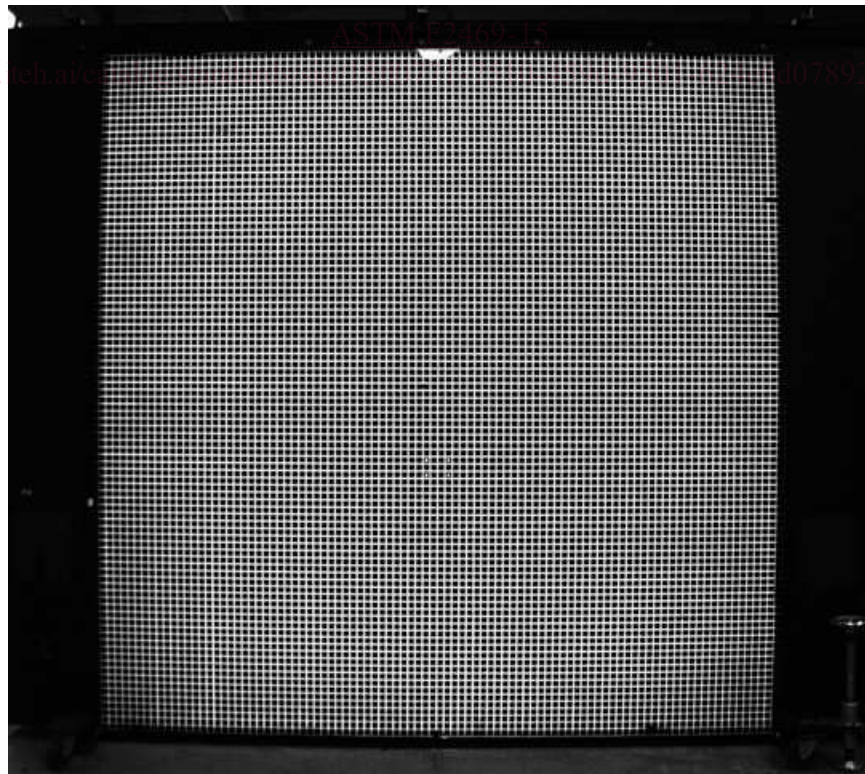


FIG. 1 Grid Board Pattern