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Standard Practice for Establishing Clear Wood Strength Values¹

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INTRODUCTION

The development of safe and efficient working stresses for lumber, laminated timber, plywood, round timbers, and other solid wood products, each with its own special requirements has, as a common starting point, the need for an authoritative compilation of clear wood strength values for the commercially important species. Also required are procedures for establishing, from these data, values applicable to groups of species or to regional groupings within a species where necessitated by marketing conditions. This standard has been developed to meet these needs and to provide, in addition, information on factors for consideration in the adjustment of the clear wood strength values to the level of working stresses for design. Since factors such as species preference, species groupings, marketing practices, design techniques, and safety factors vary with each type of product and end use, it is contemplated that this standard will be supplemented where necessary by other appropriate standards relating to specific work stresses for each such product. Practice **D245** is an example of such a standard applicable to the interpretation of the clear wood strength values in terms of working stresses for structural lumber.

A primary feature of this practice is the establishment of tables presenting the most reliable basic information developed on the strength of clear wood and its variability through many years of testing and experience. The testing techniques employed are those presented in Test Methods **D143**. Among the recognized limitations of such strength data are those resulting from the problems of sampling material from forests extending over large regions, and the uneconomical feasibility of completely testing an intensive sample. A practical approach to the improvement of strength data is through the application of the results of density surveys in which the specific gravity of the entire forest stand for each species is determined on a sound statistical basis. Through regression equations derived from presently available strength data, revised strength values are established from the specific gravity-strength relationship for clear wood. This procedure greatly extends current capabilities to develop new estimates of strength and to improve or verify estimates made in the past.

1. Scope

1.1 This practice covers the determination of strength values for clear wood of different species in the unseasoned condition, unadjusted for end use, applicable to the establishment of working stresses for different solid wood products such as lumber, laminated wood, plywood, and round timbers. Presented are:

1.1.1 Procedures by which test values obtained on small clear specimens may be combined with density data from extensive forest surveys to make them more representative,

1.1.2 Guidelines for the interpretation of the data in terms of assigned values for combinations of species or regional divisions within a species to meet special marketing needs, and

1.1.3 Information basic to the translation of the clear wood values into working stresses for different solid wood products for different end uses.

1.1.4 For species where density survey data are not as yet available for the re-evaluation of average strength properties, the presently available data from tests made under the sampling methods and procedures of Test Methods **D143** or Practice **E105** are

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provided with appropriate provision for their application and use. Because of the comprehensive manner in which the density survey is undertaken, it follows that the re-evaluated strength data are intended to be representative of the forest stand, or rather large forest subdivisions.

1.1.5 Some useful mechanical properties (tensile strengths parallel and perpendicular to ~~grain and grain~~, modulus of rigidity for a longitudinal-transverse ~~plane~~-plane, and transverse modulus of elasticity) have not been extensively evaluated. Methods are described for estimating these properties by their relation to other properties.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

[D143 Test Methods for Small Clear Specimens of Timber](#)

[D245 Practice for Establishing Structural Grades and Related Allowable Properties for Visually Graded Lumber](#)

[D2915 Practice for Sampling and Data-Analysis for Structural Wood and Wood-Based Products](#)

[E105 Practice for Probability Sampling of Materials](#)

3. Summary of Methods

3.1 Two methods are presented for establishing tables of clear wood strength properties for different species and regional subdivisions thereof in the unseasoned condition and unadjusted for end use. These are designated Method A and Method B.

3.1.1 Method A provides for the use of the results of surveys of wood density involving extensive sampling of forest trees, in combination with the data obtained from standard strength tests made in accordance with Test Methods [D143](#). The average strength properties are obtained from wood density survey data through linear regression equations establishing the relation of specific gravity to the several strength properties.

NOTE 1—Density surveys have been completed for only a limited number of species. Data are thus not currently available for the use of Method A on all commercial species. As such data become available they will be incorporated in revisions of this practice.

3.1.2 Method B provides for the establishment of tables of strength values based on standard tests of small clear specimens in the unseasoned condition for use when data from density surveys are not available. Separate tables are employed to present the data on woods grown in the United States and on woods grown in Canada.

4. Procedure for Establishing Clear Wood Strength Values

4.1 *Method A*—Six steps are involved in establishing strength values by the wood density survey procedure. These are: conducting the wood density survey, development of unit areas, determination of average specific gravity for a unit area, determination of strength-specific gravity relations, estimation of average strength properties for a unit area, and combining values for unit areas into basic groups and establishing average strength properties and estimates of variance for the groups. In these methods a basic group is a combination of unit areas representing a species or a regional division thereof.

4.1.1 *Conducting Wood Density Survey*—A well-designed and thorough wood density survey is required to provide needed data on specific gravity for the reevaluation of strength properties. Such a survey requires consideration of the geographic range to be covered, the representativeness of the sample, the techniques of density evaluation, and adequate data analysis.

NOTE 2—Detailed information on an acceptable method of conducting wood density surveys, together with survey data, are presented in the *U.S. Forest Service Research Paper FPL 27*, “Western Wood Density Survey Report No. 1.”

4.1.2 *Development of Unit Areas*—Subdivide the geographical growth range of each species into unit areas that contain 1 % or more of the estimated cubic foot volume of standing timber of the species and are represented by reliable estimates of specific gravity of at least 20 trees. Make up unit areas of U.S. Forest Service Survey Units, or similar units or subdivisions of units, for which reliable estimates of timber volume are available. Develop unit areas objectively by means of the following steps:

4.1.2.1 Select a base survey unit or subdivision of a survey unit to be grouped with others,

4.1.2.2 Group with similar adjacent areas to make up a unit area on the basis of a timber volume, and

4.1.2.3 Determine the number of tree specific gravity samples available in the proposed unit area.

NOTE 3—The rules for developing unit areas should represent an effort to subdivide objectively and uniquely the range of a species into small geographic areas, which are assumed to be considerably more homogeneous with respect to the mechanical properties of the species than is the entire range itself. The number of unit areas associated with a species is a function of the volume of timber on the smallest usable areas and the number of tree specific gravity samples taken. In general, the larger the range and the greater the commercial importance of the species, the greater are the number of unit areas. One acceptable procedure for establishing unit areas is presented in *U.S. Forest Service Research Paper FPL 27*, “Western Wood Density Survey Report No. 1,” Appendix C.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

4.1.3 *Determination of Average Specific Gravity for a Unit Area*—Calculate the average specific gravity of trees in each unit area as the simple average of individual estimates of specific gravity of trees within the unit area.

4.1.4 *Determination of Strength-Specific Gravity Relations*—From matched specific gravity and strength data on small clear specimens of wood, establish relationships of the form:

$$y = a + bx \quad (1)$$

where:

y = estimated strength value,
 a, b = constants for the species, and
 x = specific gravity of the species.

for each species, using standard statistical methods of regression analysis. Equations for modulus of rupture, modulus of elasticity, maximum crushing strength, and maximum shearing strength are established in this manner. The distribution of specific gravity in the samples used to compute regressions should be representative of the species and, in particular, shall represent the full specific gravity range. The nature of the true distribution of specific gravity can be obtained from results of wood density surveys. Obtain the data from specimens tested in accordance with Test Methods D143.

4.1.4.1 Several methods are available for securing suitable samples for obtaining data to compute strength-specific gravity relationships, as follows: strength and specific gravity values from samples obtained in conformance with Test Methods D143 may be employed solely or in combination with data secured by sampling techniques described below or test samples may be obtained from the forest resource in the form of trees, logs, or lumber. Select samples that are representative of all growing stock from each of at least five different locations within the growth range of a species that include the scope of environmental conditions of the range. This implies that the sample from a single location must be such that all of the growing stock from that location is represented.

4.1.4.2 Where relationships between strength and specific gravity are shown to have a statistically significant difference at the 5 % level within a species growth range, subdivide the range to permit the development of more accurate estimating equations for each subdivision. Develop equations for subdivisions of a species growth range only if specimens from at least five distinctly different places in the proposed subdivision are available and if the correlation coefficients from the strength-specific gravity regressions are 0.50 or greater.

4.1.5 *Estimation of the Average Strength Properties for a Unit Area*—Given a set of strength-specific gravity estimating equations for each species or subdivision thereof, compute average strength properties for each unit area using these equations and the average specific gravity for the unit area.

4.1.6 *Combining Unit Areas into Basic Groups and Development of Average Strength Properties and Estimates of Variance for the Groups*—Combine all unit areas containing timber whose properties are described by the same strength-specific gravity relationships to produce a basic group of unit areas. Develop the following information for these basic groups:

4.1.6.1 For each unit area, obtain, from reliable volume data, the volume of the species being considered and estimate strength properties from appropriate equations. Determine average strength properties for a group of unit areas for a species or a subdivision thereof by the following equation:

$$\bar{Y} = \sum_i (\bar{Y}_i V_i / V) \quad (2)$$

where:

\bar{Y} = weighted average strength property for the group of unit areas,
 \bar{Y}_i = average strength property for the i th unit area,
 V_i = percentage of standing timber volume of the species for the i th unit area, and
 V = total percentage of standing timber volume of the species in the group of unit areas being combined.

4.1.6.2 Compute the variability index, which is a measure of the homogeneity among average values for unit areas within a group, by dividing the group average by the lowest unit area average included in the group.

4.1.6.3 Estimate a standard deviation, providing a measure of the dispersion of individual strength values about the group average, for each basic group of unit areas using information on variance obtained from density survey and standard strength data. Compute estimates of standard deviation for each property as:

$$s = \sqrt{b^2(s_w^2 + s_a^2) + \text{RMS}} \quad (3)$$

where:

s = standard deviation
 b = slope of the strength-specific gravity relation,
 s_w^2 = within-tree variance in specific gravity estimated from data used to obtain strength-specific gravity relations,
 s_a^2 = among-tree variance in specific gravity obtained from density survey data,
 $(s_w^2 + s_a^2)$ = estimate of total variance in specific gravity, and
 RMS = residual mean square from the strength-specific gravity relation.

NOTE 4—When a sampling technique is used that ensures only one specimen will be taken per tree (such as a suitably designed mill sample), the quantity ($s_w^2 + s_a^2$) is automatically obtained as a total variance of specific gravity.

NOTE 5—An alternative procedure for developing average strength values where all unit areas are contained within a single species or regional subdivision thereof consists of combining the volume weighted unit area specific gravities to establish a species or regional subdivision specific gravity and then computing the average strength properties by substituting the average specific gravity in the strength-specific gravity regression equations.

4.1.6.4 Average compression perpendicular to the grain values have not been developed by the procedures described in the preceding paragraphs but are based on available standard strength data alone as in Method B.

4.1.6.5 Table 1 gives basic information on the strength properties of the commercially important species for which wood density survey data are available. Listed are averages and standard deviations for modulus of rupture, modulus of elasticity, maximum crushing strength parallel to grain, horizontal shear strength, proportional limit in compression perpendicular to grain, and specific gravity. These properties are for clear wood in the unseasoned condition. Variability indexes are given for the first four properties.

4.2 Method B:

4.2.1 Base average strength properties for clear wood of species for which density survey data are not available on standard strength test data obtained in accordance with Test Methods D143. Estimate approximate standard deviations for these species as follows:

$$s = c\bar{y} \tag{4}$$

where:

- s = standard deviation,
- \bar{y} = the average value for the species, and

TABLE 1 Clear Wood Strength Values Unadjusted for End Use and Measures of Variation for Commercial Species of Wood in the Unseasoned Condition (Method A)^A

NOTE 1—All digits retained in the averages and standard deviations through the units position to permit further computation with minimum round-off error (specific gravity excepted).

Species or Region, or Both	Property																	
	Modulus of Rupture ^B			Modulus of Elasticity ^C			Compression Parallel to Grain, Crushing Strength			Shear Strength			Compression, Perpendicular to Grain ^D			Specific Gravity		
	Avg., psi	Variability Index	Std. Dev., 1000 psi	Avg., 1000 psi	Variability Index	Std. Dev., 1000 psi	Avg., psi	Variability Index	Std. Dev., psi	Avg., psi	Variability Index	Std. Dev., psi	Stress at Proportional Limit, psi	Std. Dev., psi	Stress at 0.04 in., psi ^E	Avg.	Variability Index	Std. Dev.
Douglas fir: ^F																		
Coast	7665	1.05	1317	1560	1.05	315	3784	1.05	734	904	1.03	131	382	107	700	0.45	...	0.057
Interior West	7713	1.03	1322	1513	1.04	324	3872	1.04	799	936	1.02	137	418	117	707	0.46	...	0.058
Interior North	7438	1.04	1163	1409	1.04	274	3469	1.04	602	947	1.03	126	356	100	669	0.45	...	0.049
Interior South	6784	1.01	908	1162	1.00	200	3113	1.01	489	953	1.00	153	337	94	578	0.43	...	0.045
White fir	5854	1.01	949	1161	1.02	249	2902	1.02	528	756	1.01	78	282	79	491	0.37	...	0.045
California red fir	5809	1.01	885	1170	1.01	267	2758	1.01	459	767	1.00	146	334	94	573	0.36	...	0.043
Grand fir	5839	1.03	680	1250	1.03	164	2939	1.04	363	739	1.04	97	272	76	475	0.35	...	0.043
Pacific silver fir	6410	1.07	1296	1420	1.05	255	3142	1.06	591	746	1.05	114	225	63	414	0.39	...	0.058
Noble fir	6169	1.07	966	1380	1.08	310	3013	1.08	561	802	1.04	136	274	77	478	0.37	...	0.043
Western hemlock	6637	1.03	1088	1307	1.02	258	3364	1.03	615	864	1.02	105	282	79	457	0.42	...	0.053
Western larch	7652	1.04	1001	1458	1.02	249	3756	1.04	564	869	1.03	85	399	112	676	0.48	...	0.048
Black cottonwood	4890	1.00	951	1083	1.00	197	2200	1.00	360	612	1.00	92	165	46	305	0.31	...	0.034
Southern pine:																		
Loblolly	7300	1.08	1199	1402	1.08	321	3511	1.09	612	863	1.05	112	389	109	661	0.47	1.06	0.053
Longleaf	8538	1.07	1305	1586	1.07	295	4321	1.07	707	1041	1.05	120	479	134	804	0.54	1.05	0.058
Shortleaf	7435	1.04	1167	1388	1.04	268	3527	1.05	564	905	1.05	125	353	99	573	0.47	1.05	0.051
Slash	8692	1.09	1127	1532	1.08	295	3823	1.07	547	964	1.05	128	529	148	883	0.54	1.09	0.062

^A For tension parallel and perpendicular to grain and grain, modulus of rigidity, and transverse modulus of elasticity see 4.3.

^B Modulus of rupture values are applicable to material 2 in. (51 mm) in depth.

^C Modulus of elasticity values are applicable at a ratio of shear span to depth of 14.

^D Based on a 2-in. wide steel plate bearing on the center of a 2-in. wide by 2-in. thick by 6-in. long specimen oriented with growth rings parallel to load.

^E A coefficient of variation of 28 % can be used as an approximate measure of variability of individual values about the stresses tabulated.

^F The regional description of Douglas fir is that given on pp. 54–55 of U.S. Forest Service Research Paper FPL 27, "Western Wood Density Survey Report No. 1."

- $c = 0.16$ for modulus of rupture,
- 0.22 for modulus of elasticity,
- 0.18 for maximum crushing strength parallel to grain,
- 0.14 for maximum shear strength,
- 0.28 for compression perpendicular to grain strength,
- and
- 0.10 for specific gravity.

Alternatively, calculate the average strength properties for clear wood and standard deviations from data from a random sample obtained in accordance with Practice E105.

4.2.2 **Table 2** and **Table 3** present basic information on the strength properties of various species in the unseasoned condition as determined from standard strength tests of small clear specimens. **Table 2** covers data on woods grown in the United States, and **Table 3** woods grown in Canada.

4.3 Tensile strength parallel and perpendicular to grain and grain, modulus of rigidity associated with a longitudinal-transverse plane-plane, and transverse modulus of elasticity are sometimes needed for design considerations. These properties have not been evaluated extensively. They may, however, be estimated from the clear wood properties of any combination of species, as described in the following criteria:

4.3.1 *Tension Parallel to Grain*—For clear wood strength in tension parallel to grain, the clear wood strength value for modulus of rupture may be used.

4.3.2 *Tension Perpendicular to Grain*—For clear wood strength in tension perpendicular to grain, 0.33 times the clear wood strength value for shear may be used.

4.3.3 *Modulus of Rigidity*—For clear wood modulus of rigidity, 0.069 times the modulus of elasticity may be used.

NOTE 6—The factor 0.069 is 1/16 times 11/10 where the 11/10 converts the apparent moduli of elasticity tabulated in this practice to true moduli, and the 1/16 is an empirically determined ratio of shear modulus to elastic modulus.

TABLE 2 Clear Wood Strength Values Unadjusted for End Use and Measures of Variation for Commercial Species of Wood in the Unseasoned Condition (Method B) (for Woods Grown in the United States)^A

NOTE 1—All digits retained in the averages and standard deviations through the units position to permit further computation with minimum round-off error (specific gravity excepted).

NOTE 2—Values of standard deviation have been calculated using the values for c given in 4.2.

Species (Official Common Tree Names)	Property												
	Modulus of Rupture ^B		Modulus of Elasticity ^C		Compression Parallel to Grain, Crushing Strength		Shear Strength		Compression, Perpendicular to Grain ^D			Specific Gravity	
	Avg., psi	Std. Dev., psi	Avg., 1000 psi	Std. Dev., 1000 psi	Avg., psi	Std. Dev., psi	Avg., psi	Std. Dev., psi	Stress at Proportional Limit	Stress at 0.04 in.	Avg., psi ^E	Avg.	Std. Dev.
SOFTWOODS													
Baldcypress	6640	1062	1184	260	3580	644	812	114	403	113	683	0.43	0.043
Cedar:													
Alaska	6450	1032	1135	260	3050	549	842	118	349	98	597	0.42	0.042
Incense	6220	995	840	185	3150	567	834	117	369	103	629	0.35	0.035
Port Orford	6598	860	1297	247	3145	397	842	122	301	71	521	0.39	0.034
Atlantic white	4740	758	752	165	2390	430	694	97	244	68	430	0.31	0.031
Northern white	4250	680	643	141	1990	358	616	86	234	66	414	0.29	0.029
Eastern red	7030	1125	649	143	3570	643	1008	141	700	196	1155	0.46	0.046
Western red	5184	761	939	223	2774	493	771	115	244	65	430	0.31	0.027
Fir:													
Balsam	5517	552	1251	143	2631	283	662	83	187	31	340	0.32	0.025
Subalpine	4900	664	1052	182	2301	363	696	103	192	44	348	0.31	0.032
Hemlock:													
Eastern	6420	1027	1073	236	3080	554	848	119	359	101	613	0.39	0.039
Mountain	6270	1003	1038	228	2880	518	933	131	371	104	632	0.42	0.042
Pine:													
Jack	6030	965	1068	235	2950	531	754	106	296	83	513	0.40	0.040
Eastern white	4930	789	994	219	2440	439	678	95	218	61	389	0.35	0.035
Lodgepole	5490	878	1076	237	2610	470	685	96	252	71	443	0.39	0.039
Monterey	6625	1060	1420	312	3330	599	875	123	440	123	742	0.46	0.046
Ponderosa	5130	821	997	219	2450	441	704	99	282	79	491	0.39	0.039
Red	5820	931	1281	282	2730	491	686	96	259	73	454	0.42	0.042
Sugar	4893	663	1032	193	2459	386	718	105	214	43	382	0.34	0.027

TABLE 2 *Continued*

Species (Official Common Tree Names)	Property												
	Modulus of Rupture ^B		Modulus of Elasticity ^C		Compression Parallel to Grain, Crushing Strength		Shear Strength		Compression, Perpendicular to Grain ^D			Specific Gravity	
	Avg., psi	Std. Dev., psi	Avg., 1000 psi	Std. Dev., 1000 psi	Avg., psi	Std. Dev., psi	Avg., psi	Std. Dev., psi	Stress at Proportional Limit	Std. Dev., psi	Avg., psi ^E	Avg.	Std. Dev.
Western white	4688	693	1193	257	2434	406	677	98	192	46	348	0.35	0.034
Pine, southern yellow:													
Pitch	6830	1093	1200	264	2950	531	860	120	365	102	622	0.47	0.047
Pond	7450	1192	1281	282	3660	659	936	131	441	123	743	0.51	0.051
Spruce	6004	1102	1002	286	2835	580	895	136	279	95	486	0.41	0.041
Sand	7500	1200	1024	225	3440	619	1143	160	450	126	757	0.46	0.046
Virginia	7330	1173	1218	268	3420	616	888	124	390	109	662	0.46	0.046
Redwood:													
Old growth	7500	1202	1177	259	4210	758	803	112	424	119	716	0.39	0.039
Second growth	5920	947	955	210	3110	560	894	125	269	75	470	0.34	0.034
Spruce:													
Black	6118	759	1382	193	2836	417	739	79	242	34	427	0.38	0.028
Engelmann	4705	692	1029	207	2180	427	637	64	197	50	358	0.33	0.033
Red	6003	627	1328	145	2721	313	754	95	262	59	459	0.37	0.025
Sitka	5660	906	1230	271	2670	481	757	106	279	78	486	0.38	0.038
White	4995	878	1141	265	2349	439	636	68	210	51	402	0.33	0.034
Tamarack	7170	1147	1236	272	3480	626	863	121	389	109	661	0.49	0.049
					HARDWOODS								
Alder, red	6540	1044	1167	257	2960	484	770	108	250	70	440	0.38	0.038
Ash:													
Black	6000	960	1043	229	2300	414	861	120	347	97	594	0.45	0.045
Green	9460	1514	1400	308	4200	756	1261	176	734	206	1209	0.53	0.053
White	9500	1520	1436	316	3990	718	1354	190	667	187	1102	0.54	0.054
Aspen:													
Bigtooth	5400	864	1120	246	2500	450	732	102	206	58	370	0.36	0.036
Quaking	5130	821	860	189	2140	385	656	92	181	51	272	0.35	0.035
Basswood, American	4960	794	1038	228	2220	400	599	84	170	48	313	0.32	0.032
Beech, American	8570	1371	1381	304	3550	639	1288	180	544	152	907	0.57	0.057
Birch:													
Paper	6380	1021	1170	257	2360	425	836	117	273	76	476	0.48	0.048
Sweet	9390	1502	1650	363	3740	673	1245	174	473	132	794	0.60	0.060
Yellow	8260	1322	1504	331	3380	608	1106	155	428	120	723	0.55	0.055
Cottonwood:													
Eastern	5260	842	1013	223	2280	410	682	95	196	55	354	0.37	0.037
Elm:													
American	7190	1150	1114	245	2910	524	1002	140	355	99	607	0.46	0.046
Rock	9490	1518	1194	263	3780	680	1274	178	610	171	1012	0.57	0.057
Slippery	8010	1282	1232	271	3320	598	1106	155	415	116	702	0.49	0.049
Hackberry	6480	1037	954	210	2650	477	1070	150	399	112	676	0.49	0.049
Hickory:													
Pecan	9770	1563	1367	301	3990	718	1482	207	777	218	1277	0.61	0.061
Water	10740	1718	1563	344	4660	839	1440	202	881	247	1442	0.63	0.063
Mockernut	11080	1773	1574	346	4480	806	1277	179	812	227	1333	0.64	0.064
Pignut	11740	1878	1652	363	4810	866	1370	192	923	258	1509	0.67	0.067
Shagbark	11020	1763	1566	344	4580	824	1520	213	843	236	1382	0.64	0.064
Shellbark	10530	1685	1343	295	3920	706	1186	166	808	226	1326	0.63	0.063
Bitternut	10280	1645	1399	308	4570	823	1237	173	799	224	1312	0.62	0.062
Nutmeg	9060	1450	1289	284	3980	716	1032	144	760	213	1250	0.56	0.056
Magnolia:													
Cucumbertree	7420	1187	1565	344	3140	565	991	139	330	92	567	0.44	0.044
Southern magnolia	6780	1085	1106	243	2700	486	1044	146	462	129	777	0.46	0.046
Maple:													