

Designation: E1338 - 09 (Reapproved 2015)

## Standard Guide for Identification of Metals and Alloys in Computerized Material Property Databases<sup>1</sup>

This standard is issued under the fixed designation E1338; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon  $(\varepsilon)$  indicates an editorial change since the last revision or reapproval.

## 1. Scope

- 1.1 This guide covers the identification of metals and alloys in computerized material property databases. It establishes essential and desirable data elements that serve to uniquely identify and describe a particular metal or alloy sample as well as properties that identify a given metal or alloy in general.
- 1.1.1 This guide does not necessarily provide sufficient data elements to describe weld metal, metal matrix composites, or joined metals.
- 1.1.2 The data element identified herein are not all germane to every metal or alloy group.
- 1.1.3 Different sets of data elements may also be applied within a given metal or alloy group depending on conditions or applications specific to that metal or alloy group. Further, within a particular metal or alloy group, different sets of data elements may be used to identify specific material conditions.
- 1.1.4 Table 1 on Recommended Data Elements and Tables 2-17 on values for specific data elements appear at the end of this guide.
- 1.2 Some of the data elements in this guide may be useful for other purposes. However, this guide does not attempt to document the essential and desirable data element for any purpose except for the identification of metals and alloys in computerized material property databases. Other purposes, such as material production, material procurement, and material processing, each may have different material data reporting requirements distinct from those covered in this guide. A specific example is the contractually required report for a material property testing series. Such a report may not contain all the data elements considered essential for a specific computerized database; conversely, this guide may not contain all the data elements considered essential for a contracted test report.
- 1.3 Results from material tests conducted as part of the procurement process are often used to determine adherence to

- a specification. While this guide includes a number of test result data elements, such data elements are included in this guide only for the purposes of material identification.
- 1.4 Reporting of contracted test results, such as certification test results, shall follow the requirements described in the material specification, or as agreed upon between the purchaser and the manufacturer.
- 1.5 This guide contains a limited number of data elements related to material test results. These data elements are for material identification purposes and are not intended to replace the more detailed sets of data elements listed in guides such as Guide E1313 covering data recording formats for mechanical testing of metals. For material identification purposes, the data elements in this guide include typical, nominal, or summary properties normally derived from a population of individual specimen tests. If warranted by the scope of a particular database system, the system might provide links between the material identification data elements given in this guide, and the individual specimen test results recorded in accordance with other guides corresponding to particular test methods.
- 1.6 Material Classes—See ANSI/AWS A9.1-92 for arc welds, Guide E527 for Metal and Alloys in the Unified Numbering System (UNS), Guide E1308 for polymers, Guide E1309 for composite material, and Guide E1471 for fibers, fillers, and core materials.

## 2. Referenced Documents

2.1 ASTM Standards:<sup>2</sup>

E8 Test Methods for Tension Testing of Metallic Materials E8M Test Methods for Tension Testing of Metallic Materials [Metric] (Withdrawn 2008)<sup>3</sup>

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

E616 Terminology Relating to Fracture Testing (Discontinued 1996) (Withdrawn 1996)<sup>3</sup>

<sup>&</sup>lt;sup>1</sup> This guide is under the jurisdiction of ASTM Committee B08 on Metallic and Inorganic Coatings and is the direct responsibility of Subcommittee B08.01 on Ancillary Activities. This guide was developed in cooperation with Committee B07 on Light Metals and Alloys.

Current edition approved Nov. 1, 2015. Published December 2015. Originally approved in 1990. Last previous edition approved in 2009 as E1338-09. DOI: 10.1520/E1338-09R15.

<sup>&</sup>lt;sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>&</sup>lt;sup>3</sup> The last approved version of this historical standard is referenced on www.astm.org.



## TABLE 1 Recommended Data Elements for the Identification of Metals and Alloys

	Data Element Descriptive Name	Data Type	Category Set, Value Set, or Units
	Primary Identifiers	01.	
1	Material class	String	metal
2	Family name	String	Category set in Table 2
3	Family subclass	String	Value set in Table 3
4 <sup>B</sup>	Common name <sup>C</sup>	String	
5	Application group <sup>C</sup>	String	
6	Product group <sup>C</sup>	String	
	Material Specification <sup>0</sup>		
7 <sup>B</sup>	UNS Number	String	Category set defined in Practice E527
8 <sup>B</sup>	Specification organization	String	category cot actinica in Fractico 202.
9 <sup>B</sup>	Specification number	String	
10 <sup>B</sup>		•	
	Specification version	String	
11 <sup>B</sup>	Designation keyword <sup>C</sup>	String	Category set in Table 4
12 <sup>B</sup>	Designation value $^{\mathcal{C}}$	String	
	Composition Requirement		
13	Element symbol	String	IUPAC symbol(s)
14	Fraction type	String	mass, volume, or mole
15	Composition units	String	% or ppm
16	Minimum specified composition	Real	• •
17	Maximum specified composition	Real	
17	Mechanical Properties Requi		
	Tensile Test Requiremen	te <sup>C</sup>	
18	Orientation of tensile specimen for certification	String	Value set in Table 5
	•	•	
19	Location of tensile specimen for certification	String	Values set in Table 6
20	Tensile test temperature for certification	Real	°C (°F)
21	Minimum ultimate tensile strength	Real	MPa (ksi)
22	Maximum ultimate tensile strength	Real	MPa (ksi)
23	Minimum yield strength	Real	MPa (ksi)
24	Maximum yield strength	Real	MPa (ksi)
25	Yield strength determination method	String	Category set in Table 7
26	Yield strength offset or extension	Real	%
27	Minimum elongation	Real	%
28	Maximum elongation	Real	%
29	Original gage length	Real	mm (in.)
30	Minimum reduction of area	Real	%
31	Maximum reduction of area	Real	%
	Hardness Requirements	SC.	/
32	Location of hardness measurement for certification	String	Value set in Table 6
33	Minimum hardness	Real	Talac cot iii Table c
34	Maximum hardness	Real	
	Maximum naturess		Category set in Table 8
35	Hardness scale		Category set in Table 0
35	Hardness scale	String	- ·
35			
	Charpy Impact Energy to Fracture F	Requirements <sup>C</sup>	Value set in Table 6
36	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification	Requirements <sup>C</sup> String	Value set in Table 6
36 37 atalog	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification	Requirements <sup>C</sup> String Real baceb4/ast	1°C (°F)338-09-2015
36 37:atalog/ 38	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy	Requirements <sup>C</sup> String A Real Daceb4/ast Real	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy	Requirements <sup>C</sup> String Real Real Real Real	1°C (°F)338-09-2015
36 37 atalog 38 39	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy Primary Material Produc	Requirements <sup>c</sup> String A Real baceb4/ast Real Real	.°C (°F)338-09-2015 J (ft-lbf)
36 37:atalog/ 38	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy	Requirements <sup>C</sup> String Real Real Real Real	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog 38 39	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy Primary Material Produc	Requirements <sup>c</sup> String A Real baceb4/ast Real Real	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog 38 39	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Original producer Country of origin	Requirements <sup>C</sup> String Real Real Real String String String String	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog 38 39 40 41 42	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility	Requirements <sup>C</sup> String Real Real Real String String String String String String	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog 38 39 40 41 42 43	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Original producer Country of origin Producer's facility Production date	Requirements <sup>C</sup> String Real Real Real String String String String String Date	.°C (°F)338-09-2015 J (ft-lbf)
36 37 atalog 38 39 40 41 42 43 44	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type	Requirements <sup>C</sup> String Real Real Real Ser String String String Date String	°C (°F)338-09-2015  J (ft-lbf)  J (ft-lbf)
36 37 atalog 38 39 40 41 42 43 44 45	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Original producer Country of origin Producer's facility Production date Primary process type Melt practice	Requirements <sup>C</sup> String Real Real Real Real String String String Date String String String String String String	°C (°F) 38-09-2015  J (ft-lbf)  J (ft-lbf)  Value set in Table 9
36 37 atalog 38 39 40 41 42 43 44 45 46	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice	Requirements <sup>C</sup> String Real Real Real String String String String Date String String String String String String String String String	°C (°F)338-09-2015  J (ft-lbf)  J (ft-lbf)
36 37 atalog 38 39 40 41 42 43 44 45	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number	Requirements <sup>C</sup> String Real Real Real String String String String Date String	°C (°F) 38-09-2015  J (ft-lbf)  J (ft-lbf)  Value set in Table 9
36 37 atalog 38 39 40 41 42 43 44 45 46	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Cast practice Heat number  Material Processing	Requirements <sup>C</sup> String Real Real Real String String String String Date String	°C (°F) 38-09-2015  J (ft-lbf)  J (ft-lbf)  Value set in Table 9
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup>	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number	Requirements <sup>C</sup> String Real Real Real String String String String Date String	°C (°F) 38-09-2015  J (ft-lbf)  J (ft-lbf)  Value set in Table 9
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup>	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Cast practice Heat number  Material Processing	Requirements <sup>C</sup> String Real Real Real String String String String String Date String	°C (°F) 38-09-2015  J (ft-lbf)  J (ft-lbf)  Value set in Table 9
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup>	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name	Requirements <sup>C</sup> String Real Real Real String String String String String Date String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name	Requirements <sup>C</sup> String Real Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name Processor's facility name Processor's facility name Processor's assigned production date	Requirements <sup>C</sup> String Real Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup>	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name Processor's facility name Processor's assigned production date Process type	Requirements <sup>C</sup> String Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Processor's name Processor's facility name Processor's facility name Processor's assigned production date Process type	Requirements <sup>C</sup> String Real Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 alalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment	Requirements <sup>C</sup> String Real Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment Thermal step type	Requirements <sup>C</sup> String Real baceb4/ast Real Real Real Real String	Value set in Table 9 Value set in Table 10  see ISO 3166
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment  Thermal step type Time of thermal step	Requirements <sup>C</sup> String Real Real Real Real Real String Real	value set in Table 9 Value set in Table 10  see ISO 3166
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment Thermal step type	Requirements <sup>C</sup> String Real baceb4/ast Real Real Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture For Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's facility name Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment  Thermal step type Time of thermal step Thermal step temperature	Requirements <sup>C</sup> String Real Real Real Real Real Rer String Real Real Real	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's facility name Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment  Thermal step type Time of thermal step Thermal step temperature Heating environment	Requirements <sup>C</sup> String Real Real Real Real String Real Real String	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>8</sup> 48 49 50 51 52 <sup>8</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Coriginal producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process type Thermal step type Time of thermal step Thermal step temperature Heating environment Heating rate	Requirements <sup>C</sup> String Real Real Real Real String Real Real String Real	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11 °C/h (°F/h)
36 37 alalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53 54 55 56 57 58 59	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's facility name Process type Process to number  Heat Treatment  Thermal step type Time of thermal step Thermal step temperature Heating environment Heating rate Cooling environment	Requirements <sup>C</sup> String Real Real Real Real Reser String Real Real Real String Real String Real String	'C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h 'C (°F)  Values set in Table 11 'C/h (°F/h)  Value set in Table 12
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>8</sup> 48 49 50 51 52 <sup>8</sup> 53	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's assigned production date Process type Process lot number  Heat Treatment  Thermal step type Time of thermal step Thermal step temperature Heating environment Heating rate Cooling environment Cooling rate	Requirements <sup>C</sup> String Real Real Real Real String Real Real String Real	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11 °C/h (°F/h)
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53 54 55 56 57 58 59 60	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's facility name Process type Process type Process type Time of thermal step Thermal step temperature Heating rate Cooling environment Cooling rate  Product Detail	Requirements <sup>C</sup> String Real Real Real Real String Real Real String Real Real String Real String Real Real String Real	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11 °C/h (°F/h)  Value set in Table 12 °C/h (°F/h)
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53 54 55 56 57 58 59 60	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's facility name Processor's facility name Processor's assigned production date Process type Process type Process lot number  Heat Treatment Thermal step type Time of thermal step Thermal step temperature Heating environment Heating rate Cooling environment Cooling rate  Product Detail Product forming method	Requirements <sup>C</sup> String Real Real Real Real String Real String Real String Real String Real String Real	b (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11 °C/h (°F/h)  Value set in Table 12
36 37 atalog 38 39 40 41 42 43 44 45 46 47 <sup>B</sup> 48 49 50 51 52 <sup>B</sup> 53 54 55 56 57 58 59 60	Charpy Impact Energy to Fracture F Location of Charpy specimen for certification Temperature of Charpy test for certification Minimum Charpy impact energy Maximum Charpy impact energy  Primary Material Produce  Original producer Country of origin Producer's facility Production date Primary process type Melt practice Cast practice Heat number  Material Processing  Processor's name Processor's country Processor's facility name Processor's facility name Process type Process type Process type Time of thermal step Thermal step temperature Heating rate Cooling environment Cooling rate  Product Detail	Requirements <sup>C</sup> String Real Real Real Real String Real Real String Real Real String Real String Real Real String Real	C (°F) 38-09-2015  J (ft-lbf)  Value set in Table 9  Value set in Table 10  see ISO 3166  h °C (°F)  Values set in Table 11 °C/h (°F/h)  Value set in Table 12 °C/h (°F/h)