



Designation: F 1150 – 88 (Reapproved 2000)

Standard Specification for Commercial Food Waste Pulper and Waterpress Assembly¹

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1. Scope

1.1 This specification covers commercial pulping and waterpress assemblies intended for grinding of food scraps, paper, cardboard, and disposable plastic food-service ware.

1.2 The values as stated in inch-pound units are to be regarded as the standard. The values in parentheses are given for information only.

1.3 The following safety hazards caveat pertains only to the test method portion, Section 13, of this specification:

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- A 6 Specification for General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use
- A 29 Specification for General Requirements for Steel Bars, Carbon and Alloy, Hot-Wrought and Cold-Finished
- A 120 Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated (Galvanized), Welded and Seamless, for Ordinary Uses³
- A 126 Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
- A 167 Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A 269 Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- A 276 Specification for Stainless Steel and Heat-Resisting Steel Bars and Shapes
- A 436 Specification for Austenitic Gray Iron Castings
- A 505 Specification for General Requirements for Steel and

Strip, Alloy, Hot-Rolled and Cold-Rolled

- A 513 Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing
- A 519 Specification for Seamless Carbon and Alloy Steel Mechanical Tubing
- A 532 Specification for Abrasion-Resistant Cast Iron
- A 554 Specification for Welded Stainless Steel Mechanical Tubing
- A 582 Specification for Free Machining Stainless and Heat-Resisting Steel Bars; Hot-Rolled or Cold-Finished
- A 681 Specification for Alloy Tool Steels
- B 43 Specification for Seamless Red Brass Pipe, Standard Sizes
- B 75 Specification for Seamless Copper Tube
- D 2000 Classification System for Rubber Products in Automotive Applications
- D 2287 Specification for NonRigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
- D 3915 Specification for Poly(Vinyl Chloride) (PVC) and Related Plastic Pipe and Fitting Compounds
- D 3951 Practice for Commercial Packaging
- E 674 Specification for Industrial Perforated Plate and Screens (Round Opening Series)
- F 104 Classification System for NonMetallic Gasket Materials
- F 437 Specification for Threaded Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
- F 439 Specifications for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings (Schedule 80)
- F 441 Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
- F 442 Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, (SDR-PR)
- F 443 Specification for Bell-End Chlorinated Poly(Vinyl Chloride) (CPVC) Pipe, Schedule 40

2.2 Underwriters Laboratory Standards:⁴

- UL 430 Waste Disposers
- UL 508 Electrical Industrial Control Equipment

2.3 National Fire Protection Agency Standard:⁵

⁴ Available from Underwriters Laboratories (UL), Corporate Progress, 333 Pfingsten Rd., Northbrook, IL 60062.

⁵ Available from National Fire Protection Association (NFPA), 1 Batterymarch Park, Quincy, MA 02269-9101.

¹ This specification is under the jurisdiction of ASTM Committee F26 on Food Service Equipment and is the direct responsibility of Subcommittee F26.01 on Cleaning and Sanitation Equipment.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn.

NFPA No. 70 National Electric Code

2.4 Other Publication:

ASSE Standard No. 1012 Backflow Preventers with Intermediate Atmospheric Vent⁶

3. Terminology

3.1 *General*—Commercial pulpers with waterpresses are intended for grinding food waste, food service paper and cardboard products, food service plastic products, documents including computer printouts, general office and retail store paper, and cardboard waste. Materials are ground in a water-filled tank (pulper) to produce a slurry which is then passed to the waterpress to be de-watered. Pulpers are not intended to be used for grinding glass, china, metal, wood, clam, or oyster shells. Any small pieces of metal inadvertently placed in the pulper, such as cardboard box staples, aluminum refreshment cans, or tin food cans, shall be removable from the outside of the pulper tank.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *pulper*—the pulper tank has a motor driven grinding disk to grind and cut waste material, and mixes this material with water to produce a slurry that is pumped to the waterpress through a sizing screen. Pulpers may consist of the following principle parts: tank, motor, grinding disk, particle sizing ring, trash box, legs, feed chute, stationary, and rotating cutters.

3.3 *waterpress*—the waterpress de-waters the slurry generated in the pulper by use of a tapered compression cone and perforated screen, then discharges the pulp down a chute to a waste container. Water removed during this process is pumped to the pulper tank in order to conserve fresh water use. Waterpresses may consist of the following parts: shell, helical transport screw, perforated screen, gearbox, motor, compression cone, discharge housing, chute, and pump.

4. Classification

4.1 *General*—Pulper and waterpress assemblies shall be of the following type, size, and options as specified.

4.2 *Type, Size, and Options* (See Table 1):

4.2.1 *Type A*—Free-standing pulper and waterpress assembly with tray assembly and flanged feet.

4.2.2 *Type B*—Undercounter pulper for 34-in. (86-cm) high counter and waterpress with feed hood and bullet feet.

4.3 All equipment of the same model designation and options on the same purchase order shall have component interchangeability for serviceability.

5. Ordering Information

5.1 Purchasers should select the preferred options permitted in this specification and include the following information in procurement documents:

5.1.1 Title, number, and date of this standard.

5.1.2 Classification of size and type (see Section 4).

5.1.3 Electrical power supply voltage range (see 9.1).

5.1.4 Electrical controls when specified to be remote from the unit (see 9.3).

⁶ Available from American Society of Sanitary Engineering, P.O. Box 9712, Bay Village, OH 44140.

TABLE 1 Type, Size, and Options

Options	Type Pulper with Waterpress	A		B	
	Size Pulper Diameter Inches—Maximum	24	30	24	30
	Pulper Motor HP	5	7.5	5	7.5
	Waterpress Motor HP	2	3	2	3
1	Automatic Shutdown Timer	3	3	3	3
2	18 In. Higher than Standard Waterpress	3	3	3	3
3	Tray Flush (Recirculated Water)	3	3	3	3
4	Trough Flush (Recirculated)	2	2	3	3
5	Single Feed Through Connection	2	2	3	3
6	Double Feed Through Connection	2	2	3	3
7	Feed Hood with Tray	4	4	3	3

- (1) Pulper cover plate supplied in lieu of feed hood.
- (2) Pulper and waterpress type not compatible with optional feature.
- (3) Indicates available option for given type pulper with waterpress.
- (4) Standard for Type A.

5.1.5 Optional automatic shutdown timer when specified (see Section 4).

5.1.6 Spare and maintenance parts required.

5.1.7 Optional tray flush uses recycled water from the waterpress when specified (see Section 4).

5.1.8 Optional waterpress for high profile pulp discharge 18 in. above standard height optional when specified (see Section 4).

5.1.9 Optional trough flush when specified (see Section 4).

5.1.10 Optional single feed trough connections on when specified (see Section 4).

5.1.11 Optional double feed trough connections when specified (see Section 4).

5.1.12 Optional feed hood with tray for Type B (see Section 4).

5.1.13 Designate special features required for installation, such as location of controls, location of feed-hood and trough openings, waterpress discharge location, and location for cold water and drain connections.

6. Materials

6.1 Unless otherwise specified, pulpers and waterpresses shall be fabricated of materials specified in documents referenced in Section 2. Materials used shall be free from defects which would adversely affect the performance or maintainability of individual components or the overall assembly. Unit shall be manufactured for cleanability.

6.1.1 *Corrosion-Resistant Steel*—Shall conform to the requirements of any 300 series steel specified in Specification A 167, Specification A 554, Specification A 276, and Specification A 582.

6.1.2 *Corrosion-Resisting Material*—Corrosion-resisting material is other than corrosion resistant steel that is equivalent in the pulper and waterpress application.

6.1.3 *Abrasion-Resistant Cast Iron*—Shall conform to the requirements specified in Specification A 532.

6.1.4 *Austenitic Gray Iron*—Shall conform to the requirements specified in Specification A 436.

6.1.5 *Copper Tube*—Shall conform to the requirements specified in Specification B 75.