



Designation: ~~D6753/D6753M – 02 (Reapproved 2009)~~ D6753/D6753M – 02 (Reapproved

## Standard Specification for Coal Tar Adhesive<sup>1</sup>

This standard is issued under the fixed designation D6753/D6753M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This specification covers coal tar adhesive with or without polymer modification suitable for brush, spray, squeegee and trowel application to coal tar built up and coal tar modified bitumen membrane roofings and flashings.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[D903 Test Method for Peel or Stripping Strength of Adhesive Bonds](#)

[D6511/D6511M Test Methods for Solvent Bearing Bituminous Compounds](#)

### 3. Classification

3.1 *Type I*—Brush, squeegee, or spray consistency intended for use in the application of field sheet membranes.

3.2 *Type II*—Heavy brushing or trowel consistency intended for use in the repair of coal tar roofing and flashings and installation of flashings.

### 4. Materials and Manufacture

4.1 Coal tar adhesive shall consist of a processed coal tar base, volatile solvents, mineral stabilizers, with or without polymer modifiers excluding asbestos, mixed to a smooth consistency.

### 5. Physical Requirements:

5.1 The material shall conform to the requirements prescribed in [Table 1](#).

5.2 *Uniformity*—A thoroughly stirred sample shall show no separation of solvent or settling that cannot be overcome by moderate stirring after standing for 72 h at room temperature in a closed container.

### 6. Sampling and Test Methods

6.1 *Test Methods* [D6511/D6511M](#):

6.2 *Strength of Lap*—Test Methods [D6511/D6511M](#) as modified below:

6.2.1 Three sets of four specimens shall be prepared, conditioned, and tested at three different temperatures for lap shear strength.

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.05 on Solvent-Bearing Bituminous Compounds for Roofing and Waterproofing.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.