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Standard Specification for Asphalt Shingles Made from Glass Felt and Surfaced with Mineral Granules¹

This standard is issued under the fixed designation D3462/D3462M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This specification covers asphalt roofing in shingle form, composed of glass felt or felts impregnated and coated on both sides with asphalt, and surfaced on the weather side with mineral granules. This specification is designed for the evaluation of products as manufactured. The test methods, physical requirements, and minimum masses are to be measured immediately after packaging or at a reasonable time, as agreed upon between buyer and seller, after manufacture and before installation. Physical and performance requirements after application and during in-service use of the products described herein are beyond the scope of this material specification.

1.2 Shingles meeting this specification are intended to be applied with a headlap of not less than 51 mm (~~2 in.~~)[2 in.].

1.3 The shingles shall be supplied with a factory-applied self-sealing adhesive or be designed to be locked together during installation of the shingles.

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.5 The following safety hazards caveat pertains only to the test method described in this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

~~D5D5/D5M~~ D5D5/D5M Test Method for Penetration of Bituminous Materials

~~D36D36/D36M~~ D36D36/D36M Test Method for Softening Point of Bitumen (Ring-and-Ball Apparatus)

~~D228D228/D228M~~ D228D228/D228M Test Methods for Sampling, Testing, and Analysis of Asphalt Roll Roofing, Cap Sheets, and Shingles Used in Roofing and Waterproofing

D1079 Terminology Relating to Roofing and Waterproofing

D1922 Test Method for Propagation Tear Resistance of Plastic Film and Thin Sheeting by Pendulum Method

~~D316D316/D316M~~ D316D316/D316M Test Method for Wind-Resistance of ~~Asphalt Shingles~~ Steep Slope Roofing Products (Fan-Induced Method)

~~D4977D4977/D4977M~~ D4977D4977/D4977M Test Method for Granule Adhesion to Mineral Surfaced Roofing by Abrasion

E108 Test Methods for Fire Tests of Roof Coverings

F1667 Specification for Driven Fasteners: Nails, Spikes, and Staples

3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms, see Terminology D1079.

3.1.2 For testing purposes, under Test Methods D228D228/D228M, glass felt shall be considered as felt.

¹ This specification is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.02 on Steep Roofing Products and Assemblies.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4. Materials and Manufacture

4.1 The glass felt shall be a thin porous sheet composed predominately of fine glass fibers uniformly deposited in a nonwoven pattern. It is permitted to reinforce the glass felt with random or parallel-oriented glass yarns, or both, which are permitted to be gathered or twisted, bonded or unbonded. The felt shall contain a substantially water-insoluble binding agent.

4.2 In the process of manufacture, one or more thicknesses of glass felt shall be impregnated with an asphaltic material. When more than one thickness of felt is used, the mats shall be adhered to each other with a continuous layer of asphaltic material between adjacent felts. The nature of the asphaltic material and the thickness of the adhering layers shall ensure a firm bond between adjacent glass felts. The single felt or laminated felts shall then be coated on both sides with a hot asphaltic coating.

4.3 The asphaltic material used to impregnate, laminate, and coat the glass felt, in any or all of these functions, is permitted to be compounded with a mineral stabilizer. Glass fibers are permitted to be compounded with the asphalt in addition to, or instead of, the mineral stabilizer.

4.4 All surfaces to be exposed to the weather, when the product is properly installed, shall be surfaced with mineral granules embedded in the asphalt coating.

4.5 The reverse side shall be covered with a suitable material such as pulverized sand, talc, or mica to prevent the shingles from sticking together in the package.

4.6 The shingles shall have a factory-applied adhesive that will seal the shingles together after application when activated by heat and sunlight or be designed to be locked together during installation of the shingles.

5. Physical Requirements

5.1 Shingles shall not stick together in the package so as to cause damage upon being unpacked at ambient temperatures.

5.2 The shingles shall conform to the requirements prescribed in [Table 1](#).

5.3 *Fire Test Classification*—Shingles shall pass all of the Class A fire exposure test requirements of Test Method [E108](#).

5.4 *Wind Resistance*, Shingles shall pass the wind resistance test requirements of Test Method [D3462/D3161/D3161M](#).

TABLE 1 Physical Requirements of Asphalt Shingles Made from Glass Felt

	max	min
<i>Behavior on heating:</i>		
Loss of volatile matter, %	1.5	...
Sliding of granular surfacing, mm (in.)	2 (1/16)	...
Sliding of granular surfacing, mm [in.]	2 [1/16]	...
Tear strength, g	...	16.7 N (1700)
Tear strength, g	...	16.7 N [1700]
Fastener pull-through resistance at 23 ± 2°C (73 ± 4°F), newtons (lbf) ^A
Fastener pull-through resistance at 23 ± 2°C [73 ± 4°F], newtons [lbf] ^A
—Average of single-layer specimens	...	90 (20)
—Average of single-layer specimens	...	90 [20]
—Average of multi-layer specimens	...	135 (30)
—Average of multi-layer specimens	...	135 [30]
Fastener pull-through resistance at 0 ± 2°C (32 ± 4°F), newtons (lbf) ^A
Fastener pull-through resistance at 0 ± 2°C [32 ± 4°F], newtons [lbf] ^A
—Average of single-layer specimens	...	104 (23)
—Average of single-layer specimens	...	104 [23]
—Average of multi-layer specimens	...	180 (40)
—Average of multi-layer specimens	...	180 [40]
Wind resistance	...	Class A
Fire resistance	...	Class A
Penetration of asphalt, 0.1 mm ^B (tested without mineral stabilizer)	...	15
Pliability at 23 ± 2°C (73 ± 4°F)
Pliability at 23 ± 2°C [73 ± 4°F]
Weather side up machine direction	...	4 of 5 shall pass
Weather side up cross direction	...	4 of 5 shall pass
Weather side down machine direction	...	4 of 5 shall pass
Weather side down cross direction	...	4 of 5 shall pass
Asphalt softening point, °C (°F) ^B (tested without mineral stabilizer)	113 (235)	88 (190)
Asphalt softening point, °C [°F] ^B (tested without mineral stabilizer)	113 [235]	88 [190]
Asphalt softening point for polymer modified products, °C (°F) ^B (tested without mineral stabilizer)	160 (320)	88
Asphalt softening point for polymer modified products, °C [°F] ^B (tested without mineral stabilizer)	160 [320]	88
Weight of displaced granules	1.0 g	...

^A For purposes of fastener pull-through resistance testing, the designation of each specimen as a single-layer or multi-layer shall be based on the number of layers through which the nail is pulled. The average of those specimens designated as single-layer shall meet or exceed the minimum requirement associated with single-layer specimens. The average of those specimens designated as multi-layer shall meet or exceed the minimum requirement associated with multi-layer specimens.

^B The requirements are to be tested for by the manufacturer of the shingles. They cannot be determined on the finished product.

6. Dimensions, Masses, and Permissible Variations

6.1 The form and size of the shingles shall be as agreed upon by the purchaser and seller.

6.2 The shingles shall not vary in length or width by more than 3.2 mm ($\pm[\pm 1/8\text{-in.}]$ in.) from nominal dimensions established for each size, except that the length (long dimension) of shingles without cutouts shall not vary by more than 6.4 mm ($\pm[\pm 1/4\text{-in.}]$ in.).

6.3 The shingles shall conform to the masses prescribed in [Table 2](#).

7. Workmanship, Finish, and Appearance

7.1 The glass felt shall be uniformly encapsulated with asphalt and shall show no uncoated fibers.

7.2 The weather surface shall be uniform in finish and may be embossed to simulate a grain texture. The mineral granules shall cover the entire surface and shall be firmly embedded in the asphalt coating. The granules may project into the mat to a limited degree. There shall be no damage to the mat by penetrating granules as determined after extraction.

7.3 The finished shingles shall be free of visible defects such as holes, edges not cleanly cut, rents, cracks, or indentations.

8. Sampling and Test Methods

8.1 Sample the material in accordance with Test Methods [D228/D228M](#) and determine conformance to the requirements of this specification in accordance with the following test methods:

8.1.1 *Weight Loss and Behavior on Heating*—Test Methods [D228/D228M](#).

8.1.2 *Tear Strength*—Use Test Method [D1922](#) as modified in Test Method [D228/D228M](#).

8.1.3 *Fire Test Classification*—Test Method [E108](#), Class A tests.

8.1.4 *Wind Resistance*—Test Method [D3161](#).

8.1.5 *Penetration of Asphalt*—Test Method [D5](#).

8.1.6 *Asphalt Softening Point*—Test Method [D36](#).

8.1.7 *Minimum Net Mass and Average Net Mass*—Test Methods [D228](#).

8.1.8 *Mass of Glass Mat, Asphalt, and Mineral Matter*—Test Methods [D228](#).

8.1.9 *Weight of Displaced Granules*—Test Method [D4977](#).

8.1.3 *Fastener Pull-Through Resistance*—Resistance—Test Methods [D228/D228M](#), with modifications shown in the following sections, using a galvanized roofing nail 38 mm [$1\frac{1}{2}$ in.] long with 9.5 mm [$\frac{3}{8}$ in.] diameter head ([F1667](#) NL RF S Q -36 Z, see [Specification F1667](#), Table 29).

8.1.3.1 *Scope—Significance and Use*—This test method measures the force required to pull a fastener head through a specimen of shingle material under defined conditions in a specified test apparatus. The test method provides a simple measurement of complex mechanical effects which relate to the shingle's resistance to wind.

8.1.10.2 *Fasteners*—Various fasteners appropriate for application of shingles shall be permitted in this test. A standard galvanized roofing nail with 9.5-mm ($\frac{3}{8}$ -in.) diameter head is used in the following procedure. The specific fastener used must be reported with the results, and if necessary, the orientation of any prominent geometric features with respect to the shingle orientation shall also be reported.

NOTE 1—When other fasteners, for example, staples, are used with this test procedure and apparatus, the effects of varying orientation of the staple crown with the shingle orientation (lengthwise or at some angle to the length direction of the shingle), or the effects of the staple crown not being parallel to the shingle surface, will generally cause greater variability in the results than when using a roofing nail.

TABLE 2 Masses of Asphalt Shingles Made from Glass Felt

	max	min
Minimum net mass per area of shingles (individual bundle), g/m ² (lb/100 ft ²)	...	3418 (70.0)
Average net mass per area of shingles (total sample), g/m ² (lb/100 ft ²)	...	3564 (73.0)
Mass per area of mat, g/m ² (lb/100 ft ²)	...	65.9 (1.35)
Mass per area of asphalt, g/m ² (lb/100 ft ²)	...	732 (15.0)
Mass per area of mineral matter passing a No. 6 (3.35-mm) sieve and retained on a No. 70 (212-μm) sieve, g/m ² (lb/100 ft ²)	...	1221 (25.0)
Mass percent of mineral matter passing a No. 70 (212-μm) sieve based on the total asphalt and mineral matter passing the No. 70 (212-μm) sieve	70.0	...

TABLE 2 Masses of Asphalt Shingles Made from Glass Felt

	max	min
Minimum net mass per area of shingles (individual bundle), g/m ² [lb/100 ft ²]	...	3418 [70.0]
Average net mass per area of shingles (total sample), g/m ² [lb/100 ft ²]	...	3564 [73.0]
Mass per area of mat, g/m ² [lb/100 ft ²]	...	65.9 [1.35]
Mass per area of asphalt, g/m ² [lb/100 ft ²]	...	732 [15.0]
Mass per area of mineral matter passing a No. 6 [3.35-mm] sieve and retained on a No. 70 [212-μm] sieve, g/m ² [lb/100 ft ²]	...	1221 [25.0]
Mass percent of mineral matter passing a No. 70 [212-μm] sieve based on the total asphalt and mineral matter passing the No. 70 [212-μm] sieve	70.0	...