



Designation: B815 – 02 (Reapproved 2016)

Standard Specification for Cobalt-Chromium-Nickel-Molybdenum-Tungsten Alloy (UNS R31233) Rod¹

This standard is issued under the fixed designation B815; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification² covers cobalt-chromium-nickel-molybdenum-tungsten alloy UNS R31233 in the form of rod for wear applications and general corrosion service.

1.2 The following products are covered under this specification:

1.2.1 Rods $\frac{3}{16}$ to $\frac{3}{4}$ in. (9.76 to 19.05 mm) exclusive in diameter, hot or cold finished, solution-annealed, and pickled or mechanically descaled; and

1.2.2 Rods $\frac{3}{4}$ to $3\frac{1}{2}$ in. (19.05 to 88.9 mm) inclusive in diameter, hot or cold finished, solution annealed, ground, or turned.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Safety Data Sheet (SDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*³

B880 Specification for General Requirements for Chemical Check Analysis Limits for Nickel, Nickel Alloys and Cobalt Alloys

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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² For ASME Boiler and Pressure Vessel Code applications, see related Specification SB-815 in Section II of that code.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E8 Test Methods for Tension Testing of Metallic Materials
E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
E55 Practice for Sampling Wrought Nonferrous Metals and Alloys for Determination of Chemical Composition
E1473 Test Methods for Chemical Analysis of Nickel, Cobalt and High-Temperature Alloys

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *rod, n*—product of round solid section furnished in straight lengths.

4. Ordering Information

4.1 It is the responsibility of the purchaser to specify all requirements that are necessary for material ordered under this specification. Examples of such requirements include, but are not limited to, the following:

4.1.1 *Alloy.*

4.1.2 *Dimensions*—Nominal diameter and length. The shortest usable multiple length shall be specified (**Table 1**).

4.1.3 *Certification*—State whether certification or a report of test results is required (**Section 15**).

4.1.4 *Purchaser Inspection*—State which tests or inspections are to be witnessed (**Section 13**).

4.1.5 *Samples for Product (Check) Analysis*—State whether samples should be furnished (**9.2.2**).

5. Chemical Composition

5.1 The material shall conform to the chemical composition requirements prescribed in **Table 2**.

5.2 If a product (check) analysis is made by the purchaser, the material shall conform to the requirements specified in **Table 2** subject to the permissible tolerances given in Specification **B880**.

6. Mechanical Properties and Other Requirements

6.1 The mechanical properties of the material at room temperature shall conform to those given in **Table 3**.

7. Dimensions, Mass, and Permissible Variations

7.1 *Diameter*—The permissible variations from the specified diameter shall be as prescribed in **Table 4**.