



SLOVENSKI STANDARD SIST EN ISO 8871-1:2005

01-marec-2005

8 Y]]n'Y Uglca YfUnUdUfYbHfU bY'ZJfa UWj hg_Y'cV]_Y!'%'XY.'n`c _]j`j cXb]`
Uj lc_`Uj] `fIGC', , +%&\$\$' Ł

Elastomeric parts for parenterals and for devices for pharmaceutical use - Part 1:
Extractables in aqueous autoclavates (ISO 8871-1:2003)

Elastomere Teile für Parenteralia und für Geräte zur pharmazeutischen Verwendung -
Teil 1: Extrahierbare Substanzen in wässrigen Autoklavaten (ISO 8871-1:2003)

Éléments en élastomère pour administration parentérale et dispositifs a usage
pharmaceutique - Partie 1: Substances extractibles par autoclavage en milieu aqueux
(ISO 8871-1:2003)

Ta slovenski standard je istoveten z: **EN ISO 8871-1:2004**

ICS:

11.040.20	Transfuzijska, infuzijska in injekcijska oprema	Transfusion, infusion and injection equipment
-----------	----------------------------------------------------	--------------------------------------------------

SIST EN ISO 8871-1:2005

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 8871-1:2005](https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 8871-1

September 2004

ICS 11.040.20

Supersedes EN ISO 8871:1997

English version

**Elastomeric parts for parenterals and for devices for
pharmaceutical use - Part 1: Extractables in aqueous
autoclavates (ISO 8871-1:2003)**

Eléments en élastomère pour administration parentérale et
dispositifs à usage pharmaceutique - Partie 1: Substances
extractibles par autoclavage en milieu aqueux (ISO 8871-
1:2003)

This European Standard was approved by CEN on 15 July 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 8871-1:2004 (E)**Foreword**

The text of ISO 8871-1:2003 has been prepared by Technical Committee ISO/TC 76 "Transfusion, infusion and injection equipment for medical and pharmaceutical use" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 8871-1:2004 by CMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2005, and conflicting national standards shall be withdrawn at the latest by March 2005.

This document supersedes EN ISO 8871:1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice
iTeh STANDARD PREVIEW
(standards.iteh.ai)

The text of ISO 8871-1:2004 has been approved by CEN as EN ISO 8871-1:2004 without any modifications.

NOTE Normative references to International Standards are listed in annex ZA (normative).

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-cccfbc337de4/sist-en-iso-8871-1-2005>

Annex ZA
(normative)

**Normative references to international publications
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE Where an International Publication has been modified by common modifications, indicated by (mod.), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 8362-2	1988	Injection containers for injectables and accessories - Part 2: Closures for injection vials	EN 28362-2	1993

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 8871-1:2005](https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 8871-1:2005](#)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefb337de4/sist-en-iso-8871-1-2005>

INTERNATIONAL
STANDARD

ISO
8871-1

First edition
2003-10-01

**Elastomeric parts for parenterals and for
devices for pharmaceutical use —**

**Part 1:
Extractables in aqueous autoclavates**

*Éléments en élastomère pour administration parentérale et dispositifs à
usage pharmaceutique*

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Partie 1: Substances extractibles par autoclavage en milieu aqueux

SIST EN ISO 8871-1:2005

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccfbc337de4/sist-en-iso-8871-1-2005>



Reference number
ISO 8871-1:2003(E)

© ISO 2003

ISO 8871-1:2003(E)

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 8871-1:2005](https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005>

© ISO 2003

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Classification	2
4 Requirements	2
5 Sampling	2
6 Apparatus and reagents	3
7 Preparation of test solutions	4
Annex A (normative) Appearance of solution	5
Annex B (normative) Acidity or alkalinity	9
Annex C (normative) Absorbance	10
Annex D (normative) Reducing substances	11
Annex E (normative) Extractable heavy metals	12
Annex F (normative) Extractable zinc	14
Annex G (normative) Extractable ammonia	15
Annex H (normative) Residue on evaporation	16
Annex I (normative) Volatile sulfides	17
Annex J (informative) Conductivity	18
Bibliography	19

ISO 8871-1:2003(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8871-1 was prepared by Technical Committee ISO/TC 76, *Transfusion, infusion and injection equipment for medical and pharmaceutical use*.

Together with the other parts (see below), this part of ISO 8871 cancels and replaces ISO 8871:1990, which has been technically revised.

ISO 8871 consists of the following parts, under the general title *Elastomeric parts for parenterals and for devices for pharmaceutical use*:

- *Part 1: Extractables in aqueous autoclavates*
- *Part 2: Identification and characterization*
- *Part 3: Determination of released-particle count*
- *Part 4: Biological requirements and test methods*
- *Part 5: Functional requirements and testing*

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 8871-1:2005
https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-cceffc337de4/sist-en-iso-8871-1-2005](https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-cceffc337de4/sist-en-iso-8871-1-2005)

Introduction

The elastomeric parts specified in the various parts of this International Standard are produced from a material which is usually called “rubber”. However, rubber is not a unique entity, since the composition of rubber materials may vary considerably. The base elastomer and the type of vulcanization have a major influence on the principle characteristics of an individual rubber material, as do additives such as fillers, softeners and pigments. These may have a significant effect on the overall properties. The effectiveness, purity, stability and safe handling of a drug preparation may be affected adversely during manufacture, storage and administration if the rubber part used has not been properly selected and validated (approved).

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 8871-1:2005](https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefbc337de4/sist-en-iso-8871-1-2005>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN ISO 8871-1:2005](#)

<https://standards.iteh.ai/catalog/standards/sist/2562dd5e-190e-4d3f-9ec1-ccefb337de4/sist-en-iso-8871-1-2005>