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Designation: D6733 - 01 (Reapproved 2011) D6733 - 01 (Reapproved 2016)

Standard Test Method for Determination of Individual Components in Spark Ignition Engine Fuels by 50-Metre Capillary High Resolution Gas Chromatography¹

This standard is issued under the fixed designation D6733; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of individual hydrocarbon components of spark-ignition engine fuels with boiling ranges up to $\frac{225^{\circ}C.225 \circ C}{2.225 \circ C}$. Other light liquid hydrocarbon mixtures typically encountered in petroleum refining operations, such as, blending stocks (naphthas, reformates, alkylates, and so forth) may also be analyzed; however, statistical data was obtained only with blended spark-ignition engine fuels. The tables in Annex A1 enumerate the components reported. Component concentrations are determined in the range from 0.10 to 15 mass %. 0.10 % to 15 % by mass. The procedure may be applicable to higher and lower concentrations for the individual components; however, the user must verify the accuracy if the procedures are used for components with concentrations outside the specified ranges.

1.2 This test method is applicable also to spark-ignition engine fuel blends containing oxygenated components. However, in this case, the oxygenate content must be determined by Test Methods D5599 or D4815.

1.3 Benzene co-elutes with 1-methylcyclopentene. Benzene content must be determined by Test Method D3606 or D5580.

1.4 Toluene co-elutes with 2,3,3-trimethylpentane. Toluene content must be determined by Test Method D3606 or D5580.

1.5 Although a majority of the individual hydrocarbons present are determined, some co-elution of compounds is encountered. If this procedure is utilized to estimate bulk hydrocarbon group-type composition (PONA) the user of such data should be cautioned that error may be encountered due to co-elution and a lack of identification of all components present. Samples containing significant amounts of naphthenic (for example, virgin naphthas) constituents above *n*-octane may reflect significant errors in PONA type groupings. Based on the interlaboratory cooperative study, this procedure is applicable to samples having concentrations of olefins less than 20 mass %. 20 % by mass. However, significant interfering coelution with the olefins above C₇ is possible, particularly if blending components or their higher boiling cuts such as those derived from fluid catalytic cracking (FCC) are analyzed, and the total olefin content may not be accurate. Many of the olefins in spark ignition fuels are at a concentration below 0.10 %; they are not reported by this test method and may bias the total olefin results low.

1.5.1 Total olefins in the samples may be obtained or confirmed, or both, by Test Method D1319 (volume %) or other test methods, such as those based on multidimensional PONA type of instruments.

1.6 If water is or is suspected of being present, its concentration may be determined, if desired, by the use of Test Method D1744. Other compounds containing sulfur, nitrogen, and so forth, may also be present, and may co-elute with the hydrocarbons. If determination of these specific compounds is required, it is recommended that test methods for these specific materials be used, such as Test Method D5623 for sulfur compounds.

1.7 The values stated in SI units are to be regarded as the standard. The values given in parentheses are provided for information only.

1.8 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products. <u>Products, Liquid Fuels</u>, and Lubricantsand is the direct responsibility of Subcommittee D02.04.0L on Gas Chromatography Methods.

Current edition approved May 1, 2011 April 1, 2016. Published May 2011 June 2016. Originally approved in 2001. Last previous edition approved in $\frac{20062011}{2006}$ as D6733 - 01 (2011). (2006). DOI: $\frac{10.1520}{D6733-01R11.10.1520}$ (2017).

2. Referenced Documents

2.1 ASTM Standards:²

D1319 Test Method for Hydrocarbon Types in Liquid Petroleum Products by Fluorescent Indicator Adsorption

D1744 Test Method for Determination of Water in Liquid Petroleum Products by Karl Fischer Reagent (Withdrawn 2016)³

D3606 Test Method for Determination of Benzene and Toluene in Finished Motor and Aviation Gasoline by Gas Chromatography

D4057 Practice for Manual Sampling of Petroleum and Petroleum Products

D4420 Test Method for Determination of Aromatics in Finished Gasoline by Gas Chromatography (Withdrawn 2004)³

- D4815 Test Method for Determination of MTBE, ETBE, TAME, DIPE, tertiary-Amyl Alcohol and C_1 to C_4 Alcohols in Gasoline by Gas Chromatography
- D5580 Test Method for Determination of Benzene, Toluene, Ethylbenzene, *p/m*-Xylene, *o*-Xylene, C₉ and Heavier Aromatics, and Total Aromatics in Finished Gasoline by Gas Chromatography
- D5599 Test Method for Determination of Oxygenates in Gasoline by Gas Chromatography and Oxygen Selective Flame Ionization Detection
- D5623 Test Method for Sulfur Compounds in Light Petroleum Liquids by Gas Chromatography and Sulfur Selective Detection E355 Practice for Gas Chromatography Terms and Relationships

3. Terminology

3.1 *Definitions*—This test method makes reference to many common gas chromatographic procedures, terms, and relationships. Detailed definitions can be found in Practice E355.

4. Summary of Test Method

4.1 Representative samples of the petroleum liquid are introduced into a gas chromatograph equipped with an open tubular (capillary) column coated with specified stationary phase(s). Helium carrier gas transports the vaporized sample through the column in which it is partitioned into individual components, which are sensed with a flame ionization detector as they elute from the end of the column. The detector signal is recorded digitally by way of an integrator or integrating computer. Each eluting component is identified by comparing its retention time to those established by analyzing reference standards or samples under identical conditions. The concentration of each component in mass % is determined by normalization of the peak areas after correction of selected components with detector response factors. The unknown components are reported individually as well as a summary total.

5. Significance and Use

5.1 Knowledge of the individual component composition (speciation) of gasoline fuels and blending stocks is useful for refinery quality control and product specification. Process control and product specification compliance for many individual hydrocarbons may be determined through the use of this test method.

6. Apparatus

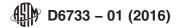
6.1 Instrumentation—A gas chromatograph capable of operating under the conditions outlined in Table 1, equipped with a split

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

Temperatures	Method 1	Method 2
Column initial isotherm, °C	35	10
Initial hold time, min.	10	15
Rate 1, °C/min.	1.1	1.3
Final temperature 1, °C	114	70
Hold time 2, min.	0	0
Rate 2, °C/min	1.7	1.7
Final temperature 2, °C	250	250
Final hold time 2, min.	5	20
Injector, °C	250	250
Detector, °C	280	280
Carrier gas helium pressure, kPA (psi)	207 (30)	190 (27)
Flow rate (initial isotherm), mL/min.	0.9	0.7
Average linear velocity, cm/s	22	21.5
Injection		
Sample size, µL	0.5	0.3
Splitter vent-flow out, mL/min.	250	200

TABLE 1 Operating Conditions



injector, a carrier gas pressure control, and a flame ionization detector which are required.

6.2 Sample Introduction System—Manual or automatic liquid syringe sample injection may be employed.

6.3 Data Acquisition System-Any data system can be used with a requirement:

6.3.1 Sampling rate of 10 Hz 10 Hz or more with a storage of sampling data for later processing.

6.3.2 Capacity for at least 400 peaks/analysis.

6.3.3 Identification of individual components from retention time; software can be used to automatically identify the peaks with the index system determined from Table A1.1 or Table A1.2.

6.4 *Sampling*—Two millilitres or more crimp-top vials and aluminum caps with polytetrafluoroethylene (PTFE)-lined septa are used to transfer the sample.

6.5 *Capillary Column*—A 50 m fused silica capillary column with an internal diameter of 0.2 mm, 0.2 mm, containing a $0.5 \mu \text{m}$ film thickness of bonded dimethylpolysiloxane phase is used. The features must be respected to reproduce the separation of the reference chromatogram. The column must meet the criteria of efficiency, resolution, and polarity defined in Section 10.

7. Reagents and Materials

7.1 Carrier Gas and Make-up, helium, 99.99 mol % pure. (Warning—Compressed gas under high pressure. Warning)—Compressed gas under high pressure.)

7.2 *Fuel Gas*, hydrogen, hydrocarbon free, 99.99 mol % pure. (Warning—Compressed gas under high pressure. Warning—Compressed gas under high pressure. Extremely flammable.)

7.3 Oxidizing Gas, air, 99 mol %. (Warning-Compressed gas under high pressure. Warning)-Compressed gas under high pressure.)

7.4 *n-Pentane*, 99+ mol % pure. (Warning—Extremely flammable. Harmful if inhaled.Warning)—Extremely flammable. Harmful if inhaled.)

7.5 *n-Hexane*, 99+ % mol % pure. (Warning—Extremely flammable. Harmful if inhaled.Warning)—Extremely flammable. Harmful if inhaled.)

7.6 *n-Heptane*, 99+ mol % pure. (Warning—Extremely flammable. Harmful if inhaled.Warning)—Extremely flammable. Harmful if inhaled.)

7.7 2-Methylheptane, 99+ mol % pure. (Warning-Extremely flammable. Harmful if inhaled. Warning)-Extremely flammable. Harmful if inhaled.)

7.8 4-Methylheptane, 99+ mol % pure. (Warning—Extremely flammable. Harmful if inhaled.)—Extremely flammable. Harmful if inhaled.)

7.9 *n-Octane*, 99+ mol % pure. (Warning—Extremely flammable. Harmful if inhaled.Warning)—Extremely flammable. Harmful if inhaled.)

7.10 *n-Dodecane*, 99+ mol % pure. (<u>Warning</u>—Extremely flammable. Harmful if inhaled.; <u>Warning</u>)—Extremely flammable. Harmful if inhaled.)

7.11 *Toluene*, 99+ mol % pure. (Warning—Extremely flammable. Harmful if inhaled.Warning)—Extremely flammable. Harmful if inhaled.)

7.12 System Performance Mixture—Weigh an equal amount of *n*-pentane, *n*-heptane, *n*-octane, *n*-dodecane, 2-methylheptane, 4-methylheptane, and toluene. Dilute this mixture in *n*-hexane to obtain a concentration of $\frac{2 \text{ mass } \% - 2 \%}{2 \text{ mass } \%}$ for each compound.

8. Sampling

8.1 *Container Sampling*—Samples shall be taken as described in Practice D4057 for instructions on manual sampling into open container.

8.2 The sample and a 2-mL2 mL vial must be cooled at $4^{\circ}C.4^{\circ}C.$ Part of the sample is transferred to *the vial up to 80* % of its volume, and aluminum cap with septum is crimped.

9. Preparation of Apparatus

9.1 Installation—Install and condition column in accordance with the supplier's instruction.

9.2 *Operating Conditions*—Two sets of operating conditions are proposed in Table 1, the first with an initial column temperature above the ambient temperature, the second with a sub-ambient column temperature profile. Adjust the operating conditions of the gas chromatograph to conform to the first or second method.

D6733 – 01 (2016)

9.3 Carrier Gas Pressure—Set a correct carrier gas pressure using the system performance mixture such that the retention time of *n*-Heptane, *n*-Octane and *n*-Dodecane are between the values given in Table 2.

10. System Performance Evaluation

10.1 Evaluation of the column and linearity of the split injection are carried out with a system performance mixture defined in 7.12 and with the column temperature conditions defined in the following table.

Initial temperature	35°C
Hold time	50 min.
Final temperature	220°C
Hold time	20 min.
Rate	3°C/min.
Initial temperature	35 °C
Hold time	50 min
Final temperature	220 °C
Hold time	20 min
Rate	3 °C ∕min.

10.2 Column Evaluation—To perform the required separation, the column must meet three criteria of separation: efficiency, resolution, and polarity.

10.2.1 Efficiency—The number of theoretical plates is calculated with the normal octane peak using Eq 1:

$$n = 5.545 (Rt/W_{0.5})^2 \tag{1}$$

where:

= number of theoretical plates, п

Rt = retention time of normal octane, and

 $W_{0.5}$ = mid-height peak width of normal octane in the same unit as retention time.

10.2.1.1 The number of theoretical plates must be greater than 200 000.

10.2.2 Resolution—Resolution is determined between the peaks of 2-methylheptane and 4-methylheptane using Eq 2:

$$R = \frac{2(Rt_{(a)} - Rt_{(b)})}{1.699(W_{0.5(a)} + W_{0.5(b)})}$$
(2)

where:

= retention time of 4-methylheptane, cument Preview $Rt_{(a)}$

 $Rt_{(b)}$ = retention time of 2-methylheptane,

 $W_{0.5(a)}$ = mid-height peak width of 4-methylheptane in the same unit as retention time, and

 $W_{0.5(b)}$ = mid-height peak width of 2-methylheptane in the same unit as retention time.

10.2.2.1 The resolution must be equal to 4or 4 or greater than 1.20.4dbc-b177-0ef24b589a9a/astm-d6733-012016

10.2.3 *Polarity*—Polarity is defined by the McReynolds constant of toluene, using Eq 3:

$$Rn_{tol} = Ki_{ana} - Ki_{squalane} \tag{3}$$

where:

<u>Ki_{squalane}</u>	=	toluene Kovats index on Squalane at 35°C = 742.6, and
Ki _{ana}	=	toluene Kovats index on the analytical column at 35°C.

Kisaualane	Ξ	toluene Kovats index on Squalane at $35 \degree C = 742.6$, and
<u>Ki_{ana}</u>		toluene Kovats index on the analytical column at 35 °C.

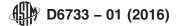
10.2.3.1 Toluene Kovats index is calculated using Eq 4:

$$Ki_{ana} = 700 + 100 \left(\frac{logT_{R(t)} - logT_{R(h)}}{logT_{R(o)} - logT_{R(h)}} \right)$$
(4)

TABLE 2 Reference Retention Times of Normal Paraffins

ľ	NOTE	1—	Mi	inutes	and	tenths	of	а	minute.
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	Method 1	Method 1	Method 1	Method 2	Method 2	Method 2
n-Paraffins	Lower	Refer-	Upper	Lower	Refer-	Upper
	Time	ence	Time	Time	ence	Time
		Time			Time	
<i>n</i> -Heptane	18.5	19.4	20.3	39.5	40.7	42.0
n-Octane	32.0	33.0	34.0	57.0	57.8	59.0
<i>n</i> -Dodecane	92.8	94.0	95.2	106.4	107.6	108.8



where:

 $T'_{R(t)}$ = adjusted retention time for toluene, $T'_{R(h)}$ = adjusted retention time for *n*-heptane, and $T'_{R(o)}$ = adjusted retention time for *n*-octane.

10.2.3.2 Adjusted retention time of a peak is determined by subtracting the retention time of an unretained compound (air or methane) from the retention time of the peak. The McReynolds constant must be less than 10.

10.2.4 *Base Line Stability*—Base line stability is calculated with the difference between area slices at the beginning and at the end of analysis, divided by the maximum area slice of *N*-octane obtained with the system performance mixture.

10.2.4.1 *Measurement of the Stability*—Carry out one temperature programming defined in 10.1 without injecting any sample. Subtract the area slices at the start of the analysis with those corresponding to $\frac{120 \text{ min}}{120 \text{ min}}$ (average of three slices).

10.2.4.2 *Stability Standardization*—Standardization is carried out using the system performance mixture defined in 7.12 with the column temperature conditions defined in 10.1. The value obtained in 10.2.4.1 is divided by the maximum area slice of *N*-octane and multiplied by 100. The value obtained must be less than 2 %. If this is not the case, check for possible leaks, or recondition the column according to the manufacturer's recommendations.

10.3 *Evaluation of the Linearity of the Split Injector*—Evaluation is carried out using the system performance mixture defined in 7.12 with the column temperature conditions defined in 10.1. The % (m/m) of each compound is determined from the corrected area % using the response factors for each compound given in Table A1.1 or Table A1.2. The relative percent error is determined from the known mixture concentrations according to Eq 5:

Relative % error =
$$\frac{100 \text{ (calculated concentration - known concentration)}}{\text{known concentration}}$$
 (5)

10.3.1 The relative error must not exceed 3 %.

11. Response Factor

11.1 Theoretical response factors are used for correction of the detector response of hydrocarbons. The response factor for each compound is relative to that of benzene taken equal to unity and is listed in Tables 1 and 2. For peaks corresponding to the co-elution of compounds with benzene, toluene, and oxygenates, the response factor is the one of the co-eluted compound of % (m/m). Co-eluted compounds are footnoted in Tables A1.1 and A1.2.

12. Procedure

12.1 *Preparation of Apparatus*—After optimization of the carrier gas pressure (9.3) and evaluation of apparatus (Section 10), set the temperature program corresponding to the selected method (Table 1).

12.2 Injection of Sample—Inject with a $55 \,\mu$ or $10 \,\mu$ or $10 \,\mu$ syringe, manually or by autosampler, the size corresponding to the method (Table 1).

12.3 *Integration of Chromatogram*—Integration codes must be selected to obtain a horizontal baseline with a perpendicular drop to the baseline for partially resolved peaks. An example of correct baseline is given in Figs. A1.1 and A1.2.

12.4 *Identification*—Each peak is identified by matching the retention time with that of compounds listed in Table 1 or Table 2 and standard chromatogram given in Fig. A1.1 or Fig. A1.2. A specific software program using the data of Table 1 or Table 2 can be employed.

12.4.1 If an oxygenate has been determined by Test Methods D4815 or D5599 and is not in the table, it is necessary to prepare a mixture of a weighed amount of this oxygenate in a known spark-ignition engine fuel to determine its retention time and response factor and then add it to the table.

13. Calculation

13.1 Calculation of % (m/m) of Each Compound Without Co-elution and Not Corrected for Co-elutions—% (m/m) of each component without co-elution and no corrections of co-elutions is calculated according to Eq 6:

$$C_{i'} = \frac{A_i B_i}{\sum_{i=0}^{i=n} (A_i B_i + A_{int} B_{int})} 100$$
(6)

where:

- $C_{i'} = \%$ (m/m) of compound i without co-elution and no correction of coelutions,
- Ai = peak area of compound i without co-elution (benzene, toluene, and oxygenates),
- A_{int} = peak area of compounds co-eluting (benzene, toluene, and oxygenates),
- B_i = response factor for component i (given in Table A1.1 or Table A1.2), and
- B_{int} = response factor for components co-eluted with benzene, toluene, and oxygenates.

₩ D6733 – 01 (2016)

13.2 Calculation of Components Coeluted with Benzene, Toluene, and Oxygenates—Benzene and toluene contents are determined by Test Methods D3606 or D4420 or D5580; oxygenates content is determined by Test Methods D4815 or D5599. The % (m/m) of components coeluted with benzene, toluene, and oxygenates is calculated according Eq 7:

$$C_{coeluted} = C_{int} \ 0.01 \left[100 - \sum \left(C_{ext} - C_{ext} \times \frac{B_{int}}{B_{ext}} \right) \right] - C_{ext} \times \frac{B_{int}}{B_{ext}}$$
(7)

where:

 $C_{coeluted}$ = % (m/m) of component eluted with benzene, toluene, or oxygenates,

 $C_{int} = \%$ (m/m) calculated with Eq 6 for the peak with co-elution,

 $C_{ext}^{nn} = \%$ (m/m) of benzene, toluene, or oxygenates determined by other method, and

 B_{ext} = response factor of benzene, toluene, or oxygenates.

13.3 Calculation of Other Components—% (m/m) of other components is calculated using Eq 8:

$$C_{i} = C_{i'} \frac{100 - \sum C_{coeluted} - \sum C_{ext.}}{\sum C_{i'}}$$
(8)

14. Report

14.1 Report the content of each component as % (m/m) to the nearest 0.01 %.

15. Precision⁴

15.1 *Individual Components*—The precision of this test method was determined by a statistical analysis of interlaboratory test results. It applies only to a range from 0.1 to 15 % (m/m), for all components with a resolution greater than 1.0 and without co-elution with oxygenate components. When two components of the same hydrocarbon type have a resolution less than 1.0, the precision can be applied by adding the concentration of two components. The precision is the same for all: (*a*) light components (saturates and olefins) with a carbon number of 4 and 5, (*b*) saturates and olefins with a range of carbon number from 6 to 12, and to (*c*) aromatics. This precision is as follows:

15.1.1 *Repeatability*—The difference between successive test results, obtained by the same operator with the same apparatus under constant operating conditions on identical test material, in the normal and correct operation of the test method, would exceed the value given in the Table 3 in only one case in twenty.

15.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators in different laboratories on nominally identical test material, in the normal and correct operation of the test method, would exceed the values given in the Table 3 in only one case in twenty.

16. Keywords

<u>ASTM D6733-01(2016)</u>

16.1 detailed hydrocarbon analysis; DHA; gas chromatography; gasoline; hydrocarbons; open tubular; oxygenates; spark ignition engine fuels

ANNEX

(Mandatory Information)

A1. METHOD 1, PEAK NUMBER, RETENTION TIME, RESPONSE FACTOR, HYDROCARBON TYPE, AND CARBON NUM-BER

⁴ Supporting data of interlaboratory cooperative study program, statistical analysis, and precision determination are available from ASTM International Headquarters. Request RR: D02:1520.

TABLE 3 Repeatability and Reproducibility for Individual						
Components						

		•		
	Range of Carbon	Range, % (m/m)	Repeatability, X (%(m/m))	Reproducibility, X (% (m/m))
Light	C4–C5	0.1–14	0.04 · X	0.16 · X
Components				
Paraffins	C6–C12	0.1–11.5	0.01 + 0.03 · X	0.04 + 0.07 · X
Naphthenes	C6–C8	0.1–3		
Olefins	C6–C8	0.1–1		
Aromatics	C6-C12	0.1–14	$0.05 + 0.02 \cdot X$	$0.1 + 0.06 \cdot X$

D6733 - 01 (2016)

A1.1 Table A1.1 and Table A1.2 include Method 1/Method 2 peak numbers, retention time, response factor, hydrocarbon type, and carbon number for each component. Fig. A1.1 and Fig. A1.2 include Method 1/Method 2 reference chromatograms.

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TABLE A1.1 Method 1–Peak Numbers, Retention Time, Response Factor, Hydrocarbon Type and Carbon Number for Each Component

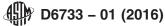
NOTE 1—Legend—Hydrocarbon types–NP = normal paraffins, IP = isoparaffins, NA = naphthenes, OL = olefins, AR = aromatics, Ox = oxygenates.

Nb	Compounds	Retention, min.	Response Factor	Hydrocarbon Type	Carbon No.
1	Propane	4.14	1.125	lp	3
2	Isobutane ^A	4.47	1.112	lp	4
2	Methanol ^A	4.47	2.850	Ox	1
3	Isobutene+1-butene	4.66	1.075	OI	4
4	N-butane	4.74	1.112	NP	4
5	Trans-2-butene	4.84	1.075	OI	4
6	C₄-diolefin	4.88	1.045	OL	4
7	CIS-2-butene	5.00	1.075	OL	4
8	Ethanol	5.17	2.300	OX	2
9	3-Methyl-1-butene	5.45	1.075	OL	5
10	Isopentane	5.76	1.105	IP	5
11	1-pentene	6.05	1.075	OL	5
12	2-Methyl-1-butene	6.20	1.075	OL	5
13	N-Pentane	6.31	1.105	NP	5
14	Isoprene	6.43	1.075	OL	5
15	Trans-2-pentene	6.49	1.075	OL	5
16	Tertiobutylalcohol	6.60	1.490	OX	5
17	CIS-2-pentene	6.70	1.075	OL	5
18	2-Methyl-2-butene	6.84	1.075	OL	5
19	1,Trans-3-pentadiene	6.91	1.075	OL	5
20	1,CIS-3-pentadiene	7.28	1.075	OL	5
	•			IP	
21	2,2-Dimethylbutane	7.36	1.100		6
22	1-Cyclopentene	7.99	1.075	OL	5
23	4-Methyl-1-pentene	8.12	1.075	OL	6
24	3-Methyl-1-pentene	8.19	1.075	OL	6
25	Cyclopentane ^A	8.46	1.075	NA	5
25	MTBE ^A	8.46	1.520	OX	5
26	2,3-Dimethylbutane	8.52	1.100	IP	6
27	4-Methyl-CIS-2-pentene	8.61	1.075	OL	6
28	2-Methylpentane	8.70	1.100	IP	6
29	4-Methyl-trans-2-pentene	9.04	1.075	OL	6
30	3-Methylpentane	9.41	1.100	IP	6
31	2-Methyl-1-pentene	9.66	1.075	OL	6
32	1-Hexene	9.70	1.075	OL	6
33	2-Ethyl-1-butene	10.32	1.075	OL	6
34	N-Hexane	10.40	- D-1.110	NP	6
35	Trans-3-hexene	10.51	1.075	OL	6
36	CIS-3-hexene	10.59	1.075	OL	6
37	Trans-2-hexene	10.69	1.075	OL	6
38	2-Methyl-2-pentene	10.84	1.075	OL	6
39	4-Methyl-1-cyclopentene	10.99 D6 /	33-01(21.075)	OL	6
ttps://40andards	3-Methyl-trans-2-pentene	1.06 77 h	0 file / 1.075 1 177	$0 \rightarrow 1 \rightarrow 0 \downarrow$.46733_61201
ttps://40 and ards.	3-Methyl-1-cyclopentene	11.19	1.075	0ef24b582a9a/astm	-00755-01201
42	CIS-2-Hexene	11.31	1.075	OL	6
43	C ₆ -olefin	11.46	1.075	OL	6
44	ETBE	11.62	1.520	OX	6
45	3-Methyl-CIS-2-pentene	11.74	1.075	OL	6
46	2,2-Dimethylpentane	12.06	1.099	IP	7
47	1-Methylcyclopentane	12.23	1.075	NA	6
48	2,4-Dimethylpentane	12.53	1.099	IP	7
49	C ₆ -olefin	12.33	1.075	OL	6
49 50	2,2,3-Trimethylbutane	13.93	1.099	IP	7
50	C_6 -olefin	13.08	1.075	OL	6
52	C ₆ -olefin	13.45	1.075	OL	6 7
52	C_7 -olefin	13.45	1.075	OL	7
				OL	7
54 55	C ₇ -olefin	13.84	1.075		
55	C ₇ -olefin	13.93	1.075	OL	7
56	Benzene ^A	14.08	1.000	AR	6
56	1-Methyl-1-cyclopentene ^A	14.08	1.075	OL	6
57	C ₇ -olefin	14.23	1.075	OL	7
58	C ₇ -olefin	14.36	1.075	OL	7
59	3,3-Dimethylpentane	14.61	1.099	IP	7
60	C ₇ -olefin	14.77	1.075	OL	7
61	Cyclohexane	14.93	1.075	NA	6
62	C ₇ -olefin	15.13	1.075	OL	7
63	C ₇ -olefin	15.24	1.075	OL	7
64	C ₇ -olefin	15.44	1.075	OL	7
65	C ₇ -olefin	15.68	1.075	OL	7
66	2-Methylhexane	15.84	1.099	IP	7
67	2,3-Dimethylpentane	15.99	1.099	IP	7
68	1,1-Dimethylcyclopentane	16.24	1.075	NA	7
69	Cyclohexene	16.44	1.075	OL	6

D6733 – 01 (2016)

TABLE A1.1	Continued
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		IABLE A1.	1 Continued		
Nb	Compounds	Retention, min.	Response Factor	Hydrocarbon Type	Carbon No.
71	C ₇ -olefin	17.04	1.075	OP	7
72	CIS-1,3-	17.32	1.075	NA	7
	dimethylcyclopentane				
73	Trans-1,3-	17.61	1.075	NA	7
	dimethylcyclopentane				
74	3-ethylpentane	17.76	1.099	IP	7
75	Trans-1,2-	17.92	1.075	NA	7
	dimethylcyclopentane				
76	2,2,4-Trimethylpentane	18.16	1.096	IP	8
76	C ₇ -olefin	18.16	1.075	OL	7
77	C ₇ -olefin	18.74	1.075	OL	7
78	C ₇ -olefin	19.13	1.075	OL	7
79	N-heptane	19.36	1.099	NP	7
80	C ₇ -olefin	19.57	1.075	OL	7
81	C ₇ -olefin	19.69	1.075	OL	7
82	C ₇ -olefin	19.90	1.075	OL	7
83	C ₇ -olefin	20.08	1.075	OL	7
84	C ₇ -olefin	20.47	1.075	OL	7
85	C ₇ -olefin	20.87	1.075	OL	7
86	C ₇ -olefin	21.30	1.075	OL	7
87	C_7 -olefin	21.53	1.075	OL	7
88		21.53	1.075	NA	7
88 88	1-Methylcyclohexane CIS-1,2-	21.61	1.075	NA	7 7
00		21.01	1.075	INA	1
00	dimethylcyclopentane	00.00	1 075	NIA	0
89	1,1,3-	22.02	1.075	NA	8
00	Trimethylcyclopentane	00.00	1.000	IP	0
89	2,2-Dimethylhexane	22.02	1.096	IP OL	8
90	C ₈ -olefin	22.49	1.075		8
91	C ₈ -olefin	22.70	1.075	OL	8
92	1-ethylcyclopentane	23.09	1.075	NA	7
93	2,2,3-Trimetylpentane	23.33	1.096	IP	8
93	2,5-Dimethylhexane	23.33	1.096	IP	8
94	2,4-Dimethylhexane	23.57	1.096	IP	8
95	1,trans2,CIS4-	24.24	1.075	NA	8
	trimethylcyclopentane				
96	3,3-Dimethylhexane	24.44	1.096	IP	8
97	C ₈ -olefin	24.94	1.075	OL	8
98	1,Trans2,CIS3-	25.21	1.075	NA NA	8
	trimethylcyclopentane				
99	2,3,4-Trimetylpentane	25.64	1.096	IP	8
100	2,3,3-Trimetylpentane	26.17	1.096	IP	8
100	Toluene	26.17	1.008	AR	7
101	C ₈ -olefin	26.38	<u>33-01</u> (<u>41.075</u>)	OL	8
https://102 indar	C ₈ -olefin	26.67 7 ab	-0fdb_41.075_b177_	0ef24b5 OLa9a/astm	-d6733- <mark>8</mark> 1201
103	C ₈ -olefin	26.79	1.075	UL	81201
104	2,3-Dimethylhexane	27.16	1.096	IP	8
105	2-Methyl-3-ethylpentane	27.30	1.096	IP	8
106	C ₈ -olefin	27.54	1.075	OL	8
107	2-Methylheptane	28.02	1.096	IP	8
108	4-Methylheptane	28.23	1.096	IP	8
109	3,4-Dimethylhexane	28.36	1.096	IP	8
110	1,CIS2,Trans4-	28.41	1.075	NA	8
	trimethylcyclopentane				
111	C ₈ -olefin	28.76	1.075	OL	8
112	3-Methylheptane	29.08	1.096	IP	8
113	3-Ethylhexane	29.22	1.096	IP	8
114	1,CIS-3-	29.46	1.075	NA	8
	dimethylcyclohexane				-
114	1,Trans-4-	29.46	1.075	NA	8
	dimethylcyclohexane			•	Ŭ
114	1,CIS2,Trans3-	29.46	1.075	NA	8
	trimethylcyclopentane			•	5
115	C_8 -olefin	29.81	1.075	OL	8
116	1,1-Dimethylcyclohexane	30.01	1.075	NA	8
117	C_8 -olefin	30.24	1.075	OL	8
117	2,2,5-Trimethylhexane	30.67	1.093	IP	8
118	2,2,5-mmethylnexane 1-ME-T3-	30.81	1.093	NA	8
113		30.01	1.075	INA	0
110	ethylcyclopentane	20.01	1.075		0
119	C ₈ -olefin	30.81	1.075	OL	8
120	1-Methyl-CIS-3-	31.11	1.075	NA	8
400	ethylcyclopentane	04.44	4	0	-
120	C ₈ -olefin	31.11	1.075	OL	8
121	1-Methyl-trans-2-	31.29	1.075	NA	8
	ethylcyclopentane				
121	C ₈ -olefin	31.29	1.075	OL	8



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	TABLE A1.1 Continued									
Nb	Compounds	Retention, min.	Response Factor	Hydrocarbon Type	Carbon No.					
122	1-Methyl-1-	31.43	1.075	NA	8					
	ethylcyclopentane									
122	C ₈ -olefin	31.43	1.075	OL	8					
123	1,Trans-2-	31.68	1.075	OL	7					
	dimethylcyclopentane									
124	C ₈ -olefin	31.97	1.075	OL	8					
125	C ₈ -olefin	32.17	1.075	OL	8					
126	C ₈ -olefin	32.58	1.075	OL	8					
127	C ₈ -olefin	32.81	1.075	OL	8					
128	C ₈ -naphthene	33.01	1.075	NA	8					
128	N-octane	33.01	1.096	NP	8					
129	C ₈ -olefin	33.56	1.075	OL	8					
130	C ₈ -olefin	33.81	1.075	OL	8					
131	2,2,4-Trimethylhexane	34.04	1.093	IP	9					
132	C ₈ -olefin	34.76	1.075	OL	8					
133	C ₈ -olefin	34.93	1.075	OL	8					
134	C ₈ -olefin	35.15	1.075	OL	8					
135	2,3,5-Trimethylhexane	35.46	1.093	IP	9					
136	2,2-Dimethylheptane	35.67	1.093	IP	9					
137	1,CIS-2-	36.02	1.075	NA	8					
	Dimethylcyclohexane									
138	C ₉ -olefin	36.25	1.075	OL	9					
139	2,4-Dimethylheptane	36.65	1.093	IP	9					
140	4,4-Dimethylheptane	36.91	1.093	IP	9					
141	C ₉ -olefin	37.17	1.075	OL	9					
142	1-Ethylcyclohexane	37.35	1.075	NA	8					
143	C ₉ -olefin	37.52	1.075	OL	9					
144	2,6-Dimethylheptane	37.66	1.093	IP	8					
145	C ₉ -naphthene	37.93	1.075	NA	9					
146	C ₉ -naphthene	38.05	1.075	NA	9					
147	C ₉ -naphthene	38.21	1.075	NA IP	9					
148	2,5-Dimethylheptane	38.68	1.093		9					
149	C ₈ -olefin	38.87	1.075	OL	8					
150	C _s -olefin	39.05 39.23	1.075		8 8					
151 152	C ₈ -olefin	39.46	1.075							
152	C ₈ -olefin C ₈ -olefin	39.80	1.075	OL	8 8					
153	ethylbenzene	40.19	4 D 1.018	AR	8					
155	C ₈ -olefin	40.19	1.075	OL	8					
156	C_9 -naphthene	40.60	1.075	NA	9					
157	C ₉ -naphthene	40.89	1.075	NA	9					
158	C ₈ -olefin	41.09	1.075	OL	8					
159	C ₈ -olefin	41.24 D67	33-01(21.075)	OL	8					
160	Motoxylono	41.69 7 7 ala	0fil /1.018 b177		0					
161	Paraxylene	rds/sist1.83e2/abc 41.83	-UIGD-41.010-01 / /-	0ef24b5 ^{AB} a9a/astm	-d6/33-8120					
162	C ₉ -naphthene	42.20	1.075	NA	9					
163	3,4-Dimethylheptane	42.32	1.093	IP	9					
164	4-Ethylheptane	42.68	1.093	IP	9					
165		42.91	1.075	ÖL	8					
166	4-Methyloctane	43.16	1.093	IP	9					
167	2-Methyloctane	43.33	1.093	IP	9					
168	C ₉ -naphthene	43.51	1.075	 NA	9					
169	C _a -naphthene	43.71	1.075	NA	9					
170	3-Ethylheptane	44.21	1.093	IP	9					
171	2 Methylastana	44.49	1 000		0					

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45.33

45.66

46.08

46.26 46.58

46.72

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48.10

48.40

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48.85

49.25

49.50

49.70

50.34

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3-Methyloctane

Orthoxylene

C₉-naphthene

C₉-naphthene

C₉-naphthene

 C_{10} -isoparaffin

C₁₀-isoparaffin

C₁₀-isoparaffin

C₁₀-isoparaffin

 C_{10} -isoparaffin

C₉-naphthene

C₉-naphthene

C₉-naphthene

C₉-naphthene

N-nonane

C₉-olefin

C₉-olefin

C₉-olefin

isopropylbenzene

C₉-olefin

C₉-naphthene

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1.018

1.075

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