



Standard Specification for Shipboard Incinerators¹

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1. Scope

1.1 This specification covers the design, manufacture, performance, operation, functioning, and testing of incinerators intended to incinerate garbage and other shipboard wastes generated during the ship's normal service (that is, maintenance, operational, domestic, and cargo-associated wastes).

1.2 This specification is a companion document to Guide F 1322.

1.3 This specification applies to those incinerator plants with capacities up to 1500 kW per unit.

1.4 Additional information is given in Appendix X1-Appendix X9.

1.5 This specification does not apply to systems on special incinerator ships, for example, for burning industrial wastes such as chemicals, manufacturing residues, and so forth.

1.6 This specification does not address the electrical supply to the unit nor the foundation connections and stack connections.

1.7 *This standard may involve hazardous materials, operations, and equipment. This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. If an incinerator is to be operated in littoral regions, the strictest governing regulations for those countries in which the incinerator may operate would form the requirement basis.* See 5.11.

2. Referenced Documents

2.1 ASTM Standards:

F 1166 Practice for Human Engineering Design for Marine Systems, Equipment and Facilities²

F 1322 Guide for Selection of Shipboard Incinerators²

2.2 ANSI Standard:

B31.1 Power Piping³

ANSI/NFPA No. 70 National Electrical Code³
NEC Article 430-7³

2.3 ASME Boiler and Pressure Vessel Code:
Section I, Power Boilers⁴

Section IX, Welding and Brazing Qualifications⁴

2.4 *Safety of Life at Sea Convention:*

SOLAS 74 International Convention for the Safety of Life at Sea⁵

2.5 *Underwriter's Laboratory Standards:*

UL 506 Standard for Specialty Transformers⁶

UL 814 Standard for Gas-Tube Signs and Ignition Cables⁶

2.6 *Other Documents:*

International Convention for the Preventing of Pollution from Ships (1973), as modified by the Protocols of 1978 (73/78) and 1997 and associated Annexes⁵

NOTE 1—Incinerators designed and manufactured in accordance with alternative standards must show compliance with this specification.

3. Terminology

3.1 Definitions:

3.1.1 *cargo-associated waste*—all materials that have become waste as a result of use on board a ship for cargo stowage and handling. Cargo-associated waste includes but is not limited to dunnage, shoring pallets, lining and packing materials, plywood, paper, cardboard, wire, and steel strapping.

3.1.2 *cargo residues*—for the purposes of this specification, the remnants of any cargo material on board that cannot be placed in proper cargo holds (loading excess and spillage) or which remain in cargo holds and elsewhere after unloading procedures are completed (unloading residual and spillage). However, cargo residues are expected to be in small quantities.

3.1.3 *domestic waste*—all types of food waste, sewage, and waste generated in the living spaces on board the ship.

3.1.4 *fishing gear*—any physical device or part thereof or combination of items that may be placed on or in the water

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² *Annual Book of ASTM Standards*, Vol 01.07.

³ Available from the American National Standards Institute, 11 W. 42nd St., 13th Floor, New York, NY 10036.

⁴ Available from the American Society of Mechanical Engineers, Three Park Ave., New York, NY 10016-5990.

⁵ Available from the International Maritime Organization, 4 Albert Embankment, London SE1 7SR, UK.

⁶ Available from Underwriter's Laboratories, Inc., 333 Pfingsten Rd., Northbrook, IL 60062.

with the intended purpose of capturing, or controlling for subsequent capture, living marine or freshwater organisms.

3.1.5 *food wastes*—any spoiled or unspoiled victual substances, such as fruits, vegetables, dairy products, poultry, meat products, food scraps, food particles, and all other materials contaminated by such waste, generated aboard ship, principally in the galley and dining areas.

3.1.6 *garbage*—all kinds of victual, domestic, and operational waste excluding fresh fish and parts thereof, generated during the normal operation of the ship and liable to be disposed of continuously or periodically. Those substances which are defined or listed in Annexes, other than Annex V, to the International Convention for the Preventing of Pollution From Ships, 1973, as modified by the Protocol of 1978 (MARPOL 73/78) are excluded.

3.1.7 *graywater*—drainage from galleys, pantries, showers, laundries, baths, and handbasins as long as it is not mixed with sewage.

3.1.8 *incinerator*—shipboard facilities for incinerating solid wastes approximating in composition to household waste and liquid wastes arising from the operation of the ship, for example, domestic waste, cargo-associated waste, maintenance waste, operational waste, cargo residues, fishing gear, and so forth. These facilities may be designed to use or not to use the heat energy produced.

3.1.9 *maintenance waste*—materials collected by the engine department and the deck department while maintaining and operating the ship, such as soot, machinery deposits, scraped paint, deck sweeping, wiping wastes, oily rags, and so forth.

3.1.10 *oily rags*—rags that have been saturated with oil as controlled in Annex I to the Convention. Contaminated rags are rags that have been saturated with a substance defined as a harmful substance in the other Annexes to the Convention.

3.1.11 *operational wastes*—all cargo-associated wastes and maintenance waste (including ash and clinkers) and cargo residues defined as garbage in 3.1.6.

3.1.12 *plastic*—a solid material that contains as an essential ingredient one or more synthetic organic high polymers and is formed (shaped) during either manufacture of the polymer or the fabrication into a finished product by heat or pressure, or both. Plastics have material properties ranging from hard and brittle to soft and elastic. Plastics are used for a variety of marine purposes including, but not limited to, packaging (vapor-proof barriers, bottles, containers, liners), ship construction (fiberglass and laminated structures, siding, piping, insulation, flooring, carpets, fabrics, paints and finishes, adhesives, electrical and electronic components), disposable eating utensils and cups, bags, sheeting, floats, fishing nets, strapping bands, rope, and line.

3.1.13 *sewage*—human body waste and the waste from toilets and other receptacles intended to receive or retain body wastes. Sewage is drainage and other waste from toilets, urinals, and water closet scuppers as well as drainage from medical premises and from spaces containing living animals.

3.1.14 *ship*—a vessel of any type operating in the marine environment and includes hydrofoil boats, air-cushion vehicles, submersibles, floating craft, and fixed or floating platforms.

3.1.15 *sludge oil*—residues from fuel and lubricating oil separators, waste lubricating oil from main and auxiliary machinery, waste oil from bilge water separators, drip trays, and so forth.

3.1.16 *waste*—useless, unneeded, or superfluous matter which is to be discarded.

4. Ordering Information

4.1 Orders shall include the following information, in accordance with Guide F 1322:

4.1.1 Sizing requirements.

4.1.2 Processing rate requirements.

4.1.3 Additional control requirements.

4.1.4 Any additional requirements required by the purchaser to meet special needs.

5. Materials and Manufacture

5.1 Metal parts of the incinerator exposed to the combustion process shall be made of materials listed in Section I of the ASME Boiler and Pressure Vessel Code.

5.2 Where welded construction is used, welded joint design details, welding, and nondestructive testing of the combustion chamber shall be in accordance with Section I of the ASME Code. Welders and weld procedures shall be qualified in accordance with Section IX of the ASME Code.

5.3 Piping and piping components associated with incinerators for fuel, sludge, and liquid cargo residues shall comply with ANSI B31.1 for design and material requirements. Fuel oil pressure piping between service pumps and burners shall have a relief valve fitted which will discharge into the suction line or back into the tank. Pressure piping shall be of seamless steel with a thickness of at least Schedule 80. Short lengths of steel, or annealed copper nickel, nickel copper, or copper pipe and tubing may be used at the burners. The use of nonmetallic materials for fuel lines is prohibited. Valves and fittings may be threaded in sizes up to and including 2-in. normal pipe size (NPS) (60-mm outside diameter), but threaded unions are not to be used on pressure lines in sizes 1-in. NPS (33-mm outside diameter) and over.

5.4 If equipped with an electrically, hydraulically, or pneumatically activated valve, the valve shall be designed to fail closed or in the safe position on loss of power whichever is more appropriate to the applicable system.

5.5 All rotating or moving mechanical and exposed electrical parts shall be protected against accidental contact. All electrical devices shall be enclosed in drip-proof or watertight enclosures.

5.6 The coatings or paints shall not contain any heavy metals, such as, chromium, lead, tin, and so forth, or other materials banned by federal, state, or local authorities.

5.7 Asbestos, mercury, cadmium, polychlorinated biphenyls (PCBs), and chlorinated plastics shall not be used in the construction of the incinerator or any subsystem, including gaskets or lagging materials.

5.8 Refractory shall be resistant to thermal shocks and resistant to normal ship's vibration. The refractory design temperature shall be equal to the combustion chamber design temperature plus 20 % (see 6.1).

5.9 Incinerating systems shall be designed such that corrosion will be minimized on the inside of the systems.

5.10 In systems equipped for incinerating liquid wastes, safe ignition and maintenance of combustion shall be ensured, for example, by a supplementary burner using gas oil/diesel oil or equivalent.

5.11 The incinerating furnace may be charged with solid waste either by hand or automatically. In every case, fire dangers must be avoided and charging must be possible without danger to the operating personnel.

5.11.1 For instance, where charging is carried out by hand, a charging lock may be provided which ensures that the charging space is isolated from the fire box as long as the filling hatch is open.

5.11.2 Where charging is not affected through a charging lock, an interlock shall be installed to prevent the charging door from opening while the incinerator is in operation or while the furnace temperature is above 220°C (428°F).

5.12 Incinerators equipped with a feeding sluice shall ensure that the material charged will move from the sluice to the combustion chamber. Examples for accomplishing this are the use of a clear path down or a mechanical pusher.

5.13 Interlocks shall be installed to prevent ash removal doors from opening while burning is in progress or while the furnace temperature is above 220°C (428°F).

5.14 The incinerator shall be provided with a safe observation port of the combustion chamber to provide visual control of the burning process and waste accumulation in the combustion chamber. Neither heat, flame, nor particles shall be able to pass through the observation port. An example of a safe observation port is high-temperature glass with a metal closure.

5.15 The outside surface of the combustion chamber(s) shall be shielded from contact such that people would not be exposed to extreme heat (maximum 20°C (68°F) above ambient temperature) or direct contact of surface temperatures exceeding 60°C (140°F). Examples for alternatives to accomplish this are a double jacket with airflow in between or an expanded metal jacket.

5.16 Safety interlocks shall be provided to ensure that the incinerator cannot be operated if the shock cooling subsystem is not functioning properly.

5.17 *Electrical Requirements:*

5.17.1 *General*—Installation requirements shall apply to controls, safety devices, and burners on incinerators.

5.17.1.1 A disconnecting means capable of being locked in the open position shall be installed at an accessible location at the incinerator so that the incinerator can be disconnected from all sources of electrical potential. This disconnecting means shall be an integral part of the incinerator or adjacent to it (see 7.1).

5.17.1.2 All rotating or moving parts that may cause injury shall be guarded to avoid accidental contact.

5.17.1.3 The electrical equipment shall be so arranged so that failure of this equipment will cause the fuel supply to be shut off.

5.17.1.4 The power supply to the electrical control system shall be from a two-wire branch circuit that has a grounded conductor; otherwise, an isolation transformer with a two-wire

secondary shall be provided. When an isolation transformer is provided, one side of the secondary winding shall be grounded.

5.17.1.5 One side of all coils shall be electrically located in the grounded side of the circuit. All switches, contacts, and overcurrent devices shall be electrically located in the ungrounded or “hot” side of the circuit. All electrical contacts of every safety device installed in the same control circuit shall be electrically connected in series. However, special consideration shall be given to arrangements when certain devices are wired in parallel.

5.17.1.6 All electrical components and devices shall have a voltage rating commensurate with the supply voltage of the control system.

5.17.1.7 All electrical devices shall be at least NEMA Type 2 (Drip tight). Electric equipment exposed to the weather shall be at least NEMA Type 4.

5.17.1.8 All electrical and mechanical control devices shall be of a type tested and accepted by a nationally recognized testing agency.

5.17.1.9 The design of the control circuits shall be such that limit, and primary safety controls shall directly open a circuit that functions to interrupt the supply of fuel to combustion units.

5.17.2 *Overcurrent Protection:*

5.17.2.1 Conductors for interconnecting wiring that is smaller than the supply conductors shall be provided with overcurrent protection based on the size of the smallest interconnecting conductors external to any control box.

5.17.2.2 Overcurrent protection for interconnecting wiring shall be located at the point where the smaller conductors connect to the larger conductors. However, overall overcurrent protection is acceptable if it is sized on the basis of the smallest conductors of the interconnecting wiring.

5.17.2.3 Overcurrent protection devices shall be accessible and their function shall be identified.

5.17.3 *Motors:*

5.17.3.1 Motors exposed to dripping or spraying oil or water shall be of drip-proof construction. All motors shall be fully guarded as installed.

5.17.3.2 Motors shall be provided with a corrosion-resistant nameplate specifying information in accordance with NEC, Article 430-7.

5.17.3.3 Motors shall be provided with running protection by means of integral thermal protection, or by overcurrent devices, or a combination thereof, in accordance with the manufacturer’s instructions that shall be based on the requirements of National Electrical Code, ANSI/NFPA No. 70.

5.17.3.4 Motors shall be rated for continuous duty and shall be designed for an ambient temperature of 50°C (122°F) or higher.

5.17.3.5 All motors shall be provided with terminal leads or terminal screws in terminal boxes integral with, or secured to, the motor frames.

5.17.4 *Ignition System:*

5.17.4.1 When automatic electric ignition is provided, it shall be accomplished by means of either a high-voltage electric spark, a high-energy electric spark, or a glow coil.

5.17.4.2 Ignition transformers shall conform to requirements of the UL Standard 506.

5.17.4.3 Ignition cable shall conform to requirements of the UL Standard 814.

5.17.5 Wiring:

5.17.5.1 All wiring for incinerators shall be rated for the maximum operating temperature to which it may be exposed. Such wiring shall be in accordance with ANSI/NFPA No. 70. All wiring between components shall have copper conductors and be constructed in accordance with the ANSI/NFPA No. 70.

5.17.5.2 All electrical wiring shall have a voltage rating commensurate with the voltage of the power supply.

5.17.5.3 Conductors shall be protected from physical damage where appropriate.

5.17.5.4 Conductors shall be sized on the basis of the rated current of the load they supply.

5.17.6 Bonding and Grounding:

5.17.6.1 Means shall be provided for grounding the major metallic frame or assembly of the incinerators.

5.17.6.2 Noncurrent carrying enclosures, frames, and similar parts of all electrical components and devices shall be bonded to the main frame or assembly of the boiler. Electrical components that are bonded by their installation do not require a separate bonding conductor.

5.17.6.3 When an insulated conductor is used to bond electrical components and devices, it shall show a continuous green color, with or without a yellow stripe.

6. Operating Requirements

6.1 The incinerator system shall be designed and constructed for operation with the following conditions:

Maximum combustion chamber temperature	1200°C (2158°F)
Minimum combustion chamber temperature	850°C (1560°F)
Preheat temperature of combustion chamber	650°C (1200°F)

For batch-loaded incinerators, there are no preheating requirements. However, the incinerator shall be so designed that the temperature in the actual combustion space shall reach 600°C (1110°F) within 5 min after start.

Prepurge, before ignition	at least 4 air changes in the chamber(s) and stack, but not less than 15 s
Time between restarts	at least 4 air changes in the chamber(s) and stack, but not less than 15 s
Postpurge, after shutoff of fuel oil	not less than 15 s after the closing of the fuel oil valve

6.2 Incinerating systems are to be operated with underpressure (negative pressure) in the combustion chamber such that no gases or smoke can leak out to the surrounding areas.

6.3 The incinerator shall have warning plates attached in a prominent location on the unit, warning against unauthorized opening of doors to combustion chamber(s) during operation and against overloading the incinerator with waste.

6.4 The incinerator shall have instruction plate(s) attached in a prominent location on the unit that clearly addresses the following:

6.4.1 Cleaning ashes and slag from the combustion chamber(s) and cleaning of combustion air openings before starting the incinerator (where applicable).

6.4.2 Operating procedures and instructions. These shall include system diagrams (combustion/cooling air, fuel, electrical, and waste processing), and procedures for proper start-up, normal operation, normal shutdown, and emergency shutdown.

6.5 To avoid the buildup of dioxins, the flue gas should be shock cooled to a maximum 350°C (660°F) within 2.5 m from the combustion chamber flue gas outlet.

7. Operating Controls

7.1 The entire unit shall be disconnected from all sources of electricity by means of one disconnect switch located near the incinerator (see 5.17.1.1).

7.2 There shall be an emergency stop switch located outside the compartment that stops all power to the equipment. The emergency stop switch shall also be able to stop all power to the fuel pumps. If the incinerator is equipped with an induced draft fan, the fan shall be capable of being restarted independently of the other equipment on the incinerator.

7.3 The control equipment shall be so designed that any failure of the following equipment will prevent continued operations and cause the fuel supply to be cut off.

7.3.1 Safety Thermostat/Draft Failure:

7.3.1.1 A flue gas temperature controller, with a sensor placed in the flue gas duct, shall be provided that will shut down the burner if the flue gas temperature exceeds the temperature set by the manufacturer for the specific design.

7.3.1.2 A combustion temperature controller, with a sensor placed in the combustion chamber, shall be provided that will shut down the burner if the combustion chamber temperature exceeds the maximum temperature.

7.3.1.3 A negative pressure switch shall be provided to monitor the draft and the negative pressure in the combustion chamber. The purpose of this negative pressure switch is to ensure that there is sufficient draft in the incinerator during operations. The circuit to the program relay for the burner shall be opened and an alarm activated before the negative pressure rises to atmospheric pressure. This is applicable to incinerators fitted with induced draft fans.

7.3.2 Flame Failure/Fuel Oil Pressure:

7.3.2.1 The incinerator shall have a flame safeguard control consisting of a flame-sensing element and associated equipment for shutdown of the unit in the event of ignition failure and flame failure during the firing cycle. The flame safeguard control shall be so designed that the failure of any component will cause a safety shutdown and prevent automatic restarting.

7.3.2.2 The flame safeguard control shall be capable of closing the fuel valves in not more than 4 s after a flame failure.

7.3.2.3 The flame safeguard control shall provide a trial-for-ignition period of not more than 10 s during which fuel may be supplied to establish flame. If flame is not established within 10 s, the fuel supply to the burners shall be immediately shut off automatically. Where a light oil pilot is used, the flame safeguard control shall provide a trial-for-ignition period for the pilot of not more than 10 s. If flame is not established within 10 s, the fuel supply to the pilot shall be immediately shut off automatically.

7.3.2.4 Whenever the flame safeguard control has operated because of failure of ignition, flame failure, or failure of any

component, manual reset of the flame safeguard control shall be required for restart.

7.3.2.5 Flame safeguard controls of the thermostatic type, such as stack switches and pyrostats operated by means of an open bimetallic helix, are prohibited.

7.3.2.6 If fuel oil pressure drops below that set by the manufacturer, a failure and lockout of the program relay shall result. This also applies to a sludge oil used as a fuel. (Applies where pressure is important for the combustion process or where a pump is not an integral part of the burner.)

7.3.3 *Motor Overload*—All motors shall be protected in all phases by a thermal overload relay or circuit breaker with thermal overload protection that must be reset manually (see 5.17.3.3).

7.3.4 If there is a loss of power to the incinerator control/ alarm panel (not remote alarm panel), the system shall shut down.

7.4 *Fuel Supply*—Two fuel control solenoid valves shall be provided in series in the fuel supply line to each burner. On multiple burner units, a valve on the main fuel supply line and a valve at each burner will satisfy this requirement. The valves shall be connected electrically in parallel so that both operate simultaneously.

7.5 Alarms:

7.5.1 When a failure occurs, an audible alarm shall be automatically sounded. A visible indicator shall show what caused the failure. (The alarm may be provided by the user and the indicator may cover more than one fault condition.)

7.5.2 Means shall be provided to silence the audible alarm. The visible indicators shall be designed so that, where failure is a safety related shutdown, manual reset is required.

7.6 After shutdown of the oil burner, the exhaust fan or ejector must continue to run until the fire box has cooled sufficiently. This does not apply in the case of an emergency manual trip.

8. Other Requirements

8.1 *Documentation*—A complete instruction and maintenance manual with drawings, electric diagrams, spare parts list, and so forth shall be furnished with each incinerator.

8.2 *Installation*—All devices and components shall, as fitted in the ship, be designed to operate when the ship is upright and when inclined at any angle of list up to and including 15° either way under static conditions and 22.5° under dynamic conditions (rolling) either way and simultaneously inclined dynamically (pitching) 7.5° by bow or stern.

8.3 Incinerator:

8.3.1 Incinerators are to be fitted with a pilot burner or spark ignition with sufficient energy to ensure a safe ignition and combustion. The combustion is to take place at sufficient negative pressure in the combustion chamber(s) to ensure no gases or smoke leaking out to the surrounding areas (see 7.3.1.3).

8.3.2 A drip tray is to be fitted under each burner and under any pumps, strainers, and so forth that require occasional examination.

9. Test Methods

9.1 *Prototype Test Methods*—An operating test method for the prototype of each design shall be conducted, with a test report completed indicating results of all test methods. The test methods shall be conducted to ensure that all of the control components have been properly installed and that all parts of the incinerator, including controls and safety devices, are in satisfactory operating condition. Test methods shall include those described in 9.3.

9.2 *Factory Test Methods*—For each unit, if preassembled, an operating test method shall be conducted to ensure that all of the control components have been properly installed and that all parts of the incinerator, including controls and safety devices, are in satisfactory operating condition. Test methods shall include those described in 9.3.

9.3 *Installation Test Methods*—An operating test method after installation shall be conducted to ensure that all of the control components have been properly installed and that all parts of the incinerator, including controls and safety devices, are in satisfactory operating condition. The requirements for prepurge and time between restarts referred to in 6.1 shall be verified at the time of the installation test method.

9.3.1 *Flame Safeguard*—The operation of the flame safeguard system shall be verified by causing flame and ignition failures. Operation of the audible alarm and visible indicator shall be verified. The shutdown times shall be verified.

9.3.2 *Limit Controls*—Shutdown as a result of the operation of the limit controls shall be verified.

9.3.2.1 *Oil Pressure Limit Control*—The lowering of the fuel oil pressure below the value required for safe combustion shall initiate a safety shutdown.

9.3.2.2 *Air Pressure Limit Control*—Systems using compressed air-oil atomization shall be tested to verify that the air pressure is above the minimum required for proper atomization.

9.3.2.3 *Other Interlocks*—Other interlocks provided shall be tested for proper operation as specified by the unit manufacturer.

9.3.3 *Combustion Controls*—The combustion control shall be stable and operate smoothly.

9.3.4 *Programming Controls*—Programming controls shall be verified as controlling and cycling the unit in the intended manner. Proper pre-purge, ignition, post-purge, and modulation shall be verified. A stopwatch shall be used for verifying intervals of time.

9.3.5 *Fuel Supply Controls*—The satisfactory operation of the two fuel control solenoid valves for all conditions of operation and shutdown shall be verified.

9.3.6 *Low-Voltage Test Method*—A low-voltage test method shall be conducted on the incinerator unit to demonstrate satisfactorily that the fuel supply to the burners will be automatically shut off before an incinerator malfunction results from the reduced voltage.

9.3.7 *Switches*—All switches associated with the unit shall be tested to verify proper operation.

10. Inspection

10.1 The manufacturer shall afford the purchaser's inspector all reasonable facilities necessary to satisfy him that the material is being furnished in accordance with this specification. Inspection by the purchaser shall not interfere unnecessarily with the manufacturer's operations. All examinations and inspections shall be made at the place of manufacture, unless otherwise agreed upon.

11. Certification

11.1 Manufacturer's certification that an incinerator has been constructed in accordance with this specification shall be provided (by letter or certificate).

12. Product Marking

12.1 Each incinerator shall be permanently marked indicating the following:

12.1.1 Manufacturer's name or trademark.

12.1.2 Style, type, model, or other manufacturer's designation for the incinerator.

12.1.3 Capacity to be indicated by net designed heat release of the incinerator in heat units per timed period; for example, British thermal units per hour, megajoules per hour, or kilocalories per hour.

12.1.4 ASTM designation of this specification (F 1323).

12.1.5 IMO certification, if required.

12.1.6 Other applicable nonmandatory requirements.

13. Quality Assurance

13.1 Incinerators shall be designed, manufactured, and tested in a manner that ensures they meet the requirements of this specification.

13.2 The incinerator manufacturer shall maintain the production quality of the incinerators that are designed, tested, and marked in accordance with this specification. At no time shall an incinerator be sold with this specification designation that does not meet the requirements herein (see Certification).

14. Keywords

14.1 incinerators; shipboard wastes; ships

SUPPLEMENTARY REQUIREMENTS

S1. For U.S. Government Procurement Only

S1.1 Except as otherwise specified in the contract, the contractor is responsible for the performance of all inspection and test requirements specified herein. Except as otherwise specified in the contract, the contractor may use his own or any other suitable facilities for the performance of the inspection and test requirements specified herein, unless disapproved by the purchaser at time of purchase. The purchaser shall have the right to perform any of the inspections and tests at the same frequency as set forth in this specification where such inspections are deemed necessary to ensure that material conforms to prescribed requirements.

S2. Referenced Documents

MIL-STD-882 System Safety Program Requirements⁷

MIL-STD-901C Grade B Shock Requirements for Shock Tests, Shipboard Machinery, Equipment, and Systems⁷

SNAME T&R Bulletin No. 3-37 Design Guide for Shipboard Airborne Noise Control⁸

S3. Design Considerations

S3.1 The services that are available for the incinerator are as follows:

S3.1.1 440-V, 60-Hz, three-phase electrical power.

S3.1.2 *Seawater*—at 690 to 1.206 kPa (100 to 175 psig) (actual value will vary over time and depending on shipboard location).

S3.1.3 *Fresh Water*—414 kPa (60 psig) up to 3.8 LPM (10 GPM); 21°C (70°F).

S3.1.4 *Ship Service Compressed Air*—at 862 kPa (125 psig) (air supply to the space at a maximum temperature of 32°C (90°F) with a wet bulb temperature of 27°C (81°F).

S3.1.5 *Aviation Turbine Fuel Oil*—Marine diesel, JP-5, or NATO designation F-44.

S3.1.6 *Compartment Ventilation*—As required.

S4. Materials and Manufacture

S4.1 Refractory material shall have a life expectancy of at least three years (see also 5.8).

S5. Operational Requirements

S5.1 To avoid building up of dioxins, the flue gas shall be shock-cooled to a maximum of 200°C (390°F) within 2.5 m (8.2 ft) from the combustion chamber flue gas outlet. (Replaces 6.5).

S5.2 The shock cooling subsystem shall also neutralize acidic gases to a pH of not less than 5.0 and sufficiently reduce the relative humidity to ensure that condensation will not occur in the exhaust stack or at the stack exhaust point.

S5.3 Stack emissions shall be measured including, but not limited to, carbon monoxide, oxygen, and smoke opacity.

S5.4 The incinerator shall have an internal pressure no greater than 125 Pa (0.018 psi) below ambient pressure for all rates of operation.

S5.5 The system shall not exhibit a visible steam plume from the output stack at 0°C (32°F) ambient. The stack shall operate without the emission of visible sparks or fly ash particles from the exhaust gas outlet.

⁷ Available from the Naval Publications and Forms Center, 5801 Tabor Ave., Philadelphia, PA 19120.

⁸ Available from the Society of Naval and Marine Engineers, 601 Pavonia Ave., Jersey City, NJ 07306.