



Designation: **C936/C936M – 15** **C936/C936M – 16**

Standard Specification for Solid Concrete Interlocking Paving Units¹

This standard is issued under the fixed designation C936/C936M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers the requirements for interlocking concrete pavers manufactured for the construction of paved surfaces.

1.2 When particular features are desired, such as weight classification, higher compressive strength, surface textures, finish, color, or other special features, such properties should be specified by the purchaser. Local sellers, however, should be consulted as to availability of units having the desired features.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

[C33/C33M Specification for Concrete Aggregates](#)

[C140/C140M Test Methods for Sampling and Testing Concrete Masonry Units and Related Units](#)

[C150/C150M Specification for Portland Cement](#)

[C207 Specification for Hydrated Lime for Masonry Purposes](#)

[C260/C260M Specification for Air-Entraining Admixtures for Concrete](#)

[C331/C331M Specification for Lightweight Aggregates for Concrete Masonry Units](#)

[C418 Test Method for Abrasion Resistance of Concrete by Sandblasting](#)

[C494/C494M Specification for Chemical Admixtures for Concrete](#)

[C595/C595M Specification for Blended Hydraulic Cements](#)

[C618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete](#)

[C979/C979M Specification for Pigments for Integrally Colored Concrete](#)

[C989/C989M Specification for Slag Cement for Use in Concrete and Mortars](#)

[C1157/C1157M Performance Specification for Hydraulic Cement](#)

[C1240 Specification for Silica Fume Used in Cementitious Mixtures](#)

[C1645/C1645M Test Method for Freeze-thaw and De-icing Salt Durability of Solid Concrete Interlocking Paving Units](#)

3. Terminology

3.1 *Definitions*:

3.1.1 *architectural finishes*—surface modified by mechanical means such as blasting, hammering, polishing, tumbling, washing, or other methods.

4. Materials

4.1 *Cementitious Materials* shall conform to the following applicable ASTM specifications:

4.1.1 *Portland Cements*—Specification [C150/C150M](#).

4.1.2 *Blended Hydraulic Cements*—Specification [C595/C595M](#).

¹ This specification is under the jurisdiction of ASTM Committee C15 on Manufactured Masonry Units and is the direct responsibility of Subcommittee C15.03 on Concrete Masonry Units and Related Units.

Current edition approved July 1, 2015 June 1, 2016. Published July 2015 July 2016. Originally approved in 1982. Last previous edition approved in 2013 2015 as [C936/C936M – 13](#) [C936/C936M – 15](#). DOI: [10.1520/C0936-C0936M-15-10.1520/C0936_C0936M-16](#).

² For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

- 4.1.3 *Hydraulic Cement*—Specification **C1157/C1157M**.
- 4.1.4 *Hydrated Lime, Type S*—Specification **C207**.
- 4.1.5 *Fly Ash*—Specification **C618**.
- 4.1.6 *Ground Slag*—Specification **C989/C989M**.
- 4.1.7 *Silica Fume*—Specification **C1240**.

4.2 *Aggregates* shall conform to the following ASTM specifications, except that grading requirements shall not necessarily apply:

- 4.2.1 *Normal Weight*—Specification **C33/C33M**.
- 4.2.2 *Lightweight*—Specification **C331/C331M**.

4.3 *Chemical Admixtures* shall conform to the following applicable ASTM specifications:

- 4.3.1 *Air-entraining Admixtures*—Specification **C260/C260M**.
- 4.3.2 *Water-reducing, Retarding, and Accelerating Admixtures*—Specification **C494/C494M**.
- 4.3.3 *Pigments for Integrally Colored Concrete*—Specification **C979/C979M**.

4.4 *Other Constituents*—Integral water repellents, and other materials for which no ASTM standards exist, shall be previously established as suitable for use in concrete or shall be shown by test or experience not to be detrimental to the concrete.

5. Physical Requirements

5.1 Units shall have an exposed face area $\leq 101 \text{ in.}^2$ [0.065 m^2], and their overall length divided by thickness shall be ≤ 4 . The minimum specified thickness shall be 2.36 in. [60 mm]. See **Fig. 1**.

5.2 Concrete units covered by this specification may be made from lightweight or normal weight aggregates or mixed lightweight and normal weight aggregates.

5.3 *Compressive Strength*—At the time of delivery to the work site, the average compressive strength of the test samples shall be not less than 8000 psi [55 MPa] with no individual unit less than 7200 psi [50 MPa] as required in **6.2**.

5.4 *Absorption*—The average absorption of the test samples shall not be greater than 5 % with no individual unit greater than 7 % as required in **6.2**.

5.5 *Resistance to Freezing and Thawing*—If the units are exposed to freezing and deicing materials during service, the manufacturer shall satisfy the purchaser either by proven field performance or a laboratory freezing-and-thawing test that the paving units have adequate resistance to freezing and thawing. If a laboratory test is used, test in accordance with Test Method **C1645/C1645M**. Specimens sampled from units that will not be exposed to deicing salts in service shall be tested in tap water. Specimens sampled from units that will be exposed to deicing materials in service shall be tested in 3 % saline solution. The average mass loss of all the specimens tested shall not be greater than: (a) 225 g/m^2 when subject to 28 freeze-thaw cycles, or (b) 500 g/m^2 when subject to 49 freeze-thaw cycles. This test method shall be conducted not more than 12 months prior to delivery of units.

NOTE 1—For some pavement applications subject to severe winter temperatures and deicing materials, a lower freezing temperature should be considered when conducting Test **C1645/C1645M** using a 3 % saline solution. See the non-mandatory **Appendix X1** for this temperature option.

5.6 *Abrasion Resistance*—When requested by the specifier or purchaser, units shall be tested in accordance with Test Method **C418** or the manufacturer shall provide adequate record of field performance from a similar application. Specimens shall not have an average volume loss greater than $0.92 \text{ in.}^3/7.75 \text{ in.}^2$ [$15 \text{ cm}^3/50 \text{ cm}^2$]. The average thickness loss shall not exceed 0.118 in. [3 mm].

NOTE 2—Applications that may require testing include areas with severe abrasion, such as exposure to point loads from the repeated turning of hard rubber non-pneumatic wheels or heavy channelized foot traffic. Vehicular traffic usually does not constitute a severe abrasion condition.

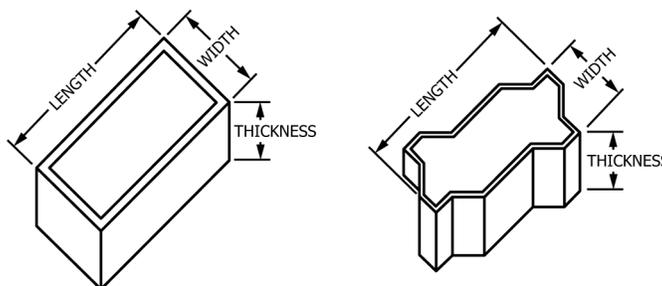


FIG. 1 Length, Width, and Thickness of Concrete Paving Units