



Designation: ~~D850—11~~ D850 – 16

Standard Test Method for Distillation of Industrial Aromatic Hydrocarbons and Related Materials¹

This standard is issued under the fixed designation D850; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This test method covers the distillation of industrial aromatic hydrocarbons and related materials of relatively narrow boiling ranges from 30 to 250°C.

1.2 The values stated in SI units are to be regarded as ~~the standard. The values given in parentheses are for information only.~~ standard. No other units of measurement are included in this standard.

1.3 The following applies to all specified limits in this test method: for the purposes of determining conformance to this test method, an observed or calculated value shall be rounded off “to the nearest unit” in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice [E29](#).

1.4 **Warning**—Mercury has been designated by EPA and many state agencies as a hazardous material that can cause central nervous system, kidney and liver damage. Mercury, or its vapor, may be hazardous to health and corrosive to materials. Caution should be taken when handling mercury and mercury-containing products. See the applicable product ~~Material~~-Safety Data Sheet (~~MSDS~~)([SDS](#)) for details and EPA’s website (<http://www.epa.gov/mercury/faq.htm>) for additional information. Users should be aware that selling mercury or mercury-containing products, or both, in your state may be prohibited by state law.

1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, [6.6.1](#) and Section [7](#).

2. Referenced Documents

2.1 *ASTM Standards:*²

[D1078](#) Test Method for Distillation Range of Volatile Organic Liquids

[D3437](#) Practice for Sampling and Handling Liquid Cyclic Products

[D4790](#) Terminology of Aromatic Hydrocarbons and Related Chemicals

[D6809](#) Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials

[E1](#) Specification for ASTM Liquid-in-Glass Thermometers

[E29](#) Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

[E133](#) Specification for Distillation Equipment

[E220](#) Test Method for Calibration of Thermocouples By Comparison Techniques

[E691](#) Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

2.2 *Other Document:*

[OSHA Regulations, 29 CFR paragraphs 1910.1000 and 1910.1200](#)³

¹ This test method is under the jurisdiction of ASTM Committee [D16](#) on Aromatic Hydrocarbons and Related Chemicals and is the direct responsibility of Subcommittee [D16.04](#) on Instrumental Analysis.

Current edition approved ~~July 1, 2011~~ June 1, 2016. Published ~~July 2011~~ July 2016. Originally approved in 1945. Last previous edition approved in ~~2008~~ 2011 as ~~D850—03~~ (2008) [D850 – 11](#).¹ DOI: [10.1520/D0850-11](https://doi.org/10.1520/D0850-11); [10.1520/D0850-16](https://doi.org/10.1520/D0850-16).

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

*A Summary of Changes section appears at the end of this standard

3. Terminology

3.1 Definitions:

3.1.1 See Terminology [D4790](#) for definitions of terms used in this test method.

4. Summary of Test Method

4.1 The distillation of a 100-mL sample of industrial aromatic hydrocarbons and related materials is carried out via a carefully controlled distillation wherein temperature readings are noted for the first drop of distillate and when 5, 10, and each additional 10 up to 90, and 95 % of the sample has distilled over. The temperature corresponding to the dry point is also noted.

5. Significance and Use

5.1 This test method is suitable for setting specifications, for use as an internal quality control tool, and for use in development or research work on industrial aromatic hydrocarbons and related materials.

5.2 This test method gives a broad indication of general purity and can also indicate presence of excessive moisture. It will not differentiate between products of similar boiling range.

6. Apparatus

6.1 *Distillation Flask*—A standard 200-mL side-tube, heat-resistant glass distillation flask as shown in [Fig. 1](#), conforming to the following dimensions:

Diameter of bulb, outside, mm	-76 ± 1.5
Diameter of neck, inside, mm	-21 ± 1
Height of flask, outside, mm	179 ± 3
Vertical distance from bottom of bulb outside to bottom of vapor-tube opening in neck, mm	120 ± 3
Length of side tube, mm	100 ± 3
Diameter of side tube, outside, mm	-7 ± 0.5
Angle of side tube with vertical axis of bulb and neck, °	-75 ± 3

Diameter of bulb, outside, mm	76 ± 1.5
Diameter of neck, inside, mm	21 ± 1
Height of flask, outside, mm	179 ± 3
Vertical distance from bottom of bulb outside to bottom of vapor-tube opening in neck, mm	120 ± 3
Length of side tube, mm	100 ± 3
Diameter of side tube, outside, mm	7 ± 0.5
Angle of side tube with vertical axis of bulb and neck, °	75 ± 3

The flask does not comply with Flask C of Specification [E1330-53a8-4ee2-b60b-8ee8cac65cb5/astm-d850-16](#)

6.2 Temperature Measurement Devices:

6.2.1 *Manual Distillation Thermometer*—The ASTM Solvents Distillation Thermometer used in the test shall be as prescribed in the specifications for the material being tested. If no thermometer is specified in the material specification, select one from [Table](#)

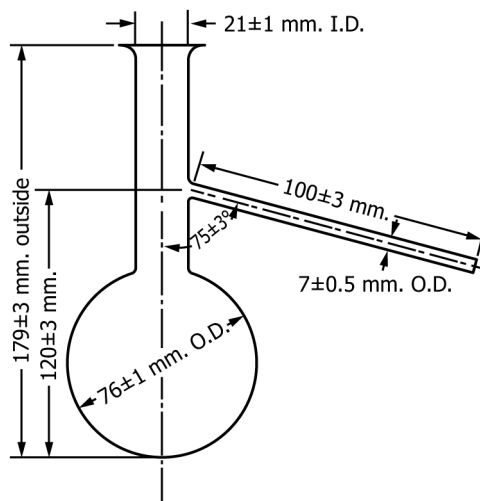


FIG. 1 Distillation Flask

1 with the smallest graduations that will cover the entire distillation range of the material being tested. **Table 1** lists several ASTM solvents distillation thermometers which are suitable for testing industrial aromatic hydrocarbons, and which meet the requirements of Specification **E1**.

6.2.2 *Automatic Distillation Temperature Sensor*—Temperature measurement systems using thermocouples or resistance thermometers, otherwise referred to as the “temperature measuring devices,” must exhibit the same temperature lag and accuracy as the equivalent mercury glass thermometer. Confirmation of the calibration of these temperature sensors is to be done at regular intervals. This may be accomplished as prescribed in Test Method **E220**, or some similar means using a precision resistance decade box. Another technique is to distill pure toluene and compare the temperature indicated by the thermocouple or resistance thermometer with that shown by the thermometer. When installing a new automatic distillation analyzer, a toluene sample with a known distillation range of approximately 1.0°C must be used to verify the dry point and distillation range.⁴ It is recommended that such a material be used when replacing a temperature measuring device. Alternatively a material of known distillation range and dry point may be used when replacing a temperature measuring device.

6.2.2.1 *Automatic Distillation Temperature Sensor Centering Device*—The temperature sensor shall be mounted through a snug-fitting device designed to mechanically center the sensor in the neck of the flask. The use of a cork or silicone stopper with a hole drilled through the center is not acceptable for this purpose. Examples of acceptable centering devices are shown in **Fig. 2**.

6.2.2.2 The electronic circuitry or algorithms, or both, used shall include the capability to simulate the temperature lag of a mercury-in-glass thermometer. For that reason the known toluene sample with a distillation range of approximately 1.0°C must be used to verify the algorithm and dampening software.

6.2.2.3 Alternatively, the sensor can also be placed in a casing with the tip of the sensor covered, so that the assembly, because of its adjusted thermal mass and conductivity, has a temperature lag similar to that of a mercury-in-glass thermometer.

NOTE 1—In a region where the temperature is changing rapidly during the distillation, the temperature lag of a thermometer can be as much as 3 s.

6.3 *Condenser and Cooling Bath:*

6.3.1 *Manual Distillation Condenser and Cooling Bath:*

6.3.1.1 The manual distillation condenser and cooling bath shall be as specified in Section 5, and Fig. 1 of Specification **E133**.

6.3.1.2 As an alternative, the condenser tube may consist of a straight glass tube 600 to 610 mm in length and 12 mm in inside diameter, of standard wall thickness (about 1.25 mm) with the exit end cut off square and ground flat. It shall be set in a cooling trough so that at least 380 mm of the tube is in contact with the water. Clearance between the condenser tube and any parallel side of the trough shall be not less than 19 mm. The water in the cooling trough shall be maintained at 10 to 20°C. This may be done by adding ice to the water or by circulating chilled water through the trough. The trough shall be so mounted that the condenser tube is set at an angle of 75° with the vertical. To minimize the turbulence in the receiver during the run, provisions shall be made

ASTM D850-16

<https://standards.iteh.ai/catalog/standards/sist/afe258f0-53a8-4ee2-b60b-8ee8cac65cb5/astm-d850-16>

⁴ Such a material is available from Spectrum Quality Standards.

TABLE 1 ASTM Thermometers for Distillation Test of Industrial Aromatic Hydrocarbons

ASTM Thermometer No.	Name	Range, °C	Subdivision, °C
39C	solvents distillation	48 to 102	0.2
40C	solvents distillation	72 to 126	0.2
41C	solvents distillation	98 to 152	0.2
42C	solvents distillation	95 to 255	0.5
102C	solvents distillation	123 to 177	0.2
103C	solvents distillation	148 to 202	0.2
104C	solvents distillation	173 to 227	0.2
105C	solvents distillation	198 to 252	0.2
106C	solvents distillation	224 to 276	0.2
111C	solvents distillation	170 to 250	0.2

TABLE 3 Boiling Points of Hydrocarbons

	Boiling Point, °C
— Cyclohexane	–80.7
— Benzene	–80.1
— Ethylbenzene	136.2
— Pyridine	115.5
— Toluene	110.6
— <i>m</i> -Xylene	139.1
— <i>o</i> -Xylene	144.4
— <i>p</i> -Xylene	138.3

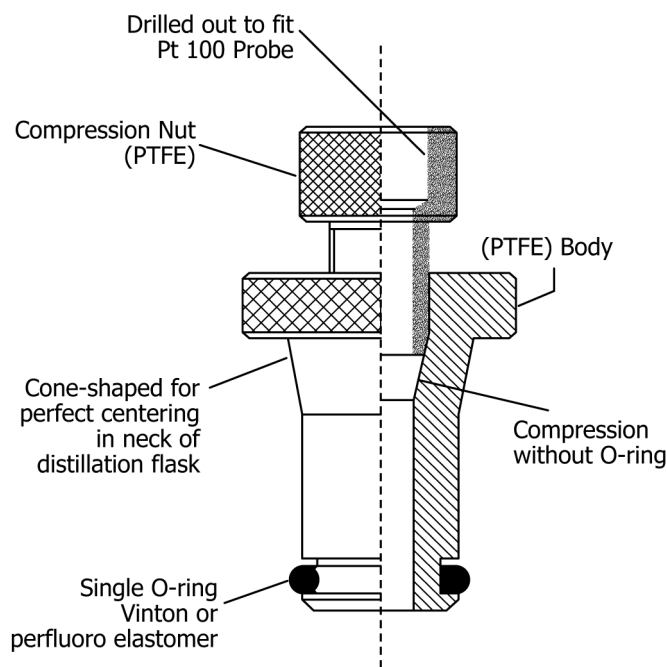


FIG. 2 Examples of Centering Device Designs for Straight-Bore Neck Flasks

to enable the flow of the distillate to run down the side of the receiving cylinder. This can be accomplished by using a drip-deflector, which is attached to the outlet of the tube.

6.3.2 *Automatic Distillation and Cooling Bath*—The automatic distillation and cooling bath shall be as specified in Section 5, Fig. 2 of Specification E133.

6.4 *Distillation Receiver:*

6.4.1 *Manual Distillation Receiver*—A graduate of the cylindrical type, of uniform diameter, with a pressed or molded base and a lipped top. The cylinder shall be marked to contain 100 mL, and the 0 to 100 mL receiver portion shall be not less than 178 nor more than 203 mm in length. It shall be graduated in single millilitres and each fifth mark shall be distinguished by a longer line. It shall be numbered from the bottom up at intervals of 10 mL. The overall height of the receiver shall not be less than 248 nor more than 260 mm. The graduations shall not be in error by more than 1 mL at any point on the scale. The bottom 1-mL graduation may be omitted. The receiver complies with Section 9, Graduate B Fig. 4, of Specification E133.

6.4.2 *Automatic Distillation Receiver*—A receiver to be used with measurements in accordance with the instrument manufacturer and conform to the physical specifications described in this section, with the exception of the graduations.

6.4.2.1 *Automatic Distillation Level Follower*—For automatic apparatus, the level follower or recording mechanism of the apparatus will have a resolution of 0.1 mL with an accuracy of ± 1 mL. The calibration of the assembly should be confirmed according to the manufacturer's instructions at regular intervals. The typical calibration procedure involves verifying the output with the receiver containing 5 and 100 mL of material respectively.

6.5 *Flask Support Assembly:*

6.5.1 *For Units Using Electric Heaters*—The assembly consists of an adjustable system onto which the electric heater is mounted with provision for placement of a flask support board (see 6.5.2) above the electric heater. The whole assembly is adjustable from the outside of the shield.

6.5.2 *Flask Support Board*—The flask support board shall be constructed of ceramic or other heat-resistant material with a centrally located opening. For tests of benzene and toluene, the opening shall be 25 mm in diameter; for tests of materials boiling above toluene but mostly below 145°C, the opening shall be 38 mm in diameter, and for higher boiling materials, it shall be 50 mm in diameter. The flask support board shall be of sufficient dimension to ensure that thermal heat to the flask only comes from the central opening and that extraneous heat to the flask other than through the central opening is minimized. (**Warning**—Heat resistant-containing materials shall not be used in the construction of the flask support board.)

6.5.3 *For Units Using Bunsen Burner*—The flask support board is approximately 50 mm higher than the top of the burner.

6.6 *Heater:*

6.6.1 *Manual Distillation Heater*—An electric heater or a bunsen burner, fully adjustable and capable of giving sufficient heat to distill the product at the required rate. When a bunsen burner is used, as described in 7.1 and Fig. 1 of Specification E133, the burner shall be adjusted so as to produce an entirely blue flame. (**Warning**—Superheating of the flask can cause erroneous results