



Designation: ~~D2161–10~~^{ε1} **D2161 – 10 (Reapproved 2016)**

Standard Practice for Conversion of Kinematic Viscosity to Saybolt Universal Viscosity or to Saybolt Furol Viscosity¹

This standard is issued under the fixed designation D2161; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

^{ε1} NOTE—The format of continuing Table 1 was corrected editorially in September 2015.

1. Scope*Scope

1.1 This practice² covers the conversion tables and equations for converting kinematic viscosity in mm^2/s at any temperature to Saybolt Universal viscosity in Saybolt Universal seconds (SUS) at the same temperature and for converting kinematic viscosity in mm^2/s at ~~122~~122 °F and ~~210~~210 °F (~~50~~50 °C and ~~98.9~~98.9 °C) to Saybolt Furol viscosity in Saybolt Furol seconds (SFS) at the same temperatures. Kinematic viscosity values are based on water being ~~1.0034~~1.0034 mm^2/s (cSt) at ~~68~~68 °F (~~20~~20 °C).

NOTE 1—A fundamental and preferred method for measuring kinematic viscosity is by use of kinematic viscometers as outlined in Test Method **D445**. It is recommended that kinematic viscosity be reported in millimetres squared per second, instead of Saybolt Universal Seconds (SUS) or Saybolt Furol Seconds (SFS). This method is being retained for the purpose of calculation of kinematic viscosities from SUS and SFS data that appear in past literature. One millimetre squared per second (mm^2/s) equals one centistoke (cSt), which is another unit commonly found in older literature.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are provided for reference information purposes only. The SI unit of kinematic viscosity is mm^2/s .

1.2.1 *Exception*—Fahrenheit temperature units are used in this practice because they are accepted by industry for the type of legacy conversions described in this practice.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

- 2.1 *ASTM Standards*:³
- D445** Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)
 - D2270** Practice for Calculating Viscosity Index from Kinematic Viscosity at 40 °C and 100 °C
- 2.2 *ASTM Adjunct*:⁴
- ADJD2161** Viscosity Extrapolation Tables to Zero Degrees Fahrenheit (SSU)

3. Summary of Practice

3.1 The Saybolt Universal viscosity equivalent to a given kinematic viscosity varies with the temperature at which the determination is made. The basic conversion values are those given in **Table 1** for ~~100~~100 °F. The Saybolt Universal viscosity equivalent to a given kinematic viscosity at any temperature may be calculated as described in **4.3**. Equivalent values at ~~210~~210 °F are given in **Table 1** for convenience.

3.2 The Saybolt Furol viscosity equivalents are tabulated in **Table 3** for temperatures of ~~122~~122 °F and ~~210~~210 °F only.

¹ This practice is under the jurisdiction of ASTM Committee **D02** on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee **D02.07** on Flow Properties.

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² This practice, together with Practice **D2270**, replaces Compilation of ASTM Viscosity Tables for Kinematic Viscosity Conversions.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Available from ASTM International Headquarters. Order Adjunct No. **ADJD2161**. Original adjunct produced in 1998.

*A Summary of Changes section appears at the end of this standard

3.3 Examples for using the tables are given in [Appendix X1](#).

4. Significance and Use

4.1 At one time the petroleum industry relied on measuring kinematic viscosity by means of the Saybolt viscometer, and expressing kinematic viscosity in units of Saybolt Universal Seconds (SUS) and Saybolt Furol Seconds (SFS). This practice is now obsolete in the petroleum industry.

4.2 This practice establishes the official equations relating SUS and SFS to the SI kinematic viscosity units, mm²/s.

4.3 This practice allows for the conversion between SUS and SFS units and SI units of kinematic viscosity.

5. Procedure for Conversion to Saybolt Universal Viscosity

5.1 Convert kinematic viscosities between ~~1.81–1.81~~ mm²/s and ~~500–mm~~500 mm²/s (cSt) at ~~100°F~~100 °F, and between ~~1.77–1.77~~ mm²/s and ~~139.8–mm~~139.8 mm²/s (cSt) at ~~210°F~~210 °F, to equivalent Saybolt Universal seconds directly from [Table 1](#) (see [Appendix X1](#), Example 1).

NOTE 2—Obtain viscosities not listed, but which are within the range given in [Table 1](#), by linear interpolation (see [Appendix X1](#), Example 2).

5.2 Convert kinematic viscosities greater than the upper limits of [Table 1](#) at temperatures of ~~100~~100 °F and ~~210°F~~210 °F to Saybolt Universal viscosities as follows (see [Appendix X1](#), Example 3):

$$\text{Saybolt Universal seconds} = \text{centistokes} \times B \quad (1)$$

where $B = 4.632$ at ~~100°F~~100 °F or 4.664 at ~~210°F~~210 °F.

5.3 At temperatures other than ~~100~~100 °F or ~~210°F~~210 °F, convert kinematic viscosities to Saybolt Universal viscosities as follows⁴ (see [Appendix X1](#), Example 4):

$$U_t = U_{100°F}(1 + 0.000061(t - 100)) \quad (2)$$

where:

U_t = Saybolt Universal viscosity at t °F, and

$U_{100°F}$ = Saybolt Universal viscosity at 100°F in Saybolt Universal seconds equivalent to kinematic viscosity in centistokes at t °F, from [Table 1](#).

NOTE 3—The multipliers for Saybolt Universal seconds in [Eq 2](#) are given as Factor A in [Table 2](#) for a range of temperatures.

5.4 Since the relationship between Saybolt and kinematic viscosities is linear above ~~75–mm~~75 mm²/s (cSt), kinematic viscosities above this limit may be converted to Saybolt Universal viscosities at any temperature between ~~00~~0 °F and ~~350°F~~350 °F by use of [Eq 1 \(4.2\)](#), selecting the proper factor for B from [Table 2](#) (see [Appendix X1](#), Example 5).

6. Procedure for Conversion to Saybolt Furol Viscosity

6.1 Convert kinematic viscosities between ~~4848~~ mm²/s to ~~1300–mm~~1300 mm²/s (cSt) at ~~122°F~~122 °F, and between ~~5050~~ mm²/s and ~~1300–mm~~1300 mm²/s (cSt) at ~~210°F~~210 °F, to equivalent Saybolt Furol seconds directly from [Table 3](#) (see [Appendix X1](#), Examples 6 and 7).

NOTE 4—Viscosities not listed, but which are within the range given in [Table 3](#), may be obtained by linear interpolation (see [Appendix X1](#), Example 8).

6.2 Convert kinematic viscosities above ~~1300–cSt~~1300 cSt to equivalent Saybolt Furol seconds by use of the following equations (see [Appendix X1](#), Example 9):

$$\text{Saybolt Furol seconds at } 122^\circ\text{F} \quad (3)$$

$$= 0.4717 \times \text{mm}^2/\text{s (cSt) at } 122^\circ\text{F}$$

$$\text{Saybolt Furol seconds at } 210^\circ\text{F} \quad (4)$$

$$= 0.4792 \times \text{mm}^2/\text{s (cSt) at } 210^\circ\text{F}$$

7. Procedure for Computer Calculation

7.1 [Table 1](#) and [Table 3](#) were computed by fitting a smooth curve to the original experimental data points. The derived equations are given as follows for the convenience of those who wish to use a computer for conversion rather than refer to the tables:

$$U_{100°F} = 4.6324v + \frac{1.0 + 0.03264v}{(3930.2 + 262.7v + 23.97v^2 + 1.646v^3) \times 10^{-5}} \quad (5)$$

$$U_t = [1.0 + 0.000061(t - 100)] \quad (6)$$

$$\left[4.6324v + \frac{1.0 + 0.03264v}{(3930.2 + 262.7v + 23.97v^2 + 1.646v^3) \times 10^{-5}} \right]$$

$$F_{122^{\circ}\text{F}} = 0.4717v + \left[\frac{13924}{(v^2 - 72.59v + 6816)} \right] \quad (7)$$

$$F_{210^{\circ}\text{F}} = 0.4792v + \left[\frac{5610}{(v^2 + 2130)} \right] \quad (8)$$

where:

v = kinematic viscosity, mm²/s (cSt) at $t^{\circ}\text{F}$,

$F_{122^{\circ}\text{F}}$ = Saybolt Furol viscosity at 122°F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 122°F, and

$F_{122^{\circ}\text{E}}$ = Saybolt Furol viscosity at 122 °F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 122 °F, and

$F_{210^{\circ}\text{F}}$ = Saybolt Furol viscosity at 210°F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 210°F.

$F_{210^{\circ}\text{E}}$ = Saybolt Furol viscosity at 210 °F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 210 °F.

7.2 Eq 5 and Eq 6 and Table 1 are limited to values of Saybolt Universal of ~~32.0 s~~ 32.0 s and above.

7.3 Eq 7 and Eq 8 and Table 3 are limited to values of Saybolt Furol of ~~25.1 s~~ 25.1 s and above.

8. Supplementary Conversion Equivalents

8.1 The following units and equivalents are frequently used in connection with viscosity conversions:

poise	=	cgs unit of absolute viscosity.
centipoise	=	0.01 poise.
stokes	=	cgs unit of kinematic viscosity.
centistokes	=	0.01 stokes.
centipoise	=	centistokes × density (at temperature under consideration).

9. Report

9.1 Saybolt Universal and Saybolt Furol viscosities should be reported to the nearest ~~0.1 s~~ 0.1 s for values below ~~200 s~~ 200 s and to the nearest whole second for values of ~~200 s~~ 200 s and higher.

10. Keywords

10.1 kinematic viscosity; Saybolt furol; Saybolt universal

[ASTM D2161-10\(2016\)](https://standards.iteh.ai/catalog/standards/sist/2b1a1b0b-c076-4876-8870-aa8d743e25d5/astm-d2161-102016)

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**TABLE 1 Kinematic Viscosity to Saybolt Universal Viscosity
1.771.77 mm²/s to 500.0 mm²/s (cSt)**

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	210°F		100°F	210°F		100°F	210°F			
			2.25	33.5	33.7	2.75	35.1	35.4	3.25	36.8	37.0
			2.26	33.5	33.7	2.76	35.2	35.4	3.26	36.8	37.0
1.77	..	32.0	2.27	33.5	33.7	2.77	35.2	35.4	3.27	36.8	37.1
1.78	..	32.1	2.28	33.6	33.8	2.78	35.2	35.5	3.28	36.9	37.1
1.79	..	32.1	2.29	33.6	33.8	2.79	35.3	35.5	3.29	36.9	37.1
1.80	..	32.1	2.30	33.6	33.8	2.80	35.3	35.5	3.30	36.9	37.2
1.81	32.0	32.2	2.31	33.7	33.9	2.81	35.3	35.6	3.31	37.0	37.2
1.82	32.0	32.2	2.32	33.7	33.9	2.81	35.4	35.6	3.32	37.0	37.2
1.83	32.0	32.2	2.33	33.7	33.9	2.83	35.4	35.6	3.33	37.0	37.3
1.84	32.1	32.3	2.34	33.8	34.0	2.84	35.4	35.7	3.34	37.1	37.3
1.85	32.1	32.3	2.35	33.8	34.0	2.85	35.5	35.7	3.35	37.1	37.3
1.86	32.1	32.3	2.36	33.8	34.0	2.86	35.5	35.7	3.36	37.1	37.4
1.87	32.2	32.4	2.37	33.9	34.1	2.87	35.5	35.8	3.37	37.2	37.4
1.88	32.2	32.4	2.38	33.9	34.1	2.88	35.6	35.8	3.38	37.2	37.4
1.89	32.2	32.4	2.39	33.9	34.2	2.89	35.6	35.8	3.39	37.2	37.5
1.90	32.3	32.5	2.40	34.0	34.2	2.90	35.6	35.9	3.40	37.3	37.5
1.91	32.3	32.5	2.41	34.0	34.2	2.91	35.7	35.9	3.41	37.3	37.5
1.92	32.3	32.5	2.42	34.0	34.3	2.92	35.7	35.9	3.42	37.3	37.6
1.93	32.4	32.6	2.43	34.1	34.3	2.93	35.7	36.0	3.43	37.4	37.6
1.94	32.4	32.6	2.44	34.1	34.3	2.94	35.8	36.0	3.44	37.4	37.6
1.95	32.4	32.6	2.45	34.1	34.4	2.95	35.8	36.0	3.45	37.4	37.7
1.96	32.5	32.7	2.46	34.2	34.4	2.96	35.8	36.1	3.46	37.5	37.7
1.97	32.5	32.7	2.47	34.2	34.4	2.97	35.9	36.1	3.47	37.5	37.7
1.98	32.5	32.8	2.48	34.2	34.5	2.98	35.9	36.1	3.48	37.5	37.8
1.99	32.6	32.8	2.49	34.3	34.5	2.99	35.9	36.2	3.49	37.6	37.8
2.00	32.6	32.8	2.50	34.3	34.5	3.00	36.0	36.2	3.50	37.6	37.8
2.01	32.6	32.9	2.51	34.3	34.6	3.01	36.0	36.2	3.51	37.6	37.9
2.02	32.7	32.9	2.52	34.4	34.6	3.02	36.0	36.3	3.52	37.6	37.9
2.03	32.7	32.9	2.53	34.4	34.6	3.03	36.0	36.3	3.53	37.7	37.9
2.04	32.7	33.0	2.54	34.4	34.7	3.04	36.1	36.3	3.54	37.7	38.0
2.05	32.8	33.0	2.55	34.5	34.7	3.05	36.1	36.4	3.55	37.7	38.0
2.06	32.8	33.0	2.56	34.5	34.7	3.06	36.1	36.4	3.56	37.8	38.0
2.07	32.8	33.1	2.57	34.5	34.8	3.07	36.2	36.4	3.57	37.8	38.1
2.08	32.9	33.1	2.58	34.6	34.8	3.08	36.2	36.5	3.58	37.8	38.1
2.09	32.9	33.1	2.59	34.6	34.8	3.09	36.2	36.5	3.59	37.9	38.1
2.10	32.9	33.2	2.60	34.6	34.9	3.10	36.3	36.5	3.60	37.9	38.2
2.11	33.0	33.2	2.61	34.7	34.9	3.11	36.3	36.6	3.61	37.9	38.2
2.12	33.0	33.2	2.62	34.7	34.9	3.12	36.3	36.6	3.62	38.0	38.2
2.13	33.0	33.3	2.63	34.7	35.0	3.13	36.4	36.6	3.63	38.0	38.3
2.14	33.1	33.3	2.64	34.8	35.0	3.14	36.4	36.7	3.64	38.0	38.3
2.15	33.1	33.3	2.65	34.8	35.0	3.15	36.4	36.7	3.65	38.1	38.3
2.16	33.1	33.4	2.66	34.8	35.1	3.16	36.5	36.7	3.66	38.1	38.4
2.17	33.2	33.4	2.67	34.9	35.1	3.17	36.5	36.8	3.67	38.1	38.4
2.18	33.2	33.4	2.68	34.9	35.1	3.18	36.5	36.8	3.68	38.2	38.4
2.19	33.2	33.5	2.69	34.9	35.2	3.19	36.6	36.8	3.69	38.2	38.5
2.20	33.3	33.5	2.70	35.0	35.2	3.20	36.6	36.9	3.70	38.2	38.5
2.21	33.3	33.5	2.71	35.0	35.2	3.21	36.6	36.9	3.71	38.3	38.5
2.22	33.3	33.6	2.72	35.0	35.3	3.22	36.7	36.9	3.72	38.3	38.6
2.23	33.4	33.6	2.73	35.1	35.3	3.23	36.7	37.0	3.73	38.3	38.6
2.24	33.4	33.6	2.74	35.1	35.3	3.24	36.7	37.0	3.74	38.4	38.6

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	100 °F		210°F	210 °F		100°F	100 °F		210°F	210 °F
3.75	38.4	38.7	4.25	40.0	40.3	4.75	41.6	41.9	5.25	43.2	43.5
3.76	38.4	38.7	4.26	40.0	40.3	4.76	41.6	41.9	5.26	43.2	43.5
3.77	38.5	38.7	4.27	40.1	40.3	4.77	41.7	41.9	5.27	43.3	43.5
3.78	38.5	38.7	4.28	40.1	40.4	4.78	41.7	42.0	5.28	43.3	43.6
3.79	38.5	38.8	4.29	40.1	40.4	4.79	41.7	42.0	5.29	43.3	43.6
3.80	38.6	38.8	4.30	40.2	40.4	4.80	41.8	42.0	5.30	43.3	43.6
3.81	38.6	38.8	4.31	40.2	40.5	4.81	41.8	42.1	5.31	43.4	43.7
3.82	38.6	38.9	4.32	40.2	40.5	4.82	41.8	42.1	5.32	43.4	43.7
3.83	38.7	38.9	4.33	40.3	40.5	4.83	41.9	42.1	5.33	43.4	43.7
3.84	38.7	38.9	4.34	40.3	40.6	4.84	41.9	42.2	5.34	43.5	43.8
3.85	38.7	39.0	4.35	40.3	40.6	4.85	41.9	42.2	5.35	43.5	43.8
3.86	38.7	39.0	4.36	40.4	40.6	4.86	41.9	42.2	5.36	43.5	43.8
3.87	38.8	39.0	4.37	40.4	40.7	4.87	42.0	42.3	5.37	43.6	43.9
3.88	38.8	39.1	4.38	40.4	40.7	4.88	42.0	42.3	5.38	43.6	43.9
3.89	38.8	39.1	4.39	40.4	40.7	4.89	42.0	42.3	5.39	43.6	43.9
3.90	38.9	39.1	4.40	40.5	40.8	4.90	42.1	42.4	5.40	43.7	44.0
3.91	38.9	39.2	4.41	40.5	40.8	4.91	42.1	42.4	5.41	43.7	44.0
3.92	38.9	39.2	4.42	40.5	40.8	4.92	42.1	42.4	5.42	43.7	44.0
3.93	39.0	39.2	4.43	40.6	40.8	4.93	42.2	42.5	5.43	43.8	44.1
3.94	39.0	39.3	4.44	40.6	40.9	4.94	42.2	42.5	5.44	43.8	44.1
3.95	39.0	39.3	4.45	40.6	40.9	4.95	42.2	42.5	5.45	43.8	44.1
3.96	39.1	39.3	4.46	40.7	40.9	4.96	42.3	42.5	5.46	43.9	44.2
3.97	39.1	39.4	4.47	40.7	41.0	4.97	42.3	42.6	5.47	43.9	44.2
3.98	39.1	39.4	4.48	40.7	41.0	4.98	42.3	42.6	5.48	43.9	44.2
3.99	39.2	39.4	4.49	40.8	41.0	4.99	42.4	42.6	5.49	44.0	44.2
4.00	39.2	39.5	4.50	40.8	41.1	5.00	42.4	42.7	5.50	44.0	44.3
4.01	39.2	39.5	4.51	40.8	41.1	5.01	42.4	42.7	5.51	44.0	44.3
4.02	39.3	39.5	4.52	40.9	41.1	5.02	42.5	42.7	5.52	44.0	44.3
4.03	39.3	39.6	4.53	40.9	41.2	5.03	42.5	42.8	5.53	44.1	44.4
4.04	39.3	39.6	4.54	40.9	41.2	5.04	42.5	42.8	5.54	44.1	44.4
4.05	39.4	39.6	4.55	41.0	41.2	5.05	42.6	42.8	5.55	44.1	44.4
4.06	39.4	39.7	4.56	41.0	41.3	5.06	42.6	42.9	5.56	44.2	44.5
4.07	39.4	39.7	4.57	41.0	41.3	5.07	42.6	42.9	5.57	44.2	44.5
4.08	39.5	39.7	4.58	41.1	41.3	5.08	42.6	42.9	5.58	44.2	44.5
4.09	39.5	39.8	4.59	41.1	41.4	5.09	42.7	43.0	5.59	44.3	44.6
4.10	39.5	39.8	4.60	41.1	41.4	5.10	42.7	43.0	5.60	44.3	44.6
4.11	39.6	39.8	4.61	41.2	41.4	5.11	42.7	43.0	5.61	44.3	44.6
4.12	39.6	39.8	4.62	41.2	41.5	5.12	42.8	43.1	5.62	44.4	44.7
4.13	39.6	39.9	4.63	41.2	41.5	5.13	42.8	43.1	5.63	44.4	44.7
4.14	39.6	39.9	4.64	41.2	41.5	5.14	42.8	43.1	5.64	44.4	44.7
4.15	39.7	39.9	4.65	41.3	41.6	5.15	42.9	43.2	5.65	44.5	44.8
4.16	39.7	40.0	4.66	41.3	41.6	5.16	42.9	43.2	5.66	44.5	44.8
4.17	39.7	40.0	4.67	41.3	41.6	5.17	42.9	43.2	5.67	44.5	44.8
4.18	39.8	40.0	4.68	41.4	41.7	5.18	43.0	43.3	5.68	44.6	44.9
4.19	39.8	40.1	4.69	41.4	41.7	5.19	43.0	43.3	5.69	44.6	44.9
4.20	39.8	40.1	4.70	41.4	41.7	5.20	43.0	43.3	5.70	44.6	44.9
4.21	39.9	40.1	4.71	41.5	41.7	5.21	43.1	43.3	5.71	44.7	45.0
4.22	39.9	40.2	4.72	41.5	41.8	5.22	43.1	43.4	5.72	44.7	45.0
4.23	39.9	40.2	4.73	41.5	41.8	5.23	43.1	43.4	5.73	44.7	45.0
4.24	40.0	40.2	4.74	41.6	41.8	5.24	43.2	43.4	5.74	44.7	45.0

**D2161 – 10 (2016)****TABLE 1** *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	210°F		100°F	210°F		100°F	210°F			
5.75	44.8	45.1	6.25	46.4	46.7	6.75	48.0	48.3	7.25	49.6	49.9
5.76	44.8	45.1	6.26	46.4	46.7	6.76	48.0	48.3	7.26	49.6	50.0
5.77	44.8	45.1	6.27	46.4	46.8	6.77	48.0	48.4	7.27	49.7	50.0
5.78	44.9	45.2	6.28	46.5	46.8	6.78	48.1	48.4	7.28	49.7	50.0
5.79	44.9	45.2	6.29	46.5	46.8	6.79	48.1	48.4	7.29	49.7	50.1
5.80	44.9	45.2	6.30	46.5	46.8	6.80	48.1	48.5	7.30	49.8	50.1
5.81	45.0	45.3	6.31	46.6	46.9	6.81	48.2	48.5	7.31	49.8	50.1
5.82	45.0	45.3	6.32	46.6	46.9	6.82	48.2	48.5	7.32	49.8	50.2
5.83	45.0	45.3	6.33	46.6	46.9	6.83	48.2	48.6	7.33	49.9	50.2
5.84	45.1	45.4	6.34	46.7	47.0	6.84	48.3	48.6	7.34	49.9	50.2
5.85	45.1	45.4	6.35	46.7	47.0	6.85	48.3	48.6	7.35	49.9	50.3
5.86	45.1	45.4	6.36	46.7	47.0	6.86	48.3	48.7	7.36	50.0	50.3
5.87	45.2	45.5	6.37	46.8	47.1	6.87	48.4	48.7	7.37	50.0	50.3
5.88	45.2	45.5	6.38	46.8	47.1	6.88	48.4	48.7	7.38	50.0	50.4
5.89	45.2	45.5	6.39	46.8	47.1	6.89	48.4	48.8	7.39	50.1	50.4
5.90	45.3	45.6	6.40	46.9	47.2	6.90	48.5	48.8	7.40	50.1	50.4
5.91	45.3	45.6	6.41	46.9	47.2	6.91	48.5	48.8	7.41	50.1	50.5
5.92	45.3	45.6	6.42	46.9	47.2	6.92	48.5	48.9	7.42	50.2	50.5
5.93	45.4	45.7	6.43	47.0	47.3	6.93	48.6	48.9	7.43	50.2	50.5
5.94	45.4	45.7	6.44	47.0	47.3	6.94	48.6	48.9	7.44	50.2	50.6
5.95	45.4	45.7	6.45	47.0	47.3	6.95	48.6	49.0	7.45	50.3	50.6
5.96	45.4	45.8	6.46	47.0	47.4	6.96	48.7	49.0	7.46	50.3	50.6
5.97	45.5	45.8	6.47	47.1	47.4	6.97	48.7	49.0	7.47	50.3	50.7
5.98	45.5	45.8	6.48	47.1	47.4	6.98	48.7	49.1	7.48	50.3	50.7
5.99	45.5	45.9	6.49	47.1	47.5	6.99	48.8	49.1	7.49	50.4	50.7
6.00	45.6	45.9	6.50	47.2	47.5	7.00	48.8	49.1	7.50	50.4	50.8
6.01	45.6	45.9	6.51	47.2	47.5	7.01	48.8	49.1	7.51	50.4	50.8
6.02	45.6	45.9	6.52	47.2	47.6	7.02	48.9	49.2	7.52	50.5	50.8
6.03	45.7	46.0	6.53	47.3	47.6	7.03	48.9	49.2	7.53	50.5	50.9
6.04	45.7	46.0	6.54	47.3	47.6	7.04	48.9	49.2	7.54	50.5	50.9
6.05	45.7	46.0	6.55	47.3	47.7	7.05	49.0	49.3	7.55	50.6	50.9
6.06	45.8	46.1	6.56	47.4	47.7	7.06	49.0	49.3	7.56	50.6	51.0
6.07	45.8	46.1	6.57	47.4	47.7	7.07	49.0	49.3	7.57	50.6	51.0
6.08	45.8	46.1	6.58	47.4	47.8	7.08	49.0	49.4	7.58	50.7	51.0
6.09	45.9	46.2	6.59	47.5	47.8	7.09	49.1	49.4	7.59	50.7	51.0
6.10	45.9	46.2	6.60	47.5	47.8	7.10	49.1	49.4	7.60	50.7	51.1
6.11	45.9	46.2	6.61	47.5	47.8	7.11	49.1	49.5	7.61	50.8	51.1
6.12	46.0	46.3	6.62	47.6	47.9	7.12	49.2	49.5	7.62	50.8	51.1
6.13	46.0	46.3	6.63	47.6	47.9	7.13	49.2	49.5	7.63	50.8	51.2
6.14	46.0	46.3	6.64	47.6	47.9	7.14	49.2	49.6	7.64	50.9	51.2
6.15	46.1	46.4	6.65	47.7	48.0	7.15	49.3	49.6	7.65	50.9	51.2
6.16	46.1	46.4	6.66	47.7	48.0	7.16	49.3	49.6	7.66	50.9	51.3
6.17	46.1	46.4	6.67	47.7	48.0	7.17	49.3	49.7	7.67	51.0	51.3
6.18	46.2	46.5	6.68	47.8	48.1	7.18	49.4	49.7	7.68	51.0	51.3
6.19	46.2	46.5	6.69	47.8	48.1	7.19	49.4	49.7	7.69	51.0	51.4
6.20	46.2	46.5	6.70	47.8	48.1	7.20	49.4	49.8	7.70	51.1	51.4
6.21	46.2	46.6	6.71	47.9	48.2	7.21	49.5	49.8	7.71	51.1	51.4
6.22	46.3	46.6	6.72	47.9	48.2	7.22	49.5	49.8	7.72	51.1	51.5
6.23	46.3	46.6	6.73	47.9	48.2	7.23	49.5	49.9	7.73	51.2	51.5
6.24	46.3	46.7	6.74	47.9	48.3	7.24	49.6	49.9	7.74	51.2	51.5
7.75	51.2	51.6	8.25	52.9	53.2	8.75	54.6	54.9	9.25	56.3	56.6
7.76	51.3	51.6	8.26	52.9	53.3	8.76	54.6	55.0	9.26	56.3	56.7
7.77	51.3	51.6	8.27	53.0	53.3	8.77	54.6	55.0	9.27	56.3	56.7
7.78	51.3	51.7	8.28	53.0	53.3	8.78	54.7	55.0	9.28	56.4	56.7
7.79	51.4	51.7	8.29	53.0	53.4	8.79	54.7	55.1	9.29	56.4	56.8
7.80	51.4	51.7	8.30	53.1	53.4	8.80	54.7	55.1	9.30	56.4	56.8
7.81	51.4	51.8	8.31	53.1	53.4	8.81	54.8	55.1	9.31	56.5	56.8
7.82	51.5	51.8	8.32	53.1	53.5	8.82	54.8	55.2	9.32	56.5	56.9
7.83	51.5	51.8	8.33	53.2	53.5	8.83	54.8	55.2	9.33	56.5	56.9

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	210°F		100°F	210°F		100°F	210°F			
7.84	51.5	51.9	8.34	53.2	53.5	8.84	54.9	55.2	9.34	56.6	56.9
7.85	51.6	51.9	8.35	53.2	53.6	8.85	54.9	55.3	9.35	56.6	57.0
7.86	51.6	51.9	8.36	53.3	53.6	8.86	54.9	55.3	9.36	56.6	57.0
7.87	51.6	52.0	8.37	53.3	53.6	8.87	55.0	55.3	9.37	56.7	57.0
7.88	51.7	52.0	8.38	53.3	53.7	8.88	55.0	55.4	9.38	56.7	57.1
7.89	51.7	52.0	8.39	53.4	53.7	8.89	55.0	55.4	9.39	56.7	57.1
7.90	51.7	52.1	8.40	53.4	53.7	8.90	55.1	55.4	9.40	56.8	57.1
7.91	51.8	52.1	8.41	53.4	53.8	8.91	55.1	55.5	9.41	56.8	57.2
7.92	51.8	52.1	8.42	53.5	53.8	8.92	55.1	55.5	9.42	56.8	57.2
7.93	51.8	52.2	8.43	53.5	53.8	8.93	55.2	55.5	9.43	56.9	57.2
7.94	51.9	52.2	8.44	53.5	53.9	8.94	55.2	55.6	9.44	56.9	57.3
7.95	51.9	52.2	8.45	53.6	53.9	8.95	55.2	55.6	9.45	56.9	57.3
7.96	51.9	52.3	8.46	53.6	53.9	8.96	55.3	55.6	9.46	57.0	57.4
7.97	52.0	52.3	8.47	53.6	54.0	8.97	55.3	55.7	9.47	57.0	57.4
7.98	52.0	52.3	8.48	53.7	54.0	8.98	55.3	55.7	9.48	57.0	57.4
7.99	52.0	52.4	8.49	53.7	54.0	8.99	55.4	55.7	9.49	57.1	57.5
8.00	52.1	52.4	8.50	53.7	54.1	9.00	55.4	55.8	9.50	57.1	57.5
8.01	52.1	52.4	8.51	53.8	54.1	9.01	55.4	55.8	9.51	57.2	57.6
8.02	52.1	52.5	8.52	53.8	54.1	9.02	55.5	55.8	9.52	57.2	57.6
8.03	52.2	52.5	8.53	53.8	54.2	9.03	55.5	55.9	9.53	57.3	57.7
8.04	52.2	52.5	8.54	53.9	54.2	9.04	55.5	55.9	9.54	57.4	57.8
8.05	52.2	52.6	8.55	53.9	54.2	9.05	55.6	55.9	9.55	57.5	57.8
8.06	52.3	52.6	8.56	53.9	54.3	9.06	55.6	56.0	9.56	57.5	57.9
8.07	52.3	52.6	8.57	54.0	54.3	9.07	55.6	56.0	9.57	57.6	58.0
8.08	52.3	52.7	8.58	54.0	54.3	9.08	55.7	56.0	9.58	57.7	58.0
8.09	52.4	52.7	8.59	54.0	54.4	9.09	55.7	56.1	9.59	57.7	58.1
8.10	52.4	52.7	8.60	54.1	54.4	9.10	55.7	56.1	9.60	57.8	58.2
8.11	52.4	52.8	8.61	54.1	54.5	9.11	55.8	56.1	9.61	57.9	58.3
8.12	52.5	52.8	8.62	54.1	54.5	9.12	55.8	56.2	9.62	57.9	58.3
8.13	52.5	52.8	8.63	54.2	54.5	9.13	55.8	56.2	9.63	58.0	58.4
8.14	52.5	52.9	8.64	54.2	54.6	9.14	55.9	56.3	9.64	58.1	58.5
8.15	52.6	52.9	8.65	54.2	54.6	9.15	55.9	56.3	9.65	58.1	58.5
8.16	52.6	52.9	8.66	54.3	54.6	9.16	55.9	56.3	9.66	58.2	58.6
8.17	52.6	53.0	8.67	54.3	54.7	9.17	56.0	56.4	9.67	58.3	58.7
8.18	52.7	53.0	8.68	54.3	54.7	9.18	56.0	56.4	9.68	58.4	58.7
8.19	52.7	53.0	8.69	54.4	54.7	9.19	56.0	56.4	9.69	58.4	58.8
8.20	52.7	53.1	8.70	54.4	54.8	9.20	56.1	56.5	9.70	58.5	58.9
8.21	52.8	53.1	8.71	54.4	54.8	9.21	56.1	56.5	9.71	58.6	59.0
8.22	52.8	53.1	8.72	54.5	54.8	9.22	56.2	56.5	9.72	58.6	59.0
8.23	52.8	53.2	8.73	54.5	54.9	9.23	56.2	56.6	9.73	58.7	59.1
8.24	52.9	53.2	8.74	54.5	54.9	9.24	56.2	56.6	9.74	58.8	59.2

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	210°F		100°F	210°F		100°F	210°F			
10.00	58.8	59.2	11.00	62.4	62.8	12.00	66.0	66.4	13.00	69.7	70.2
10.02	58.9	59.3	11.02	62.4	62.9	12.02	66.1	66.5	13.02	69.8	70.3
10.04	59.0	59.4	11.04	62.5	62.9	12.04	66.1	66.6	13.04	69.9	70.3
10.06	59.0	59.4	11.06	62.6	63.0	12.06	66.2	66.7	13.06	69.9	70.4
10.08	59.1	59.5	11.08	62.7	63.1	12.08	66.3	66.7	13.08	70.0	70.5
10.10	59.2	59.6	11.10	62.7	63.1	12.10	66.4	66.8	13.10	70.1	70.6
10.12	59.3	59.7	11.12	62.8	63.2	12.12	66.4	66.9	13.12	70.2	70.6
10.14	59.3	59.7	11.14	62.9	63.3	12.14	66.5	67.0	13.14	70.2	70.7
10.16	59.4	59.8	11.16	62.9	63.4	12.16	66.6	67.0	13.16	70.3	70.8
10.18	59.5	59.9	11.18	63.0	63.4	12.18	66.7	67.1	13.18	70.4	70.9
10.20	59.5	59.9	11.20	63.1	63.5	12.20	66.7	67.2	13.20	70.5	70.9
10.22	59.6	60.0	11.22	63.2	63.6	12.22	66.8	67.2	13.22	70.5	71.0
10.24	59.7	60.1	11.24	63.2	63.7	12.24	66.9	67.3	13.24	70.6	71.1
10.26	59.7	60.1	11.26	63.3	63.7	12.26	66.9	67.4	13.26	70.7	71.2
10.28	59.8	60.2	11.28	63.4	63.8	12.28	67.0	67.5	13.28	70.8	71.2
10.30	59.9	60.3	11.30	63.4	63.9	12.30	67.1	67.5	13.30	70.8	71.3
10.32	60.0	60.4	11.32	63.5	63.9	12.32	67.2	67.6	13.32	70.9	71.4
10.34	60.0	60.4	11.34	63.6	64.0	12.34	67.2	67.7	13.34	71.0	71.5
10.36	60.1	60.5	11.36	63.7	64.1	12.36	67.3	67.8	13.36	71.1	71.5
10.38	60.2	60.6	11.38	63.7	64.2	12.38	67.4	67.8	13.38	71.1	71.6
10.40	60.2	60.6	11.40	63.8	64.2	12.40	67.5	67.9	13.40	71.2	71.7
10.42	60.3	60.7	11.42	63.9	64.3	12.42	67.5	68.0	13.42	71.3	71.8
10.44	60.4	60.8	11.44	63.9	64.4	12.44	67.6	68.1	13.44	71.4	71.9
10.46	60.4	60.9	11.46	64.0	64.5	12.46	67.7	68.1	13.46	71.4	71.9
10.48	60.5	60.9	11.48	64.1	64.5	12.48	67.8	68.2	13.48	71.5	72.0
10.50	60.6	61.0	11.50	64.2	64.6	12.50	67.8	68.3	13.50	71.6	72.1
10.52	60.7	61.1	11.52	64.2	64.7	12.52	67.9	68.4	13.52	71.7	72.2
10.54	60.7	61.1	11.54	64.3	64.7	12.54	68.0	68.4	13.54	71.8	72.2
10.56	60.8	61.2	11.56	64.4	64.8	12.56	68.1	68.5	13.56	71.8	72.3
10.58	60.9	61.3	11.58	64.5	64.9	12.58	68.1	68.6	13.58	71.9	72.4
10.60	60.9	61.4	11.60	64.5	65.0	12.60	68.2	68.7	13.60	72.0	72.5
10.62	61.0	61.4	11.62	64.6	65.0	12.62	68.3	68.7	13.62	72.1	72.5
10.64	61.1	61.5	11.64	64.7	65.1	12.64	68.4	68.8	13.64	72.1	72.6
10.66	61.2	61.6	11.66	64.7	65.2	12.66	68.4	68.9	13.66	72.2	72.7
10.68	61.2	61.6	11.68	64.8	65.3	12.68	68.5	69.0	13.68	72.3	72.8
10.70	61.3	61.7	11.70	64.9	65.3	12.70	68.6	69.0	13.70	72.4	72.8
10.72	61.4	61.8	11.72	65.0	65.4	12.72	68.7	69.1	13.72	72.4	72.9
10.74	61.4	61.9	11.74	65.0	65.5	12.74	68.7	69.2	13.74	72.5	73.0
10.76	61.5	61.9	11.76	65.1	65.5	12.76	68.8	69.3	13.76	72.6	73.1
10.78	61.6	62.0	11.78	65.2	65.6	12.78	68.9	69.3	13.78	72.7	73.2
10.80	61.7	62.1	11.80	65.3	65.7	12.80	69.0	69.4	13.80	72.7	73.2
10.82	61.7	62.1	11.82	65.3	65.8	12.82	69.0	69.5	13.82	72.8	73.3
10.84	61.8	62.2	11.84	65.4	65.8	12.84	69.1	69.6	13.84	72.9	73.4
10.86	61.9	62.3	11.86	65.5	65.9	12.86	69.2	69.6	13.86	73.0	73.5
10.88	61.9	62.4	11.88	65.6	66.0	12.88	69.3	69.7	13.88	73.1	73.5
10.90	62.0	62.4	11.90	65.6	66.1	12.90	69.3	69.8	13.90	73.1	73.6
10.92	62.1	62.5	11.92	65.7	66.1	12.92	69.4	69.9	13.92	73.2	73.7
10.94	62.2	62.6	11.94	65.8	66.2	12.94	69.5	69.9	13.94	73.3	73.8
10.96	62.2	62.6	11.96	65.8	66.3	12.96	69.6	70.0	13.96	73.4	73.9
10.98	62.3	62.7	11.98	65.9	66.4	12.98	69.6	70.1	13.98	73.4	73.9
14.00	73.5	74.0	15.00	77.4	77.9	16.00	81.4	81.9	17.00	85.4	86.0
14.02	73.6	74.1	15.02	77.5	78.0	16.02	81.4	82.0	17.02	85.5	86.0
14.04	73.7	74.2	15.04	77.6	78.1	16.04	81.5	82.1	17.04	85.6	86.1
14.06	73.7	74.2	15.06	77.6	78.2	16.06	81.6	82.2	17.06	85.6	86.2
14.08	73.8	74.3	15.08	77.7	78.2	16.08	81.7	82.2	17.08	85.7	86.3
14.10	73.9	74.4	15.10	77.8	78.3	16.10	81.8	82.3	17.10	85.8	86.4
14.12	74.0	74.5	15.12	77.9	78.4	16.12	81.8	82.4	17.12	85.9	86.5
14.14	74.1	74.6	15.14	78.0	78.5	16.14	81.9	82.5	17.14	86.0	86.5
14.16	74.1	74.6	15.16	78.0	78.6	16.16	82.0	82.6	17.16	86.0	86.6

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F/100 °F	210°F/210 °F		100°F/100 °F	210°F/210 °F		100°F/100 °F	210°F/210 °F			
14.18	74.2	74.7	15.18	78.1	78.6	16.18	82.1	82.6	17.18	86.1	86.7
14.20	74.3	74.8	15.20	78.2	78.7	16.20	82.2	82.7	17.20	86.2	86.8
14.22	74.4	74.9	15.22	78.3	78.8	16.22	82.2	82.8	17.22	86.3	86.9
14.24	74.4	74.9	15.24	78.3	78.9	16.24	82.3	82.9	17.24	86.4	86.9
14.26	74.5	75.0	15.26	78.4	79.0	16.26	82.4	83.0	17.26	86.5	87.0
14.28	74.6	75.1	15.28	78.5	79.0	16.28	82.5	83.0	17.28	86.5	87.1
14.30	74.7	75.2	15.30	78.6	79.1	16.30	82.6	83.1	17.30	86.6	87.2
14.32	74.7	75.3	15.32	78.7	79.2	16.32	82.6	83.2	17.32	86.7	87.3
14.34	74.8	75.3	15.34	78.7	79.3	16.34	82.7	83.3	17.34	86.8	87.4
14.36	74.9	75.4	15.36	78.8	79.3	16.36	82.8	83.4	17.36	86.9	87.4
14.38	75.0	75.5	15.38	78.9	79.4	16.38	82.9	83.4	17.38	86.9	87.5
14.40	75.1	75.6	15.40	79.0	79.5	16.40	83.0	83.5	17.40	87.0	87.6
14.42	75.1	75.6	15.42	79.1	79.6	16.42	83.0	83.6	17.42	87.1	87.7
14.44	75.2	75.7	15.44	79.1	79.7	16.44	83.1	83.7	17.44	87.2	87.8
14.46	75.3	75.8	15.46	79.2	79.7	16.46	83.2	83.8	17.46	87.3	87.9
14.48	75.4	75.9	15.48	79.3	79.8	16.48	83.3	83.8	17.48	87.3	87.9
14.50	75.4	76.0	15.50	79.4	79.9	16.50	83.4	83.9	17.50	87.4	88.0
14.52	75.5	76.0	15.52	79.5	80.0	16.52	83.5	84.0	17.52	87.5	88.1
14.54	75.6	76.1	15.54	79.5	80.1	16.54	83.5	84.1	17.54	87.6	88.2
14.56	75.7	76.2	15.56	79.6	80.1	16.56	83.6	84.2	17.56	87.7	88.3
14.58	75.8	76.3	15.58	79.7	80.2	16.58	83.7	84.3	17.58	87.8	88.3
14.60	75.8	76.3	15.60	79.8	80.3	16.60	83.8	84.3	17.60	87.8	88.4
14.62	75.9	76.4	15.62	79.8	80.4	16.62	83.9	84.4	17.62	87.9	88.5
14.64	76.0	76.5	15.64	79.9	80.5	16.64	83.9	84.5	17.64	88.0	88.6
14.66	76.1	76.6	15.66	80.0	80.5	16.66	84.0	84.6	17.66	88.1	88.7
14.68	76.1	76.7	15.68	80.1	80.6	16.68	84.1	84.7	17.68	88.2	88.8
14.70	76.2	76.7	15.70	80.2	80.7	16.70	84.2	84.7	17.70	88.3	88.8
14.72	76.3	76.8	15.72	80.2	80.8	16.72	84.3	84.8	17.72	88.3	88.9
14.74	76.4	76.9	15.74	80.3	80.9	16.74	84.3	84.9	17.74	88.4	89.0
14.76	76.5	77.0	15.76	80.4	80.9	16.76	84.4	85.0	17.76	88.5	89.1
14.78	76.5	77.1	15.78	80.5	81.0	16.78	84.5	85.1	17.78	88.6	89.2
14.80	76.6	77.1	15.80	80.6	81.1	16.80	84.6	85.1	17.80	88.7	89.3
14.82	76.7	77.2	15.82	80.6	81.2	16.82	84.7	85.2	17.82	88.7	89.3
14.84	76.8	77.3	15.84	80.7	81.3	16.84	84.7	85.3	17.84	88.8	89.4
14.86	76.9	77.4	15.86	80.8	81.3	16.86	84.8	85.4	17.86	88.9	89.5
14.88	76.9	77.4	15.88	80.9	81.4	16.88	84.9	85.5	17.88	89.0	89.6
14.90	77.0	77.5	15.90	81.0	81.5	16.90	85.0	85.6	17.90	89.1	89.7
14.92	77.1	77.6	15.92	81.0	81.6	16.92	85.1	85.6	17.92	89.2	89.8
14.94	77.2	77.7	15.94	81.1	81.7	16.94	85.1	85.7	17.94	89.2	89.8
14.96	77.2	77.8	15.96	81.2	81.7	16.96	85.2	85.8	17.96	89.3	89.9
14.98	77.3	77.8	15.98	81.3	81.8	16.98	85.3	85.9	17.98	89.4	90.0
18.00	89.5	90.1	19.00	93.6	94.3	20.00	97.8	98.5	22.50	108.5	109.2
18.02	89.6	90.2	19.02	93.7	94.3	20.05	98.0	98.7	22.55	108.7	109.4
18.04	89.6	90.2	19.04	93.8	94.4	20.10	98.2	98.9	22.60	108.9	109.6
18.06	89.7	90.3	19.06	93.9	94.5	20.15	98.5	99.1	22.65	109.1	109.9
18.08	89.8	90.4	19.08	94.0	94.6	20.20	98.7	99.3	22.70	109.4	110.1
18.10	89.9	90.5	19.10	94.0	94.7	20.25	98.9	99.5	22.75	109.6	110.3
18.12	90.0	90.6	19.12	94.1	94.8	20.30	99.1	99.8	22.80	109.8	110.5
18.14	90.1	90.7	19.14	94.2	94.8	20.35	99.3	100.0	22.85	110.0	110.7
18.16	90.1	90.7	19.16	94.3	94.9	20.40	99.5	100.2	22.90	110.2	111.0
18.18	90.2	90.8	19.18	94.4	95.0	20.45	99.7	100.4	22.95	110.4	111.2
18.20	90.3	90.9	19.20	94.5	95.1	20.50	99.9	100.6	23.00	110.6	111.4
18.22	90.4	91.0	19.22	94.5	95.2	20.55	100.1	100.8	23.05	110.9	111.6
18.24	90.5	91.1	19.24	94.6	95.3	20.60	100.4	101.0	23.10	111.1	111.8
18.26	90.6	91.2	19.26	94.7	95.4	20.65	100.6	101.2	23.15	111.3	112.0
18.28	90.6	91.2	19.28	94.8	95.4	20.70	100.8	101.5	23.20	111.5	112.3
18.30	90.7	91.3	19.30	94.9	95.5	20.75	101.0	101.7	23.25	111.7	112.5
18.32	90.8	91.4	19.32	95.0	95.6	20.80	101.2	101.9	23.30	111.9	112.7
18.34	90.9	91.5	19.34	95.0	95.7	20.85	101.4	102.1	23.35	112.2	112.9

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At	At		At	At		At	At			
	100°F	100 °F		210°F	210 °F		100°F	100 °F		210°F	210 °F
18.36	91.0	91.6	19.36	95.1	95.8	20.90	101.6	102.3	23.40	112.4	113.1
18.38	91.1	91.7	19.38	95.2	95.9	20.95	101.8	102.5	23.45	112.6	113.4
18.40	91.1	91.7	19.40	95.3	95.9	21.00	102.1	102.7	23.50	112.8	113.6
18.42	91.2	91.8	19.42	95.4	96.0	21.05	102.3	103.0	23.55	113.0	113.8
18.44	91.3	91.9	19.44	95.5	96.1	21.10	102.5	103.2	23.60	113.2	114.0
18.46	91.4	92.0	19.46	95.6	96.2	21.15	102.7	103.4	23.65	113.5	114.2
18.48	91.5	92.1	19.48	95.6	96.3	21.20	102.9	103.6	23.70	113.7	114.4
18.50	91.5	92.2	19.50	95.7	96.4	21.25	103.1	103.8	23.75	113.9	114.7
18.52	91.6	92.2	19.52	95.8	96.4	21.30	103.3	104.0	23.80	114.1	114.9
18.54	91.7	92.3	19.54	95.9	96.5	21.35	103.6	104.2	23.85	114.3	115.1
18.56	91.8	92.4	19.56	96.0	96.6	21.40	103.8	104.5	23.90	114.6	115.3
18.58	91.9	92.5	19.58	96.1	96.7	21.45	104.0	104.7	23.95	114.8	115.5
18.60	92.0	92.6	19.60	96.1	96.8	21.50	104.2	104.9	24.00	115.0	115.8
18.62	92.0	92.7	19.62	96.2	96.9	21.55	104.4	105.1	24.05	115.2	116.0
18.64	92.1	92.7	19.64	96.3	97.0	21.60	104.6	105.3	24.10	115.4	116.2
18.66	92.2	92.8	19.66	96.4	97.0	21.65	104.8	105.5	24.15	115.6	116.4
18.68	92.3	92.9	19.68	96.5	97.1	21.70	105.0	105.8	24.20	115.9	116.6
18.70	92.4	93.0	19.70	96.6	97.2	21.75	105.3	106.0	24.25	116.1	116.9
18.72	92.5	93.1	19.72	96.6	97.3	21.80	105.5	106.2	24.30	116.3	117.1
18.74	92.5	93.2	19.74	96.7	97.4	21.85	105.7	106.4	24.35	116.4	117.3
18.76	92.6	93.3	19.76	96.8	97.5	21.90	105.9	106.6	24.40	116.7	117.5
18.78	92.7	93.3	19.78	96.9	97.5	21.95	106.1	106.8	24.45	117.0	117.7
18.80	92.8	93.4	19.80	97.0	97.6	22.00	106.3	107.0	24.50	117.2	118.0
18.82	92.9	93.5	19.82	97.1	97.7	22.05	106.6	107.3	24.55	117.4	118.2
18.84	93.0	93.6	19.84	97.1	97.8	22.10	106.8	107.5	24.60	117.6	118.4
18.86	93.0	93.7	19.86	97.2	97.9	22.15	107.0	107.7	24.65	117.8	118.6
18.88	93.1	93.8	19.88	97.3	98.0	22.20	107.2	107.9	24.70	118.0	118.8
18.90	93.2	93.8	19.90	97.4	98.1	22.25	107.4	108.1	24.75	118.3	119.1
18.92	93.3	93.9	19.92	97.5	98.1	22.30	107.6	108.3	24.80	118.5	119.3
18.94	93.4	94.0	19.94	97.6	98.2	22.35	107.8	108.6	24.85	118.7	119.5
18.96	93.5	94.1	19.96	97.7	98.3	22.40	108.1	108.8	24.90	118.9	119.7
18.98	93.5	94.2	19.98	97.7	98.4	22.45	108.3	109.0	24.95	119.1	119.9