



Designation: E1292 – 94 (Reapproved 2011) E1292 – 94 (Reapproved 2016)

Standard Specification for Gravity Convection and Forced Ventilation Incubators¹

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1. Scope

1.1 This specification covers the performance requirements for general purpose air incubators ordinarily used for incubating procedures, which have an incubating chamber up to 0.6 m³ (25 ft³) in volume. It is applicable to gravity and forced ventilation incubators designed to operate over all or part of the temperature range from 5°C above ambient to 75°C.

1.2 This specification does not include any requirements for the safe handling of harmful or disease bearing organisms.

1.3 The following precautionary caveat pertains only to the test method portions, Sections 4, 5, and 6, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Types

2.1 This specification covers the following four types of air incubators:

2.1.1 *Type 1A*—An incubator ventilated by gravity convection having a uniformity of temperature within 3 % of the differential between incubator and ambient temperature,

2.1.2 *Type 1B*—An incubator ventilated by gravity convection having a uniformity of temperature within 6 % of the differential between incubator and ambient temperature,

2.1.3 *Type 2A*—An incubator ventilated by forced ventilation having a uniformity of temperature within 2 % of the differential between incubator and ambient temperature,

2.1.4 *Type 2B*—An incubator ventilated by forced ventilation having a uniformity of temperature within 5 % of the differential between incubator and ambient temperature.

3. Performance Requirements

3.1 The temperature within the incubating chamber shall be controlled by an automatic device, and shall be uniform within the tolerances given in **Table 1**, when tested in accordance with Section 4.

3.2 The rate of ventilation of the incubating chamber shall conform to the requirements specified in **Table 1** for the particular type of incubator when measured in accordance with the procedure given in Section 5.

3.3 The recovery time of the incubating chamber shall conform to the requirements specified in **Table 1** for the particular type of incubator, when tested in accordance with the procedure specified in Section 6.

4. Test Methods

4.1 Temperature Uniformity:

4.1.1 Place nine calibrated thermocouples (**Note 1**) made from iron-constantan or copper-constantan wires approximately 0.5 mm in diameter (No. 24 gauge) and having a junction size of not more than 2 mm (0.08 in.) in the empty incubating chamber with shelves in place, and vents open. Locate one thermocouple in each of the eight corners of the incubator approximately 5 cm (2 in.) from each wall, and place the ninth thermocouple within 2.5 cm (1 in.) of the geometric center of the chamber. A minimum length of 30 cm (12 in.) of wire for each thermocouple shall be inside the incubator to minimize the conduction of heat from the thermocouple.

NOTE 1—If calibrated thermocouples are not available, nine thermocouples made from the same spool of wire may be used, provided they give the

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