



# Standard Test Method for Float Test for Bituminous Materials<sup>1</sup>

This standard is issued under the fixed designation D139; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers the float test for bituminous materials.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 **Warning**—Mercury has been designated by EPA and many state agencies as a hazardous material that can cause central nervous system, kidney, and liver damage. Mercury, or its vapor, may be hazardous to health and corrosive to materials. Caution should be taken when handling mercury and mercury-containing products. See the applicable product Material Safety Data Sheet (MSDS) for details and EPA’s website (<http://www.epa.gov/mercury/faq.htm>) for additional information. Users should be aware that selling mercury or mercury-containing products, or both, in your state may be prohibited by state law.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific precaution statement, see 6.1.

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

**C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials**

**D244 Test Methods and Practices for Emulsified Asphalts**

**D3666 Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials**

**D6997 Test Method for Distillation of Emulsified Asphalt**

**E1 Specification for ASTM Liquid-in-Glass Thermometers**

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.44 on Rheological Tests.

Current edition approved Nov. 15, 2016. Published December 2016. Originally approved in 1922. Last previous edition approved in 2012 as D139 – 12. DOI: 10.1520/D0139-16.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

### 2.2 IEC Standard:

**IEC 60854 Methods of Measuring the Performance of Ultrasonic Pulse-Echo Diagnostic Equipment<sup>3</sup>**

## 3. Summary of Test Method

3.1 A plug of bitumen is cast in a tapered collar. The assembled float and collar is then floated in the testing bath at the specified temperature. The time, in seconds, between placing the apparatus on the water and the water breaking through the material shall be taken as a measure of the consistency of the material under examination.

## 4. Significance and Use

4.1 The float test characterizes the flow behavior or consistency of certain bituminous materials.

4.2 This test method is useful in determining the consistency of bitumen as one element in establishing the uniformity of certain shipments or sources of supply.

## 5. Apparatus

5.1 **Float**—The float (Fig. 1) shall be made of aluminum or aluminum alloy and shall be in accordance with the following requirements:

	Min	Normal	Max
Mass of float, g	37.70	37.90	38.10
Total height of float, mm	34.0	35.0	36.0
Height of rim above lower side of shoulder, mm	26.5	27.0	27.5
Thickness of shoulder, mm	1.3	1.4	1.5
Diameter of opening, mm	11.0	11.1	11.2

5.2 **Collar**—The collar (Fig. 1) shall be made of brass and shall be in accordance with the following requirements:

	Min	Normal	Max
Mass of collar, g	9.60	9.80	10.00
Over-all height of collar, mm	22.3	22.5	22.7
Inside diameter at bottom, mm	12.72	12.82	12.92
Inside diameter at top, mm	9.65	9.70	9.75

The top of the collar shall screw up tightly against the lower side of the shoulder.

5.3 **Verification of Assembly**—The assembled float and collar, with the collar filled flush with the bottom and weighted to a total mass of 53.2 g, shall float upon water with the rim 8.5

<sup>3</sup> Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.