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# Modular units for machine tool construction — Integral way columns — Floor-mounted type

## AMENDMENT 1

Amendment 1 to International Standard ISO 3970-1977 was developed by Technical Committee ISO/TC 39, *Machine tools*. It was submitted directly to the ISO Council, in accordance with clause 5.10.1 of Part 1 of the Directives for the technical work of ISO.

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[ISO 3970:1977/Amd 1:1982](https://standards.iteh.ai/catalog/standards/sist/81fca722-fb8f-4ebb-af71-2483cd55e7a0/iso-3970-1977-amd-1-1982)

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Clause 2.1

Delete the existing text and substitute the following :

“The dimensions laid down for the length  $h_1$  of the saddle may be decreased by one step using values from the R10 series of preferred numbers.”

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UDC 621.9-112

Ref. No. ISO 3970-1977/A1-1982 (E)

Descriptors : machine tools, modular units, pillars, dimensions, interchangeability.

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