



Designation: B 277 – 95 (Reapproved 2001)

Standard Test Method for Hardness of Electrical Contact Materials ¹

This standard is issued under the fixed designation B 277; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the hardness of metallic materials used for electrical contacts. Rockwell, Rockwell superficial, Brinell, and microhardness tests are included, along with information on the limitations and use of these tests.

1.2 The values stated in inch-pound units are to be regarded as the standard. The SI units in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

- E 10 Test Method for Brinell Hardness of Metallic Materials ²
- E 18 Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials ²
- E 384 Test Method for Microhardness of Materials ²

3. Significance and Use

3.1 The Rockwell hardness and Rockwell superficial tests are useful when the test specimens are sufficiently thick (in relation to the indenter load) to ensure that the results are not affected by the flow of metal on the surface of the anvil. On a solid piece the flow of metal on the under surface may be detected by a bulge or marking. On composite pieces where the contact materials are attached to backings of a different material, the thickness limitations imposed for a solid piece shall apply to the contact material portion of such composite pieces.

¹ This test method is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.05 on Precious Metals.

Current edition approved Aug. 15, 1995. Published October 1995. Originally published as B 277 – 52 T. Last previous edition B 277 – 89.

² *Annual Book of ASTM Standards*, Vol 03.01.

NOTE 1—As a matter of information, it may be stated that tests on fine silver showed that on annealed samples having a Rockwell 15T hardness of 27, the readings were not affected on thicknesses $\frac{1}{16}$ in. (1.6 mm) or over. On thicknesses of $\frac{1}{32}$ in. (0.8 mm) Rockwell 15T scale readings of 72 and higher were not affected.

3.2 The microhardness test is of questionable significance when the metallic phases in a material are so large that the indentation does not represent an accurate average hardness. Sintered contact materials usually contain segregates differing greatly in hardness from the matrix hardness and may destroy the validity of microhardness readings.

3.3 Other aspects of significance and use shall be as described in the particular ASTM test method used, as listed in Section 2.

4. Sampling

4.1 Prepare test samples in accordance with the method selected from those listed in Section 2 and, where applicable, supplemented with the requirements in 5.3.

5. Procedure

5.1 Determine the hardness in accordance with one of the following:

5.1.1 Test Methods E 18 subject to the additional requirements and precautions in 3.1, 5.2, and 5.3.

5.1.2 Test Method E 384 subject to the additional requirements and precautions in 3.2 and 5.4.

5.1.3 Test Method E 10.

5.2 When employing the Rockwell superficial hardness test (Test Methods E 18) the specimen hardness shall be within the range of the selected scale, as shown in Table 1.

5.3 When using the Rockwell or Rockwell superficial hardness tests on contacts which are in rivet form, the shanks of such rivets may have insufficient cross-sectional area to support the test pressure. In such cases the shank shall be removed to form a flat surface for placement against the anvil. The welding projection on contacts designed for assembly by projection welding shall also be removed. Some rivet contacts are too small for the use of Rockwell superficial hardness testing, in which case the microhardness tests may be used.