



Designation: ~~D6107–97 (Reapproved 2012)~~ **D6107 – 97 (Reapproved 2017)**

Standard Specification for Stop-Leak Additive for Engine Coolants Used in Light Duty Service¹

This standard is issued under the fixed designation D6107; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers the requirements of a stop-leak additive to function effectively in automobile and light duty service. The stop-leak is intended to seal small leaks in engine cooling systems without adversely affecting heat transfer and fluid flow.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D1176 Practice for Sampling and Preparing Aqueous Solutions of Engine Coolants or Antirusts for Testing Purposes](#)

[D1881 Test Method for Foaming Tendencies of Engine Coolants in Glassware](#)

[D3147 Test Method for Testing Stop-Leak Additives for Engine Coolants](#)

3. Performance Requirements

3.1 The following performance requirements of stop-leak additives must be achieved in order to meet this specification.

3.2 The stop-leak additive must be capable of plugging a minimum hole size of 0.254 mm (0.010 in.) and a minimum slot size of 12.7 mm (0.50 in.) long by 0.254 mm (0.010 in.) wide when tested in accordance with Test Method [D3147](#).

3.3 The stop-leak additive must not plug a slot size larger than 12.7 mm (0.50 in.) long by 0.635 mm (0.025 in.) wide.

3.4 Fluid removed from the Test Method [D3147](#) stop-leak test must not leave any residue or particulate matter on the surface of an ASTM E-11 No. 10 sieve, when poured through the sieve.

3.5 Stop-leak additives passing the tests detailed above must be tested for foaming tendency in accordance with the Test Method [D1881](#). A volume of 150-mL maximum foam is allowable with a break time of 5 s max. The foam test must be run on fluid removed from the apparatus used, at the completion of the Test Method [D3147](#) stop-leak test.

3.6 Duplicate test runs must be conducted for each stop-leak additive tested. Both sets of results are to be reported. Both sets of results must satisfy all the requirements outlined in this specification.

4. General Requirements

4.1 Testing shall be performed according to the methods designated in Test Methods [D1881](#) and [D3147](#). Follow ~~Test Method Practice~~ [D1176](#) for sampling and preparation of coolant dilutions.

¹ This specification is under the jurisdiction of ASTM Committee [D15](#) on Engine Coolants and Related Fluids and is the direct responsibility of Subcommittee [D15.07](#) on Specifications.

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² For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the [standard's](#) Document Summary page on the ASTM website.