



Designation: **D2807 – 93 (Reapproved 2015) D2807 – 17**

Standard Test Method for Chromic Oxide in Leather (Perchloric Acid Oxidation)¹

This standard is issued under the fixed designation D2807; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This test method covers the determination of chromic oxide in leathers that have been partly or completely tanned with chromium compounds. In general the samples will contain between 1 and 5 % chromium, calculated as chromic oxide.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* See Section 7 for specific safety hazards.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D2617 Test Method for Total Ash in Leather](#)

[D2813 Practice for Sampling Leather for Physical and Chemical Tests](#)

[E180D2868 Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial and Specialty Chemicals Test Method for Nitrogen Content \(Kjeldahl\) and Hide Substance Content of Leather, Wet Blue and Wet White \(Withdrawn 2009\)](#)

[D3495 Test Method for Hexane Extraction of Leather](#)

[D3790 Test Method for Volatile Matter \(Moisture\) of Leather by Oven Drying](#)

3. Summary of Test Method

3.1 The perchloric acid method is applied to the ash obtained in Test Method [D2617](#). In the acid digestion, any remaining organic matter is destroyed and the chromium oxidized to the hexavalent state. On dilution, the chromium is titrated volumetrically with thiosulfate or ferrous salt. The perchloric acid method requires less manipulation than procedures based on fusion of the ash, but care must be taken because of potential hazards in the use of this reagent. The perchloric acid method also tends to give low results.

4. Significance and Use

4.1 The procedure described is specific for chromium in leather. Vanadium is the only common interfering element and this is rarely present in quantity. The precision and accuracy of the methods are usually at least as good as the sampling of the leather itself.

4.2 The chromium content of leather relates to the degree of tannage obtained, and hence may be a matter for specification in the purchase of leather. The procedure described provides adequate accuracy for this purpose.

¹ This test method is under the jurisdiction of ASTM Committee [D31](#) on Leather and is the direct responsibility of Subcommittee [D31.06](#) on Chemical Analysis This test method was developed in cooperation with the American Leather Chemists Assn.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

5. Apparatus

5.1 *Potentiometric Titration Equipment*—This is required in an alternative method for titrating chromium (Cr^{6+}) with ferrous ammonium sulfate solution. The equipment consists of:

5.1.1 *Stirrer*.

5.1.2 *Calomel and Platinum Electrodes*.

5.1.3 *Potentiometer*—A variety of instruments is satisfactory.³ The most convenient common feature of these instruments is a null-point device (either a cathode-ray electron tube or galvanometer) that will signal the abrupt change occurring in the potential when the end point is reached.

5.1.4 In carrying out the titration, the electrodes are immersed in the sample, the solution agitated by the stirrer, and the potential balanced with the galvanometer or cathode-ray tube. Titrant is added dropwise until a sharp permanent change in potential occurs.

5.2 ~~In carrying out the titration, the electrodes are immersed in the sample, the solution agitated by the stirrer, and the potential balanced with the galvanometer or cathode-ray tube. Titrant is added dropwise until a sharp permanent change in potential occurs.~~ *Perchloric Acid Hood*.

6. Reagents

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

6.2 *Purity of Water*—Unless otherwise indicated, reference to water shall be understood to mean distilled ~~water~~ water, deionized water, or water of equal purity.

6.3 *Ferrous Ammonium Sulfate, Standard Solution (0.1 N)*—Dissolve 39.21 g of ferrous ammonium sulfate ($\text{Fe}(\text{NH}_4)_2(\text{SO}_4)_2 \cdot 6\text{H}_2\text{O}$) in water, add 25 mL of H_2SO_4 , ~~and dilute and dilute~~ to 1 L.

6.3.1 *Standardization*—Dry potassium dichromate ($\text{K}_2\text{Cr}_2\text{O}_7$) in an oven at $\pm 30^\circ\text{C}$ 130°C for 2 h and cool in a desiccator. Weigh into a 250-mL glass-stoppered Erlenmeyer flask about 0.200 g of $\text{K}_2\text{Cr}_2\text{O}_7$ to an accuracy of 0.0001 g. A beaker is preferred if potentiometric titration is used. Dissolve in 75 to 100 mL of water, add 20 mL of sulfuric acid (H_2SO_4 , 1+1) and titrate with the ferrous ammonium sulfate solution to be standardized. Determine the end point either potentiometrically, or with 1,10-phenanthroline ferrous sulfate solution, 0.025 M,⁵ as indicator. The potentiometric end point is marked by a sharp decrease in oxidation potential. The indicator end point is from blue-green to a red-brown. It is preferable not to add the indicator until the end point is approaching, as evidenced by the disappearance of a yellowish-green color and a gradual change to blue-green.

6.3.2 The titer of the ferrous ammonium sulfate solution decreases slowly because of oxidation of ferrous iron. This change may be retarded by storing the solution in a dark bottle and by adding a few pieces of mossy tin to the solution. However, the solution should be standardized daily whenever samples are being analyzed. Calculate the normality of the ferrous ammonium sulfate solutions as follows:

$$\text{Normality} = A / (0.04903 \times B) \quad (1)$$

where:

A = grams of $\text{K}_2\text{Cr}_2\text{O}_7$ used, and
 B = millilitres required for titration.

6.4 *Nitric Acid (sp gr 1.42)*—Concentrated nitric acid (HNO_3).

6.5 *Perchloric Acid (60 percent) —(%)*—70 or 72 % perchloric acid (HClO_4) may be substituted but storage is somewhat more hazardous.

6.6 *1,10-Phenanthroline-Ferrous Sulfate Solution (0.025 M)*.⁵

6.7 *Phosphoric Acid (40 %) —(40 %)*—Dilute 45 mL of 85 % phosphoric acid (H_3PO_4) with water to 100 mL.

6.8 *Potassium Iodide Solution (10 %)*—Dissolve 10 g of potassium iodide (KI) in 100 mL of water.

6.9 *Sodium Thiosulfate, Standard Solution (0.1 N)*—Dissolve 24.85 g of sodium thiosulfate ($\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$) in previously boiled water, add 1 g of sodium carbonate (Na_2CO_3), and dilute to 1 L.

6.9.1 *Standardization*—Dry potassium dichromate ($\text{K}_2\text{Cr}_2\text{O}_7$) in an oven at $\pm 30^\circ\text{C}$ 130°C for 2 h and cool in a desiccator. Weigh into a 250-mL glass-stoppered Erlenmeyer flask about 0.200 g of $\text{K}_2\text{Cr}_2\text{O}_7$ to an accuracy of 0.0001 g. Dissolve in 50 mL of water;

³ Satisfactory equipment include, among others the following: the Kelley, Serfass, and Fisher tritrimeters, Leeds & Northrup potentiometers, and Beckman pH meters.

⁴ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

⁵ A satisfactory reagent, Ferroin, is manufactured by the G. Frederick Smith Chemical Co., Columbus, Ohio.