

INTERNATIONAL STANDARD

IEC
60086-2

Tenth edition
2000-12

Primary batteries –

Part 2: Physical and electrical specifications

Piles électriques –

*Partie 2:
Spécifications physiques et électriques*

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

CONTENTS

	Page
FOREWORD	3
INTRODUCTION	5
Clause	
1 Scope	6
2 Normative references	6
3 Definitions	6
4 Symbols and abbreviations	7
5 Battery dimensions	8
6 Constitution of the battery specification tables	8
7 Battery specification tables and sheets	9
– Round batteries: Figure 1a and figure 1b	10
– Round batteries: CR14250, CR17345, CR17450, BR17335, BR17345	16
– Round batteries: Figure 2 and figure 3	18
– Round batteries: Figure 4	20
– Round batteries: R40, 4LR44, 2CR13252, 4SR44, 5AR40,	27
– Non-round batteries: S4, 3R12C, 3R12P, 3R12S, 3LR12, 4LR61, BR-P2, CR-P2, 2CR5, 2EP3863, 4R25X, 4LR25X, 4R25Y, 4R25-2, 4LR25-2, 6AS4, 6AS6, 6F22, 6LR61, 6F100,	30
Annex A (informative) Tabulation of batteries by application	43
Annex B (informative) Cross-reference index	47
Annex C (informative) Index	50

INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRIMARY BATTERIES –**Part 2: Physical and electrical specifications**

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
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- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60086-2 has been prepared by IEC technical committee 35: Primary cells and batteries.

This tenth edition cancels and replaces the ninth edition published in 1997 and its amendment 1 (1999) and constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
35/1136/FDIS	35/1147/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

Annexes A, B and C are for information only.

IEC 60086 consists of the following parts under the general title: *Primary batteries*

- Part 1: General
- Part 2: Physical and electrical specifications
- Part 3: Watch batteries
- Part 4: Safety of lithium batteries
- Part 5: Safety of batteries with aqueous electrolyte

The committee has decided that the contents of this publication will remain unchanged until 2002. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this standard may be issued at a later date.

Withdawn

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INTRODUCTION

The technical content of this part of IEC 60086 provides physical dimensions, discharge test conditions and discharge performance requirements. IEC 60086-2 complements the general information and requirements of IEC 60086-1 through provision of specification sheets for primary cells and batteries.

This part was prepared to benefit primary battery users, device designers and battery manufacturers by furnishing the specifics of form, fit and function for individual standardized primary cells and batteries. Over the years, this part has been changed to improve its contents and may again be revised in due course in the light of comments made by National Committees and experts on the basis of practical experience and changing technology. This current revision is the result of a reformatting initiative, as well as some content changes, aimed at making this part more user-friendly, less ambiguous, and, from a cross-reference basis, fully harmonized with other parts of IEC 60086.

NOTE Safety information as been removed from IEC 60086-1, and is now available in IEC 60086-4 and IEC 60086-5.

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PRIMARY BATTERIES –

Part 2: Physical and electrical specifications

1 Scope

This part of IEC 60086 is applicable to primary batteries based on standardized electrochemical systems.

It specifies – the physical dimensions
– the discharge test conditions and discharge performance requirements.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of IEC 60086. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of IEC 60086 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.

IEC 600050(481):1996, *International Electrotechnical Vocabulary – Chapter 481: Primary cells and batteries*

IEC 60086-1:2000, *Primary batteries – Part 1: General*

ISO 1101:1983, *Technical drawings – Geometrical tolerancing – Tolerancing of form, orientation, location and run out – Generalities, definitions, symbols, indication on drawings*

3 Definitions

For the purpose of this International Standard, the definitions of IEC 60050(481), as well as the following definitions, apply.

3.1 application test

test which simulates the actual use of a battery in a specific application, for example, "portable lighting", "tape recorder" or "transistor radio" test

3.2 end-point voltage (EV)

specified closed circuit voltage at which a service output test is terminated

3.3 minimum average duration (MAD)

that minimum average time on discharge which shall be met by a sample of batteries

NOTE The discharge test is carried out according to the specified methods and designed to show conformity with the standard applicable to the battery types

3.4**nominal voltage of a primary battery (V_n)**

suitable approximate value of voltage used to identify the voltage of a primary battery

3.5**on-load voltage****(closed-circuit voltage) (CCV)**

voltage across the terminals of a battery when it is on discharge

3.6**open-circuit voltage (OCV)****(off-load voltage)**

voltage across the terminals of a battery when no external current is flowing

3.7**primary battery**

one or more primary cells, including case, terminals and marking

3.8**primary cell**

source of electrical energy obtained by the direct conversion of chemical energy, that is not designed to be charged by any other electrical source

3.9**service output (of a primary battery)**

service life, or capacity, or energy output of a battery under specified conditions of discharge

3.10**service output test**

test designed to measure the service output of a battery

NOTE A service output test may be prescribed, for example, when

- a) an application test is too complex to replicate;
- b) the duration of an application test would make it impractical for routine testing purposes

3.11**storage life**

duration under specified conditions at the end of which a battery retains its ability to perform a specified service output

3.12**terminals (of a primary battery)**

conductive parts provided for the connection of a battery to external conductors

4 Symbols and abbreviations

4.1 EV: end-point voltage

4.2 MAD: minimum average duration

4.3 OCV: open-circuit voltage (off-load voltage)

4.4 R: load resistance

4.5 V_n : nominal voltage of a battery

5 Battery dimensions

The symbols used to denote the various dimensions are as follows:

- A: maximum overall height of the battery
- B: minimum distance between the flats of the positive and negative contacts
- C: minimum outer diameter of the negative flat contact surface
- D: maximum inner diameter of the negative flat contact surface
- E: maximum recess of the negative flat contact surface
- F: maximum diameter of the positive contact within the specified projection height
- G: minimum projection of the flat positive contact
- K: minimum projection of the flat negative contact
- L: maximum diameter of the negative contact within the specified projection height
- M: minimum diameter of the flat negative contact
- N: minimum diameter of the flat positive contact
- ∅: maximum and minimum diameters of the battery
- ∅ P: concentricity of the positive contact

Recesses are permitted in the negative flat contact surface defined by dimensions C and D for batteries having the shape shown in figure 1a, provided that batteries placed end to end in series make electrical contact with each other and that the contact separation is an integral multiple of the contact separation for one battery. The following conditions must be satisfied:

$$\begin{aligned} C &> F \\ N &> D \\ G &> E \end{aligned}$$

6 Constitution of the battery specification tables

6.1 Batteries are categorized into several groups according to their shapes.

6.2 In each category, batteries having the same shape but belonging to a different electro-chemical system are grouped together and shown in succession.

6.3 Batteries are always listed in ascending order of nominal voltage and, within each nominal voltage, in ascending order of volume.

6.4 One common shape drawing of these batteries which fall in the same group is exhibited.

6.5 Designation, nominal voltage, dimensions, discharge conditions, minimum average duration and application for these batteries which fall into the same group are summarized in one table

6.6 When a drawing represents only one type of battery, the dimensions of the relevant battery are directly shown on the drawing.

6.7 Batteries are categorized into the following groups:

- a) Category 1: Round batteries according to figures 1a and 1b
 - R1, R03, R6C, R6P, R6S, R14C, R14P, R14S, R20C, R20P, R20S, 2R10
 - LR8D425, LR1, LR03, LR6, LR14, LR20
 - CR 12A604

- b) Category 2: Round batteries
CR14250, CR17345, CR17450
BR17335, BR17345
- c) Category 3: Round batteries according to figure 2 and figure 3
LR9, LR53
CR 11108
- d) Category 4: Round batteries according to figure 4
PR70, PR41, PR48, PR43, PR44
LR41, LR55, LR54, LR43, LR44
SR62, SR63, SR65, SR64, SR60, SR67, SR66, SR58, SR68, SR59, SR69, SR41, SR57,
SR55, SR48, SR56, SR54, SR42, SR43, SR44
CR1025, CR1216, CR1220, CR1616, CR2012, CR1620, CR2016, CR2025, CR2320,
CR2032, CR2330, CR2430, CR2354, CR3032, CR2450
BR1225, BR2016, BR2020, BR2320, BR2325, BR3032
- e) Category 5: Other round batteries – Miscellaneous
R40
4LR44
2CR13252
4SR44
5AR40
- f) Category 6: Non-round batteries – Miscellaneous
S4
3R12C, 3R12P, 3R12S, 3LR12
4LR61
BR-P2, CR-P2
2CR5
2EP3863
4R25X, 4LR25X
4R25Y
4R25-2, 4LR25-2
6AS4
6AS6
6F22, 6LR61
6F100

6.8 Drawings of round batteries which correspond to figures 1a and 1b, figure 2, figure 3 and figure 4 are prepared by reduction or enlargement of the relevant original drawings. The other drawings are prepared by reduction or enlargement of conventional specification drawings.

In each case the drawings show the shape of the relevant batteries. Dimensions for each battery are shown in the tables.

7 Battery specification tables and sheets

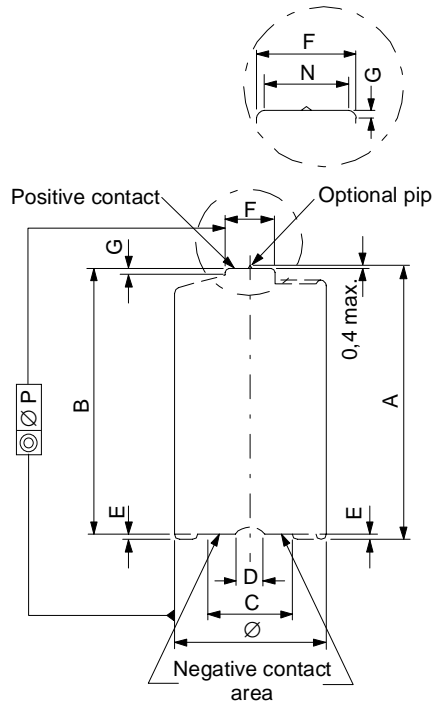
NOTE See annex C for ease of locating battery sizes.

PHYSICAL AND ELECTRICAL SPECIFICATIONS

CATEGORY 1 BATTERIES

Batteries complying with these physical and electrical specifications are:

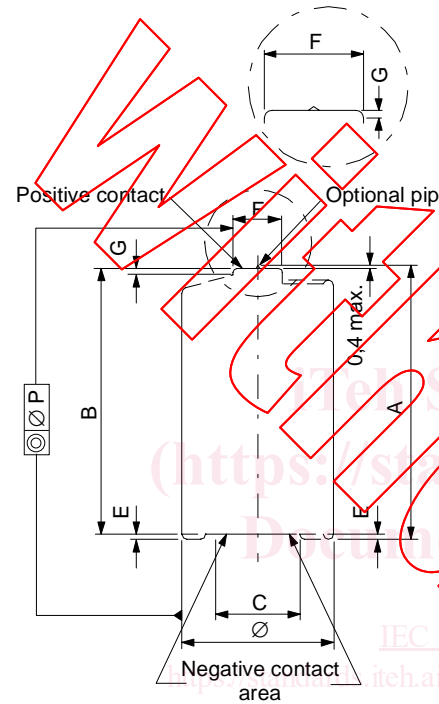
Designation	OCV Max. V
R1, R03, R6C, R6P, R6S, R14C, R14P, R14S R20C, R20P, R20S	1,725
2R10	3,450
LR8D425, LR1, LR03, LR6, LR14, LR20	1,65
CR12A604	3,7



The profile over the dotted line sections is not specified

IEC 2380/2000

Figure 1a



The profile over the dotted line sections is not specified

IEC 2381/2000

Figure 1b

For the definition of the dimensions, see clause 5.

The cylindrical surface is insulated from the contacts.

Terminals: flat/cap and base.

for terminal details, see respectively 4.1.3.5 and 4.1.3.2 of IEC 60086-1.

For general information, see IEC 60086-1.

Figure 1a: negative contact C may not be flat over the whole area.

Figure 1b: negative contact shall be essentially flat over the whole surface area.

For batteries complying with figures 1a and 1b, flat negative contact is not necessarily recessed.

When the flat negative contact surface forms the lower part of the battery, dimensions "A" and "B" are both measured from the surface and dimension "E" is zero.

Dimensions "P" to be measured in accordance with ISO 1101.

PHYSICAL AND ELECTRICAL SPECIFICATIONS												CATEGORY 1 BATTERIES				
Electro-chemical system	Designation	Vn V	Dimensions mm									Discharge conditions			MAD ^a (initial)	Applications
			A	B	C	E	F	G	∅		∅P	R	Daily period	EV		
			Max.	Min.	Min.	Max.	Max.	Min.	Min.	Max.	Max.	Ω		V		
(see note)	R1	1,5	30,2	29,1	8,0	0,2	4,0	0,5	12,0	10,9	0,5	300	12 h	0,9	76 h	Hearing aids
												5,1	5 min	0,9	57 min	Portable lighting
	R03	1,5	44,5	43,3	4,3	0,5	3,8	0,8	10,5	9,5	0,4	5,1	^b	0,9	45 min	Portable lighting
												10	1 h	0,9	1,4 h	Personal cassette players and tape recorders
												75	4 h	0,9	20 h	Transistor radios
												3,6	^c	0,9	120 pulses	Pulse test
	R6C (high capacity)	1,5	50,5	49,2	7,0	0,5	5,5	1,0	14,5	13,5	0,5	43	4 h	0,9		Transistor radios
												3,9	1 h	0,8	40 min	Motor/toy
												10	1 h	0,9	3,5 h	Personal cassette players and tape recorders
												1,8	^c	0,9	46 pulses	Pulse test
	R6P (high power)	1,5	50,5	49,2	7,0	0,5	5,5	1,0	14,5	13,5	0,5	43	4 h	0,9	27 h	Transistor radios
												3,9	1 h	0,8	60 min	Motor/toy
												10	1 h	0,9	4,0 h	Personal cassette players and tape recorders
												1,8	^c	0,9	75 pulses	Pulse test
	R6S (standard)	1,5	50,5	49,2	7,0	0,5	5,5	1,0	14,5	13,5	0,5	43	4 h	0,9	22 h	Transistor radios

NOTE Delayed discharge performance after 12 months is 80 % of MAD.

^a Standard conditions.

^b 4 min beginning at hourly intervals for 8 h per day.

^c 15 s on, 45 s off for 24 h per day.

PHYSICAL AND ELECTRICAL SPECIFICATIONS

CATEGORY 1 BATTERIES

Electro-chemical system	Designation	Vn V	Dimensions mm									Discharge conditions			MAD ^a (initial)	Applications
			A	B	C	E	F	G	Ø		ØP	R	Daily period	EV		
			Max.	Min.	Min.	Max.	Max.	Min.	Max.	Min.	Max.	Ω		V		
(see note)	R14C (high capacity)	1,5	50,0	48,6	13,0	0,9	7,5	1,5	26,2	24,9	1,0	3,9	^b	0,9	250 min	Portable lighting
												6,8	1 h	0,9	7 h	Tape recorders
												20	4 h	0,9	25 h	Transistor radios
												3,9	1 h	0,8	2,5 h	Toys
	R14P (high power)	1,5	50,0	48,6	13,0	0,9	7,5	1,5	26,2	24,9	1,0	3,9	^b	0,9	300 min	Portable lighting
												6,8	1 h	0,9	9 h	Tape recorders
												20	4 h	0,9	30 h	Transistor radios
												3,9	1 h	0,8	4,8 h	Toys
	R14S (standard)	1,5	50,0	48,6	13,0	0,9	7,5	1,5	26,2	24,9	1,0	3,9	^b	0,9	120 min	Portable lighting
												6,8	1 h	0,9	3,0 h	Tape recorders
												20	4 h	0,9	15 h	Transistor radios
												3,9	1 h	0,8	1,5 h	Toys
R20C (high capacity)	1,5	61,5	59,5	18,0	1,0	9,5	1,5	34,2	32,3	1,0	2,2	^b	0,9	300 min	Portable lighting	
											3,9	1 h	0,9	9 h	Tape recorders	
											10	4 h	0,9	28 h	Transistor radios	
											2,2	1 h	0,8	3,5 h	Toys	

NOTE Delayed discharge performance after 12 months is 80 % of MAD.

^a Standard conditions.

^b 4 min beginning at hourly intervals for 8 h per day.