# INTERNATIONAL STANDARD

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION METHAPODHAS OPPAHISALUS TO CTAHDAPTISALUIS ORGANISATION INTERNATIONALE DE NORMALISATION

# Leather – Preparation of chemical test samples

Cuir – Préparation des échantillons pour essais chimiques

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Descriptors : leather, chemical tests, test specimens, test specimen conditioning.

### FOREWORD

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 4044 was developed by Technical Committee VIE W ISO/TC 120, *Leather*, and was circulated to the member bodies in May 1976.

(standards.iteh.ai) It has been approved by the member bodies of the following countries :

ISO 4044:1977 Poland India https://standards.iteh.ai/catalog/standards/sist/ba614b45-9007-41cb-b7c0-Iran Australia Brazil d72a195ef58d/so-4044-1977 South Africa, Rep. of Canada Ireland Chile Israel Spain Czechoslovakia Korea, Rep. of Turkey France Mexico U.S.S.R. Germany Netherlands Hungary New Zealand

No member body expressed disapproval of the document.

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# Leather — Preparation of chemical test samples

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### **1 SCOPE AND FIELD OF APPLICATION**

This International Standardstappecifieschai/cmethodanfords/sist/Before-grinding/makecthe pieces of leather smaller by preparation of a test sample of leather dfor 1 chemicalso-404stamping or cutting into small pieces. The strips should analysis. The method is applicable to all leathers of all types and tannage.

### 2 PRINCIPLE

Grinding of pieces of the leather using a cutter mill.

### **3 APPARATUS**

Cutter mill, having a knife rotational frequency of 700 to 1000 min<sup>-1\*</sup> and a perforated sieving plate with 4 mm diameter perforations. The mill knives shall be sharpened as required.

NOTE - Mill, screen and catching base shall be thoroughly cleaned every time they have been used. Water should not be used for cleaning.

# 4 PREPARATION OF TEST SAMPLE

measure about 10 mm. If the moisture content of the test pieces is greater than 30 %, pre-dry them at a temperature not exceeding 50 °C, and then condition at 20 °C and 65 % relative humidity for 24 h; reweigh and grind. On no account grind wet or damp leather in the mill.

NOTE - Cutting into very fine pieces can be used in certain cases.

### **5 STORAGE OF TEST SAMPLE**

Mix the prepared test sample thoroughly and place it in a clean, dry, air-tight container. The container shall be kept away from localized sources of heat.

<sup>1</sup> min<sup>-1</sup> corresponds to 1 revolution per minute.

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