



Designation: C1289 – 17

Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board¹

This standard is issued under the fixed designation C1289; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers the general requirements for faced thermal insulation boards composed of rigid cellular polyisocyanurate surfaced with other materials. The insulation boards are intended for use at temperatures between -40 and 200°F (-40 and 93°C). This specification does not cover cryogenic applications. Consult the manufacturer for specific recommendations and properties in cryogenic conditions. For specific applications, the actual temperature limits shall be agreed upon by the manufacturer and the purchaser.

1.2 This standard is intended to apply to rigid cellular polyurethane-modified polyisocyanurate thermal insulation board products that are commercially acceptable as non-structural panels useful in building construction. The term polyisocyanurate encompasses the term polyurethane. For engineering and design purposes, users should follow specific product information provided by board manufacturers regarding physical properties, system design considerations and installation recommendations.

NOTE 1—See [Appendix X1](#) for guidance on determining wind pressure resistance of panels when required for wall sheathing applications.

1.3 The use of thermal insulation materials covered by this specification is typically regulated by building codes, or other agencies that address fire performance. Where required, the fire performance of the material shall be addressed through standard fire test methods established by the appropriate governing documents.

1.4 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

NOTE 2—For conversion to metric units other than those contained in this standard, refer to [IEEE/ASTM SI 10](#).

¹ This specification is under the jurisdiction of ASTM Committee C16 on Thermal Insulation and is the direct responsibility of Subcommittee C16.22 on Organic and Nonhomogeneous Inorganic Thermal Insulations.

Current edition approved July 1, 2017. Published July 2017. Originally approved in 1995. Last previous edition approved in 2016 as C1289 – 16a. DOI: 10.1520/C1289-17.

1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

1.6 This international standard was developed in accordance with internationally recognized principles on standardization established in the *Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee*.

2. Referenced Documents

2.1 The following documents, of the issue in effect on the date of material purchase, form a part of this specification to the extent specified herein:

2.2 *ASTM Standards*:²

- C168 Terminology Relating to Thermal Insulation
- C177 Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus
- C203 Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation
- C208 Specification for Cellulosic Fiber Insulating Board
- C209 Test Methods for Cellulosic Fiber Insulating Board
- C303 Test Method for Dimensions and Density of Preformed Block and Board-Type Thermal Insulation
- C390 Practice for Sampling and Acceptance of Thermal Insulation Lots
- C518 Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
- C550 Test Method for Measuring Trueness and Squareness of Rigid Block and Board Thermal Insulation
- C728 Specification for Perlite Thermal Insulation Board
- C1045 Practice for Calculating Thermal Transmission Properties Under Steady-State Conditions

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- C1058/C1058M** Practice for Selecting Temperatures for Evaluating and Reporting Thermal Properties of Thermal Insulation
- C1114** Test Method for Steady-State Thermal Transmission Properties by Means of the Thin-Heater Apparatus
- C1177/C1177M** Specification for Glass Mat Gypsum Substrate for Use as Sheathing
- C1303/C1303M** Test Method for Predicting Long-Term Thermal Resistance of Closed-Cell Foam Insulation
- C1363** Test Method for Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus
- C1763** Test Method for Water Absorption by Immersion of Thermal Insulation Materials
- D1621** Test Method for Compressive Properties of Rigid Cellular Plastics
- D2126** Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging
- E84** Test Method for Surface Burning Characteristics of Building Materials
- E96/E96M** Test Methods for Water Vapor Transmission of Materials
- IEEE/ASTM SI 10** Standard for Use of the International System of Units (SI): (The Modernized Metric System)
- 2.3 *Voluntary Product Standard.*³
- Voluntary Product Standard PS 1–09** Structural Plywood
- Voluntary Product Standard PS 2–10** Performance Standard for Wood Based Structural Use Panels
- 2.4 *CAN/ULC Standard.*⁴
- CAN/ULC-S770-09** Standard Test Method for Determination of Long-Term Thermal Resistance of Closed-Cell Thermal Insulating Foams
- 2.5 *CAN/CSA and CSA Standards.*⁵
- CAN/CSA O325-07 (R2012)** – Construction Sheathing
- CSA O121-08 (R2013)** Douglas Fir Plywood
- CSA O151-09** Canadian Softwood Plywood

3. Terminology

3.1 For complete descriptions of terms used in this specification, refer to Terminology **C168**.

3.2 The term polyisocyanurate encompasses the term polyurethane (see 1.2).

4. Classification

4.1 The faced thermal insulation boards composed of rigid cellular polyisocyanurate covered by this specification are classified as follows:

4.1.1 *Type I*—Faced with aluminum foil on both major surfaces of the core foam.

4.1.1.1 *Class 1*—Non-reinforced core foam.

³ United States Department of Commerce, National Institute of Standards and Technology, Available from Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

⁴ Available from Underwriters Laboratories (UL), 2600 N.W. Lake Rd., Camas, WA 98607-8542, <http://www.ul.com>.

⁵ CSA Group, 178 Rexdale Blvd., Toronto, ON, Canada M9W 1R3, <http://www.csagroup.org/ca>.

4.1.1.2 *Class 2*—Glass fiber reinforced or non-reinforced core foam.

4.1.2 *Type II:*

4.1.2.1 *Class 1*—Faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.

(1) *Grade 1*—16 psi (110 kPa), min, compressive strength.

(2) *Grade 2*—20 psi (138 kPa), min, compressive strength.

(3) *Grade 3*—25 psi (172 kPa), min, compressive strength.

4.1.2.2 *Class 2*—Faced with coated polymer-bonded glass fiber mat facers on both major surfaces of the core foam.

4.1.2.3 *Class 3*—Faced with uncoated polymer-bonded glass fiber mat facers on both major surfaces of the core foam.

4.1.2.4 *Class 4*—Faced with coated or uncoated polymer-bonded glass fiber mat facers on both major surfaces of the core foam. This product is used at a maximum thickness of ½ in. (12.7 mm).

(1) *Grade 1*—80 psi (551 kPa), min, compressive strength

(2) *Grade 2*—110 psi (758 kPa), min, compressive strength

(3) *Grade 3*—140 psi (965 kPa), min, compressive strength

4.1.3 *Type III*—Faced with a perlite insulation board on one major surface of the core foam and a glass fiber reinforced cellulosic felt or uncoated or coated polymer-bonded glass fiber mat facer on the other major surface of the core foam.

4.1.4 *Type IV*—Faced with a cellulosic fiber insulating board on one major surface of the core foam and a glass fiber reinforced cellulosic felt or uncoated or coated polymer-bonded glass fiber mat facer on the other major surface of the core foam.

4.1.5 *Type V*—Faced with oriented strand board (OSB) or plywood on one major surface of the foam and a glass fiber reinforced cellulosic felt or uncoated or coated polymer-bonded glass fiber mat facer on the other major surface of the core foam.

NOTE 3—These general statements refer to generic composition descriptions of facer materials, bonded fibrous felts, and mats that are currently commercially accepted in the marketplace for these products, using terms common to these competing products. Felts are made with organic fibers, inorganic fibers, or mixtures of organic and inorganic fibers. Glass fiber mats are used uncoated, or coated.

4.1.6 *Type VII*—Faced with glass mat faced gypsum board on one major surface and glass fiber reinforced cellulosic felt or uncoated or coated polymer-bonded glass fiber mat facer on the other major surface of the core foam.

5. Ordering Information

5.1 Orders shall include the following information:

5.1.1 Title, designation, and year of issue of C1289,

5.1.2 Quantity of material being ordered,

5.1.3 Product name and manufacturer's name, address, and telephone number,

5.1.4 Type or Class, or both, if Type I; type, class, and grade or type and class, if Type II, (see Section 4),

5.1.5 R-value and specific thickness, as required (see 7.2),

5.1.6 Tolerance if other than specified (see 8.1),

5.1.7 Size(s) required (see 8.6),

5.1.8 Type of edge (see 8.3 and 8.4),

5.1.9 Sampling, if different (see 10.1),

5.1.10 If a certificate of compliance is required (see 10.2, 10.3, 10.4, Table 1 and Table 2),

TABLE 1 Physical Properties^A

Product Type	Type I Class 1	Type I Class 2	Type II Class 1	Type II Class 2	Type II Class 3	Type II Class 4 ^B	Type III	Type IV	Type V	Type VII
Facer covering one surface	See 4.1.1	See 4.1.1	See 4.1.2.1	See 4.1.2.2	See 4.1.2.3	See 4.1.2.4	Perlite insulation board	Cellulosic fiber insulating board	OSB or plywood	Glass mat faced gypsum board
Facer covering opposite surface	See 4.1.1	See 4.1.1	See 4.1.2.1	See 4.1.2.2	See 4.1.2.3	See 4.1.2.4	See 4.1.3	See 4.1.4	See 4.1.5	See 4.1.6
Physical Property										
Compressive Strength, psi (kPa), min										
	16 (110)	16 (110)	Grade 1 16 (110) Grade 2 20 (138) Grade 3 25 (172)	Grade 1 16 (110) Grade 2 20 (138) Grade 3 25 (172)	Grade 1 16 (110) Grade 2 20 (138) Grade 3 25 (172)	Grade 1 80 (551) Grade 2 110 (758) Grade 3 140 (965)	16 (110)	16 (110)	16 (110)	16 (110)
Dimensional Stability, Percent Linear Change, Thickness, max										
-40°F (-40°C)/ amb, RH	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
158°F (70°C)/ 97 % RH	4.0	4.0	4.0	4.0	4.0	4.5	4.0	4.0	4.0	4.0
200°F (93°C)/ amb RH	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Dimensional Stability, Percent Linear Change, length and width, max										
-40°F (-40°C) / amb RH	2.0	1.5	2.0	2.0	2.0	1.0	2.0	2.0	2.0	2.0
158°F (70°C)/ 97 % RH	2.0	1.5	2.0	2.0	2.0	1.0	2.0	4.0	4.0	4.0
200°F (93°C)/ amb, RH	4.0	1.5	2.0	2.0	2.0	1.0	2.0	4.0	4.0	4.0
Flexural Strength (modulus of rupture) or Yield Strength										
psi (kPa), min	40 (275)	40 (275)	40 (275)	40 (275)	40 (275)	For ½ in. (12 mm) product: 400 (2750) For ¼ in. (6 mm) product: 800 (5500)	40 (275)	40 (275)	40 (275)	40 (275)
Break Load or Load at Yield, lbf (N), min	8 (35)	8 (35)	17 (75)	17 (75)	17 (75)	For ½ in. (12 mm) product: 20 (89) For ¼ in. (6 mm) product: 14 (62)	17 (75)	17 (75)	17 (75)	17 (75)
Tensile strength, psf (kPa), min Perpendicular to board surface										
	500 (24)	500 (24)	500 (24)	500 (24)	500 (24)	2000 (95)	500 (24)	500 (24)	500 (24)	500 (24)
Water absorption 2h percent by volume, max										
	1.0	1.0	1.5	1.5	2.0	4.0	2.0	2.0	1.0	1.0
Water vapor permeance, perm (ng/Pa·s·m ²), max										
	0.3 (17.2)	0.3 (17.2)	1.5 (85.8)	4.0 (228.8)	8.0 (457.6)	1.5 (85.5)	8.0 (457.6)	^c	^c	^c

^ASee 7.1 about the product thicknesses covered by this table. Consult manufacturers for other thicknesses. When appropriate, physical property values as agreed between buyer and seller shall replace those listed in Table 1 as qualification requirements described in 10.3.

^BProducts made at a maximum thickness of 0.5 in. (12.7 mm).

^CNot applicable.

TABLE 2 Thermal Resistance Properties^{A,B}

Product Type	Type I Class 1	Type I Class 2	Type II Class 1 Grades 1, 2, 3	Type II Class 2	Type II Class 3	Type II Class 4 ^C	Type III	Type IV	Type V	Type VII
Facer covering one surface	See 4.1.1	See 4.1.1	See 4.1.2.1	See 4.1.2.2	See 4.1.2.3	See 4.1.2.4	Perlite insulation board	Cellulosic fiber insulating board	OSB or plywood	Glass mat faced gypsum board
Facer covering opposite surface	See 4.1.1	See 4.1.1	See 4.1.2.1	See 4.1.2.2	See 4.1.2.3	See 4.1.2.4	See 4.1.3	See 4.1.4	See 4.1.5	See 4.1.6
Minimum Thermal Resistance @ 40 ± 2°F (4 ± 1°C) Mean temp. °F ft ² h/Btu (Km ² /W) ^D										
1 in. (25.4 mm) product	6.6 (1.16)	6.6 (1.16)	6.2 (1.10)	5.8 (1.02)	5.5 (0.97)	For ¼ in. (6.4mm) product: 1.1 (0.19)	Product Not Available	Product Not Available	Product Not Available	Product Not Available
1.5 in. (38.1 mm) product	9.9 (1.74)	9.9 (1.74)	9.2 (1.62)	8.7 (1.53)	8.25 (1.45)	For ½ in. (12.7mm) product: 2.2 (0.39)	7.6 (1.34)	7.5 (1.32)	6.8 (1.32)	7.7 (1.36)
2 in. (50.8 mm) product	13.2 (2.232)	13.2 (2.232)	12.3 (2.17)	11.7 (2.06)	11.0 (1.94)		10.6 (1.85)	10.5 (1.85)	9.8 (1.73)	10.8 (1.90)
Minimum Thermal Resistance @ 75 ± 2°F (24 ± 1°C) Mean temp. °F ft ² h/Btu (Km ² /W)										
1 in. (25.4 mm) product	6.0 (1.06)	6.0 (1.06)	5.6 (0.97)	5.3 (0.93)	5.0 (0.88)	For ¼ in. (6.4mm) product: 1.0 (0.18)	Product Not Available	Product Not Available	Product Not Available	Product Not Available
1.5 in. (38.1 mm) product	9.0 (1.59)	9.0 (1.59)	8.4 (1.48)	8.0 (1.41)	7.5 (1.32)	For ½ in. (12.7mm) product: 2.0 (0.35)	7.0 (1.23)	6.9 (1.22)	6.2 (1.09)	7.0 (1.23)
2 in. (50.8 mm) product	12.0 (2.11)	12.0 (2.11)	11.2 (1.97)	10.6 (1.87)	10.0 (1.76)	N/A	9.8 (1.73)	9.7 (1.71)	9.0 (1.59)	9.8 (1.73)
Minimum Thermal Resistance @ 110 ± 2°F (43 ± 1°C) Mean temp. °F ft ² h/Btu (Km ² /W) ^D										
1 in. (25.4 mm) product	5.4 (0.95)	5.4 (0.95)	5.0 (0.88)	4.8 (0.85)	4.5 (0.79)	For ¼ in. (6.4mm) product: 0.9 (0.16)	Product Not Available	Product Not Available	Product Not Available	Product Not Available
1.5 in. (38.1 mm) product			7.6 (1.34)	7.2 (1.26)	6.75 (1.19)	For ½ in. (12.7mm) product: 1.8 (0.32)	6.4 (1.13)	6.3 (1.10)	5.6 (0.99)	6.3 (1.11)
2 in. (50.8 mm) product			10.1 (1.78)	9.5 (1.67)	9.0 (1.59)	N/A	9.0 (1.59)	8.9 (1.57)	8.2 (1.44)	8.9 (1.57)

^A Because core foam thickness and facer type, thickness, and permeance can all influence product R-values, three faced product thicknesses have been described for referee purposes (except for Type II, Class 4). Consult manufacturers regarding specific foam-facer composite products and other thicknesses. When appropriate, thermal resistance values as agreed between buyer and seller shall replace those listed in Table 2 as qualification requirements described in 10.3.

^B Determined in accordance with conditioning procedures in 11.1.2. Values for composite products are based on calculation using Type II Class 1 R-values and the R-value of the specific composite product used.

^C Products made at a maximum thickness of 0.5 in. (12.7 mm).

^D The minimum thermal resistance values at 40°F and 110°F are not required to establish compliance with this material specification. See 11.2.

5.1.11 If packaging is other than specified (see 13.1), and

5.1.12 If marking is other than specified (see 13.2).

6. Materials and Manufacture

6.1 *Cellular Material*—Rigid polyisocyanurate thermal insulation boards shall be based upon the reaction of an isocyanate with a polyol, or the reaction of an isocyanate with itself, or both, using a catalyst and blowing agents to form a rigid closed-cell-structured polyisocyanurate foam. The insulation foam core shall be homogeneous and of uniform density.

6.2 *Facing Materials*—The facing material incorporated into the design of the faced thermal insulation board shall be as follows:

6.2.1 *Aluminum Foil*—Aluminum foil is plain or coated aluminum foil, or foil laminated to a supporting membrane.

6.2.2 *Glass Fiber Reinforced Cellulosic Felt*—This felt shall consist of a cellulosic fiber felt containing glass fibers.

6.2.3 *Coated Polymer-Bonded Glass Fiber Mat*—The polymer-bonded glass fiber mat shall consist of fibrous glass mats bonded with organic polymer binders and coated with organic polymer, clay, or other inorganic substances.

6.2.4 *Uncoated Polymer-Bonded Glass Fiber Mat*—The polymer-bonded glass fiber mat shall consist of fibrous glass mats bonded with organic polymer bonded binders.