



Designation: D7617/D7617M – 11 (Reapproved 2017)

Standard Test Method for Transverse Shear Strength of Fiber-reinforced Polymer Matrix Composite Bars¹

This standard is issued under the fixed designation D7617/D7617M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method specifies the test requirements for (FRP) composite smooth round rods and textured bars for determining the transverse shear strength via a double shear fixture. FRP rods and bars are often loaded in transverse shear when these elements are used as dowels in concrete pavements, as stirrups in concrete beams, or as shear reinforcements in glued-laminated wood beams, for example.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.2.1 Within the text, the inch-pound units are shown in brackets.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[A615/A615M Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement](#)

¹ This test method is under the jurisdiction of ASTM Committee D30 on Composite Materials and is the direct responsibility of Subcommittee D30.10 on Composites for Civil Structures.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[D883 Terminology Relating to Plastics](#)

[D3878 Terminology for Composite Materials](#)

[D5229/D5229M Test Method for Moisture Absorption Properties and Equilibrium Conditioning of Polymer Matrix Composite Materials](#)

[D7205/D7205M Test Method for Tensile Properties of Fiber Reinforced Polymer Matrix Composite Bars](#)

[E4 Practices for Force Verification of Testing Machines](#)

[E6 Terminology Relating to Methods of Mechanical Testing](#)

[E122 Practice for Calculating Sample Size to Estimate, With Specified Precision, the Average for a Characteristic of a Lot or Process](#)

[E456 Terminology Relating to Quality and Statistics](#)

3. Terminology

3.1 Terminology in [D3878](#) defines terms relating to high-modulus fibers and their composites. Terminology in [D883](#) defines terms relating to plastics. Terminology in [E6](#) defines terms relating to mechanical testing. Terminology in [E456](#) defines terms relating to statistics and the selection of sample sizes. In the event of a conflict between terms, Terminology in [D3878](#) shall have precedence over the other terminology standards.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *bar, n*—a linear element, with a substantially round cross section, often with surface undulations or a coating of particles that promote mechanical interlock with concrete.

3.2.2 *double shear fixture, n*—a test fixture that results in the desired shear force being applied to two distinct sections of the specimen.

3.2.3 *failure, n*—cleavage of the bar under test into three pieces or into two pieces where the second non-cleaved shear plane is highly damaged.

3.2.4 *nominal cross sectional area, n*—a measure of cross sectional area of a bar, determined over at least one representative length, used to calculate stress.

3.2.5 *projected outer diameter, n*—the smallest diameter of a circle through which a bar, with its undulations or coatings, will pass. The bar may touch the circle but must pass through without undue force.

3.2.6 *rod, n*—a bar with a smooth circular cross section and no texture or deformations.

3.2.7 *standard cross sectional area, n*—the cross sectional area of a standard numbered steel concrete reinforcing bar as given in A615/A615M, Table 1.

3.2.8 *surface undulation, n*—variation in the area, orientation, or shape of cross section of a bar along its length, intended to enhance mechanical interlock between a bar and concrete, made by any of a number of processes such as, for example, indentation, addition of extra materials, and twisting.

3.3 *Symbols:*

3.3.1 *A*—nominal or standard cross sectional area of a rod or bar, see D7205/D7205M.

3.3.2 *P_S*—maximum shear force carried by specimen N [lbf].

3.3.3 *τ_u*—transverse shear strength, MPa [psi].

4. Summary of Test Method

4.1 A length of fiber-reinforced polymer (FRP) rod or bar is fitted into a double shear fixture with appropriate cutting blades and clamped into place. The shear fixture is mounted into a universal mechanical testing machine and monotonically loaded to failure while recording force and crosshead displacement.

5. Significance and Use

5.1 This test method for transverse shear strength is intended for use in laboratory tests in which the principal

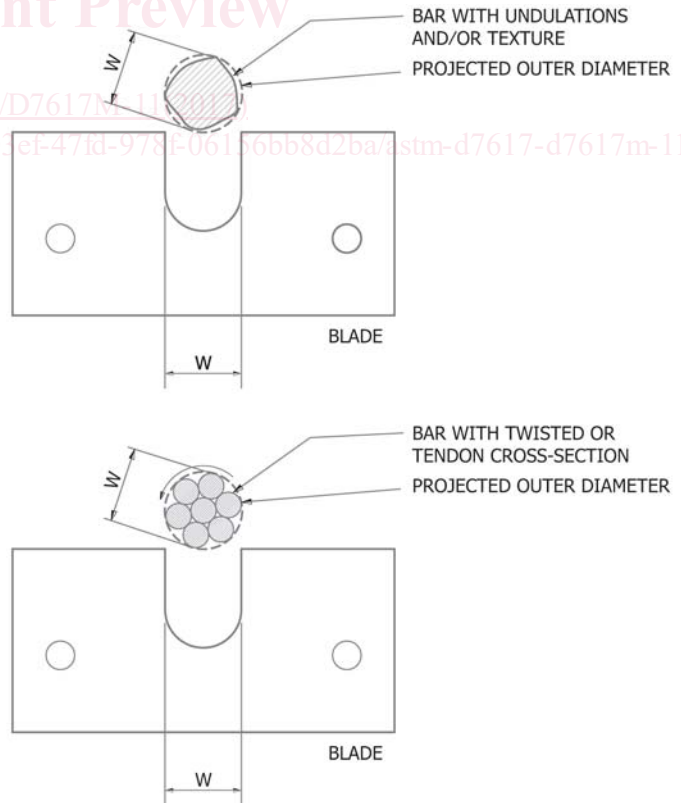
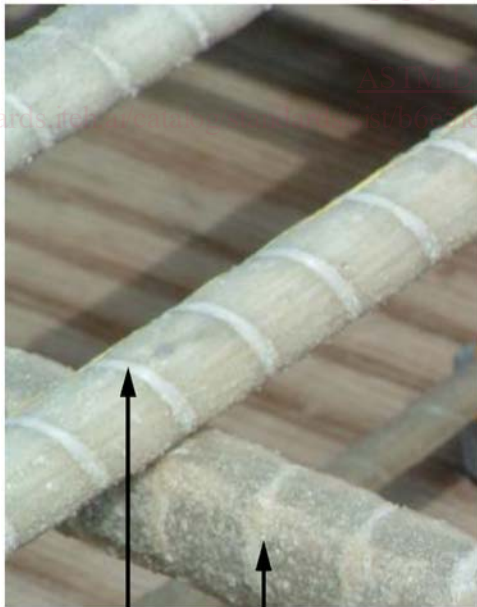
variable is the size or type of FRP bars. The test may be used for smooth round rods or on bars with a textured or undulating surface added to promote bond of the bars to Portland cement concrete. This test method establishes values of transverse shear strength for material specifications, quality control, quality assurance, research and development, and may also be used for structural design purposes.

5.2 Experience with this test method and the accompanying fixture is primarily with smooth rods and textured bars with diameters ranging from 6 mm to 25 mm [0.25 in. to 1 in.]. The method may be used for rods or bars of larger diameters, but the overall geometry of the test fixture may need to be increased.

6. Interferences

6.1 *Blade Alignment*—The two lower and one upper blade used for shearing the specimen are machined to fit the projected outer diameter of the bar. The slot width and diameter of the blades should be selected so that the bar fits snugly into the fixture, but does not bind. The test results may be sensitive to the slot width for bars which have significant texture or deformations. See Fig. 1.

6.2 *Surface Texture*—The method has been used with textured bars with surface roughness amplitudes of up to ± 5% variation in diameter relative to the average bar diameter as measured with a dial caliper. Use on bars with greater variation in surface roughness or regions with substantially-reduced cross-sections may lead to increased scatter in test results or failure of the specimens away from the two shearing planes.



NOTE 1—The blades should fit snugly around the bar without binding.

FIG. 1 Potential Interference for Undulating or Textured Bar

6.3 *Measurement of Cross Sectional Area*—The nominal cross sectional area of textured or undulating bars is measured by immersing a prescribed length of the specimen in water to determine its buoyant weight, as described in [D7205/D7205M](#). Bar configurations that trap air during immersion (aside from minor porosity) cannot be assessed using this method. This method may not be appropriate for bars that have large variations in cross sectional area along the length of the bar.

6.4 *Clamping Force*—The bar should be firmly clamped to the bar seats before testing. Testing without sufficient clamping will lead to lower apparent transverse shear strength results. Experience with the fixture and small-diameter glass-reinforced FRP rods has shown that two set screws on one end of the bar and one set screw on the other end is sufficient for this clamping.

6.5 *System Alignment*—The test is typically completed on universal testing machine with compression platens. Care should be taken that bottom compression platen is completely flat and large enough for entire surface of test fixture to bear, and is perpendicular to the axis of loading.

7. Apparatus

7.1 The test fixture consists of two bar seats, two lower blades, and two guides machined from steel. These parts are bolted together with two threaded rods with washers and nuts as shown in [Figs. 2 and 3](#). Thin shim stock (suggested thickness of 0.08 mm [0.003 in.]) may be placed between the bar seats and the guides to ensure a close running fit of the upper blade between the two lower blades (see [Fig. 5a and b](#) and [Fig. 6a and b](#)). The upper blade is loose, and is fit onto the bar prior to testing.

NOTE 1—Other versions of this test fixture have been developed that combine the two lower bar seats into one unified component with a fixed gap of 50 mm [2.0 in.] between the bar seats to allow for insertion of the lower blades. These fixtures are acceptable for use with this standard but the fit between the lower and upper blades is not adjustable.

7.2 *Dimensional Tolerances*—Dimensional tolerances for the components of the test fixture produced in U.S. customary units shall be standard tolerances as follows: Unless noted otherwise on the drawings, dimensions given to one decimal place (0.X in.) shall be ± 0.05 in., dimensions given to two

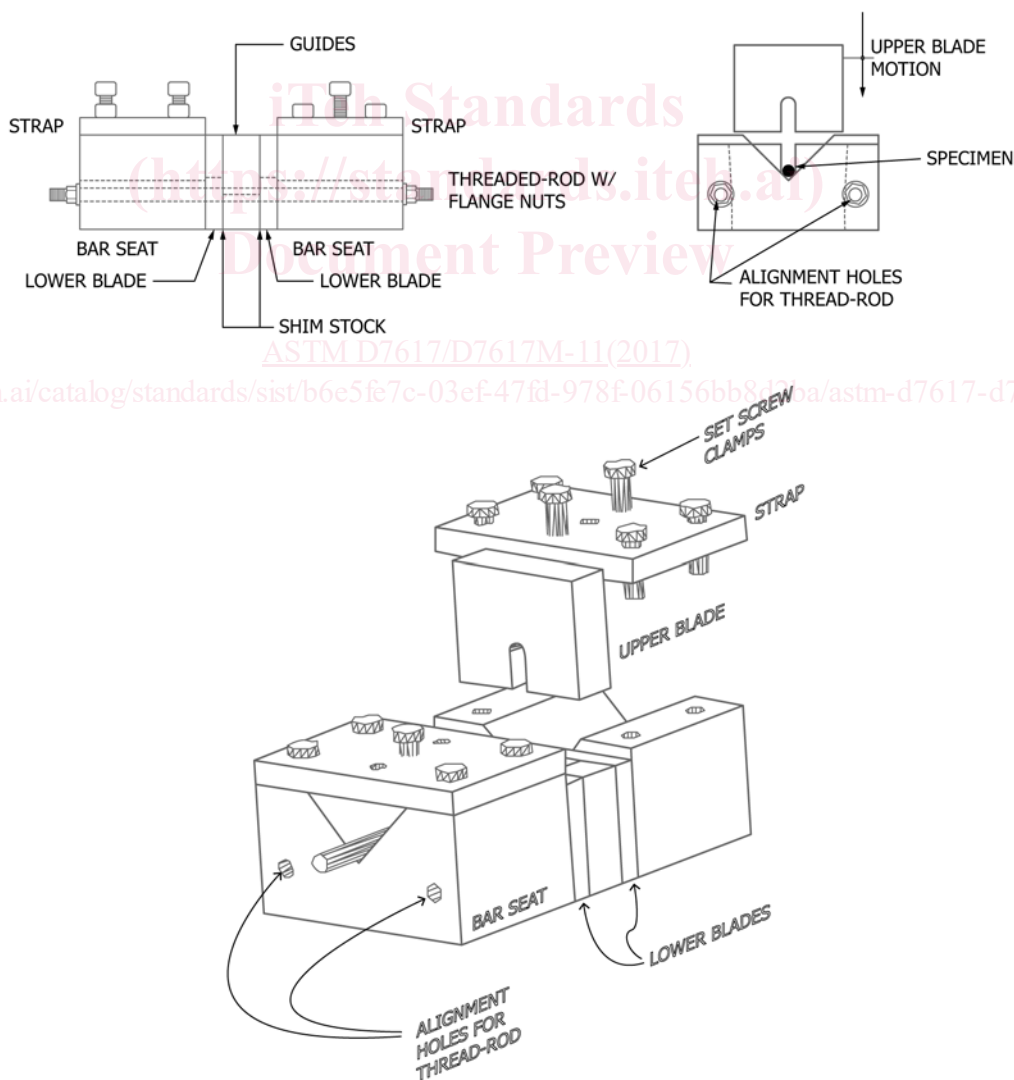
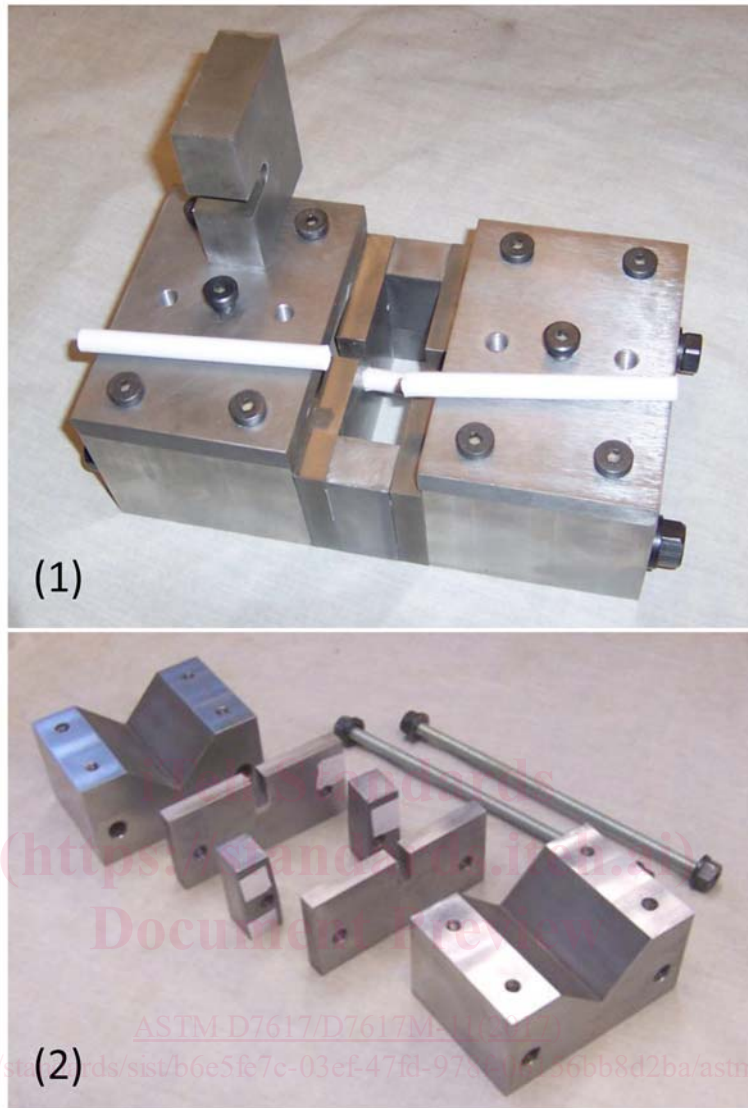


FIG. 2 Transverse Shear Fixture Assembled (Side Views and Axonometric View)



NOTE 1—(1) Assembled fixture with sheared specimen and (2) main body of fixture disassembled (note presence of shim stock on guides).

FIG. 3 Photographs of Test Fixture

decimal places (0.0X in.) shall be ± 0.01 in., and dimensions given to three decimal places (0.00X in.) shall be ± 0.005 in. For components produced in SI units, standard tolerances for dimensions given to zero decimal places (X mm) shall be ± 0.1 mm, dimensions given to one decimal place (0.X mm) shall be ± 0.25 mm, dimension given to two decimal places (0.0X mm) shall be ± 0.10 mm.

7.3 Bar Seats—The two bar seats are identical and have a v-shaped bed for supporting the ends of the bars (see Fig. 4a and b).

7.4 Blades—The lower blades and upper blade should be machined from tool steel, hardened to 55 to 58 HRC.

7.4.1 Lower Blades—The two lower blades are machined from 12 mm [0.500 in.] thick steel having a precision ground finish of 0.80 μm [32 $\mu\text{in.}$] or better. The slots in the lower blades are machined based on the diameter of the bars to be tested. For smooth round rods, the width of the slot shall be

0.10 mm [0.004 in.] wider than the measured diameter of the rods. For textured or undulating bars the slot shall be equal to the projected outer diameter from the roughly circular bar. The depth of the semi-circle at the bottom of the slot shall be established so that the diameter of the semi-circle is tangent with the angled side of the bar seat (see Fig. 1 and Fig. 5).

7.4.2 Upper Blade—The upper blade is machined from 25 mm [1.000 in.] thick steel having a precision ground finish of 0.80 μm [32 $\mu\text{in.}$] or better. The upper blade has the same machined slot and diameter as the two lower blades (see Fig. 7a and b).

NOTE 2—This standard does not give specific dimensional requirements for the slots and diameters of the lower and upper blades, as a wide range of textured bars and smooth rods, produced under both SI and US Customary standards, may be tested using this method. Fig. 5 and Fig. 7 depict the dimensions of lower and upper blades for a 3/8 in. and a 10 mm smooth rod. In U.S. practice, blades for the apparatus are typically made

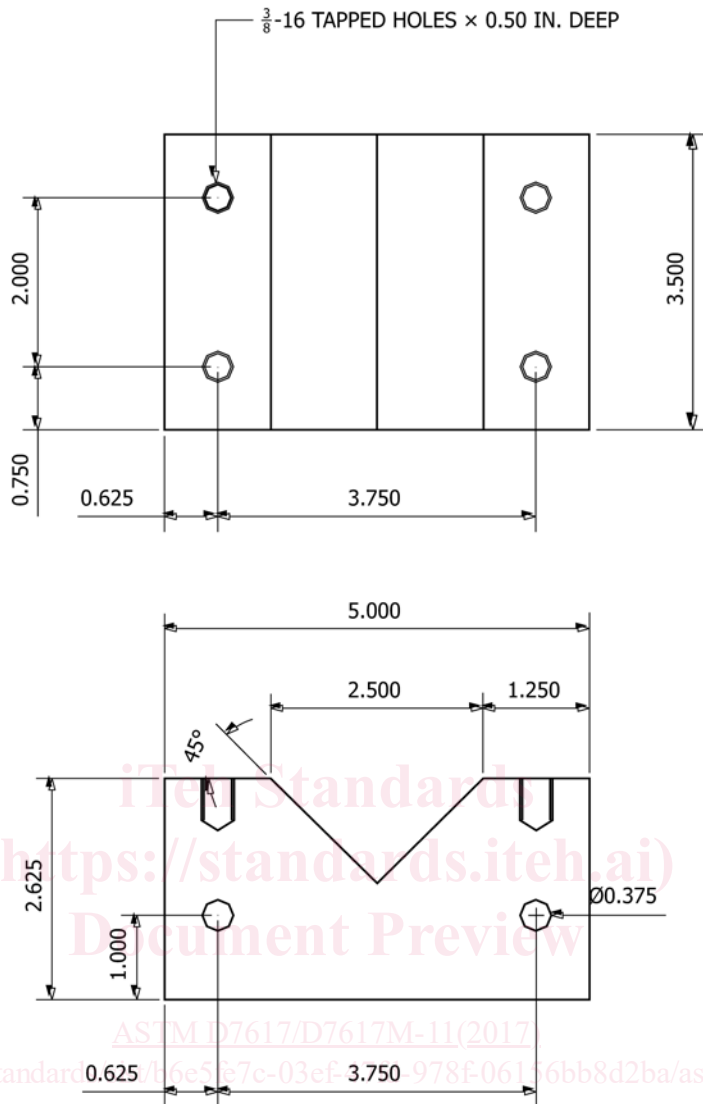


FIG. 4 a Bar Seat (U.S. Customary Units)

for smooth and textured rods in diameters that range between 6 mm (0.25 in.) to 25 mm (1 in.).

7.5 Guides—The guides are machined from the same steel as the upper blade. The two guides are of equal thickness to the upper blade and may be tapered to facilitate insertion of the upper blade into the fixture. The holes in the guides align with the holes in the lower blades and in the bar seats so that the entire assembly can be bolted together (see Fig. 6a and b).

7.6 Strap—Straps, nominally 12 mm [0.5 in.] thick, and mounted at the top of both bar seats, are used to clamp the bar or rod firmly into the bar seats during testing. Socket-head cap screws pass through threads in the straps and clamp the specimens onto the bar seats. (see Fig. 8a and b).

7.7 Testing Machine—The testing machine shall be in conformance with Practices E4 and shall satisfy the following requirements:

7.7.1 Testing Machine Heads—The testing machine shall have both an essentially stationary head and a movable head. The movable head shall be equipped with a deflection measuring device.

7.7.2 Drive Mechanism—The testing machine drive mechanism shall be capable of imparting to the movable head a controlled velocity with respect to the stationary head. The velocity of the movable head shall be capable of being regulated as specified in 11.4.

7.7.3 Force Indicator—The testing machine force-sensing device shall be capable of indicating the total force being carried by the test specimen. This device shall be essentially free from inertia lag at the specified rate of testing and shall indicate the force with an accuracy over the force range(s) of interest of within $\pm 1\%$ of the indicated value. The force range(s) of interest may be fairly low for modulus evaluation, much higher for strength evaluation, or both, as required.

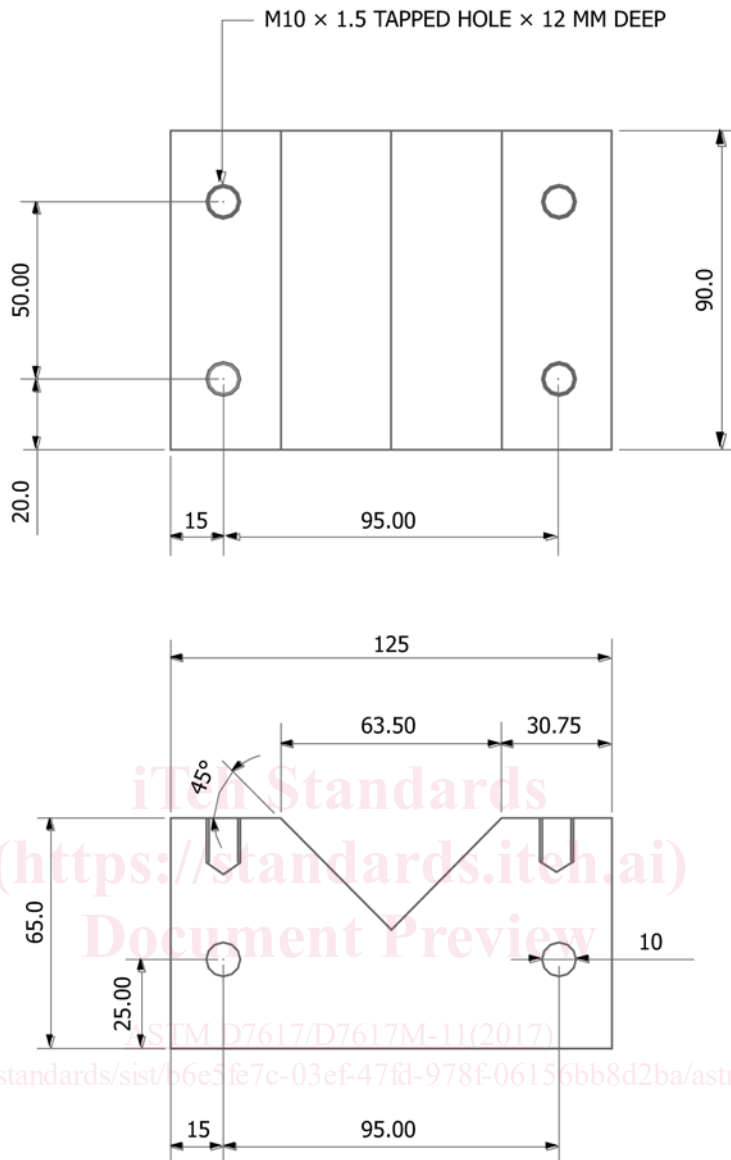


FIG. 4 b Bar Seat (SI Units) (continued)

8. Sampling and Test Specimens

8.1 Specimens shall be representative of the lot or batch being tested. In the test section of the specimen, no postproduction machining, abrading, or other such processing is permitted.

8.2 *Sampling*—Test at least five specimens per test condition unless valid results can be gained through the use of fewer specimens, such as in the case of a designed experiment. For statistically significant data, the procedures outlined in E122 should be consulted. The method of sampling shall be reported.

8.3 The length of the specimen shall be 225 mm [9 in.].

8.4 The cross sectional area of textured or undulating bars shall be determined in accordance with either of the two methods described in D7205/D7205M: nominal area or standard area. The cross sectional area of smooth round rods shall

be determined by measuring the average diameter of the rod to a precision of 0.02 mm [0.001 in.] and calculating the area of the rod assuming that it is circular.

9. Calibration

9.1 The accuracy of all measuring equipment shall have certified calibrations that are current at the time of use of the equipment.

10. Conditioning

10.1 The recommended pre-test condition is effective moisture equilibrium at a specific relative humidity as established by Test Method D5229/D5229M; however, if the test requestor does not explicitly specify a pre-test conditioning environment, no conditioning is required and the specimens may be tested as prepared.