



Designation: D25 – 12 (Reapproved 2017)

Standard Specification for Round Timber Piles¹

This standard is issued under the fixed designation D25; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers the physical characteristics of unused round timber piles to be used either treated or untreated.

1.2 This specification is not intended for preused piles unless the piles have the quality specified by this specification and design stresses equal to or greater than those derived from Method D2899.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D9 Terminology Relating to Wood and Wood-Based Products

D2555 Practice for Establishing Clear Wood Strength Values

D2899 Practice for Establishing Allowable Stresses for Round Timber Piles

¹ This specification is under the jurisdiction of ASTM Committee D07 on Wood and is under the jurisdiction of Subcommittee D07.04 on Pole and Pile Products.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3. Species of Wood

3.1 Piles shall be of any species of wood for which clear wood strength values are given in Test Methods D2555.

4. Classification

4.1 Timber piles are commonly used to transfer structural loads to sub surface soil bearing strata by way of friction or tip end bearing forces, or both.

4.2 Method D2899 provides a basis for specifying the pile size. This standard gives a procedure for estimating the design stress at any location along the pile length. As design stress must always exceed that imposed under service conditions, the quotient of the structural loads divided by the design stress gives an estimate of the minimum section property required at any location.

4.3 Under this specification, pile size requirements estimated at a critical location are extrapolated to either the tip or butt end assuming a linear taper. For this specification, piles are classified by nominal circumference and length.

5. Quality Requirement (All Piles)

5.1 Piles shall be of sound wood, free of decay, insect attack, marine borer attack, and *Limnoria* damage, except as herein allowed in 13.2 and 14.1.

5.2 Piles shall be cut above the ground swell and have a taper from butt to tip.

5.3 Piles shall have an average rate of growth measured in the outer 50 % of the radius at the pile tip of not less than 6 rings per inch and shall have an average summerwood content of not less than 33.3 % in the outer 50 % of the tip radius. Exception: Piles with less than 6 rings per inch are acceptable if the average is 50 % or more summerwood present in the outer 50 % of the pile tip radius.

5.4 Piles that cannot be adequately inspected for the physical requirements specified in this specification due to adhering barnacles or other material shall not be permitted.

6. Lengths

6.1 All piles shall be furnished in lengths specified, except that tolerances shall be allowed as follows:

6.1.1 Piles 40 ft (12.2 m) and shorter—plus 1 ft (0.3 m), minus 6 in. (152 mm).

6.1.2 Piles 41 ft (12.5 m) or longer—plus 2 ft (0.6 m), minus 6 in. (152 mm).

7. Sizes

7.1 Pile sizes are specified according to nominal circumference 3 ft from the butt or at the tip. Tables are provided in Appendix X1.1 to facilitate the selection of pile dimensions.

7.2 The out-of-round ratio (maximum to minimum diameter) at the butt or the tip shall not exceed 1.2.

7.3 All circumference measurements shall be taken under the bark.

7.4 Circumference at the butt shall not exceed circumference 3 ft (0.9 m) from the butt by more than 8 in. (203 mm).

7.5 Circumferences given in Tables X1.2-X1.5 are minimum values. No more than 10 % of piles in any shipment shall have tip circumferences less than the tabulated values. Of those that are below tabulated values, none shall vary from tabulated values by more than 2 in. (51 mm).

8. Sapwood

8.1 Wood piles for preservative treatment shall have sufficient sapwood to meet minimum penetration requirements.

9. Cutting and Trimming

9.1 Butts and tips of piles shall be sawed square with the axis of the piles and shall not be out of square by more than 1/10 in./in. (100 mm/m) of diameter.

9.2 All knots and limbs shall be cut flush with the surface of the pile, except that knots may be hand-trimmed flush with the surface of the swell surrounding the knot.

10. Peeling (Shaving)

10.1 Piles are classified according to the extent of bark removal as clean-peeled, rough-peeled, or unpeeled.

10.1.1 Clean-peeled piles require the removal of all outer bark. In addition, at least 80 % of the inner bark, well-distributed over the surface of the pile, shall be removed. Piles for preservative treatment shall have no strip of inner bark larger than 1 by 6 in. (25 by 152 mm).

10.1.2 Rough-peeled piles require the complete removal of all outer bark.

10.1.3 Unpeeled piles require no bark removal.

11. Straightness

11.1 A straight line from the center of the butt to the center of the tip shall lie entirely within the body of the pile.

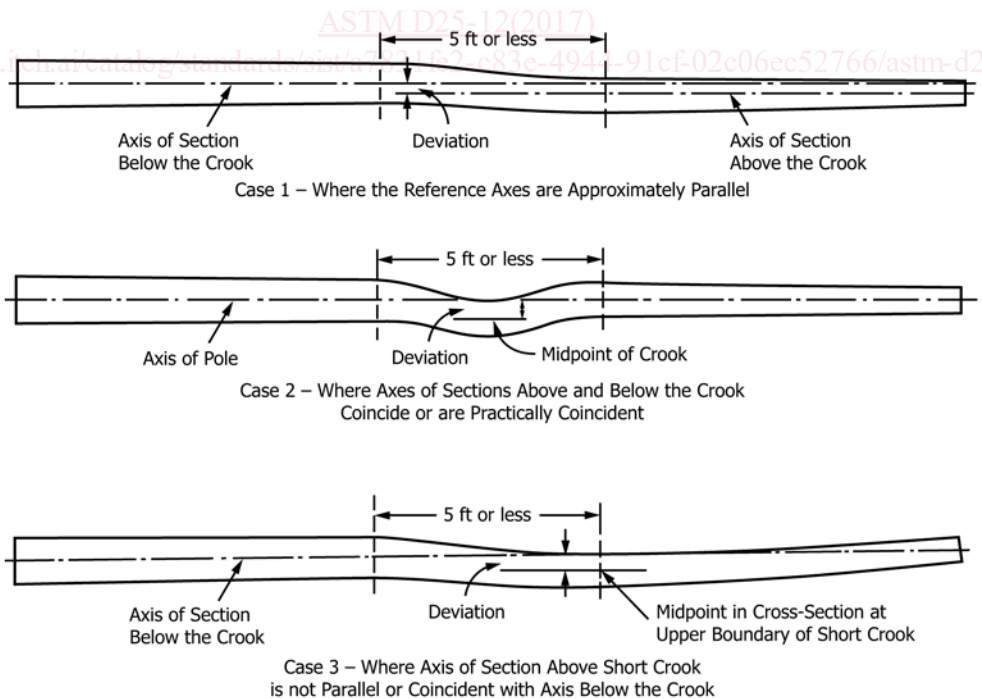
11.2 Piles shall be free from short crooks that deviate more than 2 1/2 in. (64 mm) from straightness in any 5-ft (1.5-m) length (see Fig. 1).

12. Twist of Grain

12.1 Spiral grain shall not exceed 180 deg of twist when measured over any 20-ft (6.1-m) section of the pile.

13. Knots

13.1 Sound knots shall be no larger than one sixth the circumference of the pile located where the knot occurs.



The three cases shown are typical, and are intended to establish the principle of measuring shorty crooks. There may be other cases not exactly like those illustrated.

NOTE 1—5 ft = 1.5 m

FIG. 1 Measurement of Short Crook

Cluster knots shall be considered as a single knot, and the entire cluster cannot be greater in size than permitted for a single knot. The sum of knot diameters in any 1-ft (304-mm) length of pile shall not exceed one third of the circumference at the point where they occur. Knots shall be measured in accordance with Terminology **D9**, and at a right angle to the length of the pile.

13.2 Piles may have unsound knots not exceeding half the permitted size of a sound knot, provided that the unsoundness extends to not more than a 1 ½-in. (38-mm) depth, and that the adjacent areas of the trunk are not affected.

14. Holes and Scars

14.1 Holes less than ½ in. (12.7 mm) in average diameter shall be permitted in the external tangential surface of piles, provided that the sum of the average diameters of all holes in any square foot of pile surface does not exceed 1 ½ in. (38 mm), and the depth of any hole does not extend to more than 1 ½ in. (38 mm) and provided that the holes are not caused by decay, marine borer attack, or *Limnoria* damage.

14.2 Internal holes or damage to the cross-section (bearing) surfaces caused by decay, marine borers (shipworms or pholads), or insects are not permitted.

14.3 Piles having sound turpentine scars undamaged by insects shall be permitted.

15. Checks, Shakes, and Splits

15.1 A check shall not extend any deeper than to the pith. There shall not be any two or more checks extending to the pith which become contiguous at the pith, except as modified by **15.3**. A check is defined as a lengthwise separation of the wood across the rings of normal growth, extending from the surface toward the pith, but not extending through the piece.

15.2 The length of any shake or combination of shakes in the outer one half of the radius of the butt of the pile, when measured along the curve of the annual ring, shall not exceed one third of the circumference of the butt of the pile. A shake is defined as a circumferential separation of the rings of normal growth.

15.3 Splits shall not be longer than the butt diameter. A split is defined as a lengthwise separation of the wood across the rings of normal growth, extending from one surface through the piece to the opposite surface.

16. Keywords

16.1 piles; round timber piles; timber

APPENDIX

(Nonmandatory Information)

X1. PILE SIZE OPTIONS

X1.1 Two pile classification systems have evolved along with Specification D25 since its adoption in 1937. The original version of the standard referenced three pile Classes (A, B and C). These classes targeted different end uses: “A” was designated for use in railway trestles and bridges, “B” was for use in docks, wharves and highway work and “C” was for use in submerged foundations, cofferdams falsework and temporary structures. The main difference between classes A and B was in the size cap they would support (minimum of 14 in. for class A and 12 in. for class B). Class C was of lower quality. In 1970 the 3-Class system table of sizes was replaced with two tables giving common round timber dimensions arranged to facilitate the selection of piles according to a required minimum butt dimension (friction piles) or a required minimum tip dimension (end-bearing piles). In 1991, the two table system was replaced with four tables, reflecting the difference in shape of southern pine piles and Class A and B were referenced in a footnote to the required minimum butt tables.

X1.1.1 In 1998, it was voted to place greater emphasis on class A and B pile sizes and add an “eight inch tip, natural

taper” classification. The class A and B sizes shown in **Table X1.1** are the same as those presented in the original 1937 edition of Specification D25. The “8 inch tip” class adopted by New York City in the 1960s is a replacement for class C and applies for piles up to 40 ft in length.

X1.2 **Tables X1.2-X1.5** provide options for major pile species specified according to either a minimum nominal butt or a minimum nominal tip circumference. When the butt circumference is specified, the tip circumference shall not be less than that shown in **Tables X1.2 and X1.3**. When the top circumference is specified, the butt circumference shall not be less than that shown in **Tables X1.4 and X1.5**. The differences between Tables X1.2 and X1.3 and Tables X1.4 and X1.5 reflect the difference between southern pine and the predominant west coast species. Southern pine generally has a linear taper of roughly 0.2 in./ft from the butt to the tip. The predominant west coast pile species exhibit a smaller taper below 20 ft from the butt, giving them larger tips for a given butt size.

TABLE X1.1 Specified Minimum Butt and Tip Sizes for Class A and Class B Piles

Length (ft)	Pile Circumference (in.) Diameter (in.) given in brackets						8 in. tip	
	Class A			Class B ^A				
	3 ft from butt		min tip	3 ft from butt		min tip		
	min	max		min	max			
Douglas Fir, Southern Pine								
Under 40	44 [14]	57 [18]	28	38	63 [20]	25	25 [8]	
40-54, incl.			[9]	[12]		[8]		
55-74, incl.			25	41 [13]		22		19
75-90, incl.			[8]			[7]		[6]
Over 90			63			19		16
		[20]	[6]	[6]	[6]			
Oak								
Under 30	44 [14]	57 [18]	28	38	57	22		
30-40, incl.			[9]	[12]	[18]	[7]		
Over 40			25	41	63	19		
		[8]	[13]	[20]	[6]	16	[5]	

^A For Class B piles a minimum circumference of 34 in. (864 mm) or a diameter of 11 in. (279 mm) at a point 3 ft (1 m) from the butt may be specified for lengths of 25 ft (7.6 m) and under.



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