



SLOVENSKI STANDARD
SIST EN 14035-29:2004
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Fireworks - Part 29: Serpents - Specification and test methods

Feuerwerkskörper - Teil 29: Schlangen - Anforderungen und Prüfverfahren

Artifices de divertissement - Partie 29: Serpents - Spécifications et méthodes d'essai

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Ta slovenski standard je istoveten z: EN 14035-29:2004

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English version

Fireworks - Part 29: Serpents - Specification and test methods

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und Prüfverfahren

This European Standard was approved by CEN on 18 June 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

page

Foreword.....	4
1 Scope	6
2 Normative references	7
3 Terms and definitions	7
4 Construction.....	7
4.1 Protection of initial fuse	7
4.2 Net explosive content.....	7
5 Performance	7
5.1 Initial fuse (if applicable).....	7
5.2 Ignition of serpent.....	7
5.3 Principal effect	8
5.4 Burning of pyrotechnic composition.....	8
5.5 Burning matter	8
5.6 Extinguishing of any flames	8
6 Primary pack	8
7 Minimum labelling requirements.....	8
7.1 General.....	8
7.2 Type name and category.....	8
7.3 Safety information	8
7.3.1 General.....	8
7.3.2 Serpents.....	9
7.4 Name, address and telephone number of manufacturer or distributor or importer.....	9
7.5 Reference to this standard	9
7.6 Printing	9
7.6.1 Labelling	9
7.6.2 Type size.....	9
7.7 Additional information on the primary pack	9
8 Test methods.....	10
8.1 Performance (type test and batch test)	10
8.1.1 Test environment	10
8.1.2 Material	10
8.1.3 Apparatus	10
8.1.4 Procedure	10
8.2 Determination of net explosive content (type test).....	10
8.2.1 Apparatus	10
8.2.2 Procedure	11
8.3 Labelling (type test and batch test)	11
Annex A (normative) Type testing	12
A.1 General.....	12
A.2 Number of serpents to be tested.....	12
A.3 Thermal conditioning	12
A.4 Number of primary packs to be examined	12
A.5 Test report	13
Annex B (normative) Batch testing.....	14
B.1 General.....	14
B.2 Sampling plans	14
B.3 Unit of product	14

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 14035-29:2004

<https://standards.iteh.ai/catalog/standards/sist/2e98d71b-c183-4789-a1d0->

number/3176-number-29-2004

B.4	Nonconformities	14
B.5	Test report.....	15
B.6	Acceptance or rejection of a batch.....	15
B.6.1	General	15
B.6.2	Nonconforming units	15
B.6.3	Critical nonconforming units	15
B.6.4	Major nonconforming units	15
B.6.5	Minor nonconforming units.....	15
Annex C (normative)	Specification for test paper.....	16
C.1	Requirements.....	16
C.2	Scorch test	16
C.2.1	Material	16
C.2.2	Apparatus	16
C.2.3	Test specimen.....	16
C.2.4	Procedure	16
Annex D (normative)	Method for determination of smouldering rate of cigarette	18
Annex E (informative)	A-Deviations	19

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 14035-29:2004

<https://standards.iteh.ai/catalog/standards/sist/2e98d71b-c183-4789-a1d0-81ffb2d0bf59/sist-en-14035-29-2004>

Foreword

This document (EN 14035-29:2004) has been prepared by Technical Committee CEN/TC 212 "Fireworks", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2005, and conflicting national standards shall be withdrawn at the latest by February 2005.

This European Standard is one of a series of standards as listed below.

EN 14035-1, *Fireworks - Part 1: Terminology.*

EN 14035-2, *Fireworks - Part 2: Categorisation.*

EN 14035-3, *Fireworks - Part 3: Aerial wheels - Specification and test methods.*

EN 14035-4, *Fireworks - Part 4: Bangers and banger batteries - Specification and test methods.*

prEN 14035-5, *Fireworks - Part 5: Batteries and combinations - Specification and test methods.*

EN 14035-6, *Fireworks - Part 6: Bengal flames - Specification and test methods.*

EN 14035-7, *Fireworks - Part 7: Bengal matches - Specification and test methods.*

EN 14035-8, *Fireworks - Part 8: Bengal sticks - Specification and test methods.*

EN 14035-9, *Fireworks - Part 9: Crackling granules - Specification and test methods.*

EN 14035-10, *Fireworks - Part 10: Double bangers - Specification and test methods.*

EN 14035-12, *Fireworks - Part 12: Flash bangers and flash banger batteries - Specification and test methods.*

EN 14035-13, *Fireworks - Part 13: Flash pellets - Specification and test methods.*

EN 14035-15, *Fireworks - Part 15: Fountains - Specification and test methods.*

EN 14035-17, *Fireworks - Part 17: Ground spinners - Specification and test methods.*

prEN 14035-18, *Fireworks - Part 18: Hand-held fountains - Specification and test methods.*

EN 14035-19, *Fireworks - Part 19: Hand-held sparklers - Specification and test methods.*

prEN 14035-20, *Fireworks - Part 20: Jumping crackers - Specification and test methods.*

prEN 14035-21, *Fireworks - Part 21: Jumping ground spinners - Specification and test methods.*

EN 14035-22, *Fireworks - Part 22: Mines - Specification and test methods.*

EN 14035-23, *Fireworks - Part 23: Non-hand-held sparklers - Specification and test methods.*

EN 14035-24, *Fireworks - Part 24: Novelty matches - Specification and test methods.*

prEN 14035-25, *Fireworks - Part 25: Party poppers - Specification and test methods.*

EN 14035-27, *Fireworks - Part 27: Rockets - Specification and test methods.*

EN 14035-28, *Fireworks - Part 28: Roman candles - Specification and test methods.*

EN 14035-29, *Fireworks - Part 29: Serpents - Specification and test methods.*

prEN 14035-31, *Fireworks - Part 31: Shell-in-mortars - Specification and test methods.*

prEN 14035-32, *Fireworks - Part 32: Snaps - Specification and test methods.*

prEN 14035-33, *Fireworks - Part 33: Spinners - Specification and test methods.*

EN 14035-34, *Fireworks - Part 34: Table bombs - Specification and test methods.*

prEN 14035-35, *Fireworks - Part 35: Throwdowns - Specification and test methods.*

EN 14035-36, *Fireworks - Part 36: Wheels - Specification and test methods.*

prEN 14035-37, *Fireworks - Part 37: Whistlers - Specification and test methods.*

prEN 14035-38, *Fireworks - Part 38: Shot tubes - Specification and test methods.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

SIST EN 14035-29:2004

<https://standards.iteh.ai/catalog/standards/sist/2e98d71b-c183-4789-a1d0-81ffb2d0bf59/sist-en-14035-29-2004>

1 Scope

This document specifies requirements for the construction, performance, primary packaging and labelling of serpents and the corresponding test methods. It is applicable to fireworks which are classified as serpents in category 1 in EN 14035-2 and which are contained in a primary pack.

It is not applicable to serpents containing pyrotechnic composition that includes any of the following substances:

- arsenic or arsenic compounds;
- mixtures containing a mass fraction of chlorates greater than 80 %;
- mixtures of chlorates with metals;
- mixtures of chlorates with red phosphorus;
- mixtures of chlorates with potassium hexacyanoferrate(II);
- mixtures of chlorates with sulfur;
- mixtures of chlorates with sulfides;
- lead or lead compounds;
- mercury compounds;
- white phosphorus;
- picrates or picric acid; <https://standards.iteh.ai/catalog/standards/sist/2e98d71b-c183-4789-a1d0-81ffb2d0bf59/sist-en-14035-29-2004>
- potassium chlorate with a mass fraction of bromates greater than 0,15 %;
- sulfur with an acidity, expressed in mass fraction of sulphuric acid, greater than 0,002 %;
- zirconium with a particle size of less than 40 µm.

NOTE In EN 14035-2, serpents are classified as follows:

- brief description: preformed shape of pyrotechnic composition with or without support;
- principal effect: generation of expanded residue.

Schemes for type testing of serpents and batch testing of serpents are specified in annex A and annex B respectively.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14035-1:2003, *Fireworks — Part 1: Terminology*.

EN 14035-2, *Fireworks — Part 2: Categorisation*.

EN 20187; *Paper, board and pulps - Standard atmosphere for conditioning and testing and procedure for monitoring the atmosphere and conditioning of samples (ISO 187:1990)*.

EN ISO 536, *Paper and board - Determination of grammage (ISO 536:1995)*.

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*.

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 14035-1:2003 apply.

4 Construction

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4.1 Protection of initial fuse

The serpent shall be contained in a primary pack conforming to 6

Conformity to this requirement shall be verified by visual examination.

NOTE Some serpents do not have an initial fuse (they produce the effect immediately after ignition).

4.2 Net explosive content

When determined in accordance with 8.2, a serpent shall have a net explosive content of not more than 3,0 g.

5 Performance

5.1 Initial fuse (if applicable)

When tested in accordance with 8.1, the initial fuse shall ignite within 10 s and the ignition shall be visible.

NOTE Some serpents do not have an initial fuse (they produce their effect immediately after ignition).

5.2 Ignition of serpent

When tested in accordance with 8.1, a serpent shall ignite within 10 s and the ignition shall be visible.

5.3 Principal effect

When tested in accordance with 8.1, the principal effect of the serpent, as given in EN 14035-2, shall be the generation of expanded residue.

5.4 Burning of pyrotechnic composition

When tested in accordance with 8.1 the pyrotechnic composition of the serpent shall be consumed completely.

5.5 Burning matter

When tested in accordance with 8.1, the functioning of the serpent shall not cause the test paper to catch fire or any holes to be burnt in the test paper.

5.6 Extinguishing of any flames

When tested in accordance with 8.1, any flames caused by the functioning of the serpent shall be extinguished within 5,0 s of the serpent ceasing to function.

6 Primary pack

The primary pack shall completely enclose the serpent(s) and there shall be no holes or splits in the pack.

Conformity to these requirements shall be verified by visual examination.

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7 Minimum labelling requirements

[SIST EN 14035-29:2004](#)

7.1 General

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The primary packs of serpents shall be marked with the information specified in 7.2 to 7.5 and 7.7.

The required information shall be given in the language(s) of the country in which the serpents contained in the primary packs are offered for retail sale. For each language, it shall be presented as a whole and shall not be interrupted by other text. Additional text given in another language shall not conflict with the specified information.

Conformity to the requirements specified in 7.1 to 7.5, 7.6.1 and 7.7 shall be verified by visual examination.

NOTE Examples of typical labels for bangers, for which many of the marking requirements are similar to those specified for primary packs of serpents in this standard, are given in EN 14035-4.

7.2 Type name and category

The type name shall be marked, in upper case, as 'SERPENTS'. If a trade name is used in addition to the type name, it shall not conflict with the effect of a serpent or with the name of another type of firework.

The category shall be marked, in upper case, as 'CATEGORY 1' or 'CAT 1'.

7.3 Safety information

7.3.1 General

Safety information shall be emphasized by use of a heading, or bold type, or similar. If necessary, instructions in addition to those specified in 7.3.2 may be given.

7.3.2 Serpents

Labelling shall include at least the following safety information in the order as given:

- 'Place singly on non-flammable surface';
- 'Light fuse at it's outermost end'¹⁾; or
- 'Ignite at the edge of the pellet'¹⁾; or
- 'Light at the tip of the cone'¹⁾;
- 'Do not inhale smoke'.

7.4 Name, address and telephone number of manufacturer or distributor or importer

Labelling shall include:

- the name or trade mark, the address and the telephone number of the manufacturer; or
- an abbreviation or a code allowing the identification of the manufacturer, and the name or trade mark, the address and the telephone number
 - of his authorized distributor; or
 - if the manufacturer is not established in a CEN member country, of the importer in a CEN member country.

The address shall comprise at least the town and the country.

7.5 Reference to this standard

[SIST EN 14035-29:2004](https://standards.iteh.ai/catalog/standards/sist/2e98d71b-c183-4789-a1d0-91824017590e/en-14035-29-2004)

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A primary pack shall be marked with the words 'Contents conform to EN 14035-29'.

7.6 Printing

7.6.1 Labelling

Labelling shall be clearly visible, easily legible, indelible and on a single-colour background.

NOTE Printing errors which are not misleading should not be classified as faults.

7.6.2 Type size

When measured in accordance with 8.3, the type sizes shall be such that the height of the character 'X' (in upper case) is at least 2,8 mm for the information specified in 7.2, 7.3 and 7.7 and at least 2,1 mm for the other information.

7.7 Additional information on the primary pack

The primary pack shall be marked with the statement

'Must be sold as packaged'.

This statement shall appear adjacent to the type name or category. For the printing 7.6 applies.

¹⁾ Whichever is appropriate.