



Standard Specification for Aluminum Alloys in Ingot and Molten Forms for Castings from All Casting Processes¹

This standard is issued under the fixed designation B179; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers commercial aluminum alloys in ingot form for remelting and molten form for the manufacture of castings. The specific gravity of these alloys does not exceed 3.0 and they are designated as shown in [Table 1](#).

NOTE 1—Throughout this specification the use of “ingot” in a general sense includes sow, T-bar, T-ingot, and pig.

1.2 Alloy designations are in accordance with ANSI H35.1/H35.1(M). ~~The equivalent Unified Numbering System alloy designations are in accordance with Practice E527.~~

NOTE 2—Supplementary data pertaining to the alloys covered by this specification when used in the form of castings are given in Specifications [B26/B26M](#), [B85/B85M](#), [B108/B108M](#), [B618/B618M](#), [B686/B686M](#), [B955/B955M](#) and, [B955/B955MB969/B969M](#).

1.3 Unless the order specifies the “M” specification designation, the material shall be furnished to the inch-pound units.

1.4 For acceptance criteria for inclusion of new aluminum and aluminum alloys in this specification, see [Annex A1](#).

1.5 The values stated in inch-pound units are to be regarded as standard. No other units of measurement are included in this standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:

2.2 ASTM Standards:²

[B26/B26M Specification for Aluminum-Alloy Sand Castings](#)

[B85/B85M Specification for Aluminum-Alloy Die Castings](#)

[B108/B108M Specification for Aluminum-Alloy Permanent Mold Castings](#)

[B618/B618M Specification for Aluminum-Alloy Investment Castings](#)

[B666/B666M Practice for Identification Marking of Aluminum and Magnesium Products](#)

[B686/B686M Specification for Aluminum Alloy Castings, High-Strength](#)

[B985 Practice for Sampling Aluminum Ingots, Billets, Castings and Finished or Semi-Finished Wrought Aluminum Products for Compositional Analysis](#)

[B955/B955M Specification for Aluminum-Alloy Centrifugal Castings](#)

¹ This specification is under the jurisdiction of ASTM Committee B07 on Light Metals and Alloys and is the direct responsibility of Subcommittee B07.01 on Aluminum Alloy Ingots and Castings.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Chemical Composition Limits of Aluminum Alloys in Ingot and Molten Forms for All Casting Processes^{A,B,C,DB}

This Table has been reprinted by the permission of the Aluminum Association, Inc.

Only composition limits which are identical to those listed herein or are registered with the Aluminum Association should be designated as "AA" alloys.

NOTE 1—Where single units are shown, these indicate the maximum amounts permitted.

NOTE 2—Analysis shall be made for those elements for which limits are shown in this table.

NOTE 3—The following applies to all specified limits in the table: For purposes of acceptance or rejection an observed value or a calculated value obtained from analysis should be rounded to the nearest unit in the last right-hand place of figures used in expressing the specified limit in accordance with the rounding off method of Practice E29.

Registered Alloys in the Form of XXX.1 Ingot and XXX.2 Ingot

Designation

Composition, %

AA No.	Former	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Al	Sn	Others ^D	Alu-		Registered Products ^C	Date		
														Each	Total ^E	mi-	num		
DESIG ^S AA No.	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ag	Be	Pb	Sn	Zr	FNs	OTHERS ^E Each Total ^F	Al Min.		
100.1*	...	06/30/70	Ingot	0.15	0.6-0.8	0.10	0.05	0.03 ^E	0.10	99.00 ^G			
100.1*	0.15	0.6-0.8	0.10	0.05	0.025 Mn+Cr+Ti+V	0.03	0.10	99.00 ^G	
130.1*	0.10	0.05	0.025 Mn+Cr+Ti+V,	0.03	0.10	99.30 ^G	
150.1*	0.05	0.05	2.5 min. Fe/Si ratio	...	0.03	0.10	99.50 ^G
130.1*	...	06/30/70	Ingot	0.10	0.05	0.03 ^E	0.10	99.30 ^G			
160.1	0.10	0.25	0.05	0.025 Mn+Cr+Ti+V,	0.03	0.10	99.60 ^G	
170.1*	0.05	0.025 Mn+Cr+Ti+V,	0.03	0.10	99.70 ^G	
201.2	0.10	0.10	4.0-5.2	0.20-0.50	0.20-0.55	0.15-0.35	0.40-1.0	0.05	0.10	Rem.	
150.1*	...	06/30/70	Ingot	0.05	0.05	0.03 ^E	0.10	99.50 ^G			
A201.1	0.05	0.07	4.0-5.0	0.20-0.40	0.20-0.35	0.15-0.35	0.40-1.0	0.03	0.10	Rem.	
160.1	...	01/28/76	Ingot	0.10 ^J	0.25 ^J	0.05	0.03 ^E	0.10	99.60 ^G			
203.2	0.20	0.35	4.8-5.2	0.20-0.30	0.10	...	1.3-1.7	0.10	0.15-0.25	0.20-0.30 Co, 0.20-0.30 Sb, 0.50 Ti + Zr	0.05	0.20	Rem.	
170.1*	...	06/30/70	Ingot	0.05	0.05	0.03 ^E	0.10	99.70 ^G			
204.2	0.15	0.10-0.20	4.2-4.9	0.05	0.20-0.35	...	0.03	0.05	0.15-0.25	0.05	0.05	0.15	Rem.		
201.2	...	04/17/68	Ingot	0.10	0.10	4.0-5.2	0.20-0.50	0.20-0.55	0.15-0.35	...	0.05 ^K	0.10	Remainder		
205.2 ^L	0.07	0.05	4.2-5.0	...	0.25-0.33	0.50	0.6-0.9	0.08	0.17	Rem.	
A201.1	A201.2	10/09/70	Ingot	0.05	0.07	4.0-5.0	0.20-0.40	0.20-0.35	0.15-0.35	...	0.03 ^K	0.10	Remainder		
203.2	Hiduminium 350	12/02/72	Ingot	0.20	0.35	4.8-5.2	0.20-0.30	0.10	...	1.3-1.7	0.10	0.15-0.25	...	0.05 ^L	0.20	Remainder			

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TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cr	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alu- mi- num Min- imum	Re- main- der	Registered Date	Products ^C
												Each	Total ^E					
204.2	A-U5GT	10/01/74	Ingot	0.15	0.10–0.20	4.2–4.9	0.05	0.20–0.35	...	0.03	0.05	0.15–0.25	0.05	0.05	0.15	0.05	0.05	0.05
206.2	0.10	0.10	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.15–0.25	0.15–0.25	0.05	0.05	...	0.05	0.15 Rem.
206.2	...	04/23/76	Ingot	0.10	0.10	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.15–0.25	0.05	0.05	0.15	0.05	0.05	0.05
A206.2	0.05	0.07	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.15–0.25	0.15–0.25	0.05	0.05	...	0.05	0.15 Rem.
A206.2	...	04/23/76	Ingot	0.05	0.07	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.15–0.25	0.05	0.05	0.15	0.05	0.05	0.05
B206.2	...	07/07/03	Ingot	0.05	0.07	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.05	0.05	0.05	0.15	0.05	0.05	0.05
B206.2	0.05	0.07	4.2–5.0	0.20–0.50	0.20–0.35	...	0.03	0.05	0.05	0.05	0.05	...	0.05	0.15 Rem.	...
240.1	0.50	0.40	7.0–9.0	0.30–0.7	5.6–6.5	...	0.300.7	0.10	0.20	0.05	0.15 Rem.	...
242.1	0.7	0.8	3.5–4.5	0.35	1.3–1.8	0.25	1.7–2.3	0.35	0.25	0.05	0.15 Rem.	...
240.1	A240.1, A140	...	Ingot	0.50	0.40	7.0–9.0	0.30–0.7	5.6–6.5	...	0.30	0.10	0.20	...	0.05	0.15	0.05	0.05	0.05
242.2	0.6	0.6	3.5–4.5	0.10	1.3–1.8	...	1.7–2.3	0.10	0.20	0.05	0.15 Rem.	...
A242.1	0.6	0.6	3.7–4.5	0.10	1.3–1.7	0.15–0.25	1.8–2.3	0.10	0.07–0.20	0.05	0.15 Rem.	...
242.1	142	...	Ingot	0.7	0.8	3.5–4.5	0.35	1.3–1.8	0.25	1.7	0.35	0.25	...	0.05	0.15	0.05	0.05	0.05
242.2	142	...	Ingot	0.6	0.6	3.5–4.5	0.10	1.3–1.8	...	1.7	0.10	0.20	...	0.05	0.15	0.05	0.05	0.05
A242.2	0.35	0.6	3.7–4.5	0.10	1.3–1.7	0.15–0.25	1.8–2.3	0.10	0.07–0.20	0.05	0.15 Rem.	...
A242.1	A142	...	Ingot	0.6	0.6	3.7–4.5	0.10	1.3–1.7	0.15–0.25	1.8–2.3	0.10	0.07–0.20	...	0.05	0.15	0.05	0.05	0.05
A242.2	A142	...	Ingot	0.35	0.6	3.7–4.5	0.10	1.3–1.7	0.15–0.25	1.8–2.3	0.10	0.07–0.20	...	0.05	0.15	0.05	0.05	0.05
295.1	0.7–1.5	0.8	4.0–5.0	0.35	0.03	0.35	0.25	0.05	0.15 Rem.	...
295.1	195	...	Ingot	0.7–1.5	0.8	4.0–5.0	0.35	0.03	0.35	0.25	...	0.05	0.15	0.05	0.05	0.05
295.2	195	...	Ingot	0.7–1.2	0.8	4.0–5.0	0.30	0.03	0.30	0.20	...	0.05	0.15	0.05	0.05	0.05
295.2	0.7–1.2	0.8	4.0–5.0	0.30	0.03	0.30	0.20	0.05	0.15 Rem.	...
296.1	B295.1, B195	...	Ingot	2.0–3.0	0.9	4.0–5.0	0.35	0.05	...	0.35	0.50	0.25	...	0.35	0.15	0.05	0.05	0.05

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TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cr	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alu- mi- num Min- imum	... Re- main- der 0.35 Rem.	Products ^C	Registered Date
												Each	Total ^E						
296.1	2.0–3.0	0.9 ...	4.0–5.0 Ingot	0.35 2.0–3.0	0.05	...	0.35	0.50	0.25	
296.2	B295.2, B195				0.8	4.0–5.0	0.30	0.03	0.30	0.20	...	0.05	0.15	0.05 0.10 Rem.	
296.2	2.0–3.0	0.8	4.0–5.0	0.30	0.03	0.30	0.20	0.05 0.15 Rem.	...	
301.1 ^{L,M}	9.5–10.5	0.8–1.2	3.0–3.5	0.50–0.8	0.30–0.50	...	1.0–1.5	0.05	0.20	0.03 0.10 Rem.	...	
301.1 ^M	...	08/02/94	Ingot ^N	9.5–10.5	0.8–1.2	3.0–3.5	0.50–0.8	0.30–0.50	...	1.0–1.5	0.05	0.20	0.10		
302.1 ^{L,M}	9.5–10.5	0.20	2.8–3.2	...	0.8–1.2	...	1.0–1.5	0.05	0.20	0.03 0.10 Rem.	...	
303.1 ^{L,M}	9.5–10.5	0.8–1.2	0.20	0.50–0.8	0.50–0.7	0.05	0.20	0.03 0.10 Rem.	...	
302.1 ^M	...	08/02/94	Ingot ^N	9.5–10.5	0.20	2.8–3.2	...	0.8–1.2	...	1.0–1.5	0.05	0.20	...	0.03	0.10		
304.1 ^M	9.5–11.5	0.8–1.0	0.05–0.08	0.30–0.50	0.35–0.50	0.05	0.03	0.20	0.03–0.18	0.03	0.03 0.15 Rem.	...	
303.1 ^M	...	08/02/94	Ingot ^N	9.5–10.5	0.8–1.2	0.20	0.50–0.8	0.50–0.7	0.05	0.20	...	0.03	0.10		
308.1 ^M	5.0–6.0	0.8	4.0–5.0	0.50	0.10	1.0	0.25	0.50 Rem.	...	
308.1 ^M	A108	...	Ingot	5.0–6.0	0.8	4.0–5.0	0.50	0.10	1.0	0.25	0.50		
308.2 ^M	A108	...	Ingot	5.0–6.0	0.8	4.0–5.0	0.30	0.10	0.50	0.20	0.50		
308.2 ^M	5.0–6.0	0.8	4.0–5.0	0.30	0.10	0.50	0.20	0.50 Rem.	...	
318.1 ^M	...	01/29/94	Ingot	5.5–6.5	0.8	3.0–4.0	0.50	0.15–0.6	0.35	0.05	0.25	0.35	0.05	0.25	0.50 Rem.	...	
318.1 ^M	5.5–6.5	0.8	3.0–4.0	0.50	0.15–0.6	...	0.35	0.9	0.25	0.50 Rem.	...	
319.1 ^M	319, All-Cast	...	Ingot	5.5–6.5	0.8	3.0–4.0	0.50	0.10	...	0.35	1.0	0.25	0.50 Rem.	...	
319.1 ^M	5.5–6.5	0.8	3.0–4.0	0.50	0.10	...	0.35	1.0	0.25	0.50 Rem.	...	
319.2 ^M	319, All-Cast	...	Ingot	5.5–6.5	0.6	3.0–4.0	0.10	0.10	...	0.10	0.10	0.20	0.10	0.20	0.20 Rem.	...	
319.2 ^M	5.5–6.5	0.6	3.0–4.0	0.10	0.10	...	0.10	0.10	0.20	0.20 Rem.	...	
A319.1 ^M	...	08/28/70	Ingot	5.5–6.5	0.8	3.0–4.0	0.50	0.10	...	0.35	3.0	0.25	0.50		
A319.1 ^M	5.5–6.5	0.8	3.0–4.0	0.50	0.10	...	0.35	3.0	0.25	0.50 Rem.	...	
B319.1 ^M	...	10/30/84	Ingot	5.5–6.5	0.9	3.0–4.0	0.8	0.15–0.50	...	0.50	4.0	0.25	0.50		
B319.1 ^M	5.5–6.5	0.9	3.0–4.0	0.8	0.15–0.50	...	0.50	1.0	0.25	0.50 Rem.	...	

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TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sn	Others ^D		Alumnum Minimum	Registered Date	Products ^C
												Each	Total ^E			
320.1 ^M	...	04/08/82	Ingot	5.0–8.0	0.9	2.0–4.0	0.8	0.10–0.6	...	0.35	3.0	0.25	0.50	Remainder of the remainder
320.1 ^M	5.0–8.0	0.9	2.0–4.0	0.8	0.10–0.6	...	0.35	3.0	0.25	0.50 Rem.
328.1 ^M	Red-X-8	...	Ingot	7.5–8.5	0.8	1.0–2.0	0.20–0.6	0.25–0.6	0.35	0.25	4.5	0.25	0.50	Remainder of the remainder
328.1 ^M	7.5–8.5	0.8	1.0–2.0	0.20–0.6	0.25–0.6	0.35	0.25	1.5	0.25	0.50 Rem.
332.1 ^M	8.5–10.5	0.9	2.0–4.0	0.50	0.6–1.5	...	0.50	1.0	0.25	0.50 Rem.
332.2 ^M	8.5–10.0	0.6	2.0–4.0	0.10	0.9–1.3	...	0.10	0.10	0.20	0.30 Rem.
332.1 ^M	F332.1, F132	...	Ingot	8.5–10.5	0.9	2.0–4.0	0.50	0.6–1.5	...	0.50	4.0	0.25	0.50	Remainder of the remainder
333.1 ^M	8.5–10.0	0.8	3.0–4.0	0.50	0.10–0.50	...	0.50	1.0	0.25	0.50 Rem.
A333.1 ^M	8.5–10.0	0.8	3.0–4.0	0.50	0.10–0.50	...	0.50	3.0	0.25	0.50 Rem.
336.1 ^M	11.0–13.0	0.9	0.50–1.5	0.35	0.8–1.3	...	2.0–3.0	0.35	0.25	0.05 ... Rem.
336.2 ^M	11.0–13.0	0.9	0.50–1.5	0.10	0.9–1.3	...	2.0–3.0	0.10	0.20	0.05 0.15 Rem.
339.1 ^M	11.0–13.0	0.9	1.5–3.0	0.50	0.6–1.5	...	0.50–1.5	1.0	0.25	0.50 Rem.
332.2 ^M	F332.2, F132	...	Ingot	8.5–10.0	0.6	2.0–4.0	0.10	0.9–1.3	...	0.10	0.10	0.10	0.20	...	0.30	Remainder of the remainder
354.1 ^M	8.6–9.4	0.15	1.6–2.0	0.10	0.45–0.6	0.10	0.20	0.05 0.15 Rem.
354.2 ^M	8.6–9.4	0.06	1.6–2.0	0.10	0.45–0.6	0.10	0.20	0.05 0.15 Rem.
333.1 ^M	333	...	Ingot	8.0–10.0	0.8	3.0–4.0	0.50	0.10–0.50	...	0.50	4.0	0.25	0.50	Remainder of the remainder
355.1 ^M	4.5–5.5	0.50 ^I	1.0–1.5	0.50 ^I	0.45–0.6	0.25	...	0.35	0.25	0.05 0.15 Rem.
A333.1 ^M	...	08/28/70	Ingot	8.0–10.0	0.8	3.0–4.0	0.50	0.10–0.50	...	0.50	3.0	0.25	0.50	Remainder of the remainder
355.2 ^M	4.5–5.5	0.14–0.25	1.0–1.5	0.05	0.50–0.6	0.05	0.20	0.05 0.15 Rem.
336.1 ^M	DESIG. ^S A332.1, A132	...	Ingot	11.0–13.0	0.9	0.50–1.5	0.35	0.8–1.3	...	2.0–3.0	0.35	0.25	...	0.05	...	Remainder of the remainder
336.2 ^M		...	Ingot	11.0–13.0	0.9	0.50–1.5	0.10	0.9–1.3	...	2.0–3.0	0.10	0.20	...	0.05	0.15	OTHERS ^{A,E} Fe Cu Mn Mg
AA No.	Each	Total ^F														
339.1 ^M	Z332.1, Z132	...	Ingot	11.0–13.0	0.9	1.5–3.0	0.50	0.6–1.5	...	0.50–1.5	4.0	0.25	0.50	Remainder of the remainder
A355.2 ^M	4.5–5.5	0.06	1.0–1.5	0.03	0.50–0.6	0.03	0.04–0.20	0.03 0.10 Rem.

TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alu- mi- num Min- imum	Re- main- der	Products ^C	Registered Date
												Each	Total ^E					
354.1 ^M	354	...	Ingot	8.6–9.4	0.15	1.6–2.0	0.10	0.45–0.6	0.10	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
C354.1 ^M	4.5–5.5	0.15	07/21/97	1.0–1.5	0.10	0.45–0.6	0.06	1.6–2.0	...	0.10	0.45–0.6	0.20	
354.2 ^M	354	...	Ingot	8.6–9.4	0.15	1.6–2.0	0.10	0.45–0.6	0.10	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
355.1 ^M	355	...	Ingot	4.5–5.5	0.50 ^O	1.0–1.5	0.50 ^O	0.45–0.6	0.25	...	0.35	0.25	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
355.2 ^M	355	...	Ingot	4.5–5.5	0.14–0.25	1.0–1.5	0.05	0.50–0.6	0.05	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
C355.2 ^M	4.5–5.5	0.13	1.0–1.5	0.05	0.50–0.6	0.05	0.20	0.05 0.15 Rem.
A355.2 ^M	...	09/17/84	Ingot	4.5–5.5	0.06	1.0–1.5	0.03	0.50–0.6	0.03	0.04–0.20	...	0.03	0.10	Remainder	0.05 0.15 Rem.	
G355.1 ^M	...	06/04/74	Ingot	4.5–5.5	0.15	1.0–1.5	0.10	0.45–0.6	0.10	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
356.1 ^M	6.5–7.5	0.50 ^I	0.25	0.35 ^I	0.25–0.45	0.35	0.25	0.05 0.15 Rem.
G355.2 ^M	G355	...	Ingot	4.5–5.5	0.13	1.0–1.5	0.05	0.50–0.6	0.05	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
356.2 ^M	6.5–7.5	0.13–0.25	0.10	0.05	0.30–0.45	0.05	0.20	0.05 0.15 Rem.
356.1 ^M	356	...	Ingot	6.5–7.5	0.50 ^O	0.25	0.35 ^O	0.25–0.45	0.35	0.25	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
356.2 ^M	356	...	Ingot	6.5–7.5	0.13–0.25	0.10	0.05	0.30–0.45	0.05	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
A356.1 ^M	...	06/04/74	Ingot	6.5–7.5	0.15	0.20	0.10	0.30–0.45	0.10	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
A356.1 ^M	6.5–7.5	0.15	0.20	0.10	0.30–0.45	6.5–7.5	...	0.10	0.20	0.05 0.15 Rem.
A356.2 ^M	A356	...	Ingot	6.5–7.5	0.12	0.10	0.05	0.30–0.45	0.05	0.20	...	0.05	0.15	Remainder	0.05 0.15 Rem.	
A356.2 ^M	6.5–7.5	0.12	0.10	0.05	0.30–0.45	0.05	0.20	0.05 0.15 Rem.
B356.2 ^M	6.5–7.5	0.06	0.03	0.03	0.30–0.45	0.03	0.04–0.20	0.03 0.10 Rem.
C356.2 ^M	6.5–7.5	0.04	0.03	0.03	0.30–0.45	0.03	0.04–0.20	0.03 0.10 Rem.
F356.2 ^M	6.5–7.5	0.12	0.10	0.05	0.17–0.25	0.05	0.04–0.20	0.05 0.15 Rem.
357.1 ^M	6.5–7.5	0.12	0.05	0.03	0.45–0.6	0.05	0.20	0.05 0.15 Rem.
A357.2 ^M	6.5–7.5	0.12	0.10	0.05	0.45–0.7	0.05	0.04–0.20	...	0.04–0.07	0.03 0.10 Rem.
B356.2 ^M	...	09/17/84	Ingot	6.5–7.5	0.06	0.03	0.03	0.30–0.45	0.03	0.04–0.20	...	0.03	0.10	Remainder	0.03 0.10 Rem.	

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TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alum- num Min- imum	0.03	0.10	Rem.	Registered Date	Products ^C		
												Each	Total ^E									
B357.2 ^M	6.5–7.5	0.06	0.03	0.03	0.45–0.6	0.03	0.04–0.20	0.03	0.10	Rem.	
C356.2 ^M	...	05/30/85	Ingot	6.5–7.5	0.04	0.03	0.03	0.30–0.45	0.03	0.04–0.20	...	0.03	0.03	0.10	0.10	0.10	0.10	0.10	0.10	
F356.2 ^M	...	10/20/74	Ingot	6.5–7.5	0.12	0.10	0.05	0.17–0.25	0.05	0.04–0.20	...	0.05	0.05	0.15	0.15	0.15	0.15	0.15	0.15	
357.1 ^M	357	...	Ingot	6.5–7.5	0.12	0.05	0.03	0.45–0.6	0.05	0.20	...	0.05	0.05	0.15	0.15	0.15	0.15	0.15	0.15	
A357.2 ^M	A357	...	Ingot	6.5–7.5	0.12	0.10	0.05	0.45–0.7	0.05	0.04–0.20	...	0.03 ^P	0.03 ^P	0.10	0.10	0.10	0.10	0.10	0.10	
B357.2 ^M	...	09/17/84	Ingot	6.5–7.5	0.06	0.03	0.03	0.45–0.6	0.03	0.04–0.20	...	0.03	0.03	0.10	0.10	0.10	0.10	0.10	0.10	
C357.2 ^M	6.5–7.5	0.06	0.03	0.03	0.50–0.7	0.03	0.04–0.20	0.40–0.07	0.03	0.10	Rem.	...	
E357.1 ^M	6.5–7.5	0.07	...	0.10	0.6–0.7	0.002	0.05	0.15	Rem.	...	
G357.2 ^M	...	09/17/84	Ingot	6.5–7.5	0.06	0.03	0.03	0.50–0.7	0.03	0.04–0.20	...	0.03 ^P	0.03 ^P	0.10	0.10	0.10	0.10	0.10	0.10	
E357.2 ^M	6.5–7.5	0.07	...	0.10	0.6–0.7	0.10–0.20	...	0.0003	0.05	0.15	Rem.	...	
E357.1 ^M	...	06/06/04	Ingot	6.5–7.5	0.07	...	0.10	0.6–0.7	0.10–0.20	...	0.10–0.20	...	0.05 ^R	0.05 ^R	0.15	0.15	0.15	0.15	0.15	0.15
E357.2 ^M	...	06/06/04	Ingot	6.5–7.5	0.07	...	0.10	0.6–0.7	0.10–0.20	...	0.10–0.20	...	0.05 ^R	0.05 ^R	0.15	0.15	0.15	0.15	0.15	0.15
F357.1 ^M	6.5–7.5	0.07	0.20	0.10	0.45–0.7	0.10	0.04–0.20	...	0.002	0.05	0.15	Rem.	...	
F357.1 ^M	...	06/06/04	Ingot	6.5–7.5	0.07	0.20	0.10	0.45–0.7	0.10	0.04–0.20	...	0.04–0.20	...	0.05 ^R	0.05 ^R	0.15	0.15	0.15	0.15	
F357.2 ^M	6.5–7.5	0.07	0.20	0.10	0.45–0.7	0.07	...	0.10	0.04–0.20	...	0.0003	0.05	0.15	Rem.	...	
F357.2 ^M	...	06/06/04	Ingot	6.5–7.5	0.07	0.20	0.10	0.45–0.7	0.10	0.04–0.20	...	0.04–0.20	...	0.05 ^R	0.05 ^R	0.15	0.15	0.15	0.15	
358.2 ^M	7.6–8.6	0.20	0.10	0.10	0.45–0.6	0.05	...	0.10	0.12–0.20	...	0.15–0.30	...	0.15–0.30	0.05	0.15	Rem.	...
358.2 ^M	B358.2, Tens-50	...	Ingot	7.6–8.6	0.20	0.10	0.10	0.45–0.6	0.05	...	0.10	0.12–0.20	...	0.12–0.20	...	0.05 ^S	0.05 ^S	0.15	0.15	0.15	0.15	
359.2 ^M	359	...	Ingot	8.5–9.5	0.12	0.10	0.10	0.55–0.7	0.10	0.20	...	0.05	0.15	0.15	0.15	0.15	0.15	0.15	0.15	

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TABLE 1—Continued

Designation TABLE 1 Continued

AA No.	Former	Si	Fe	Cr	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alum- num Min- imum	0.05	0.15	Rem.	Products ^C	Registered Date
												Each	Total ^E							
359.2 ^M	8.5–9.5	0.12	0.10	0.10	0.55–0.7	0.10	0.20	
A359.1 ^M	...	08/02/94	Ingot ^N	8.5–9.5	0.20	0.20	0.10	0.45–0.6	0.05	0.20	...	0.03	0.10	
A359.1 ^{L,M}	8.5–9.5	0.20	0.20	0.10	0.45–0.6	0.05	0.20	0.03 0.10 Rem.	
360.2 ^M	360	...	Ingot	9.0–10.0	0.7–1.1	0.10	0.10	0.45–0.6	...	0.10	0.10	0.10	0.10	0.10	0.20	0.20	0.20	0.20 Rem.		
360.2 ^M	9.0–10.0	0.7–1.1	0.10	0.10	0.45–0.6	...	0.10	0.10	0.10		
A360.1 ^{T,M}	A360	...	Ingot	9.0–10.0	1.0	0.6	0.35	0.45–0.6	...	0.50	0.40	...	0.15	...	0.25	0.25	0.25 Rem.			
A360.1 ^{J,M}	9.0–10.0	1.0	0.6	0.35	0.45–0.6	...	0.50	0.40	0.15	0.25 Rem.		
A360.2 ^M	A360	...	Ingot	9.0–10.0	0.6	0.10	0.05	0.45–0.6	0.05	0.05	0.15	0.15	0.15 Rem.			
A360.2 ^M	9.0–10.0	0.6	0.10	0.05	0.45–0.6	...	0.05	0.05 0.15 Rem.		
361.1 ^M	...	06/30/78	Ingot	9.5–10.5	0.8	0.50	0.25	0.45–0.6	0.20–0.30	0.20–0.30	0.40	0.20	0.10	0.05	0.15	0.15	0.15 Rem.			
361.1 ^M	9.5–10.5	0.8	0.50	0.25	0.45–0.6	0.20–0.30	0.20–0.30	0.40	0.20	0.05 0.15 Rem.		
362.1 ^N	10.5–11.5	0.30	0.20	0.25–0.35	0.6–0.7	...	0.10	0.10	0.20	0.05 0.15 Rem.		
363.1 ^M	363	01/16/70	Ingot	4.5–6.0	0.8	2.5–3.5	...	0.20–0.40	0.20–0.40	0.25	3.0–4.5	0.20	0.25	0.30	0.30	0.30 Rem.				
363.1 ^M	4.5–6.0	0.8	2.5–3.5	...	0.20–0.40	0.25–0.50	0.05	0.25	0.30–4.5	0.20	...	0.25	0.25	0.25	0.25	0.25 Mn+Cr	0.30 Rem.			
364.2 ^M	7.5–9.5	0.7–1.1	0.20	0.10	0.25–0.40	0.25–0.50	0.05	0.15	0.15	0.02–0.04	0.02–0.04	0.15	0.15	0.15	0.15	0.15	0.05 0.15 Rem.			
364.2 ^M	364	...	Ingot	7.5–9.5	0.7–1.1	0.20	0.10	0.25–0.40	0.25–0.50	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15 Rem.			
365.1 ^N	9.5–11.5	0.12	0.03	0.50–0.8	0.15–0.50	0.07	0.04–0.15	0.03 0.10 Rem.		
365.1 ^M	Silafont-36	01/05/96	Ingot	9.5–11.5	0.12	0.03	0.50–0.8	0.15–0.50	0.07	0.04–0.15	...	0.03 ^X	0.10	0.10	0.10	0.10 Rem.		
A365.1 ^M	Aural-2	10/17/08	Ingot	9.5–11.5	0.15–0.20	0.02	0.30–0.6	0.15–0.6	0.03	0.10	...	0.05 ^Y	0.15	0.15	0.15 Rem.			
A365.1 ^N	9.5–11.5	0.15–0.20	0.02	0.30–0.6	0.15–0.6	0.03	0.10	0.05 0.15 Rem.			
366.1 ^M	...	03/27/03	Ingot ^Z	6.5–7.5	0.12	0.05	0.03	0.6–1.2	0.05	0.20	...	0.05	0.15	0.15	0.15 Rem.			
366.1 ^{M,O}	6.5–7.5	0.12	0.05	0.03	0.6–1.2	0.05	0.20	0.05 0.15 Rem.			
367.1 ^M	Mercalloy-367	10/01/07	Ingot	8.5–9.5	0.20	0.25	0.25–0.35	0.35–0.50	0.10	0.20	...	0.05	0.15	0.15	0.15 Rem.			

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TABLE 1—Continued

AA No.	Former	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sn	Others ^D		Alumnum Minimum	Registered Date	Products ^C			
												Designation TABLE 1 Continued, %							
												Each	Total ^E						
367.1 ^N	8.5–9.5	0.20	0.25	0.25–0.35	0.35–0.50	0.10	0.20	0.05 0.15 Rem.			
Mercalley 366	10/01/07	Ingot	8.5–9.5	0.20	0.25	0.25–0.35	0.15–0.30	0.10	0.20	0.05	0.15	Remainder			
368.1 ^M	8.5–9.5	0.20	0.25	0.25–0.35	0.15–0.30	0.10	0.20	0.05 0.15 Rem.			
368.1 ^N	8.5–9.5	0.20	0.25	0.25–0.35	0.15–0.30	0.10	0.20	0.05 0.15 Rem.			
369.1 ^M	Special K-9	04/04/78	Ingot	11.0–12.0	1.0	0.50	0.35	0.30–0.45	0.30–0.40	0.05	0.9	0.10	0.05	0.15	Remainder		
369.1 ^M	11.0–12.0	1.0	0.50	0.35	0.30–0.45	0.30–0.40	0.05	0.9	0.10	0.05 0.15 Rem.			
380.2 ^M	7.5–9.5	0.7–1.1	3.0–4.0	0.10	0.10	...	0.10	0.10	0.10	0.10	0.20 Rem.			
A380.1 ^{J,M}	7.5–9.5	1.0	3.0–4.0	0.50	0.10	...	0.50	2.9	0.35	0.50 Rem.			
380.2 ^M	A380	...	Ingot	7.5–9.5	0.7–1.1	3.0–4.0	0.10	0.10	0.10	0.10	0.10	0.10	0.10	...	0.20	Remainder			
A380.2 ^M	7.5–9.5	0.6	3.0–4.0	0.10	0.10	...	0.10	0.10	0.10	0.10	0.10	0.10	0.10	...	0.05 0.15 Rem.				
B380.1 ^M	7.5–9.5	1.0	3.0–4.0	0.50	0.10	...	0.50	0.9	0.35	0.50 Rem.			
A380.1 ^{T,M}	A380	...	Ingot	7.5–9.5	1.0	3.0–4.0	0.50	0.10	0.10	0.50	2.9	...	0.35	...	0.50	Remainder			
C380.1 ^M	7.5–9.5	1.0	3.0–4.0	0.50	0.15–0.30	...	0.50	2.9	0.35	0.50 Rem.			
A380.2 ^M	A380	...	Ingot	7.5–9.5	0.6	3.0–4.0	0.10	0.10	0.10	0.10	0.10	0.10	0.05	...	0.15	Remainder			
ASTM B179-17 https://standards.iec.ch/catalog/standards/sist/cd61e55d-4be8-5-7109bb41fa10/astm-b179-1																			
B380.1 ^M	A380	...	Ingot	7.5–9.5	1.0	3.0–4.0	0.50	0.10	0.50	0.50	0.9	...	0.35	...	0.50	Remainder			
D380.1 ^M	7.5–9.5	1.0	3.0–4.0	0.50	0.15–0.30	...	0.50	0.50	0.9	0.35	0.50 Rem.			
C380.1 ^M	...	01/29/94	Ingot	7.5–9.5	1.0	3.0–4.0	0.50	0.15–0.30	...	0.50	2.9	...	0.35	...	0.50	Remainder			
E380.1 ^M	7.5–9.5	1.0	3.0–4.0	0.50	0.30	...	0.50	2.9	0.35	0.50 Rem.			
D380.1 ^M	...	01/29/94	Ingot	7.5–9.5	1.0	3.0–4.0	0.50	0.15–0.30	...	0.50	0.90	...	0.35	...	0.50	Remainder			
E380.1 ^M	...	10/12/06	Ingot	7.5–9.5	1.0	3.0–4.0	0.50	0.30	...	0.50	2.9	...	0.35	...	0.50	Remainder			
381.2 ^M	...	06/12/97	Ingot	9.0–10.0	0.7–1.0	3.0–4.0	0.50	0.13	0.15	0.50	0.15	0.50	0.20	0.15	...	0.50	Remainder		
381.2 ^M	9.0–10.0	0.7–1.0	3.0–4.0	0.50	0.13	0.15	0.50	2.9	0.20	0.15	0.15	...	0.15 Sb	0.50 Rem.			
383.1 ^M	9.5–11.5	1.0	2.0–3.0	0.50	0.10	...	0.30	2.9	0.15	0.15	...	0.50 Rem.			
383.2 ^M	9.5–11.5	0.6–1.0	2.0–3.0	0.10	0.10	...	0.10	0.10	0.10	0.10	0.10	...	0.20 Rem.			

TABLE 1—Continued

Designation TABLE 1 Continued

AA-No.	Former	Si	Fe	Cr	Mn	Mg	Cr	Ni	Zn	Ti	Sn			Others ^D	Alumini- num Min- imum	Re- main- der	Products ^C	Registered Date		
												Each	Total ^E							
383.1 ^M	Ingot	9.5-11.5	1.0	2.0-3.0	0.50	0.10	...	0.30	2.9	...	0.15	...	0.50	...	0.50	Rem.		
A383.1 ^M	9.5-11.5	1.0	2.0-3.0	0.50	0.15-0.30	...	0.30	2.9	0.15	0.50	Rem.	
B383.1 ^M	9.5-11.5	1.0	2.0-3.0	0.50	0.30	...	0.30	2.9	0.15	0.50	Rem.	
384.1 ^M	10.5-12.0	1.0	3.0-4.5	0.50	0.10	...	0.50	2.9	0.35	0.50	Rem.	
383.2 ^M	Ingot	9.5-11.5	0.6-1.0	2.0-3.0	0.10	0.10	...	0.10	0.10	...	0.10	...	0.20	...	0.20	Rem.		
A384.2 ^M	10.5-12.0	0.6-1.0	3.0-4.5	0.10	0.10	...	0.10	0.10	0.10	0.20	Rem.	
A384.1 ^M	10.5-12.0	1.0	3.0-4.5	0.50	0.10	...	0.50	0.9	0.35	0.50	Rem.	
A383.1 ^M	...	01/29/91	Ingot	9.5-11.5	1.0	2.0-3.0	0.50	0.15-0.30	...	0.30	2.9	...	0.15	...	0.50	...	0.50	Rem.		
B384.1 ^M	10.5-12.0	1.0	3.0-4.5	0.50	0.15-0.30	...	0.50	0.9	0.35	0.50	Rem.	
C384.1 ^M	10.5-12.0	1.0	3.0-4.5	0.50	0.15-0.30	...	0.50	2.9	0.35	0.50	Rem.	
390.2 ^M	16.0-18.0	0.6-1.0	4.0-5.0	0.10	0.50-0.65 ^H	...	0.10	0.10	0.20	0.10	0.20	Rem.
B383.1 ^M	...	10/12/06	Ingot	9.5-11.5	1.0	2.0-3.0	0.50	0.30	...	0.30	2.9	...	0.15	...	0.50	...	0.50	Rem.		
A390.1 ^M	16.0-18.0	0.40	4.0-5.0	0.10	0.50-0.65 ^H	...	0.10	0.10	0.20	0.10	0.20	Rem.
384.1 ^M	384	...	Ingot	10.5-12.0	1.0	3.0-4.5	0.50	0.10	...	0.50	2.9	...	0.35	...	0.50	...	0.50	Rem.		
384.2 ^M	384	...	Ingot	10.5-12.0	0.6-1.0	3.0-4.5	0.10	0.10	...	0.10	0.10	...	0.10	...	0.20	...	0.20	Rem.		
B390.1 ^M	16.0-18.0	1.0	4.0-5.0	0.50	0.50-0.65 ^H	...	0.10	1.4	0.20	0.10	0.20	Rem.
A384.1 ^M	384	...	Ingot	10.5-12.0	1.0	3.0-4.5	0.50	0.10	...	0.50	0.9	...	0.35	...	0.50	...	0.50	Rem.		
391.1 ^M	18.0-20.0	0.9	0.20	0.30	0.45-0.7	0.10	0.20	0.10	0.20	Rem.
B384.1 ^M	...	01/29/91	Ingot	10.5-12.0	1.0	3.0-4.5	0.50	0.15-0.30	...	0.50	0.9	...	0.35	...	0.50	...	0.50	Rem.		
C384.1 ^M	...	01/29/91	Ingot	10.5-12.0	1.0	3.0-4.5	0.50	0.15-0.30	...	0.50	2.9	...	0.35	...	0.50	...	0.50	Rem.		
390.2 ^M	390	...	Ingot	16.0-18.0	0.6-1.0	4.0-5.0	0.10	0.50-0.65 ^{AC}	0.10	0.20	...	0.10	0.20	...	0.20	...	Rem.	
A391.1 ^M	18.0-20.0	0.50	0.20	0.30 ^G	0.45-0.7	0.10	0.20	0.10	0.20	Rem.
A390.1 ^M	A390	...	Ingot	16.0-18.0	0.40	4.0-5.0	0.10	0.50-0.65 ^{AC}	0.10	0.20	...	0.10	0.20	...	0.20	...	Rem.	