



Designation: **A662/A662M—12** **A662/A662M – 17**

## Standard Specification for Pressure Vessel Plates, Carbon-Manganese-Silicon Steel, for Moderate and Lower Temperature Service<sup>1</sup>

This standard is issued under the fixed designation A662/A662M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope\*

1.1 This specification<sup>2</sup> covers three grades of carbon-manganese-silicon steel plates intended primarily for service in welded pressure vessels where improved low temperature notch toughness is important.

1.2 The maximum thickness of plates is limited only by the capacity of the composition to meet the specified mechanical property requirements; however, current practice normally limits the maximum thickness of plates furnished under this specification to 2 in. [50 mm]. requirements.

1.3 Grades A, B, and C comply substantially with the requirements of ISO Pressure Vessel Steels P9, P15, and P18, respectively.

1.3 For plates produced from coil and furnished without heat treatment or with stress relieving only, the additional requirements, including additional testing requirements and the reporting of additional test results, of Specification **A20/A20M** apply.

1.4 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>3</sup>

**A20/A20M** Specification for General Requirements for Steel Plates for Pressure Vessels

**A435/A435M** Specification for Straight-Beam Ultrasonic Examination of Steel Plates

**A577/A577M** Specification for Ultrasonic Angle-Beam Examination of Steel Plates

**A578/A578M** Specification for Straight-Beam Ultrasonic Examination of Rolled Steel Plates for Special Applications

### 3. General Requirements and Ordering Information

3.1 Material supplied to this material specification shall conform to Specification **A20/A20M**. These requirements outline the testing and retesting methods and procedures, permitted variations in dimensions, and mass, quality and repair of defects, marking, loading, and ordering information.

3.2 In addition to the basic requirements of this specification, certain supplementary requirements are available when additional control, testing, or examination is required to meet end use requirements. The purchaser is referred to the listed supplementary requirements in this specification and to the detailed requirements in Specification **A20/A20M**.

3.3 Coils are excluded from qualification to this specification until they are processed into finished plates. Plates produced from coil means plates that have been cut to individual lengths from coil. The processor directly controls, or is responsible for, the operations involved in the processing of coils into finished plates. Such operations include decoiling, leveling, cutting to length, testing, inspection, conditioning, heat treatment (if applicable), packaging, marking, loading for shipment, and certification.

<sup>1</sup> This specification is under the jurisdiction of Committee **A01** on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee **A01.11** on Steel Plates for Boilers and Pressure Vessels.

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<sup>2</sup> For ASME Boiler and Pressure Vessel Code applications, see related Specification SA-662/SA-662M in Section II of that Code.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

\*A Summary of Changes section appears at the end of this standard

NOTE 1—For plates produced from coil and furnished without heat treatment or with stress relieving only, three test results are reported for each qualifying coil. Additional requirements regarding plates from coil are described in Specification [A20/A20M](#).

3.4 If the requirements of this specification are in conflict with the requirements of Specification [A20/A20M](#), the requirements of this specification shall prevail.

#### 4. Manufacture

4.1 *Steelmaking Practice*—The steel shall be killed and shall conform to the fine austenitic grain size requirement of Specification [A20/A20M](#).

#### 5. Heat Treatment

5.1 All plates of Grade A and plates of Grades B and C over 1½ in. [40 mm] in thickness shall be normalized.

5.2 Plates of Grades B and C, 1½ in. [40 mm] and under in thickness, are normally supplied in the as-rolled condition. The plates may be ordered normalized or stress relieved, or both.

#### 6. Chemical Requirements

6.1 The steel shall conform to the requirements as to chemical composition given in [Table 1](#) unless otherwise modified in accordance with Supplementary Requirement S17, Vacuum Carbon-Deoxidized Steel, in Specification [A20/A20M](#).

#### 7. Mechanical Requirements

7.1 *Tension Test Requirements*—The plates, as represented by the tension test specimens, shall conform to the requirements given in [Table 2](#).

#### 8. Keywords

8.1 carbon steel; carbon steel plate; pressure containing parts; pressure vessel steels; steel plates for pressure vessels

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**TABLE 1 Chemical Requirements**

Element	Composition, %					
	Grade A		Grade B		Grade C	
	Heat Analysis	Product Analysis	Heat Analysis	Product Analysis	Heat Analysis	Product Analysis
Carbon, max	0.14	0.17	0.19	0.22	0.20	0.24
Manganese	0.90–1.35	0.84–1.46	0.85–1.50	0.79–1.62	1.00–1.60	0.92–1.72
Phosphorus, max	0.025	0.025	0.025	0.025	0.025	0.025
Sulfur, max	0.025	0.025	0.025	0.025	0.025	0.025
Silicon	0.15–0.40	0.13–0.45	0.15–0.40	0.13–0.45	0.15–0.50	0.13–0.55