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# Standard Performance Specification for Flame Resistant and Arc Rated Textile Materials for Wearing Apparel for Use by Electrical Workers Exposed to Momentary Electric Arc and Related Thermal Hazards<sup>1</sup>

This standard is issued under the fixed designation F1506; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

## 1. Scope

1.1 This performance specification identifies minimum flame resistance, construction, durability, and labeling requirements of textiles and subassemblies used in the manufacture of protective clothing worn by electrical workers to protect against exposure to momentary electric arc flash and related thermal hazards.

1.1.1 This performance specification does not address coated or laminated fabrics commonly used for rainwear applications in an arc hazard environment.

1.2 This performance specification defines minimum garment manufacturing and labeling requirements to allow users to select garments with appropriate electric arc ratings for protection from their determined electric arc flash hazard environment.

1.2.1 A prior determination of the electric arc flash hazard environment is required in order to select appropriate protective garments. This prior determination is outside the scope of this specification.

1.2.2 The care and maintenance requirements for electric arc flash protective garments are outside the scope of this standard.

1.3 *This standard should be used to evaluate and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions. It should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions.*

1.3.1 The results of this evaluation may be used as elements of a fire-risk assessment that takes into account all of the factors that are pertinent to an assessment of the fire hazard of a particular end use.

1.4 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.5 The following precautionary caveat pertains only to the test methods portion, Section 7, of this performance specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[D123 Terminology Relating to Textiles](#)

[D434 Test Method for Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam](#) (Withdrawn 2003)<sup>3</sup>

[D1424 Test Method for Tearing Strength of Fabrics by Falling-Pendulum \(Elmendorf-Type\) Apparatus](#)

[D2262 Test Method for Tearing Strength of Woven Fabrics by the Tongue \(Single Rip\) Method \(Constant-Rate-of-Travel Tensile Testing Machine\)](#) (Withdrawn 1995)<sup>3</sup>

[D2724 Test Methods for Bonded, Fused, and Laminated Apparel Fabrics](#)

<sup>1</sup> This performance specification is under the jurisdiction of ASTM Committee F18 on Electrical Protective Equipment for Workers and is the direct responsibility of Subcommittee F18.65 on Wearing Apparel.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

- D3786 Test Method for Bursting Strength of Textile Fabrics—Diaphragm Bursting Strength Tester Method
- D5034 Test Method for Breaking Strength and Elongation of Textile Fabrics (Grab Test)
- D6413 Test Method for Flame Resistance of Textiles (Vertical Test)
- F1449 Guide for Industrial Laundering of Flame, Thermal, and Arc Resistant Clothing
- F1959/F1959M Test Method for Determining the Arc Rating of Materials for Clothing
- 2.2 AATCC Test Methods:<sup>4</sup>
  - Method 61 Colorfastness to Washing, Domestic and Laundering, Commercial: Accelerated
  - Method 132 Colorfastness to Dry-Cleaning
  - Method 135 Dimensional Changes Automatic Home Laundering of Woven and Knitted Fabrics
  - Method 158 Dimensional Changes on Drycleaning in Perchloroethylene: Machine Method
- 2.3 Federal Standard:<sup>5</sup>
  - Test Method 191A, 1534

### 3. Terminology

- 3.1 *Definitions*—For definitions of textile terms used in this performance specification, refer to Terminology **D123**.
- 3.2 *Definitions of Terms Specific to This Standard:*
  - 3.2.1 *afterflame, n*—persistent flaming of a material after the ignition source has been removed.

- 3.2.1.1 *Discussion*—

In arc testing, a visible flaming on or near a test specimen which persists after the arc exposure has ended. The afterflame ceases when flaming is no longer visible.

- 3.2.2 *afterflame time, n*—the length of time for which a material continues to flame after the ignition source has been removed.

- 3.2.2.1 *Discussion*—

In arc testing, the length of time for which a specimen continues to exhibit visible flaming as determined by a time display video recording of the specimen during arc testing.

- 3.2.3 *arc rating, n*—value attributed to materials that describes their performance to exposure to an electrical arc discharge.

- 3.2.3.1 *Discussion*—

The arc rating is expressed in cal/cm<sup>2</sup> and is derived from the determined value of ATPV or E<sub>BT</sub> (should a material system exhibit a breakopen response below the ATPV value).

- 3.2.4 *arc thermal performance value (ATPV), n*—in arc testing, the incident energy on a material or a multilayer system of materials that results in a 50 % probability that sufficient heat transfer through the tested specimen is predicted to cause the onset of a second-degree skin burn injury based on the Stoll<sup>6</sup> curve, kW/m<sup>2</sup>(cal/cm<sup>2</sup>).

- 3.2.5 *basic protection level*—the level of protection provided by flame-resistant materials that do not continue to burn after exposure to and removal of a source of ignition (see 7.6).

- 3.2.6 *basic protection level wearing apparel*—clothing intended for continuous wear for work activities in designated locations in which exposure to momentary electric arc and related radiant heat and open-flame sources is possible.

- 3.2.7 *breakopen threshold energy (E<sub>BT</sub>), n*—the incident energy on a material or material system that results in a 50 % probability of breakopen.

- 3.2.7.1 *Discussion*—

This is the value in J/cm<sup>2</sup> (cal/cm<sup>2</sup>) determined by use of logistic regression analysis representing the energy at which breakopen of the layer occurred.

- 3.2.8 *design test, n*—for arc and flame resistant textile materials, one made on a sample treated as representative of an industrial product; these tests will not generally be repeated in quantity production.

<sup>4</sup> AATCC Technical Manual, available from American Association of Textile Chemists and Colorists, PO Box 12215, Research Triangle Park, NC 27709-2215.

<sup>5</sup> Available from Standardization Documents Order Desk, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

<sup>6</sup> Derived from: Stoll, A. M., and Chianta, M. A., "Method and Rating System for Evaluations of Thermal Protection," *Aerospace Medicine*, Vol 40, 1969, pp. 1232-1238 and Stoll, A. M., and Chianta, M. A., "Heat Transfer through Fabrics as Related to Thermal Injury," *Transactions—New York Academy of Sciences*, Vol 33(7) , Nov. 1971, pp. 649-670.

### 3.2.8.1 Discussion—

Perform the design test only when a new or modified textile material, that is, fabric, is used to manufacture apparel. A modification in the fabric could be, but is not limited to, any of the following: the supplier, composition, weave type, weight, or dyeing and finishing process.

3.2.9 *fabric identifier, n—for electric arc protective clothing*, a unique indicator used to directly associate a specific flame resistant fabric and its manufacturing and performance information.

### 3.2.9.1 Discussion—

As related to electric arc protective clothing, fabric manufacturing information includes, but is not limited to the materials of construction (for example, fibers and the chemical treatment system if used), fabric design (for example, weave, knit, or nonwoven structure information, nominal basis weight and thickness, dyeing information if required, and flame resistant chemical treatment specifics if required), and Fabric Producer information. Fabric performance information includes, but is not limited to the fabric performance testing results for the performance specification requirements noted within this standard.

3.2.10 *fabric producer, n—for electric arc protective clothing*, the manufacturer(s) who produce and/or are responsible for the quality assurance testing and electric arc rating of a finished fabric used in garment construction.

### 3.2.10.1 Discussion—

As related to electric arc protective clothing, an arc protective finished fabric is comprised of any or all of the following: (1) a planar woven, knit, or nonwoven structure produced from fibers and/or yarns, (2) is colored (dyed, pigmented, or otherwise meeting a garment manufacturer specification), and (3) is treated with flame retardant chemicals where required to meet the flame resistance requirements identified in this standard.

3.2.11 *findings*—miscellaneous fabrics in garments such as zipper tapes, linings, pockets, waistbands, and facings.

3.2.12 *garment tracking and identification code, n—for electric arc protective clothing*, a unique identifier or code used to directly associate a specific flame resistant garment of single or multilayer construction and its manufacturing and performance information.

### 3.2.12.1 Discussion—

As related to electric arc protective clothing, garment manufacturing information includes, but is not limited to the materials of construction (sewing thread, fabrics, fasteners, closures, and associated hardware), fabric information utilized in garment design (for example, single and multilayer Fabric Producer information and fabric lot information), garment design information (for example, fabric layering information for multi-layer systems), and garment design information (for example, garment assembly facility identifier and identification number, lot number, or serial number). Garment performance information includes, but is not limited to the overall fabric system performance testing results for the performance specification requirements noted within this standard (for single or multilayer garment systems).

3.2.13 *momentary electric arc*—a discharge of electricity through a gaseous media, normally characterized by a voltage drop in the immediate vicinity of the electrodes, approximately equal to the ionization potential of the gaseous media.

3.2.14 *radiant heat*—heat communicated by energy propagated through space and transmitted by electromagnetic waves.

3.2.15 *thermal hazard*—the heat energy sufficient to cause burn injury to human tissue subjected to a momentary electric arc.

3.2.16 *user*—the employer or entity purchasing the equipment to be utilized by workers for their protection; in the absence of such an employer or entity, the individual purchasing and utilizing the protective equipment.

## 4. Significance and Use

4.1 This performance specification provides performance properties for textile materials used in wearing apparel that represent initial minimum requirements for basic protection levels.

4.1.1 The performance properties have been selected based on materials in use and take into consideration durability requirements for specific apparel.

4.2 Work practices vary from user to user depending upon many factors. These may include, but are not limited to, operating system voltages, construction design, work procedure or techniques, and weather conditions. Therefore, except for the restrictions set forth in this performance specification because of design limitations, the use and maintenance of this equipment is beyond the scope of this performance specification.

4.2.1 It is common practice and the responsibility of the user of this type of protective equipment to prepare complete instructions and regulations to govern in detail the correct and safe use of such equipment.

## 5. Materials and Manufacture

5.1 Material tests shall be performed on textile materials as they are delivered to the clothing manufacturer.

5.1.1 Material tests may be performed on samples taken from finished garments.

5.2 Lot size for the initial (without laundering) flammability test shall be 4572 m (5000 yd) of manufactured fabric or the manufactured yardage, whichever is less. One sample of 1.0 m shall be taken from each lot.

5.3 Lot size for all other tests except design tests shall be 45 720 m (50 000 yd) or at least every three months, whichever is more frequent. One sample of 4.0 m shall be taken from each lot.

5.4 Design tests shall be run on the original and when changes are made to flame resistant textile materials, for example, fiber type, yarn type, weaving style, fabric weight, dyeing, or finishing procedure.

## 6. Requirements

6.1 Thread, findings, and closures used in garment construction shall not contribute to the severity of injuries to the wearer in the event of a momentary electric arc and related thermal exposure.

6.1.1 Sewing thread utilized in the construction of garments shall be made of an inherently flame-resistant fiber and shall not melt when tested at a temperature of 260°C (500°F) in accordance with Federal Test Method Standard 191A, 1534.

6.1.2 When fasteners or closures, for example, zippers, snaps, or buttons, or a combination thereof, are used in a manner in which they are in contact with the skin, they can increase heat transfer and burn injury due to heat conduction or melting onto the skin. Fasteners or closures that are used in this manner shall be covered with a layer of material between the fastener or closure and the skin. The material used for this purpose shall meet the requirements of this performance specification.

6.2 The properties of materials for basic protection level wearing apparel shall conform to the specifications in Table 1, Table 2 and Table 3 when evaluated in accordance with Section 7.

NOTE 1—Physical characteristic tests and values in Section 7 and Table 1 and Table 2 are based on experience from woven and knit fabrics currently in use and may not be applicable to other fabric types.

NOTE 2—Characteristics (for example, clothing ensembles, design, and laundry maintenance) of protective garments for basic protection level wearing apparel should be guided by the information contained in Appendix X1.

6.3 All repairs and alterations to arc and flame-resistant garments shall be performed compliant to the requirements in this specification. Repairs to critical seams shall be made with flame-resistant thread that meets the requirements of 6.1.1.

6.3.1 Patches added to the clothing to repair any rip smaller than ½ in.<sup>2</sup> shall be made with FR fabric and FR thread (if sewn).

6.3.2 Patches added to the clothing to repair any rip larger than ½ in.<sup>2</sup> shall be made with FR fabric that has an arc rating equal to or greater than that of the garment and FR thread (if sewn).

NOTE 3—For extensive alterations, the manufacturer should be consulted for guidance.

6.4 Garments shall be labeled with the following information:

6.4.1 Meets requirements of Performance Specification F1506,

6.4.2 Manufacturer's name,

6.4.3 Fabric identifier,

6.4.3.1 The fabric identifier shall provide the Fabric Producer's name, and the Fabric Producer's style number or fabric name which complies with this performance specification. This information is permitted to be incorporated in an alphanumeric or similar distinguishing nomenclature (unique identifier) that is distinct to the Fabric Producer and the fabric.

6.4.3.2 Layered fabric garment components, such as jacket liners, constructed and tested as a bonded or quilted unit or system, shall be permitted to be noted on the label by a single nomenclature or single unique identifier (as referenced in 6.3.4.16.4.4.1). If any fabric layer of a bonded or quilted unit is changed, the name or unique identifier shall also be changed. Reflective trim, pockets, reinforcement patches, cuffs, collars, yokes, closures, seams, labels, and heraldry shall not be considered as extra layers.

6.4.4 *Garment Tracking and Identification Code:*

6.4.4.1 For garments designed to be separated, each separable layer shall have a garment tracking and identification code.

NOTE 4—An example of a separable garment would be a jacket with a removable liner.

6.4.5 Size and other associated standard labeling,

6.4.6 Care instructions and fiber content, and

6.4.7 Arc rating (ATPV) or arc rating ( $E_{BT}$ ).

6.4.7.1 When garments are made with a different number of fabric layers in different areas of the garment, the arc rating for each area shall be designated. Pockets, trim, closures, seams, labels, and heraldry shall not be considered as extra layers.

## 7. Test Methods

7.1 *Breaking Load*—Determine the breaking load in accordance with Test Methods D5034 (Grab test G: CRT or CRE).

7.2 *Tear Resistance*—Determine the tear resistance in accordance with Test Method D1424.