# INTERNATIONAL STANDARD



4119

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# Pulps — Determination of stock concentration (Rapid method)

Pâtes — Détermination de la concentration en pâte (Méthode rapide)

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#### **FOREWORD**

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 4119 was developed by Technical Committee VIEW ISO/TC 6, Paper, board and pulps, and was circulated to the member bodies in October 1977.

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It has been approved by the member bodies of the following countries:

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Australia	hadia/standards.iteh.ai/catalogPolandrds/sist/fl38224f-99c4-4095-b49b-	
Austria	Iran	86c5d16 <b>Romania</b> -4119-1978
Belgium	Israel	South Africa, Rep. of
Canada	Italy	Spain
Czechoslovakia	Kenya	Sweden
Egypt, Arab Rep. of	Korea, Rep. of	Switzerland
Finland	Mexico	Turkey
France	Netherlands	United Kingdom
Germany, F.R.	New Zealand	U.S.A.
Hungary	Norway	U.S.S.R.

The member body of the following country expressed disapproval of the document on technical grounds :

Chile

## Pulps — Determination of stock concentration (Rapid method)

#### 1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies a rapid method for the determination of the stock concentration of aqueous pulp suspensions.

In principle, this method is applicable to all kinds of aqueous pulp suspensions.

NOTE - Experiments have shown that the drying and weighing technique described in this method results in stock concentrations approximately 0,4 % lower than those obtained by the technique described in ISO 638, Pulps - Determination of dry matter content.

#### 4 PREPARATION OF SAMPLE

#### 4.1 General

Mix the stock thoroughly, and stir it while the sample is being taken. Samples shall be removed with a suitable vessel by a quick scooping action, to minimize the separation of fibre from the water. The entire sample may be obtained in one dipping action, or several smaller samples may be combined, but all of the stock removed shall be included in the sample to be weighed. Incorrect sampling techniques can introduce significant errors at higher consistencies.

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#### 2 DEFINITIONS

### (Standards, it 4.2) Stock concentration less than 0,3 % (m/m)

For the purpose of this International Standard, the following definitions apply.

- which may contain fillers and additives.
- 2.2 stock concentration: The ratio of the oven-dry mass of the material that can be filtered from a stock sample, to the mass of the unfiltered sample. The stock concentration is expressed as a percentage by mass.

#### 3 APPARATUS

Ordinary laboratory apparatus, including:

- 3.1 Measuring cylinders, so graduated that the volume can be measured with an error of less than 0,5 %.
- 3.2 Balance(s), capable of weighing a mass of 100 to 500 g with an error of less than 0,1 g.
- 3.3 Filtering device, such as a Buchner funnel, of diameter 90 to 150 mm, a large suction flask, and circular filter paper to fit the funnel; the paper shall be such that all visible fibre will be retained for each stock.
- 3.4 Suitable means for drying the sample at a temperature between 105 and 150 °C, for example drying oven or hotplate.
- 3.5 Balance, capable of weighing the dried mat of fibres with an error of less than 0,01 g.

Take a sample of at least 500 ml, and sufficient to ensure ISO 4119:1978 an oven-dry mass of approximately 1 to 5 g. Pour this into 2.1 stock: An aqueous suspension of one or more pulps,  $_{SO-411}$  an error of less than 0.5 %.

> NOTE - The density of all suspensions of a stock concentration less than 0.3% (m/m) shall be considered as 1 g/ml.

#### 4.3 Stock concentration between 0,3 and 1 % (m/m)

Take a sample of approximately 500 g, pour it into a tared container and determine the net mass with an error of less than 0,5 g, using the balance(s) (3.2).

#### 4.4 Stock concentration more than 1 % (m/m)

Take a sample of approximately 100 g, pour it into a tared container and determine the net mass with an error of less than 0,1 g, using the balance (3.2).

#### **5 PROCEDURE**

Dry a filter paper (see 3.3) in a drying oven or on a hotplate (see 3.4) at a temperature between 105 and 150 °C, to constant mass. Weigh it immediately. Carry out all weighings to the nearest 0,01 g. The filter paper is considered as having reached constant mass when two consecutive weighings do not differ by more than 0,01 g. In all cases the drying period between two consecutive weighings shall be at least one-fourth of the total drying time previously applied. To minimize the influence of buoyancy caused by hot air, weigh the filter paper in a vertical position, for example suspended from a spring clip.

Place the filter paper in the Buchner funnel (see 3.3), and wet it. Apply suction and filter the stock sample (see clause 4) contained in the measuring cylinder or tared container; rinse the inner walls of the cylinder or container, and add the rinsings to the funnel. Make sure that the filtrate does not contain any visible fibre; if it does, filter again through the same filter, or run another test, with a denser filter paper. If the sample contains water-soluble substances in a quantity such that the accuracy of the test is affected, wash the mat of fibres with successive small quantities of distilled or de-ionized water. Remove the filter paper and the mat of fibres carefully from the funnel, taking care that all the solid matter from the funnel walls is included. Dry and weigh the mat of fibres and the filter paper as specified above. Carry out two determinations, or as many as are indicated in the test method for which the determination is being made.

#### **6 EXPRESSION OF RESULTS**

The stock concentration X, expressed as a percentage by mass, is given by the formula

$$X = \frac{m_1 - m_2}{m_3} \times 100$$

where

 $m_1$  is the dry mass, in grams, of fibre mat and filter paper;

 $m_2$  is the dry mass, in grams, of the filter paper;

 $m_3$  is the mass, in grams, of the stock sample.

Report the result as the mean of the determinations, to the second decimal place.

#### 7 TEST REPORT

The test report shall include the following particulars:

- a) reference to this International Standard;
- b) all the information necessary for complete identification of the sample;
- c) the results, expressed as a percentage by mass;
- d) any unusual features observed in the course of the test;
- e) any operations not specified in this International Standard, or regarded as optional, which might have

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