



SLOVENSKI STANDARD
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Tekstilni stroji – Varnostne zahteve - 1. del: Splošne zahteve (ISO 11111-1:2005)

Textile machinery - Safety requirements - Part 1: Common requirements (ISO 11111-1:2005)

Textilmaschinen - Sicherheitsanforderungen - Teil 1: Gemeinsame Anforderungen (ISO 11111-1:2005)

Matériel pour l'industrie textile - Exigences de sécurité - Partie 1: Exigences communes (ISO 11111-1:2005)

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English version

Textile machinery - Safety requirements - Part 1: Common
requirements (ISO 11111-1:2005)

Matériel pour l'industrie textile - Exigences de sécurité -
Partie 1: Exigences communes (ISO 11111-1:2005)

Textilmaschinen - Sicherheitsanforderungen - Teil 1:
Gemeinsame Anforderungen (ISO 11111-1:2005)

This European Standard was approved by CEN on 21 January 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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COMITÉ EUROPÉEN DE NORMALISATION
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Foreword

This document (EN ISO 11111-1:2005) has been prepared by Technical Committee ISO/TC 72 "Textile machinery and machinery for dry-cleaning and industrial laundering" in collaboration with Technical Committee CEN/TC 214 "Textile machinery and machinery for dry-cleaning and industrial laundry", the secretariat of which is held by SNV.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2005, and conflicting national standards shall be withdrawn at the latest by August 2005.

This document supersedes EN ISO 11111:1995.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZB, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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The text of ISO 11111-1:2005 has been approved by CEN as EN ISO 11111-1:2005 without any modifications.

NOTE Normative references to International Standards are listed in annex ZA (normative).

ANNEX ZA
(normative)

List of ISO and IEC standards and corresponding EN Standards

| ISO or IEC Standard | Corresponding to |
|---------------------|---------------------|
| ISO 5232 | — |
| ISO 9902-1 | EN ISO 9902-1 |
| ISO 9902-2 | EN ISO 9902-2 |
| ISO 9902-3 | EN ISO 9902-3 |
| ISO 9902-4 | EN ISO 9902-4 |
| ISO 9902-5 | EN ISO 9902-4 |
| ISO 9902-6 | EN ISO 9902-6 |
| ISO 9902-7 | EN ISO 9902-7 |
| ISO 10218:1992 | EN 775:1992 |
| ISO 11111-2:2005 | EN ISO 11111-2:2005 |
| ISO 11111-3:2005 | EN ISO 11111-3:2005 |
| ISO 11111-4:2005 | EN ISO 11111-4:2005 |
| ISO 11111-5:2005 | EN ISO 11111-5:2005 |
| ISO 11111-6:2005 | EN ISO 11111-6:2005 |
| ISO 11111-7:2005 | EN ISO 11111-7:2005 |
| ISO/TR 11688-1:1995 | EN ISO 11688-1:1998 |
| ISO 11691 | EN ISO 11691 |
| ISO 11821 | EN ISO 11821 |
| ISO 12100-1:2003 | EN ISO 12100-1:2003 |
| ISO 12100-2:2003 | EN ISO 12100-2:2003 |
| ISO 13849-1:1999 | EN 954-1:1996 |
| ISO 13489-2:2003 | EN ISO 13849-2:2003 |
| ISO 13850:1996 | EN 418:1992 |
| ISO 13851:2002 | EN 574:1996 |
| ISO 13852:1996 | EN 294:1992 |
| ISO 13853:1998 | EN 811:1996 |
| ISO 13854:1996 | EN 349:1993 |
| ISO 14118:2000 | EN 1037:1995 |
| ISO 14119:1998 | EN 1088:1995 |
| ISO 14121:1999 | EN 1050:1996 |

| | |
|--------------------------|-----------------------------|
| ISO 14122-1 | EN ISO 14122-1 |
| ISO 14122-2 | EN ISO 14122-2 |
| ISO 14122-3 | EN ISO 14122-3 |
| ISO 14122-4 | EN ISO 14122-4 |
| ISO 14123-1:1998 | EN 626-1:1994 |
| ISO 14123-2:1998 | EN 626-2:1996 |
| ISO 14163 | EN ISO 14163 |
| ISO 15667 | EN ISO 15667 |
| CEI 60204-1:2000 | EN 60204-1:1997 |
| CEI 60447:1993 | EN 60447:1993 |
| CEI 60947-5-1:1997 | EN 60947-5-1:1997 |
| CEI 61310-1:1995 | EN 61310-1 :1995 |
| CEI 61496-1:1997 | EN 61496-1:1997 |
| CEI 61496-3:2001 | EN 61496-3:2001 |
| — | EN 563:1994+AC:1994+A1:1999 |
| — | EN 614-1 |
| — | EN 953:1997 |
| — | EN 982:1996 |
| — | EN 983:1996 |
| — | EN 999:1998 |
| — | EN 1005-1 |
| — | EN 1005-2:2003 |
| — | EN 1005-3 |
| — | prEN 1005-4:2002 |
| — | EN 1127-1:1997 |
| ISO 13856-1:2001 | EN 1760-1:1997 |
| — | EN 1760-2:2001 |
| — | EN 12198-1 |
| — | EN 12198-3 |
| — | EN 12464-1 |
| IEC 60825-1:1993/A2:2001 | EN 60825-1:1994/A2 :2001 |

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ANNEX ZB
(informative)

Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means to conforming to Essential Requirements of the New Approach Directive Machinery Directive 98/37/EC amended by Directive 98/79/EC.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the normative clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

WARNING: Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

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**Textile machinery — Safety
requirements —**

**Part 1:
Common requirements**

Matériel pour l'industrie textile — Exigences de sécurité —

Partie 1: Exigences communes
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11111-1 was prepared by Technical Committee ISO/TC 72, *Textile machinery and machinery for dry-cleaning and industrial laundering*, Subcommittee SC 8, *Safety requirements for textile machinery*.

This first edition of ISO 11111-1, together with ISO 11111-2, ISO 11111-3, ISO 11111-4, ISO 11111-5, ISO 11111-6 and ISO 11111-7, cancels and replaces ISO 11111:1995, which has been technically revised.

ISO 11111 consists of the following parts, under the general title *Textile machinery — Safety requirements*:

- *Part 1: Common requirements*
- *Part 2: Spinning preparatory and spinning machines*
- *Part 3: Nonwoven machinery*
- *Part 4: Yarn processing, cordage and rope manufacturing machinery*
- *Part 5: Preparatory machinery to weaving and knitting*
- *Part 6: Fabric manufacturing machinery*
- *Part 7: Dyeing and finishing machinery*

Introduction

ISO 11111-1 to ISO 11111-7 were prepared simultaneously by ISO/TC 72 and CEN/TC 214 and adopted under the Vienna Agreement in order to obtain identical standards on technical safety requirements for the design and construction of textile machinery.

ISO 11111 as a whole is intended for use by any person concerned with the safety of textile machinery, for example, textile machinery designers, manufacturers and systems integrators. It is also of interest to users of textile machines and safety experts.

This document is a type C standard as stated in ISO 12100-1. The various parts of ISO 11111 deal with significant hazards generated by machines used in the textile industry. The machinery concerned and the extent to which hazards are covered are indicated in the scope of this standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence.

For machines or machine elements not dealt with in the relevant parts of ISO 11111, the designer is to perform a risk assessment according to ISO 14121 and evolve means for reducing the risk from significant hazards.

This part of ISO 11111 contains a summary of safety requirements and/or measures for frequently occurring hazards of textile machinery (see Clause 5) which apply whenever referred to in this, or the other parts, of ISO 11111.

Significant hazards and corresponding safety requirements and/or measures for certain machine elements (e.g. rollers) and their combination of textile machines are also described (see Clause 6).

The various parts of ISO 11111 address significant hazards and corresponding safety requirements and/or measures for specific types of textile machines. As far as possible, these are treated by way of reference to Clauses 5 and 6 of this part of ISO 11111 and other cross-references (see general safety requirements), thus reducing considerably the volume by avoiding many repetitions. The standard for a specific textile machine will normally consist of this part of ISO 11111 and the specific part relevant to that machine. ISO 11111-2 to ISO 11111-7 may also contain exceptions or additions to the requirements given in this part of ISO 11111 (see specific safety requirements).

Textile machinery — Safety requirements —

Part 1: Common requirements

1 Scope

1.1 This part of ISO 11111 specifies safety requirements for frequently occurring hazards common to the types of textile machinery and the hazards of certain machine elements covered by ISO 11111-2 to ISO 11111-7.

1.2 It is applicable to machinery plant and related equipment intended to be used in the textile industry for the following:

- the opening, cleaning, blending, carding, preparation subsequent to carding, spinning and other processing of fibres (staple and filament) and other materials to form yarn or nonwoven material (including felts);
- the winding, doubling, twisting, texturing, etc. of yarns and the processing of yarns preparatory to weaving and knitting;
- the weaving, knitting, lace-making and similar utilization of yarn, etc., to form fabric;
- the formation of braid, cord, strand, rope, twine, net, etc., except take-up reels of stranding and laying machinery;
- processes including the pretreatment, bleaching, dyeing, printing and finishing of fibre, yarn, fabric, braid, cord, etc., and final assembly for despatch;
- the piece dyeing of made-up goods;
- finishing of warp and weft knitting, including hosiery, other than assembly of the finished product (e.g. sewing);
- carpet manufacture, by weaving, tufting and other processes.

This part of ISO 11111 applies to all machinery, plant and equipment used during the processes listed above, including equipment to enable automated operation of the machines and processes in either free-standing or complex installations, such as pneumatic fibre transportation, but excluding other transportation between the interfaces of the machines.

NOTE 1 The standard for a specific textile machine will normally consist of two parts: this part of ISO 11111 and the specific part of ISO 11111 relevant to that machine. However, in the case of nonwoven lines, which is covered by ISO 11111-3, ISO 11111-2, ISO 11111-6, and ISO 11111-7 are also to be taken into account.

This ISO 11111 does not deal with specific requirements for pressure containment.

NOTE 2 In the EU and EFTA specific Directives for pressure vessels and electromagnetic compatibility among others exist.