



Designation: **C1291 – 16 C1291 – 18**

# Standard Test Method for Elevated Temperature Tensile Creep Strain, Creep Strain Rate, and Creep ~~Time-to-Failure~~ Time to Failure for Monolithic Advanced Ceramics<sup>1</sup>

This standard is issued under the fixed designation C1291; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

## 1. Scope

1.1 This test method covers the determination of tensile creep strain, creep strain rate, and creep ~~time-to-failure~~ time to failure for advanced monolithic ceramics at elevated temperatures, typically between 1073 and 2073 K. A variety of test specimen geometries are included. The creep strain at a fixed temperature is evaluated from direct measurements of the gage length extension over the time of the test. The minimum creep strain rate, which may be invariant with time, is evaluated as a function of temperature and applied stress. Creep ~~time-to-failure~~ time to failure is also included in this test method.

1.2 This test method is for use with advanced ceramics that behave as macroscopically isotropic, homogeneous, continuous materials. While this test method is intended for use on monolithic ceramics, whisker- or particle-reinforced composite ceramics as well as low-volume-fraction discontinuous fiber-reinforced composite ceramics may also meet these macroscopic behavior assumptions. Continuous fiber-reinforced ceramic composites (CFCCs) do not behave as macroscopically isotropic, homogeneous, continuous materials, and application of this test method to these materials is not recommended.

1.3 The values in SI units are to be regarded as the standard (see [IEEE/ASTM SI 10](#)). The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

[C1145 Terminology of Advanced Ceramics](#)

[C1273 Test Method for Tensile Strength of Monolithic Advanced Ceramics at Ambient Temperatures](#)

[E4 Practices for Force Verification of Testing Machines](#)

[E6 Terminology Relating to Methods of Mechanical Testing](#)

[E83 Practice for Verification and Classification of Extensometer Systems](#)

[E139 Test Methods for Conducting Creep, Creep-Rupture, and Stress-Rupture Tests of Metallic Materials](#)

[E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods](#)

[E220 Test Method for Calibration of Thermocouples By Comparison Techniques](#)

[E230 Specification and Temperature-Electromotive Force \(EMF\) Tables for Standardized Thermocouples](#)

[E639 Test Method for Measuring Total-Radiance Temperature of Heated Surfaces Using a Radiation Pyrometer \(Withdrawn 2011\)](#)<sup>3</sup>

[E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method](#)

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee C28 on Advanced Ceramics and is the direct responsibility of Subcommittee C28.01 on Mechanical Properties and Performance.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

### 3. Terminology

3.1 *Definitions*—The definitions of terms relating to creep ~~testing~~, ~~testing~~ which appear in Section E of Terminology E6 shall apply to the terms used in this test method. For the purpose of this test method only, some of the more general terms are used with the restricted meanings given as follows.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *axial strain,  $\epsilon_a$  [L/L], n*—average of the strain measured on diametrically opposed sides and equally distant from the test specimen axis.

3.2.2 *bending strain,  $\epsilon_b$  [L/L], n*—difference between the strain at the surface and the axial strain.

3.2.2.1 *Discussion*—

In general, it varies from point to point around and along the gage length of the test specimen. (E1012)

3.2.3 ~~creep-rupture~~ *creep rupture test, n*—test in which progressive test specimen deformation and the ~~time-to-failure~~ time to failure are measured. In general, deformation is greater than that developed during a creep test.

3.2.4 *creep strain,  $\epsilon$ , [L/L], n*—~~time dependent~~ time-dependent strain that occurs after the application of force which is thereafter maintained constant. Also known as engineering creep strain.

3.2.5 *creep test, n*—test that has as its objective the measurement of creep and creep rates occurring at stresses usually well below those that would result in fast fracture.

3.2.5.1 *Discussion*—

Since the maximum deformation is only a few percent, a sensitive extensometer is required.

3.2.6 ~~creep time-to-failure~~, time to failure,  $t_f$  [T], n—time required for a test specimen to fracture under constant force as a result of creep.

3.2.6.1 *Discussion*—

This is also known as creep rupture time.

3.2.7 *gage length,  $l$ , [L], n*—original distance between fiducial markers on or attached to the test specimen for determining elongation.

3.2.8 *maximum bending strain,  $\epsilon_{bmax}$  [L/L], n*—largest value of bending strain along the gage length. It can be calculated from measurements of strain at three circumferential positions at each of two different longitudinal positions.

3.2.9 *minimum creep strain rate,  $\epsilon_{min}$  [ $T^{-1}$ ], n*—minimum value of the strain rate prior to test specimen failure as measured from the strain-time curve. The minimum creep strain rate may not necessarily correspond to the steady-state creep strain rate.

3.2.10 *slow crack growth,  $v_{SCG}$  [ $L/T$ ], (SCG), n*—subcritical crack growth (extension) which may result from, but is not restricted to, such mechanisms as environmentally assisted stress corrosion, diffusive crack growth, or other mechanisms. (C1145)

3.2.11 *steady-state creep,  $\epsilon_{ss}$  [L/L], n*—stage of creep wherein the creep rate is constant with time.

3.2.11.1 *Discussion*—

Also known as secondary creep.

3.2.12 *stress corrosion, n*—environmentally induced degradation that initiates from the exposed surface.

3.2.12.1 *Discussion*—

Such environmental effects commonly include the action of moisture, as well as other corrosive species, often with a strong temperature dependence.

3.2.13 *tensile creep strain,  $\epsilon_p$  [L/L], n*—creep strain that occurs as a result of a uniaxial tensile-applied stress.