

INTERNATIONAL STANDARD

NORME INTERNATIONALE

GROUP SAFETY PUBLICATION
PUBLICATION GROUPEE DE SÉCURITÉ

**Tests on electric and optical fibre cables under fire conditions –
Part 3-25: Test for vertical flame spread of vertically-mounted bunched wires or
cables – Category D**

**Essais des câbles électriques et des câbles à fibres optiques soumis au feu –
Partie 3-25: Essai de propagation verticale de la flamme des fils ou câbles
montés en nappes en position verticale – Catégorie D**

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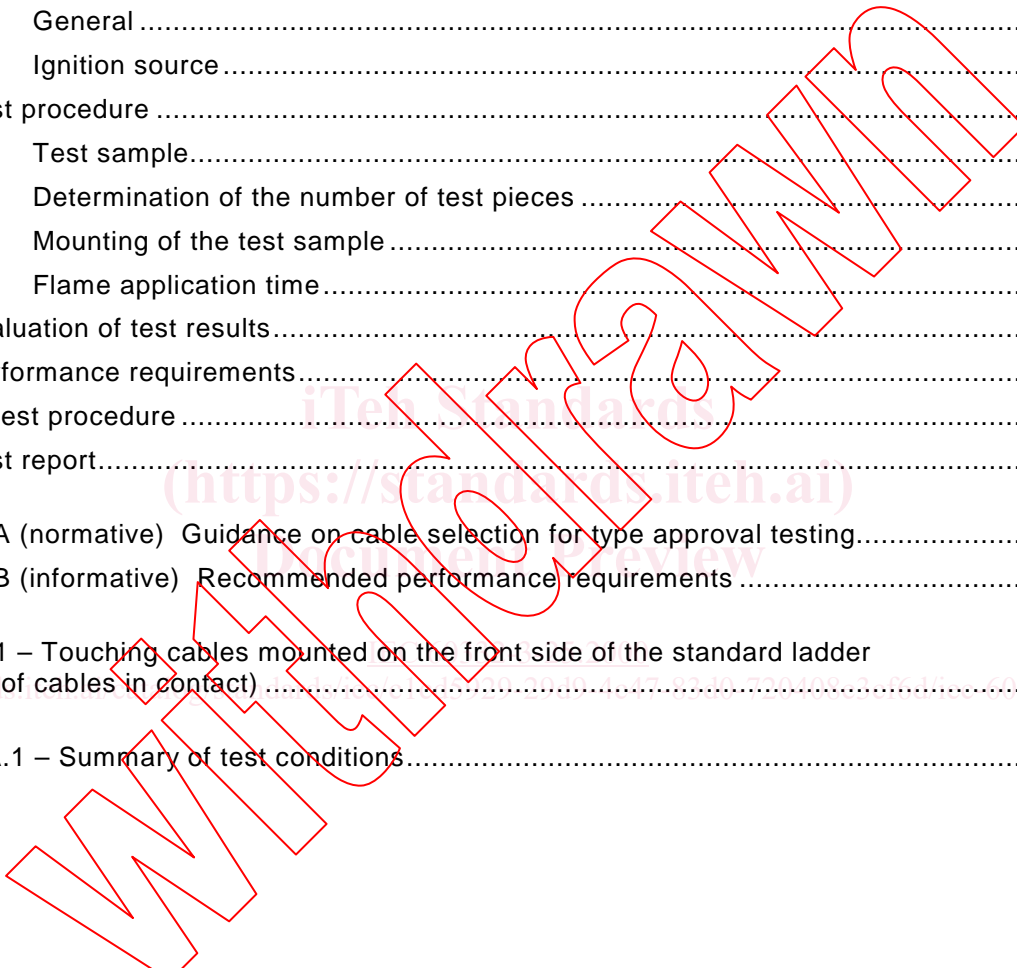
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INTERNATIONAL
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TESTS ON ELECTRIC AND OPTICAL FIBRE CABLES
UNDER FIRE CONDITIONS –****Part 3-25: Test for vertical flame spread of vertically-mounted bunched
wires or cables – Category D**

FOREWORD

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International Standard IEC 60332-3-25 has been prepared by IEC technical committee 20: Electric cables.

It has the status of a group safety publication in accordance with IEC Guide 104.

IEC 60332-3-25 forms one of a series of publications dealing with tests on electric cables under fire conditions; the series supersedes IEC 60332-3 published in 1992. The parts of the series are described in the introduction.

All pre-existing categories of test are retained and updated. A new category (category D) has been added to cater for testing at very low non-metallic volumes.

This consolidated version of IEC 60332-3-25 consists of the first edition (2000) [documents 20/407/FDIS and 20/431/RVD] and its amendment 1 (2008) [documents 20/937/CDV and 20/986A/RVC].

The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience.

It bears the edition number 1.1.

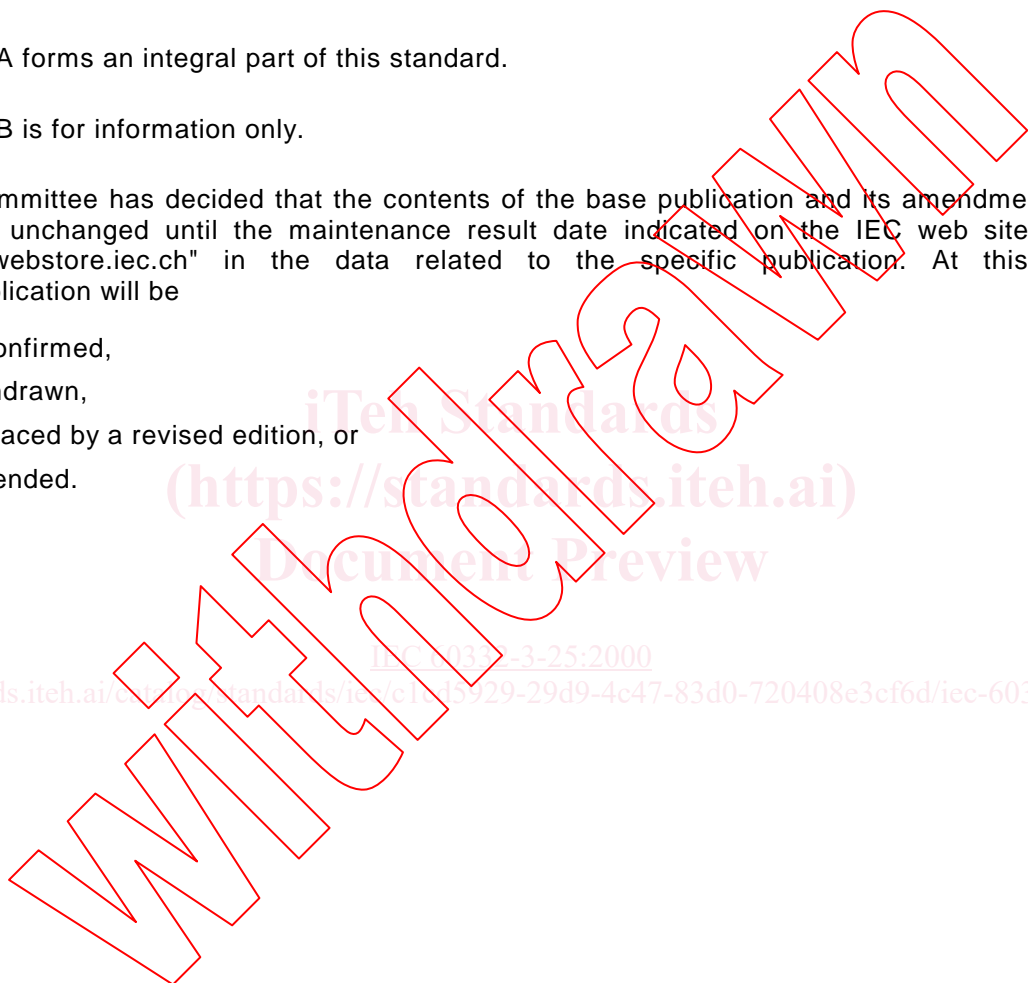
A vertical line in the margin shows where the base publication has been modified by amendment 1.

Annex A forms an integral part of this standard.

Annex B is for information only.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.



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INTRODUCTION

Parts 1 and 2 of IEC 60332 specify methods of test for flame spread characteristics for a single vertical insulated wire or cable. It cannot be assumed that, because a cable or wire meets the requirements of parts 1 and 2, a vertical bunch of similar cables or wires will behave in a similar manner. This is because flame spread along a vertical bunch of cables depends on a number of features, such as

- a) the volume of combustible material exposed to the fire and to any flame which may be produced by the combustion of the cables;
- b) the geometrical configuration of the cables and their relationship to an enclosure;
- c) the temperature at which it is possible to ignite the gases emitted from the cables;
- d) the quantity of combustible gas released from the cables for a given temperature rise;
- e) the volume of air passing through the cable installation;
- f) the construction of the cable, for example armoured or unarmoured, multi- or single-core.

All of the foregoing assume that the cables are able to be ignited when involved in an external fire.

Part 3 of IEC 60332 gives details of a test where a number of cables are bunched together to form various test sample installations. For easier use and differentiation of the various test categories, the parts are designated as follows:

Part 3-10: Apparatus

Part 3-21: Category A F/R

Part 3-22: Category A

Part 3-23: Category B

Part 3-24: Category C

Part 3-25: Category D

Parts from 3-21 onwards define the various categories and the relevant procedures. The categories are distinguished by test duration, the volume of non-metallic material of the test sample and the method of mounting the sample for the test. In all categories, cables having at least one conductor of cross-sectional area greater than 35 mm² are tested in a spaced configuration, whereas cables of conductor cross-sectional area of 35 mm² or smaller are tested in a touching configuration.

The categories are not necessarily related to different safety levels in actual cable installations. The actual installed configuration of the cables may be a major determinant in the level of flame spread occurring in an actual fire.

The method of mounting described as category A F/R (part 3-21) is intended for special cable designs used in particular installations.

Categories A, B, C and D (parts 3-22 to 3-25 respectively) are for general use where different non-metallic volumes are applicable.

TESTS ON ELECTRIC AND OPTICAL FIBRE CABLES UNDER FIRE CONDITIONS –

Part 3-25: Test for vertical flame spread of vertically-mounted bunched wires or cables – Category D

1 Scope

The series of International standards covered by Parts 3-10, 3-21, 3-22, 3-23, 3-24 and 3-25 of IEC 60332 specifies methods of test for the assessment of vertical flame spread of vertically-mounted bunched wires or cables, electrical or optical, under defined conditions.

NOTE For the purpose of this standard, the term "electric wire or cable" covers all insulated metallic conductor cables used for the conveyance of energy or signals.

The test is intended for type approval testing. The requirements for the selection of cables for testing are given in annex A. The flame spread is measured as the extent of damage of the cable sample. This procedure may be used to demonstrate the cable's ability to limit flame spread.

This part of IEC 60332 covers category D and relates only to small cables of overall diameter 12 mm or smaller and cross-section of 35 mm² or smaller installed on the test ladder to achieve a nominal total volume of non-metallic material of 0,5 l/m of test sample. The flame application time is 20 min. The method of mounting uses the front of the standard ladder in touching formation only. The category is intended for use with small cables where very low volumes of non-metallic material are required to be evaluated.

A recommended performance requirement is given in annex B.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60332-3-10, *Tests on electric cables under fire conditions – Part 3-10: Test for vertical flame spread of vertically-mounted bunched wires or cables – Apparatus*

IEC 60695-4, *Fire hazard testing – Part 4: Terminology concerning fire tests*

IEC 60811-1-3, *Insulating and sheathing materials of electric cables – Common test methods – Part 1: General application – Section 3: Methods for determining the density – Water absorption tests – Shrinkage test*

IEC Guide 104, *The preparation of safety publications and the use of basic safety publications and group safety publications*

3 Definitions

For the purpose of this part of IEC 60332 the following definitions apply. The definitions are taken from IEC 60695-4.

3.1

ignition source

source of energy that initiates combustion

3.2

char

carbonaceous residue resulting from pyrolysis or incomplete combustion

3.3

flame spread

propagation of a flame front

4 Test apparatus

4.1 General

The apparatus specified in IEC 60332-3-10 shall be used.

4.2 Ignition source

The ignition source shall be one ribbon-type propane gas burner as specified in IEC 60332-3-10.

5 Test procedure

5.1 Test sample

The test sample shall comprise a number of test pieces of cable from the same production length, each having a minimum length of 3,5 m.

The total number of test pieces in the test sample shall be that number required to provide a nominal total volume of non-metallic material of 0,5 l/m of test sample.

The test sample shall be chosen within the limitations given in annex A.

The test pieces forming the test sample shall be conditioned at a temperature of (20 ± 10) °C for at least 16 h before commencing the test. The test pieces shall be dry.

5.2 Determination of the number of test pieces

In order to calculate the appropriate number of test pieces, it is necessary to determine the volume per metre of non-metallic material of one test piece.

A length of cable which shall be not less than 0,3 m long is carefully cut to ensure that the surfaces are at right angles to the cable axis, thus enabling precise measurements of its length.

The density of each non-metallic component (including cellular material) shall be measured in an appropriate way, for example clause 8 of IEC 60811-1-3, in order to obtain values expressed to the second decimal place.

Each non-metallic material C_i shall be removed from the test piece and weighed. Any non-metallic material making up less than 5 % of the total non-metallic mass of the test piece shall be assumed to have a density of 1,0 kg/dm³.

Where semi-conducting screens cannot be removed from the insulating material, the components may be considered as one for the purpose of measuring their mass and density.

The volume V_i (litres per metre of cable) of each non-metallic material C_i is calculated as follows:

$$V_i = \frac{M_i}{\rho_i \times l} \text{ where}$$

M_i is the mass of the component C_i (kg);

ρ_i is the density of the component C_i (kg/dm³);

l is the length of the test piece of cable (m).

The total volume, V , of the non-metallic materials contained in 1 m of cable is equal to the sum of the individual volumes V_1, V_2 , etc.

The closest integer (0,5 and above corresponding to 1) of the number of test pieces to be mounted is obtained by dividing the volume per metre specified in 5.1 by the total volume, V , of non-metallic material per metre of cable.

5.3 Mounting of the test sample

Each test piece shall be attached, either individually or as part of an array, to each rung of the ladder by means of metal wire (steel or copper) between 0,5 mm and 1,0 mm in diameter.

Test pieces shall be attached to the front of the standard ladder in touching formation in one or more layers up to a maximum total width of 300 mm. There shall be a minimum distance of 50 mm between the edge of the test sample and the inside of the ladder uprights.

When mounting the test pieces, the first test piece or array of test pieces shall be positioned approximately in the centre of the ladder and further test pieces or arrays added on either side so that the test sample is approximately centred on the ladder.

If a second (or more) layer of test pieces is required after the full width of the ladder has been utilized for the first (or following) layer, then the first test piece or array of test pieces in the second (or following) layer shall be positioned approximately in the centre of the ladder and further test pieces or arrays added on either side so that the second (or following) layer is approximately centred on the ladder.

If a large number of test pieces is required to make up a test sample, the test pieces may be attached to each rung of the ladder in flat arrays of cables of a maximum width of five test pieces using the specified metal wire. For consistency, it is recommended that adjacent arrays of cables are secured together at every rung to ensure that they are in touching formation (see figure 1).

5.4 Flame application time

The test flame shall be applied for 20 min, after which it shall be extinguished. The air flow rate through the test chamber shall be maintained until cable burning or glowing has ceased, or until a maximum duration of 1 h, after which any remaining cable burning or glowing shall be extinguished.

6 Evaluation of test results

After all cable burning or glowing has ceased or been extinguished, the test sample shall be wiped clean.

All soot is to be ignored if, when wiped off, the original surface is undamaged. Softening or any deformation of the non-metallic material is also to be ignored. The flame spread shall be measured as the extent of the damage. It shall be measured in metres to two decimal places from the bottom edge of the burner to the onset of char. The onset of char is determined as follows:

press against the cable surface with a sharp object, for example a knife blade. Where the surface changes from a resilient to a brittle (crumbling) surface, this indicates the onset of char.

7 Performance requirements

The performance requirements for a particular type or class of wire or cable should preferably be given in the individual cable standard. In the absence of any given requirements, the recommended performance requirements on given in annex B should be used.

8 Retest procedure

In case of a disputed failure, two further tests shall be undertaken as detailed in clause 5. The test shall be deemed as satisfactory if both tests meet the stated requirement.

9 Test report

The test report shall include the following information:

- a) full description of the cable tested;
- b) manufacturer of the cable tested;
- c) the part of the standard against which the test was carried out;
- d) the number of test pieces;
- e) the total volume of non-metallic material, per metre of test sample, of the test pieces;
- f) the method of mounting (i.e. touching);
- g) the number of layers and the number of test pieces in each layer;
- h) flame application time (i.e. 20 min);
- i) the number of burners (i.e. one);
- j) the extent of damage;
- k) the time to extinction of all burning or glowing.