INTERNATIONAL STANDARD



Fourth edition 1991-02-15

Plain end steel tubes, welded and seamless – General tables of dimensions and masses per unit length

iTeh STableaux généraux des Tubes lisses en acier, soudés, et sans soudure – Tableaux généraux des dimensions et des masses linéiques standards.iten.al



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote ARD PREVIEW

International Standard ISO 4200 was prepared by Technical Committee ISO/TC 5, *Ferrous metal pipes and metallic fittings*, Sub-Committee SC 1, *Steel tubes*.

This fourth edition cancels and replaces the third edition (ISO 4200. 1985), tables 2 and 3 of which have been technically revised by the addition of the outside diameter of 89e1-4ec3-9663-12,7 mm to series 2. 29e70e37b745/iso-4200-1991

Annex A of this International Standard is for information only.

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International Organization for Standardization

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Introduction

This International Standard has two main purposes:

- to give guidance on the selection of sizes for all activities concerned with the standardization of steel tubes, both nationally and internationally;
- $-\,$ to serve as a ready reckoner and to avoid the use by different countries of different masses for a tube of the same size.

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1 Scope

This International Standard is not applicable to tubes primarily

This International Standard gives tables of dimensions in the standard in the standard is not applicable to tubes primarily masses of such tubes both serviced and the standard gives tables of dimensions in the masses of such tubes both serviced and the standard standard gives tables of dimensions in the standard gives tables are standard gives tables of dimensions in the standard gives tables are standard gives tables of dimensions in the standard gives tables are standard gives tables of dimensions in the standard gives tables are sta millimetres, and masses per unit length, in kilograms per metre, dards/siSO 65/26 29e70e37b745/iso-4200-1991 of plain end steel tubes.

It covers two groups of tubes :

- Group 1: tubes for general purpose use (see table 2);
- Group 2: precision tubes (see table 3).

The outside diameters are classified into three series for group 1 and into two series for group 2.

The classification of outside diameters and the selection of preferred thicknesses offers information on which tube dimensions should be selected for national and international standards for either general purposes or particular use and application. The use of this information will ensure the selection of the most favourable dimensions for particular purposes.

It should be noted that the inclusion in tables 2 and 3 of a mass for a given size of tube, which does not have a series 1 outside diameter and preferred thickness, does not necessarily mean that it is available.

Should the mass of a tube of dimensions other than those given in tables 2 and 3 be required, it has to be calculated using the formula given in clause 4.

2 Classification of outside diameters

In International Standards on steel tubes, the outside diameters of tubes are classified into three series defined as follows.

Series 1: Series for which all the accessories needed for the construction of piping systems are standardized.

Series 2: Series for which not all accessories are standardized.

Series 3: Series for special application for which very few standardized accessories exist; some of these diameters may be withdrawn in due course.

3 Selection of preferred dimensions for tubes of group 1

Table 1 gives seven ranges of preferred thicknesses, related to series 1 outside diameters, based upon the principle of isobaric series and applicable to tubes and butt-welding accessories; the three strongest ranges are common to all steel grades. The four ranges of thicknesses D, E, F and G are normally in use for tubular products of non-alloy and alloy steels, and the six

ranges of thicknesses A, B, C, E, F and G are normally in use for stainless steel tubular products.

Table 1 gives a reduced selection of dimensions standardized and available for tubes and accessories; range D, however, is not applicable to butt-welding accessories.

4 Method of calculation of masses per unit length

The values given in tables 2 and 3 have been calculated using the formula given below to at least five significant figures and have then been rounded to three significant figures for values below 100, and to the nearest whole number for larger values.

 $M = (D - T) \times T \times 0,024\,661\,5$

where

- M is the mass per unit length, in kilograms per metre;
- D is the specified outside diameter, in millimetres;
- T is the specified thickness, in millimetres;

the coefficient 0,024 661 5 takes into account a density equal to 7,85 kg/dm 3 .

The calculated values may also be applied to tubes of steels having different density values by multiplying them by an appropriate factor, i.e.

- 1,015 for austenitic stainless steels;
- 0,985 for ferritic and martensitic stainless steels.

These coefficients may be modified or changed as a result of current studies, in particular those being carried out in ISO/TC 17, *Steel*.

Outside diameter	Ranges of preferred thickness														
Series 1	A	В	С	D	E	F	G								
10,2	1.6			ומיתם	1,67	$\mathbf{E}\mathbf{V}_{2,3}^{2}$	2,3								
13,5	1,6 1 e		INDA	KL,6			2,6								
17,2	1,6	-	1-	1,6	2	2,3	3,2								
21,3	1,6	(Sta	ndaro	IS.hgen	.a ₂	3,2	4								
26,9	1,6			1,8	2	3,2	4								
33,7	1,6	2	150 42	2	2,3	3,2	4,5								
42,4	1,6/store	land ² tala ai/a	<u>150-42</u>	<u>00.1991</u>	162e-20e1-4	ec3-3663-	5								
48,3	https://stanc	lards teh.ai/c	atalog/standa	rds/si2t3567f (iso-42030-19	2,6	3,6	5								
60,3	1,6	2 29	e70e3 ₂ 79745	150-42,30-19	⁹¹ 2,9	4	5,6								
76,1	1,6	2,3	2,6	2,6	2,9	5	7,1								
88,9	2	2,3	2,9	2,9	3,2	5,6	8								
114,3	2	2,6	2,9	3,2	3,6	6,3	8,8								
139,7	2	2,6	3,2	3,6	4	6,3	10								
168,3	2	2,6	3,2	4	4,5	7,1	11								
219,1	2	2,6	3,6 .	4,5	6,3	8	12,5								
273	2	3,6	4	5	6,3	10	14,2								
323,9	2,6	4	4,5	5,6	7,1	10	16								
355,6	2,6	4	5	5,6	8	11	17,5								
406,4	2,6	4	5	6,3	8,8	12,5	20								
457	3,2	4	5	6,3	10	14,2	22,2								
508	3,2	5	5,6	6,3	11	16	25								
610	3,2	5,6	6,3	6,3	12,5	17,5	30								
711	4	6,3	7,1	7,1	14,2	20	32								
813	4	7,1	8	8	16	22,2	36								
914	4	8	8,8	10	17,5	25	40								
1016	4	8,8	10	10	20	28	45								
1 067	_	8,8	10	11	_	_									
1 1 18	-	8,8	10	11		-									
1219		10	11	12,5	_	-	_								
1 422		12,5	14,2	14,2	_	-									
1 626	-	14,2	16	16	—	—									
1829	-	14,2	16	17,5	-		—								
2032	-	16	17,5	20			-								
2 235	-	17,5	20	22,2	—	—									
2 540		20	22,2	25		—									

 Table 1 -- Dimensions for tubes and accessories

NOTE — The preferred thicknesses listed in ranges D and E are used particularly for plain end commercial quality steel tubes for general use. The ranges A, B and C are normally used only for stainless steels but may in certain circumstances be used for other types of steel. In the revision of existing standards or in the preparation of new standards the same designation of ranges of thickness shall be used as in this table.

5 Dimensions and masses per unit length

5.1 Group 1

Table 2 gives the dimensions and masses per unit length of tubes for general purpose use and for use as components of piping systems.

Values of masses per unit length printed in heavy type correspond to tubes of series 1 outside diameters and having the preferred thicknesses of ranges A, B, C, D, E, F and G respectively. For use of tubes as components of piping systems, it is recommended to apply only those dimensions given in table 2, series 1 outside diameters.

5.2 Group 2

Table 3 gives the dimensions and masses per unit length of precision tubes.

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Outsi	de diamet	ters												·	• <u> </u>								T1 1 1			····																
. Outon	mm		15	0,6	0.8	1	12	14	16	1.0	2	2.2	26	20	20	100		1 45				1	Thickne	esses, m		<u> </u>		T			1								···· -			
	Series		<u>,,,,,</u>	0,0	0,0	l-	1,2	1,-1	1,0	1,0		2,0	2,0	2,8	3,2	3,0	4	4,5	5	5,4	5,6	6,3	1,1	1 8	8,8	10	11	12,5	14,2	16 17,5	20	22,2	25	28	30	32	36	40	45	50 E	55 60) 65
10,2	2	3	100	0.140 T	0.105	0.007	0.000	0.004	1 0 000	T 0.070	0 494										····	Masse	s per u	nit lengt	th, kg/m	n																
10,2	12		120			0,227	0,266	0,304	0,339	0,373	0,404		0,487	0.054			· · ·																									
	12,7		142				0,320	0,366	0,410	0,453	0,493	0,550		0,651		I	l																									
13,5						· · · · · · · · · · · · · · · · · · ·		0,350	0,430	0,464		0,635		0,701	0,750	0.879					l																					
10,0			166			· · · · · · · · · · · · · · · · · · ·		0,435	0,470	0,513	0,507	0,655		0,758	0.053	0,923							ļ																			
	16						0,438	0,433	0,568	0,630	0,691	0,004		0,794	1.01	1,10	1 10									·																
17,2				· · · · ·			0.474	0.546	0,616	0,684	0,750	0,845		1.02	1.10	1,21	1,3	1,41																								
<u> </u>					0,339	0.419	0.497	0.573	0.647	0,719	0,789	0.891	0,987	1.02	1,17	1,28	1.39	1.50																								
	19				0,359	0.444	0.527	0.608	0.687	0.764	0,838	0,947	1.05	1 15	1,25	1,20	1,48		1,73																							
	20				0,379	0,469	0.556	0.642	0,726	0.808	0,888	1.00	1.12	1.22	1.33	1,46	1,58	1.72	1.85				1																			
21,3					0,404	0.501	0.595	0.687	0,777	0,866	0,952	1.08	1,20	1.32	1,43	1.57	1,71	1.86	2,01	2,12																						
						0,518	0.616	0.711	0,805	0,897	0,986	1,12	1,24	1.37	1.48	1,63	1.78	1.94		2,21							· · · · · · · · · · · · · · · · · · ·															
	26						0.704	0,815	0,923	1,03	1,13	1,29	1,44	1.58	1,72	1,90	2,07	2,28	2,47	2,61	2,68	2,91	1	-{																		
		25,4 0	.307	0,367			0.716	0,829	0.939	1,05	1,15	1,31	1,46	1.61	1,75	1,94	2,11			2,66	2,73			+																		
26,9			326	0,389	0,515	0,639	0.761	0.880	0,998	1,11	1,23	1,40	1.56	1.72	1,87	2,07	2,26			2,86	2,94		3.47	3,73																		
•					0,576	0,715	0.852	0.987	1,12	1,25	1,38	1,57	1,76	1.94	2,11	2,34	2,56	2,83		3,28	3,37																					
	31,8	0	,386	0,462	0,612	0,760	0,906	1,05	1,19	1,33	1,47	1,67	1,87	2.07	2,26	2,50	2,74	3,03		3,52	3,62		4,32																			
	32	0	,388	0,465	0,616	0,765	0,911	1,06	1,20	1,34	1,48	1,68	1,89	2.08	2,27	2,62	2,76	3,05			3.65	3.99	4,36																			
33,7		0	,409	0,490	0,649	0,806	0,962	1,12	1,27	1,42	1,56	1,78	1,99	2,20	2,41	2,67	2,93	3,24	3,54		3,88	4,26	4,66		5,40			1														
		35 0	,425	0,509	0,675	0,838	1,00	1,16	1,32	1,47	1,63	1,85	2,08	2,30	2,51	2,79	3,06	3,38			4,06	4,46			5,69	1		1			1				[-							
	38	0	,462	0,553	0,734	0,912	1,09	1,26	1,44	1,61	1,78	2,02	2,27	2,51	2,75	3,05	3,35				4,47				6,34	6,91		1			-[11										
	40		,487		0,773	0,962	1,15	1,33	1,52	1,70	1,87	2,14	2,40	2,65	2,90	3,23					4,75			6,31	6,77			1				11								·		
42,4						1,02	1,22	1,42	1,61	1,80	1,99	2,27	2,55	2,82	3,09	3,44	3,79	4,21	4,61	4,93	5,08	5,61	6,18	6,79	7,29	7,99					1	1										
		44,5 0			0,862	1,07	1,28	1,49	1,69	1,90	2,10	2,39	2,69	2,98	3,26	3,63	4,00	4,44	4,87	5,21	5,37	<u>5,</u> 94	6,55	7,20	7,75	8,51	9,09	9,86			1											
48,3					0,937	1,17	1,39	1,62	1,84	2,06	2,28	2,61	2,93	3,25	3,56	3,97	4,37	4,86	5,34	5,71	5,90	6,53	7,21	7,95	8,57	9,45	10,1	11,0			1	11										
	51			0,746			1,47	1,71	1,95	2,18	2,42	2,76	3,10	3,44	3,77	4,21	4,64	5,16			6,27		7,69	8,48	9,16	10,1	10,9	11,9			1	11			[-						·	
		54			1,05	1,31	1,56	1,82	2,07	2,32	2,56	2,93	3,30	3,65	4,01	4,47	4,93	5,49		6,47	6,68				9,81	10,9	11,7	12,8	13,9											<u> </u>		
	57			0,835	1,11	1,38	1,65	1,92	2,19	2,45	2,71	3,10	3,49	3,87	4,25	4,74	5,23				7,10	+ - · · · · · · · · · · · · · · · · · ·			10,5	11,6	12,5	13,7	15,0													
60,3				·	1,17	1,46	1,75	2,03	2,32	2,60	2,88	3,29	3,70	4,11	4,51	5,03	5,55	6,19			7,55		9,32		11,2	12,4	13,4			7,5				•								
	63,5			0,931		1,54	1,84	2,14	2,44	2,74	3,03	3,47	3,90	4,33	4,76	5,32	5,87	6,55		7,74	8,00		9,88		11,9	13,2	14,2	15,7	17,3	18,7												
	70				1,37		2,04	2,37	2,70	3,03	3,35	3,84	4,32	4,80	5,27	6,90	6,51	7,27		8,60	8,89			12,2	13,3	14,8	16,0		19,5	21,3 22,7												
70.4		73			1,42		2,12	2,47	2,82	3,16	3,50	4,01	4,51	5,01	5,51	6,16	6,81	7,60		1	9,31		11,5	12,8	13,9	15,5	16,8	1		22,5 24,0	-											
76,1					1,49		2,22	2,58	2,94	3,30	3,65	4,19	4,71	5,24	5,75	6,44	7.11	7,95			9,74	10,8	12,1		14,6	16,3	<u>7</u> 17,7			23,7 25,3	27,7											
		82,5			1,61	_	2,41	2,80	3,19	3,58	3,97	4,55	5,12	5,69	6,26	7,00	7,74	8,66			10,6	11,8	13,2	-	16,0	17,9	19,4	-1		26,2 28,1		33,0										
88,9	101,6				1,74	2,17	2,60	3,02	3,44	3,87	4,29	4,91	5,53	6,15	6,76	7,57	8,38	9,37	10,3	11,1	11,5	12,8	14,3	16,0	17,4	19,5	21,1			28,8 30,8	34,0	36,5	39,4									
		108					2,97 3,16	3,46	3,95	4,43	4,91	5,63	6,35	7,06	7,77	8,70	9,63	10,8	11,9	12,8	13,3	14,8	16,5	18,5	20,1	22,6	24,6			33,8 36,3	40,2	43,5	47,2	50,8								
114,3		100						3,08	4,20	4,71	5,23	6,00 6.35	6,76	7,52	8,27	9,27	10,3	11,5	12,7	43,71	U14,1	46,87	17,7	19,7	21,5	24,2	26,3			36,3 39,1		47,0	51,2	55,2	57,7							
114,5	127						2,20	3,80	4,45	5.56	6,17	7.07	7,16	7,97	8,77	9,83	10,9	12,2	13,5	14,5	15,0	16,8	18,8	21,0	22,9	25,7	28,0			38,8 41,8	46,5	50,4	55,1	59,6	62,4	64,9						
!	133								5,18	5,82	6,46	7,41	9.26	0,00	9,77	11,0	12,1	13,6	15,0	16,2	16,8	18,8	21,0	23,5	25,7	28,9	31,5			13,8 47,3		57,4	62,9	68,4	71,8	75,0	80,8					
139,7									5,15	6,12	6,40	7,41	8 70	9,30	10,2	12,1	12,7	14,3	15,8	17,0	18,5	20,7	22,0	24,7	27,0	30,3	33,1			16,2 49,8			66,6	72,5	76,2	79,7	86,1	91,7				
100,7	1	141,3							5,51	6,12	6.87	7.88	8.89	9,90	10,0	12,1	13,5	15,2	16,8	18,1	18,7	21.0	23,5	26,3	28,8	32,4	6 <u>84,9</u> 35,3			48,8 52,7 19,4 53,4		64,3	70,7	77,1	B1,2	85,0	92,1	98,4				
		152,4							5,95	6,69	7,42	8,51	9.61	10.7	11.8	13,2	14,6	16,4		299,60	2037	452250-	1264-	928.5	31,2	35,1	38,4			19,4 <u>53,4</u> 53,8 58,2	0,00	71.2	71,7	78,2	82,3 90.6	86,3	93,5	99,9	440	· · · · · · · · · · · · · · · · · · ·		
		159						<u> </u>	6,21	6,98	7,74	8.89	10.0	11.2	12,3	13,8	15,3	17,1	19,0	20,5	21,2	23,7	26,6	29,8	32,6	36,7	40,1			56,4 61,1	60.6	74.0	/8,0	90,5		95,0	103	111	119			
168,3									6,58	7.39	8,20	9.42	10,6	11.8	13,0	14,6	16,2	18,2	20,1	21,7	22,5		28,2	31,6	34,6	39,0	42,7			50,4 <u>61,1</u> 50,1 <u>65,1</u>		80,0	82,0	96,9	<u>95,4</u> 102	100 108	117	117	127			
		177,8							1	7,81	8,67	9,95	11.2	12.5	13.8	15.5	17,1	19,2	21.3	23,0	23,8	26,6	29,9	33,5	36.7	41,4	45,2			63,8 69,2	77,8	85,2	04.2	103	102	115	126	136	13/	140	67	
		193,7							1	8,52	9,46	10,9	12,3	13,6	15,0	16,9	18,7	21,0	23,3	25,1	26,0	29,1	32,7	36,6	40,1	45,3	49,6			70,1 76,0		93,9	104	114	103			152	165			<u>w 1</u>
219,1			-							9,65	10,7	12,3	13,9		17,0	19,1	_	23,8		28,5				41,6		51,6				30,1 87,0			120	132							88 19 23 23	is 247
		244,5									12,0	13,7	15,5	17,3	19,0	21,4	23,7	26,6	29,5	31,8	33,0	37,0	41,6	46,7	51,2	57,8	63,3	71,5	80.6			122									23 23	
273											13,4	15,4	17,3	19,3	21,3	23,9	26,5	29,8	33,0	35,6	36,9	41,4	46,6	52,3	57,3	64,9	71,1	80,3	90,6 1	01 110								230				5 333
323,9													20,6	23,0	25,3	28,4	31,6	35,4				49,3	55,5			77,4			108 1			165	184									0 415
355,6													22,6	25,2	27,8	31,3	34,7	39,0	43,2	46,6	48,3	54,3	61,0	68,6	75,3	85,2	93,5	106		34 146		183	204									466
406,4	 								L				25,9	28,9				44,6			55,4	62,2	69,9	78,6	86,3	97,8	107	121		54 168		210		261								3 547
457	 						<i></i>		ļ				1			40,3	44,7		55,7		62,3	70,0	78,8	88,6	97,3		121		155 1	74 190	216	238	266	296	316	335	374					628
508		FF6							l		<u> </u>	I				44,8	49,7		62,0				87,7		108					212		266		331		376	419	462	514			3 710
640	┠━━━━━┝	559													43,9		54,7	61,5			76,4						149		191 2		266	294	329		391	416	464	512				8 792
610	<u> </u> −	660													47,9	53,8	59,8	67,2			83,5			119				184		34 256	291	322	·361									4 874
711	<u>├</u> ──																64,7	72,7			90,4		114				176	200	226 2	54 277			392	436							821 88	
	762								<u> </u>	·{··	1			ł			69,7 74,8	78,4	87,1 93,3		97,4 104					173		215	244 2		341	377			504							3 1036
813												1		<u> </u>			79,8	84,1				117	132 141	149 159			204 218			321		405										39 1117
	<u> </u>	864		· · ·					1			1	1				84,8		106	108	112	133	141	159						14 343 35 365	391 416	433 461	486		579	616	690					4 1 199
914	<u> </u>							1	1	-1		1	1				89,8	101	112	114		141	150				245	278		35 <u>365</u> 54 387	416	461	517 548	577 612		657						0 1281
1016	<u> </u> -								1	1	1	1	1			1	99,8		125	135		157	.177			248	245		315 3 351 3				<u>548</u> 611			696 777			964 1 078 1			4 1361
1067	-							1	1		1	1	1		1		1	1	131	141		165	186							15 453		572		717		817		963 1				5 1524
1118									1		1	1	1				1	1	137	.148		173	195						387 4			600	674					013 1				0 1606 6 1688
	1168			1					1	-	1		1			1	1	1	143	155	161	180		229			314			55 497	566	627			842	896	1005					39 1768
1219									1	1		1	1			1	1	1		162	168						328			75 519		655	736		880	937	1050					5 1850
	1321											1	1		1	1	1	1	1	1	182	204	230				355			15 563	642	711	799			1017		1264 1				5 1850 56 2013
1422									-				1		-	1	1	1	1	1		220	248	279			383			5 606		766	861	963	1 030	1 097		1363 1				15 2175
	1524							<u> </u>									1	1	1	1		236	266							95 650	742	822	924	1033	1 105	1 177	1321	1464 1	1641 1			16 2175 36 2339
1626													1			1		1	1	1	1	252		319					564 6		792	878	987	1 103	1 181	1258	1412	1 565 1				17 2 502
	1727												1					1	1	1	1			339						75 738		933	1049	1 173	1256	1 338	1501	1664	1867 7	068 21	268 23	7 2 502 57 2 664
1829																	1	1	1	1	1			359					636 7		892	989	1112		1 331			1765 1	1980 2			8 2.828
	1930											1								1				379		474				5 825	942	1044	1175	1313	1406			1864 2				37 2990
2032								1		1	1													399						35 869	992	1 100	1237	1 384	1 481			1965 2				18 3 153
	2134										1																			36 913	1 0 4 3	1 156	1300	1454	1 557	1 659						3 3 103 39 3 3 3 17
2235									1		1														483		604	685		76 957	1 093	1211	1363	1524	1 631	1739	1952	2 165	2,430 2	694 29	957 321	18 3.479
	2337							1	I		1	1										1								16 1 001	1 143	1 267	1425	1 594	1707	1819	2043	2266 2	2544 2	820 30	195 3 36	39 3 642
	2.438							1	1													<u> </u>				599			849 9	56 1045	1 193	1 323	1488	1664	1782	1899 1	2 133	2366	2656 2	945 32	232 351	19 3804
2540	I							I	<u> </u>	1	1	1	1	1										1		624	686	779	885 9	96 1089	1243	1 378	1551	1735	1857	1979	2 223	2466 2	2769 3	070 33	371 367	70 3967
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Table 2 — Dimensions and masses per unit length, group 1

ISO 4200 : 1991 (E)

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