



Designation: ~~C33/C33M – 16~~^{ε1} C33/C33M – 18

Standard Specification for Concrete Aggregates¹

This standard is issued under the fixed designation C33/C33M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

~~ε¹ NOTE—Editorially corrected 3.2.1 and Footnote B of Table 1 in November 2016.~~

1. Scope*

1.1 This specification defines the requirements for grading and quality of fine and coarse aggregate (other than lightweight or heavyweight aggregate) for use in concrete.²

1.2 This specification is for use by a contractor, concrete supplier, or other purchaser as part of the purchase document describing the material to be furnished.

NOTE 1—This specification is regarded as adequate to ensure satisfactory materials for most concrete. It is recognized that, for certain work or in certain regions, it may be either more or less restrictive than needed. For example, where aesthetics are important, more restrictive limits may be considered regarding impurities that would stain the concrete surface. The specifier should ascertain that aggregates specified are or can be made available in the area of the work, with regard to grading, physical, or chemical properties, or combination thereof.

1.3 This specification is also for use in project specifications to define the quality of aggregate, the nominal maximum size of the aggregate, and other specific grading requirements. Those responsible for selecting the proportions for the concrete mixture shall have the responsibility of determining the proportions of fine and coarse aggregate and the addition of blending aggregate sizes if required or approved.

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.5 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this standard.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:³

~~C29/C29M~~ [C29/C29M](#) Test Method for Bulk Density (“Unit Weight”) and Voids in Aggregate

~~€40C40/C40M~~ [C40/C40M](#) Test Method for Organic Impurities in Fine Aggregates for Concrete

~~€87C87/C87M~~ [C87/C87M](#) Test Method for Effect of Organic Impurities in Fine Aggregate on Strength of Mortar

~~C88~~ [C88](#) Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate

~~C117~~ [C117](#) Test Method for Materials Finer than 75- μ m (No. 200) Sieve in Mineral Aggregates by Washing

~~€123C123/C123M~~ [C123/C123M](#) Test Method for Lightweight Particles in Aggregate

~~C125~~ [C125](#) Terminology Relating to Concrete and Concrete Aggregates

~~€131C131/C131M~~ [C131/C131M](#) Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

~~€136C136/C136M~~ [C136/C136M](#) Test Method for Sieve Analysis of Fine and Coarse Aggregates

¹ This specification is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.20 on Normal Weight Aggregates.

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² For lightweight aggregates, see Specifications ~~€330C330/C330M~~, ~~€331C331/C331M~~, and C332; for heavyweight aggregates see Specification C637 and Descriptive Nomenclature C638.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

TABLE 1 Grading Requirements for Fine Aggregate

Sieve (Specification E11)	Percent Passing
9.5-mm (3/8-in.)	100
4.75-mm (No. 4)	95 to 100
2.36-mm (No. 8)	80 to 100
1.18-mm (No. 16)	50 to 85
600- μ m (No. 30)	25 to 60
300- μ m (No. 50)	5 to 30
150- μ m (No. 100)	0 to 10
75- μ m (No. 200)	0 to 3.0 ^{A,B}

^A For concrete not subject to abrasion, the limit for material finer than the 75- μ m (No. 200) sieve shall be 5.0 % maximum.

^B For manufactured fine or other recycled aggregate, if the material finer than the 75- μ m (No. 200) sieve consists of the dust of fracture, essentially free of clay or shale, this limit shall be 5.0% for concrete subject to abrasion, and 7% maximum for concrete not subject to abrasion.

- ~~E142~~[C142/C142M](#) Test Method for Clay Lumps and Friable Particles in Aggregates
- ~~E150~~ Specification for Portland Cement
- ~~E227~~ Test Method for Potential Alkali Reactivity of Cement-Aggregate Combinations (Mortar-Bar Method)
- ~~E289~~ Test Method for Potential Alkali-Silica Reactivity of Aggregates (Chemical Method) (Withdrawn 2016)⁴
- ~~C294~~ Descriptive Nomenclature for Constituents of Concrete Aggregates
- ~~E295~~[C295/C295M](#) Guide for Petrographic Examination of Aggregates for Concrete
- ~~E311~~ Test Methods for Sampling and Testing Fly Ash or Natural Pozzolans for Use in Portland-Cement Concrete
- ~~E330~~[C330/C330M](#) Specification for Lightweight Aggregates for Structural Concrete
- ~~E331~~[C331/C331M](#) Specification for Lightweight Aggregates for Concrete Masonry Units
- ~~C332~~ Specification for Lightweight Aggregates for Insulating Concrete
- ~~E342~~ Test Method for Potential Volume Change of Cement-Aggregate Combinations (Withdrawn 2001)⁴
- ~~E441~~ Test Method for Effectiveness of Pozzolans or Ground Blast-Furnace Slag in Preventing Excessive Expansion of Concrete Due to the Alkali-Silica Reaction
- ~~C535~~ Test Method for Resistance to Degradation of Large-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
- ~~E586~~ Test Method for Potential Alkali Reactivity of Carbonate Rocks as Concrete Aggregates (Rock-Cylinder Method)
- ~~E595~~ Specification for Blended Hydraulic Cements
- ~~E618~~ Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- ~~C637~~ Specification for Aggregates for Radiation-Shielding Concrete
- ~~C638~~ Descriptive Nomenclature of Constituents of Aggregates for Radiation-Shielding Concrete
- ~~C666~~[C666M](#) Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- ~~E989~~[C1778](#) Specification for Slag Cement for Use in Concrete and Mortars
- [Guide for Reducing the Risk of Deleterious Alkali-Aggregate Reaction in Concrete](#)
- ~~E1105~~ Test Method for Length Change of Concrete Due to Alkali-Carbonate Rock Reaction
- ~~E1157~~ Performance Specification for Hydraulic Cement
- ~~E1240~~ Specification for Silica Fume Used in Cementitious Mixtures
- ~~E1260~~ Test Method for Potential Alkali Reactivity of Aggregates (Mortar-Bar Method)
- ~~E1293~~ Test Method for Determination of Length Change of Concrete Due to Alkali-Silica Reaction
- ~~E1567~~ Test Method for Determining the Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)
- ~~D75~~[D75/D75M](#) Practice for Sampling Aggregates
- ~~D422~~ Test Method for Particle-Size Analysis of Soils (Withdrawn 2016)⁴
- ~~D2419~~ Test Method for Sand Equivalent Value of Soils and Fine Aggregate
- ~~D3665~~ Practice for Random Sampling of Construction Materials
- ~~E11~~ Specification for Woven Wire Test Sieve Cloth and Test Sieves
- 2.2 Other Standards:
- [AASHTO T 330](#) Method of Test for the Qualitative Detection of Harmful Clays of the Smectite Group in Aggregates Using Methylene Blue⁵

⁴ The last approved version of this historical standard is referenced on www.astm.org.

⁵ *AASHTO Standard Specifications, Part 2B: Tests*. Available from American Association of State Highway and Transportation Officials (AASHTO), 444 N. Capitol St., NW, Suite 249, Washington, DC 20001, <http://www.transportation.org>.

3. Terminology

3.1 For definitions of terms used in this standard, refer to Terminology C125.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *aggregate, recycled, n*—granular material that has been diverted, separated, or removed from the solid waste stream, and processed for use in the form of raw materials or products.

4. Ordering and Specifying Information

4.1 The direct purchaser of aggregates shall include the information in 4.2 in the purchase order as applicable. A project specifier shall include in the project documents information to describe the aggregate to be used in the project from the applicable items in 4.3.

4.2 Include in the purchase order for aggregates the following information, as applicable:

4.2.1 Reference to this specification, as C33____,

4.2.2 Whether the order is for fine aggregate or for coarse aggregate,

4.2.3 Quantity, in metric tons or tons,

4.2.4 When the order is for fine aggregate:

4.2.4.1 ~~Whether the restriction on reactive materials in Requirements for alkali-aggregate reactivity (see 7.3 applies),~~

4.2.4.2 In the case of the sulfate soundness test (see 8.1) which salt is to be used. If none is stated, either sodium sulfate or magnesium sulfate shall be used,

4.2.4.3 The appropriate limit for material finer than 75- μ m (No. 200) sieve (see Table 1). If not stated, the 3.0 % limit shall apply,

4.2.4.4 The appropriate limit for coal and lignite (see Table 2). If not stated, the 1.0 % limit shall apply,

4.2.5 When the order is for coarse aggregate:

4.2.5.1 The grading (size number) (see 10.1 and Table 3), or alternate grading as agreed between the purchaser and aggregate supplier.

4.2.5.2 The class designation (see 11.1 and Table 4),

4.2.5.3 ~~Whether the restriction on reactive materials in Requirements for alkali-aggregate reactivity (see 11.2 applies),~~

4.2.5.4 In the case of the sulfate soundness test (see Table 4), which salt is to be used. If none is stated, either sodium sulfate or magnesium sulfate shall be used, and

4.2.6 Any exceptions or additions to this specification (see Note 1).

4.3 Include in project specifications for aggregates the following information, as applicable:

4.3.1 Reference to this specification, as C33____.

4.3.2 When the aggregate being described is fine aggregate:

4.3.2.1 ~~Whether the restriction on reactive materials in Requirements for alkali-aggregate reactivity (see 7.3 applies),~~

4.3.2.2 In the case of the sulfate soundness test (see 8.1) which salt is to be used. If none is stated, either sodium sulfate or magnesium sulfate shall be used.

4.3.2.3 The appropriate limit for material finer than the 75- μ m (No. 200) sieve (see Table 1). If not stated, the 3.0 % limit shall apply, and

4.3.2.4 The limit that applies with regard to coal and lignite (Table 2). If not stated, the 1.0 % limit shall apply.

4.3.3 When the aggregate being described is coarse aggregate, include:

4.3.3.1 The nominal maximum size or sizes permitted, based on thickness of section or spacing of reinforcing bars or other criteria. In lieu of stating the nominal maximum size, the specifier shall designate an appropriate size number or numbers (see 10.1 and Table 3). Designation of a size number to indicate a nominal size shall not restrict the person responsible for selecting proportions from combining two or more gradings of aggregate to obtain a desired grading, provided that the gradings are not otherwise restricted by the project specifier and the nominal maximum size indicated by the size number is not exceeded,

4.3.3.2 The class designation (see 11.1 and Table 4),

4.3.3.3 ~~Whether the restriction on reactive materials in Requirements for alkali-aggregate reactivity (see 11.2 applies),~~

TABLE 2 Limits for Deleterious Substances in Fine Aggregate for Concrete

Item	Mass Percent of Total Sample, max
Clay lumps and friable particles	3.0
Coal and lignite:	
Where surface appearance of concrete is of importance	0.5
All other concrete	1.0

TABLE 3 Grading Requirements for Coarse Aggregates

Size Number	Nominal Size (Sieves with Square Openings)	Amounts Finer than Each Laboratory Sieve (Square-Openings), Mass Percent													
		100 mm (4 in.)	90 mm (3½ in.)	75 mm (3 in.)	63 mm (2½ in.)	50 mm (2 in.)	37.5 mm (1½ in.)	25.0 mm (1 in.)	19.0 mm (¾ in.)	12.5 mm (½ in.)	9.5 mm (⅜ in.)	4.75 mm (No. 4)	2.36 mm (No. 8)	1.18 mm (No. 16)	300 µm (No.50)
1	90 to 37.5 mm (3½ to 1½ in.)	100	90 to 100	...	25 to 60	...	0 to 15	...	0 to 5	
2	63 to 37.5 mm (2½ to 1½ in.)	100	90 to 100	35 to 70	0 to 15	...	0 to 5	
3	50 to 25.0 mm (2 to 1 in.)	100	90 to 100	35 to 70	0 to 15	...	0 to 5	
357	50 to 4.75 mm (2 in. to No. 4)	100	95 to 100	...	35 to 70	...	10 to 30	...	0 to 5	
4	37.5 to 19.0 mm (1½ to ¾ in.)	100	90 to 100	20 to 55	0 to 15	...	0 to 5	
467	37.5 to 4.75 mm (1½ in. to No. 4)	100	95 to 100	...	35 to 70	...	10 to 30	0 to 5	
5	25.0 to 12.5 mm (1 to ½ in.)	100	90 to 100	20 to 55	0 to 10	0 to 5	
56	25.0 to 9.5 mm (1 to ⅜ in.)	100	90 to 100	40 to 85	10 to 40	0 to 15	0 to 5	
57	25.0 to 4.75 mm (1 in. to No. 4)	100	95 to 100	...	25 to 60	...	0 to 10	0 to 5	...	
6	19.0 to 9.5 mm (¾ to ⅜ in.)	100	90 to 100	20 to 55	0 to 15	0 to 5	
67	19.0 to 4.75 mm (¾ in. to No. 4)	100	90 to 100	...	20 to 55	0 to 10	0 to 5	
7	12.5 to 4.75 mm (½ in. to No. 4)	100	90 to 100	40 to 70	0 to 15	0 to 5	
8	9.5 to 2.36 mm (⅜ in. to No. 8)	100	85 to 100	10 to 30	0 to 10	0 to 5	...	
89	9.5 to 1.18 mm (⅜ in. to No. 16)	100	90 to 100	20 to 55	5 to 30	0 to 10	0 to 5	
9 ^A	4.75 to 1.18 mm (No. 4 to No. 16)	100	85 to 100	10 to 40	0 to 10	0 to 5	

^A Size number 9 aggregate is defined in Terminology C125 as a fine aggregate. It is included as a coarse aggregate when it is combined with a size number 8 material to create a size number 89, which is a coarse aggregate as defined by Terminology C125.

TABLE 4 Limits for Deleterious Substances and Physical Property Requirements of Coarse Aggregate for Concrete

NOTE 1—See Fig. 1 for the location of the weathering regions and Note H12 for guidance in using the map. The weathering regions are defined as follows:

- (S) Severe Weathering Region—A cold climate where concrete is exposed to deicing chemicals or other aggressive agents, or where concrete may become saturated by continued contact with moisture or free water prior to repeated freezing and thawing.
- (M) Moderate Weathering Region—A climate where occasional freezing is expected, but where concrete in outdoor service will not be continually exposed to freezing and thawing in the presence of moisture or to deicing chemicals.
- (N) Negligible Weathering Region—A climate where concrete is rarely exposed to freezing in the presence of moisture.

Class Designation	Type or Location of Concrete Construction	Maximum Allowable, %						
		Clay Lumps and Friable Particles	Chert (Less Than 2.40 sp gr SSD)	Sum of Clay Lumps, Friable Particles, and Chert (Less Than 2.40 sp gr SSD)	Material Finer Than 75-µm (No. 200) Sieve	Coal and Lignite	Abrasion ^A	Magnesium Sulfate Soundness (5 cycles) ^B
Severe Weathering Regions								
1S	Footings, foundations, columns and beams not exposed to the weather, interior floor slabs to be given coverings	10.0	1.0 ^C	1.0	50	...
2S	Interior floors without coverings	5.0	1.0 ^C	0.5	50	...
3S	Foundation walls above grade, retaining walls, abutments, piers, girders, and beams exposed to the weather	5.0	5.0	7.0	1.0 ^C	0.5	50	18
4S	Pavements, bridge decks, driveways and curbs, walks, patios, garage floors, exposed floors and porches, or water-front structures, subject to frequent wetting	3.0	5.0	5.0	1.0 ^C	0.5	50	18
5S	Exposed architectural or decorative concrete	2.0	3.0	3.0	1.0 ^C	0.5	50	18
Moderate Weathering Regions								
1M	Footings, foundations, columns, and beams not exposed to the weather, interior floor slabs to be given coverings	10.0	1.0 ^C	1.0	50	...
2M	Interior floors without coverings	5.0	1.0 ^C	0.5	50	...
3M	Foundation walls above grade, retaining walls, abutments, piers, girders, and beams exposed to the weather	5.0	8.0	10.0	1.0 ^C	0.5	50	18
4M	Pavements, bridge decks, driveways and curbs, walks, patios, garage floors, exposed floors and porches, or water-front structures subject to frequent wetting	5.0	5.0	7.0	1.0 ^C	0.5	50	18
5M	Exposed architectural or decorative concrete	3.0	3.0	5.0	1.0 ^C	0.5	50	18
Negligible Weathering Regions								
1N	Slabs subject to traffic abrasion, bridge decks, floors, sidewalks, pavements	5.0	1.0 ^C	0.5	50	...
2N	All other classes of concrete	10.0	1.0 ^C	1.0	50	...

^A Crushed air-cooled blast-furnace slag is excluded from the abrasion requirements. The rodded or jigged bulk density (unit weight) of crushed air-cooled blast-furnace slag shall be not less than 1120 kg/m³ [70 lb/ft³]. The grading of slag used in the bulk density (unit weight) test shall conform to the grading to be used in the concrete. Abrasion loss of gravel, crushed gravel, or crushed stone shall be determined on the test size or sizes most nearly corresponding to the grading or gradings to be used in the concrete. When more than one grading is to be used, the limit on abrasion loss shall apply to each.

^B The allowable limits for soundness shall be 12 % if sodium sulfate is used.

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^c This percentage under either of the following conditions: (1) is permitted to be increased to 1.5 if the material is essentially free of clay or shale; or (2) if the source of the fine aggregate to be used in the concrete is known to contain less than the specified maximum amount passing the 75- μm (No. 200) sieve Table 1 the percentage limit (L) on the amount in the coarse aggregate is permitted to be increased to $L = 1 + [(P)/(100 - P)](T - A)$, where P = percentage of sand in the concrete as a percent of total aggregate, T = the Table 1 limit for the amount permitted in the fine aggregate, and A = the actual amount in the fine aggregate. (This provides a weighted calculation designed to limit the maximum mass of material passing the 75- μm (No. 200) sieve in the concrete to that which would be obtained if both the fine and coarse aggregate were supplied at the maximum tabulated percentage for each of these ingredients.)

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