



Designation: D7399 – 18

Standard Test Method for Determination of the Amount of Polypropylene in Polypropylene/Low Density Polyethylene Mixtures Using Infrared Spectrophotometry¹

This standard is issued under the fixed designation D7399; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method uses an infrared spectrometer for determining the amount of polypropylene (PP) physically mixed in with low density polyethylene – usually for recycling purposes.

NOTE 1—Quantitative determinations require several standard mixtures in the concentration range of interest and well defined baseline anchoring points. See Practice E168 for guidance.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

NOTE 2—There is no known ISO equivalent to this standard.

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D883 Terminology Relating to Plastics

D1600 Terminology for Abbreviated Terms Relating to Plastics

D2238 Test Methods for Absorbance of Polyethylene Due to Methyl Groups at 1378 cm^{-1}

E131 Terminology Relating to Molecular Spectroscopy

E168 Practices for General Techniques of Infrared Quantitative Analysis

E932 Practice for Describing and Measuring Performance of Dispersive Infrared Spectrometers

E1421 Practice for Describing and Measuring Performance of Fourier Transform Mid-Infrared (FT-MIR) Spectrometers: Level Zero and Level One Tests

IEEE/ASTM SI-10 Standard for Use of the International System of Units (SI): The Modern Metric System

3. Terminology

3.1 *Definitions*—For definitions of plastics terms used in this test method, see Terminology standards D883 and D1600.

3.2 *Terminology*—Units, symbols, and abbreviations used in this test method appear in Terminology E131 or IEEE/ASTM SI-10.

4. Summary of Test Method

4.1 Thin films representing a typical portion of the material are analyzed with an infrared spectrophotometer using two absorbance bands—one characteristic for PP and one for LDPE. The ratio of these two absorbencies is used to assess the presence of polypropylene.

4.2 For quantitative determinations, several standards with known concentrations of PP in LDPE bracketing the range of interest are needed to develop a calibration curve. In addition, baseline placement process is defined so as to produce repeatable results.

5. Significance and Use

5.1 In recycling PP and LDPE, it is important to the end product properties as well as to the processing conditions to know what the composition of the mixture is.

6. Interferences

6.1 Presence of materials other than PP or LDPE in a sample can cause error in measurement.

6.2 Inhomogeneity of sample is known to cause false readings. It is recommended to verify the sample homogeneity by measuring at least three different areas of the sample.

¹ This test method is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.70 on Analytical Methods.

Current edition approved April 1, 2018. Published April 2018. Originally approved in 2008. Last previous edition approved in 2008 as D7399-08, which was withdrawn February 2017 and reinstated in April 2018. DOI: 10.1520/D7399-18.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard