

INTERNATIONAL STANDARD

NORME INTERNATIONALE

AMENDMENT 1 AMENDEMENT 1

**Household and similar electrical appliances – Safety –
Part 2-49: Particular requirements for commercial electric appliances for keeping
food and crockery warm**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-49: Règles particulières pour les appareils électriques à usage collectif
destinés à maintenir au chaud les aliments et la vaisselle**



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FOREWORD

This amendment has been prepared by IEC subcommittee 61E: Safety of electrical commercial catering equipment, of IEC technical committee 61: Safety of household and similar electrical appliances.

The text of this amendment is based on the following documents:

FDIS	Report on voting
61E/617/FDIS	61E/620/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

The committee has decided that the contents of this amendment and the base publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

Title

Replace the title by the following:

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-49: Particular requirements for commercial electric appliances for keeping food and crockery warm

INTRODUCTION

Replace the second sentence of the second paragraph by the following:

It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

Replace the fifth paragraph by the following:

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

1 Scope

In the second paragraph, replace “hot cupboards” by “appliances for keeping food and crockery warm”.

Replace the third paragraph by the following:

Examples of appliances that are within the scope of this standard are:

- **hot cupboards**, with or without **heated tops**;
- **heated tops**;
- **heated display cases**;
- **heated crockery dispensers**;
- **heated tables**;
- **radiant heaters**.

3 Definitions

3.1.9 Add the following:

Appliances incorporating **induction heating sources** are operated with the **induction crockery** placed on **induction trays**. All tray supports are loaded, but partial up to full load shall be possible.

All controls are set to maximum, and the **induction crockery** is half-filled with initially cold water. Covers (cloches) are in their position.

The appliances consist of several units, which can form up to three separated modules; they are connected together during operation. These units are the heating module with the **induction heating source**, the rack with the **coil carriers** and the enclosure with the supports for the **induction trays** including the **induction crockery**.

Add the following new definitions:

3.106

heated table

appliance designed for warm-holding on the surface

3.107

radiant heater

stationary appliance for keeping food and crockery warm by means of radiant heat

NOTE A part of the appliance can be swivelling.

3.108

heating unit

any part of an appliance that fulfils an independent cooking or heating function

3.109

induction heating source

heating source that operates by inducing eddy currents in **induction crockery**

3.110

coil carrier

insulation device containing the induction winding

3.111

induction crockery

crockery suitable to be heated by induction for heating up or keeping food warm

3.112

induction tray

tray adapted to **induction crockery**, as recommended by the manufacturer

6 Classification

Add the following subclause:

6.2 Addition:

Appliances normally used on a table shall be at least IPX3. Other appliances shall be at least IPX4.

7 Marking and instructions

7.1 Add the following:

Appliances incorporating **induction heating sources** shall also be marked with:

- the operating frequency or operating frequency range, in kilohertz (kHz);
- the total power input of all the induction **heating units** that can operate simultaneously, in watts (W) or kilowatts (kW), unless this is indicated in the instructions;
- the total power input of all the non-induction **heating units** that can operate simultaneously, in watts (W) or kilowatts (kW), unless this is indicated in the instructions.

NOTE 101 The power input to be marked or declared is the highest power input that any switch arrangement will allow.

Any cover giving access to **live parts** at a **working voltage** exceeding 250 V shall be marked with symbol IEC 60417-5036 (2002-10), or with the following warning:

WARNING – DANGEROUS VOLTAGE

Covers giving access to induction coils shall be marked with symbol IEC 60417-5140 (2003-04), or with the following warning:

CAUTION – MAGNETIC FIELD

NOTE 102 If it is not possible to mark these warnings on the cover, they may be placed close to the cover-retaining screws.

7.6 *In the addition, delete the symbol for equipotentiality and add the following new symbols:*



[symbol IEC 60417-5041 (2002-10)] caution, hot surface



[symbol IEC 60417-5140 (2003-04)] non-ionizing electromagnetic radiation

7.12 *Replace the second paragraph of the addition by the following:*

If symbols IEC 60417-5021 (2002-10), IEC 60417-5041 (2002-10) and IEC 60417-5140 (2003-04) are marked on the appliance, their meaning shall be explained.

Add the following to the addition:

The instructions for appliances incorporating **induction heating sources** shall include the substance of the following warning and information:

- **WARNING:** If the surface of coil carriers changes to darker colour or shows cracks, immediately disconnect the appliance from the supply.
- metallic objects such as kitchen utensils, cutlery, etc., shall not be placed on the induction tray within zones provided for the induction crockery since they could get hot;
- only use induction crockery and induction trays recommended by the manufacturer;
- users with heart pacemakers should consult with the manufacturer (unless specific details are given).

Add the following:

Modification:

The instruction concerning persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge is not applicable.

7.12.1 *Add the following after the first paragraph of the replacement:*

For appliances incorporating swivelling **radiant heaters**, the installation instructions shall include detailed information concerning the area of swivelling with regard to the surrounding conditions. Information shall be given on how to limit the swivelling area by the installer.

The operation of appliances incorporating **induction heating sources** requires an increased instruction of the personnel. In addition, the instructions shall state that any repairs shall be carried out only by persons trained or recommended by the manufacturer.