

INTERNATIONAL STANDARD

NORME INTERNATIONALE

AMENDMENT 1 AMENDEMENT 1

**Household and similar electrical appliances – Safety –
Part 2-64: Particular requirements for commercial electric kitchen machines**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-64: Règles particulières pour les machines de cuisine électriques à
usage commercial**



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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

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FOREWORD

This amendment has been prepared by subcommittee 61E: Safety of electrical commercial catering equipment, of IEC technical committee 61: Safety of household and similar electrical appliances.

This bilingual version (2016-01) corresponds to the monolingual English version, published in 2007-12.

The text of this amendment is based on the following documents:

FDIS	Report on voting
61E/587/FDIS	61E/592/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

The French version of this amendment has not been voted upon.

The committee has decided that the contents of this amendment and the base publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

20 Stability and mechanical hazards

20.117.1 *Replace the symbol "2" by "Θ (Theta)" in the second sentence of the first paragraph to read: "The angle Θ (Theta)".*

22 Construction

22.101 *Replace the text by the following:*

22.101 For 3-phase appliances, **thermal cut-out** protecting circuits with heating elements, and those for motors of which the unexpected starting may cause a hazard, shall be of the non-self-resetting, trip-free type and shall provide **all-pole disconnection** from related supply circuits.

For single-phase appliances and for single-phase heating elements and/or motors connected between one phase and neutral or between phase and phase, thermal cut-out protecting circuits with heating elements, and those for motors of which the unexpected starting may cause a hazard, shall be of the non-self-resetting trip-free type and shall provide at least one-pole disconnection.

If the **non-self-resetting thermal cut-out** is only accessible after removing parts with the aid of a **tool**, the trip-free type is not required.

NOTE 1 **Thermal cut-outs** of the trip-free type have an automatic action, with a reset actuating member, so constructed that the automatic action is independent of manipulation or position of the reset mechanism.

Thermal cut-outs of the bulb and capillary type that operate during the tests of Clause 19 shall be such that rupture of the capillary tube shall not impair compliance with the requirements of 19.13.

Compliance is checked by inspection and by manual test, and by rupturing the capillary tube.

NOTE 2 Care must be taken to ensure that the rupture does not seal the capillary tube.

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