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## Quality management — Guidance on statistical techniques for ISO 9001:2015

*Management de la qualité — Recommandations relatives  
aux techniques statistiques pour l'ISO 9001:2015*

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 176, *Quality management and quality assurance*, Subcommittee SC 3, *Supporting technologies*.

This first edition of ISO 10017 cancels and replaces ISO/TR 10017:2003, which has been technically revised. The main changes compared with ISO/TR 10017:2003 are as follows:

— it has been revised as a full guidance document and aligned with ISO 9001:2015.

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