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**Anodizing of aluminium and its  
alloys — Specification for hard anodic  
oxidation coatings on aluminium and  
its alloys**

*Anodisation de l'aluminium et de ses alliages — Spécification pour  
l'anodisation dure de l'aluminium et des alliages d'aluminium*

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 79, *Light metals and their alloys*, Subcommittee SC 2, *Organic and anodic oxidation coatings on aluminium*.

This fourth edition cancels and replaces the third edition (ISO 10074:2017), which has been technically revised. The main changes compared with the previous edition are as follows:

- pretest abrasion test numbers have been added as requirements to the abrasive wheel wear test.

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