
**Bolted bonnet steel gate valves for the
petroleum, petrochemical and allied
industries**

*Robinets-vannes en acier à chapeau boulonné pour les industries du
pétrole, de la pétrochimie et les industries connexes*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 153, *Valves*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 69, *Industrial valves*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 10434:2004), which has been technically revised.

The main changes compared to the previous edition are as follows:

- [Clause 2](#) “Normative references” was updated;
- higher PN and Class designations have been added, including PN 63, 160, 250 and 400;
- design and manufacturing requirements for the stem to wedge connection have been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The purpose of this document is to establish the basic requirements and practices for flanged and butt-welding end steel gate valves of bolted bonnet construction that is parallel to those given in American Petroleum Institute API Standard 600, eleventh edition.

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