
Steel products — Employer's qualification system for non- destructive testing (NDT) personnel

*Produits en acier — Système de qualification, par l'employeur, du
personnel pour essais non destructifs (END)*

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

This third edition cancels and replaces the second edition (ISO 11484:2009), which has been technically revised.

The main changes compared to the previous edition are as follows:

- a) update of the candidate's vision requirements in [7.4](#);
- b) [Table 1](#) has been aligned with the provision of ISO 9712;
- c) updated minimum required number of questions for three types of examinations;
- d) standardized calculation for the composite grade N for Level 1 and Level 2;
- e) added [9.3](#) regarding digital qualification records;
- f) added [9.4.2](#) regarding re-validation.

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