



**International  
Standard**

**ISO 11951**

**Cold-reduced tinmill products —  
Blackplate**

*Aciers pour emballage laminés à froid — Fer noir*

**Third edition  
2026-04**

**Sample Document**

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Published in Switzerland

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at [www.iso.org/patents](http://www.iso.org/patents). ISO shall not be held responsible for identifying any or all such patent rights.

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 9, *Tinplate and blackplate*.

This third edition cancels and replaces the second edition (ISO 11951:2016), which has been technically revised.

The main changes are as follows:

- the Scope has been modified to clarify that blackplate is also used in other applications (beside electrolytic tinplate and ECCS) (see [Clause 1](#));
- the maximum nominal thickness for double cold-reduce tinplate has been changed to 0,390 mm, instead of 0,360 mm (see [Clause 1](#));
- several steel grades have been added (see [Tables A.1, A.2](#) and [B.1](#));
- the lower yield strength,  $R_{eL}$  has specified for CA (see [8.3, 12.2.2, Annex B, Annex D](#)).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

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# Cold-reduced tinmill products — Blackplate

## 1 Scope

This document specifies requirements for single and double cold-reduced blackplate in the form of coils which are generally intended for manufacturing electrolytic tinplate or electrolytic chromium/chromium oxide-coated steel (ECCS) according to ISO 11949<sup>[1]</sup> or ISO 11950<sup>[2]</sup>.

This document applies to:

- single cold-reduced blackplate which is generally specified in nominal thicknesses that are multiples of 0,005 mm from 0,150 mm up to and including 0,600 mm;
- double cold-reduced blackplate which is generally specified in nominal thicknesses that are multiples of 0,005 mm, from 0,100 mm up to and including 0,390 mm.

This document applies to coils in nominal minimum rolling widths of 600 mm<sup>1)</sup> with either trimmed or untrimmed edges.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 404, *Steel and steel products — General technical delivery requirements*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method*

ISO 6892-1:2019, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 10474, *Steel and steel products — Inspection documents*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1

#### **blackplate**

cold-reduced low-carbon mild steel, normally oiled, for the production of electrolytic tinplate or ECCS in accordance with ISO 11949 or ISO 11950

### 3.2

#### **single cold-reduced**

description of product in which the blackplate has been reduced to the desired thickness in a cold-reduction mill and subsequently annealed and temper rolled

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1) Nominal minimum rolling widths of 500 mm may be applied by agreement between the purchaser and the manufacturer.