



**International  
Standard**

**ISO 11970**

**Specification and qualification of  
welding procedures for production  
welding of steel and nickel-base  
castings**

*Descriptif et qualification de modes opératoires de soudage pour  
le soudage de production des pièces moulées en acier et à base  
de nickel*

**Third edition  
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## Foreword

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This third edition cancels and replaces the second edition (ISO 11970:2016), which has been technically revised.

The main changes are as follows:

- appropriate reference standards have been added;
- minor grammatical changes were made.

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