
**Graphic technology — Process control
for the production of half-tone colour
separations, proofs and production
prints —**

**Part 6:
Flexographic printing**

*Technologie graphique — Contrôle des processus de confection de
sélections couleurs tramées, d'épreuves et de tirages —*

Partie 6: Processus flexographique

ISO 12647-6:2020

<https://standards.iteh.ai/catalog/standards/iso/28038bee-afad-40ed-a027-5a6226d23c40/iso-12647-6-2020>



iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

ISO 12647-6:2020

<https://standards.iteh.ai/catalog/standards/iso/28038bee-afad-40ed-a027-5a6226d23c40/iso-12647-6-2020>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Requirements	2
4.1 General	2
4.2 Material input requirements	3
4.2.1 General	3
4.2.2 Distortion correction	3
4.2.3 Proof requirements	3
4.2.4 Digital data files	3
4.2.5 Film/printing forme requirements	4
4.3 Printing aims	5
4.3.1 General	5
4.3.2 Halftoning parameters	6
4.3.3 Print substrates	6
4.3.4 Ink set colours	7
4.3.5 Reproducibility of ink colour set	8
4.3.6 Ink set gloss	8
4.3.7 Tolerance for image positioning	9
4.3.8 Tone value increase (TVI)	9
4.3.9 Reproducibility of printing	9
5 Communication	9
Annex A (normative) Communication of spot colour data	11
Annex B (informative) Information exchange	12
Annex C (informative) Determination of quality parameters of half-tone dots on a colour separation film	14
Bibliography	16

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 130, *Graphic technology*.

This third edition cancels and replaces the second edition (ISO 12647-6:2012), which has been technically revised. It also incorporates the Amendment ISO 12647-6:2012/Amd 1:2015.

The main changes compared to the previous edition are as follows:

- the intent of the document has been changed from a process control definition to a specification of the way to exchange the information necessary to define the printing characteristics of the desired product. To do this, it has built on colour management technology and the exchange of colour characterization data.

A list of all parts in the ISO 12647 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.