
**Dentistry — Digitizing devices for
CAD/CAM systems for indirect dental
restorations — Test methods for
assessing accuracy**

*Médecine bucco-dentaire — Dispositifs de numérisation des systèmes
de CFAO pour restaurations dentaires — Méthodes d'essai pour
l'évaluation de l'exactitude*

Sample Document

get full document from standards.iteh.ai



Reference number
ISO 12836:2015(E)

© ISO 2015

Sample Document

get full document from standards.iteh.ai



COPYRIGHT PROTECTED DOCUMENT

© ISO 2015, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements	4
4.1 General.....	4
4.2 Accuracy.....	4
5 Test methods	5
5.1 General.....	5
5.2 Test conditions.....	5
5.3 Accuracy.....	5
5.3.1 Repeatability.....	5
5.3.2 Reproducibility.....	5
5.3.3 Trueness.....	5
6 Test report	5
Annex A (normative) Inlay-cavity die	7
Annex B (normative) Crown-and-bridge preparation die	11
Annex C (normative) Sphere	16
Bibliography	19

get full document from standards.iteh.ai

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 106, *Dentistry*, Subcommittee SC 9, *Dental CAD/CAM systems*.

This second edition cancels and replaces the first edition (ISO 12836:2012), of which it constitutes a minor revision.

Introduction

The application of dental computer-aided design and manufacturing (CAD/CAM) systems is increasing throughout the world.

This International Standard specifies three test methods for assessing the accuracy of dental digitizing devices used for CAD/CAM systems.

This International Standard is based on the premise that only the matched point cloud and the resulting tessellation thereof conforming to the StereoLithography Interface Specification (also known as Standard Tessellation Language or STL) be regarded as the product of scanning the physical object.

This International Standard includes the measurement of the image that is digitized from dental scanners (lab-based optical scanners and lab-based mechanical contact scanners). Digitized images are not only used for the fabrication of restorative products but also applied to teaching and research in dentistry, in such areas as occlusion, tooth and gingival contour change measurements, and so forth.

It was felt that, besides the sphere, more physical objects are required, for example, a surface with an inlay-shaped cavity with a sharp edge to simulate the edge of an inlay preparation. When no means (for example, software algorithm) are available to calculate a standard deviation of discrepancies between the points of the point cloud or STL surface and the physical object's surface as a measure for accuracy, some software is required to match the CAD STL format file of the physical object with the point cloud or STL surface and visualize discrepancies, resulting in a qualitative assessment.

The following three specimens (two dental and one technical), which are specified in [Annex A](#), [Annex B](#), and [Annex C](#), can be used for assessing digitizing devices:

- a) specimen shaped to simulate a cavity for an inlay;
- b) multi-unit specimen, consisting of two core dies for coverage by a full crown with a centre-to-centre distance of 30 mm, being designed to simulate digitizing a four-unit bridge;
- c) a sphere, the measurement of which is limited to the hemisphere lying above the horizontal plane.

ISO 5725-1 uses two terms, “trueness” and “precision”, to describe the accuracy of a measurement method. “Trueness” refers to the closeness of agreement between the arithmetic mean of a large number of test results and the true or accepted value. “Precision” refers to the closeness of agreement between test results. The general term “accuracy” is used to refer to both trueness and precision.

Sample Document

get full document from standards.iteh.ai

Dentistry — Digitizing devices for CAD/CAM systems for indirect dental restorations — Test methods for assessing accuracy

1 Scope

This International Standard specifies test methods for the assessment of the accuracy of digitizing devices for computer-aided design/computer-aided manufacturing (CAD/CAM) systems for indirect dental restorations. The methods described in this International Standard require a digitizing device in which the object is mounted relative to the optical or mechanical-contact system and therefore do not apply to hand-held scanning devices.

These test methods are not applicable to digitization by radiographic (X-ray) methods or by magnetic resonance imaging (MRI) methods.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 554, *Standard atmospheres for conditioning and/or testing — Specifications*

ISO 1942, *Dentistry — Vocabulary*

ISO 3290-2, *Rolling bearings — Balls — Part 2: Ceramic balls*

ISO 5725-1, *Accuracy (trueness and precision) of measurement methods and results — Part 1: General principles and definitions*

ISO/IEC Guide 99, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942, ISO 5725-1, ISO Guide 99, and the following apply.

3.1

accuracy

(measurement) closeness of agreement between a result of a measurement and a true value of the measurand

Note 1 to entry: Accuracy is a qualitative concept. See [3.8](#) and [3.17](#) for quantification of its two constituent components: precision and trueness.

[SOURCE: ISO 5725-1:1994, 3.6, modified]

3.2

calibration

set of operations that establish, under specified conditions, the relationship between values of quantities indicated by a measuring instrument or measuring system or values represented by a material measure or a reference material and the corresponding values realized by standards