
**Geometrical product specifications
(GPS) — Dimensional measuring
equipment —**

**Part 1:
Design and metrological
characteristics of callipers**

*Spécification géométrique des produits (GPS) — Équipement de
mesurage dimensionnel —*

*Partie 1: Caractéristiques de conception et caractéristiques
métrologiques des pieds à coulisse*

ISO 13385-1:2019

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

This second edition cancels and replaces the first edition (ISO 13385-1:2011), which has been technically revised.

The main changes compared to the previous edition are as follows:

- figures have been updated to show more modern technology;
- general design characteristics have been removed and reference to ISO 14978:2018 included;
- metrological characteristics have been clarified and modified;
- requirements for test methods have been included;
- default values for maximum permissible errors have been added.

A list of all parts in the ISO 13385 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.